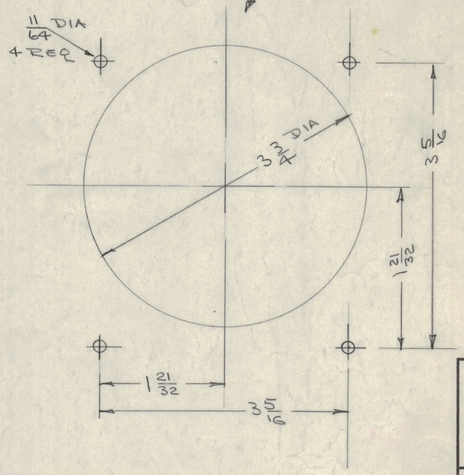
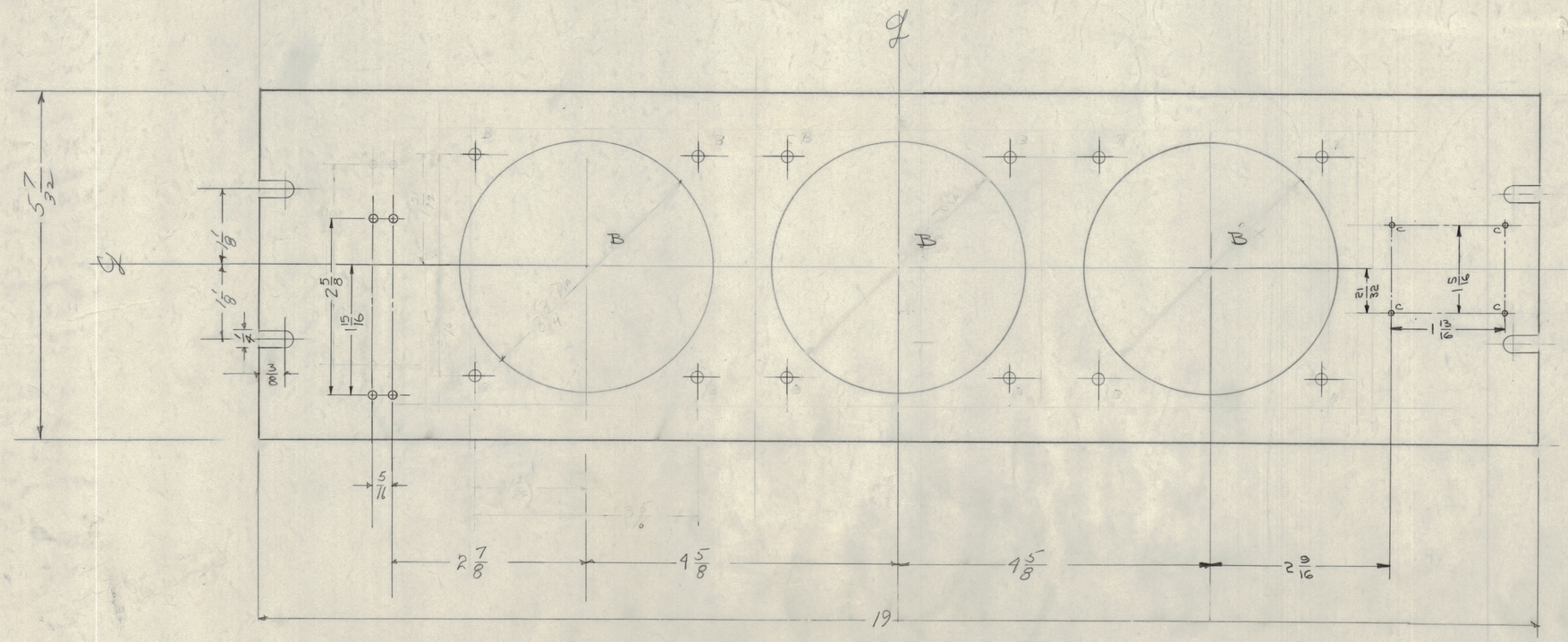
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A - 1/8 (.125 DIA) 4 REQ.

B - 3 REQ





C - .0785 DIA. - 4 REQ.

FINISH:

S-404 - IRIDITE

S-114 - ZINC CHROMATE PRIMER.
S-115 - THC SMOOTH GRAY ENAMEL
OR
PRIME & PAINT TO CUST. SPECS.
} FRONT & EDGES ONLY

MACHINING:

1. LATERAL BOW OF PANEL MUST BE KEPT TO .031. TOLERANCE.
2. MILL ALL EDGES.
3. HOLES MUST BE DRILLED.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH #120 GRIT SANDPAPER

MS-1807 B

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	(4) "C" HOLES ADDED	7-29-64	11939			
A	2	2-5/8 Dim WAS 3"	6/23/59	1129	J.C.B.		
	1	1-15/16 Dim. WAS 1-1/2					

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	LSP-3			6-3-59

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	MACHINING, FRONT PANEL	
		ALUMINUM		
		MATERIAL / WEIGHT PER PC.		
		2024-T3		
		TYPE & TEMPER		
		HEAT TREAT. SPEC.		
		SEE NOTES		
		FINISH & SPEC. NO.		

DRAWN / ELEC. DES. APP. / MECH. DES. APP. / CHECKED / FINAL APPROVAL

MS-1807 B

FORM—111