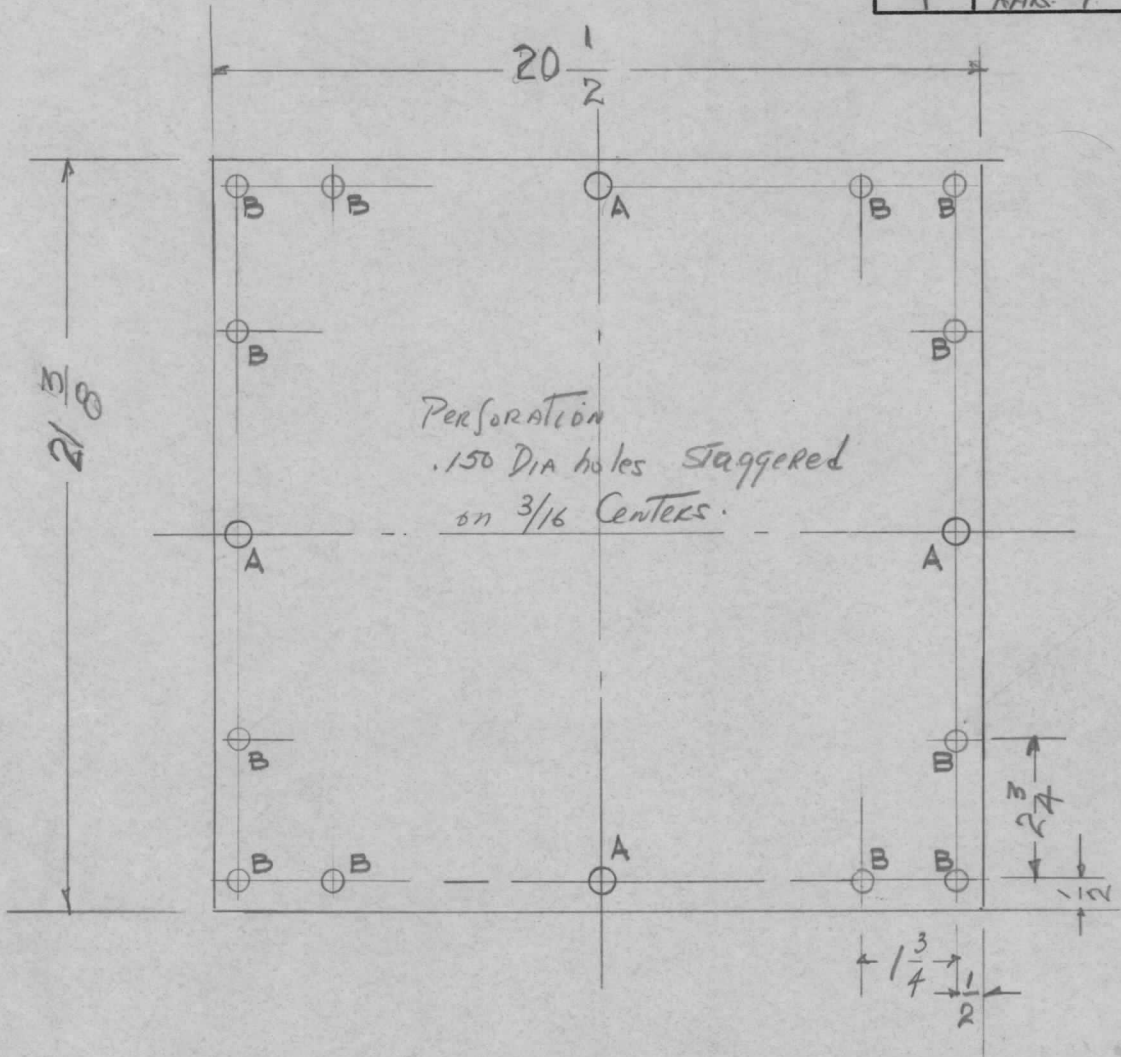


REQ. PER. UNIT	USED ON			MS-1804	B
	MODEL	ASS'Y. NO.	DATE		
1	RAK 7				



A - 1/4 (.25) DIAM. 4 REQ'D
 B - 3/8 (.375) " 12 "

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'
TOLERANCES	

CUT HERE
GUARANTEED
2-66

NOTE:
 PRIME & FINISH ALL SURFACES
 S404 YELLOW IRIDITE
 S520 BLU/GRY TEX VINYL

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL		
B		S114 DELETED S520 WAS S220	7-20-67	18421	WHD			.051		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK MESH, Cover, Bottom	B		
A		REVISED	8-3-59				ALUMINUM						
							5052-H32						
TOLERANCES			SCALE:					TYPE & TEMPER	HEATTREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					SEE NOTE				MS-1804	B
								FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP		