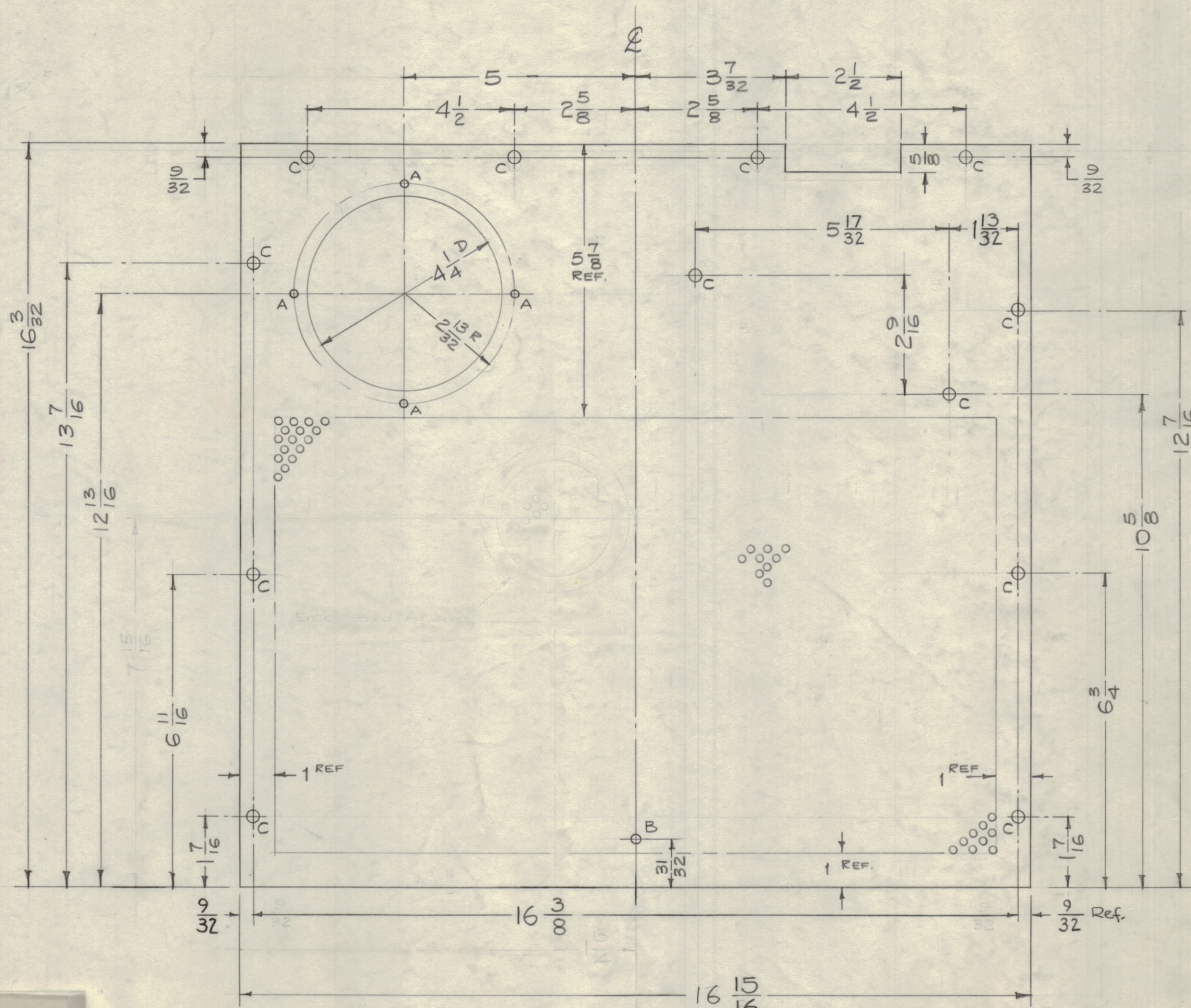


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

A -  $\frac{3}{16}$  (.187) D. 4 Req.  
 B -  $\frac{13}{64}$  (.203) D. 1 Req. (For SC-141 & WA-127)  
 C -  $\frac{1}{4}$  (.250) D. 12 Req. (For FS-110-1 & FS-109-3)



Mount in "C" Holes as Shown.  
 FS-110-1, Stud, 12 Req.  
 FS-109-3, Ring, 12 Req.

MS-1824 C

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 9° 30'
.XXX ± .005	

TOLERANCES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

PERFORATION:  
 .150 DIA HOLES ON 3/16 C (STAGGERED)

C	1	BLANK SIZE REF: MS-1775-4, DELETED	4-25-63	8912	YAG		
B	1	SC-141, WA-127 DELETED ON SIDE VIEW	1-2-62	6132	E. E.		
A	4	Dim. 5 17/32 was 5 1/2 (UPPER)	1-2-61	4037	Ru	JKR	RR
	3	Dim. 1 13/32 was 1 1/2 (RIGHT)					
	2	Dim. 16 3/8 Added (Bottom)					
	1	Embossed Area Deleted					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1/2 Do Not Scale					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						

1	RFD-1	PAL-1K		6-22-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
				5404 Iridite
	USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.051 THK	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	See NOTE	COVER, TOP	
	Aluminum	(RFD-1)	
	MATERIAL		
	WEIGHT PER PC.		
	B052-H32		
	TYPE & TEMPER	164/22/59	
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
	FINISH & SPEC. NO.		MS-1824 C