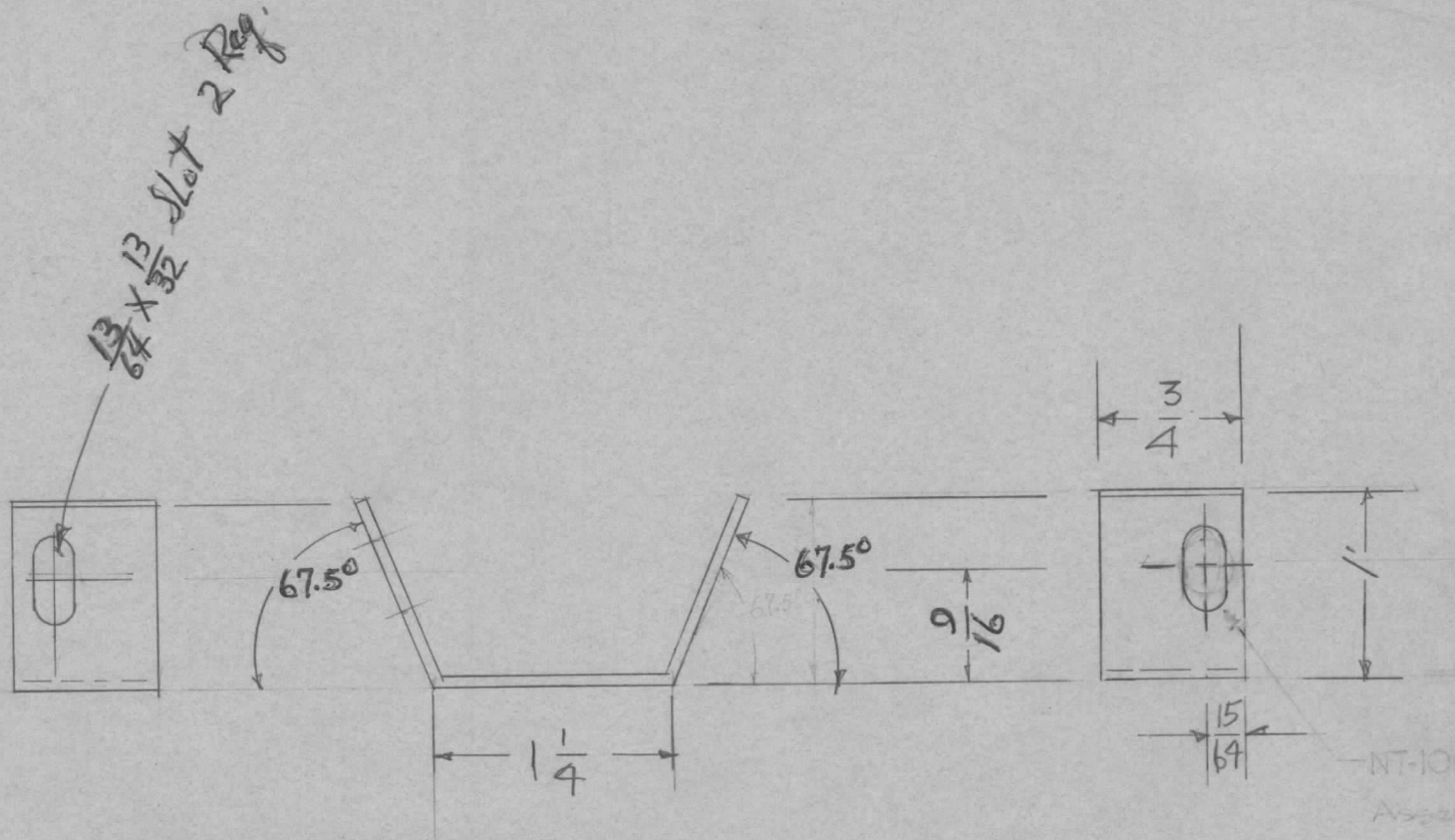


REQ. PER UNIT	USED ON			MS-1745 B
	MODEL	ASS'Y. NO.	DATE	
	CON			



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

FINISH NOTE:
S371-DEGRADE
S114-ZINC CHROM. PRIMER
S520-BLU/GRY SMOOTH POLYURETHANE

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL		
								16 Gauge		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
B		S520 WAS S220 S114 & S371 DEL.	7-20-67	18421	440		OP	STOCK SIZE		45° FRONT NUT ANCHOR			
A	1	FINISH WAS CAD. PLATE	7-28-64	11951	SRG			mild steel					
TOLERANCES								MATERIAL		DRAWN			
SCALE: -1-1204			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN	
DEC. DIM. ±								S520 BLU/GRY TEX VINYL		DRAWN		CHECKED	
FRAC. DIM. ±								FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.	
ANGULAR DIM. ±												MS-1745 B	