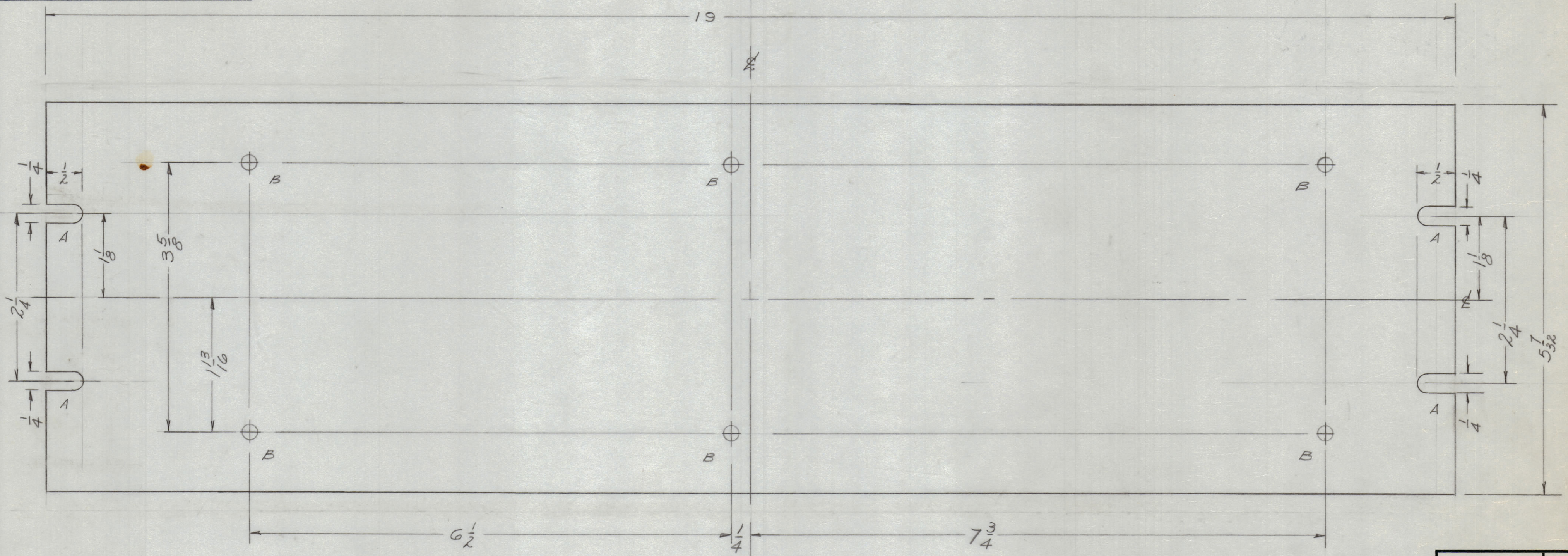


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



MS-1767

NOTES

FINISH:
 S-404 IRIDITE
 S114- ZINC CHROMATE PRIMER } FRONT &
 S115- TMC SMOOTH GRAY ENAMEL } EDGES ONLY
 OR PRIME & PAINT TO COST. SPEC

MACHINING:
 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2- MILL ALL EDGES.
 3- HOLES MUST BE DRILLED
 4- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH #120 GRIT SAND PAPER.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.x ± .05	± 1/64
.xx ± .01	ANGLES
.xxx ± .005	± 0° 30'

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1/16					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ±						
	ANGULAR DIM. ±						

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	RAK-7			4-24-59

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINIUM	PANEL, REGULATOR	
	2024-T3		
	TYPE & TEMPER	DRAWN	ELEC. DES. APP. MECH. DES. APP.
	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
	FINISH & SPEC. NO.	SEE NOTE	MS-1767