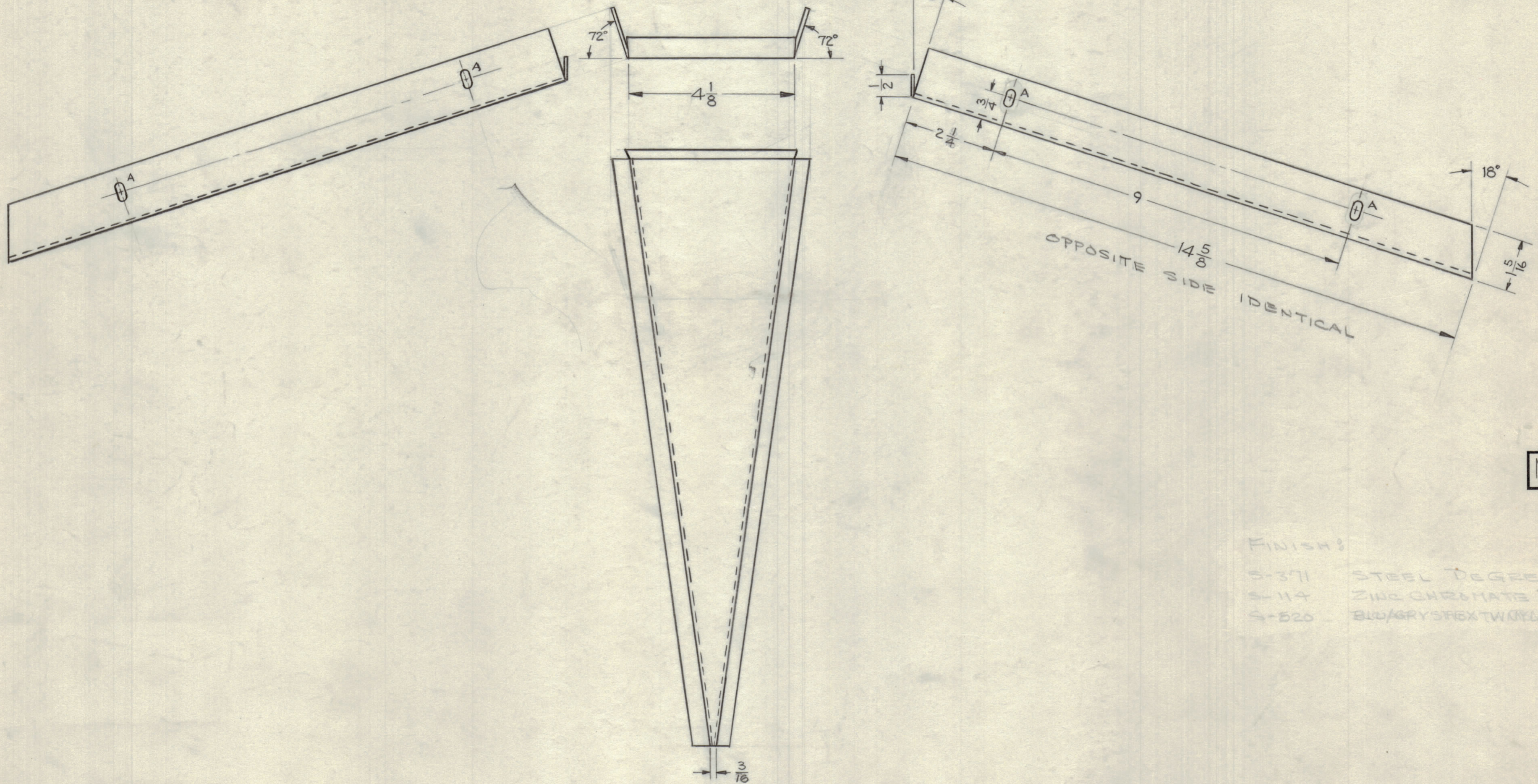


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

HOLES
A ~ 13/64 x 13/32 SLOTS

REQ'D.
4



MS-1744 B

FINISH:
S-371 STEEL DEGREASING
S-114 ZINC CHROMATE PRIMER
S-520 BLY/GRY/STEX/TWY/60E GRAY VINYL

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'
TOLERANCES	

B	S371 ES114 DEL. S520 WAS S220	7-20-67	18421	UHD	OP	JP	
A	TITLE WAS 45° FILLER 2 1/4 WAS 2 5/16, 3/16 WAS 3/32	4/28/64	11289	A.M.	JP	JP	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES		SCALE:	
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	

1	CONSOLE			1-7-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1.040	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		45° FILLER, FRONT	
MATERIAL	WEIGHT PER PC.		
MILD			
TYPE & TEMPER		DRWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
5520 BLY/GRY TEX VINYL			
FINISH & SPEC. NO.			MS-1744 B