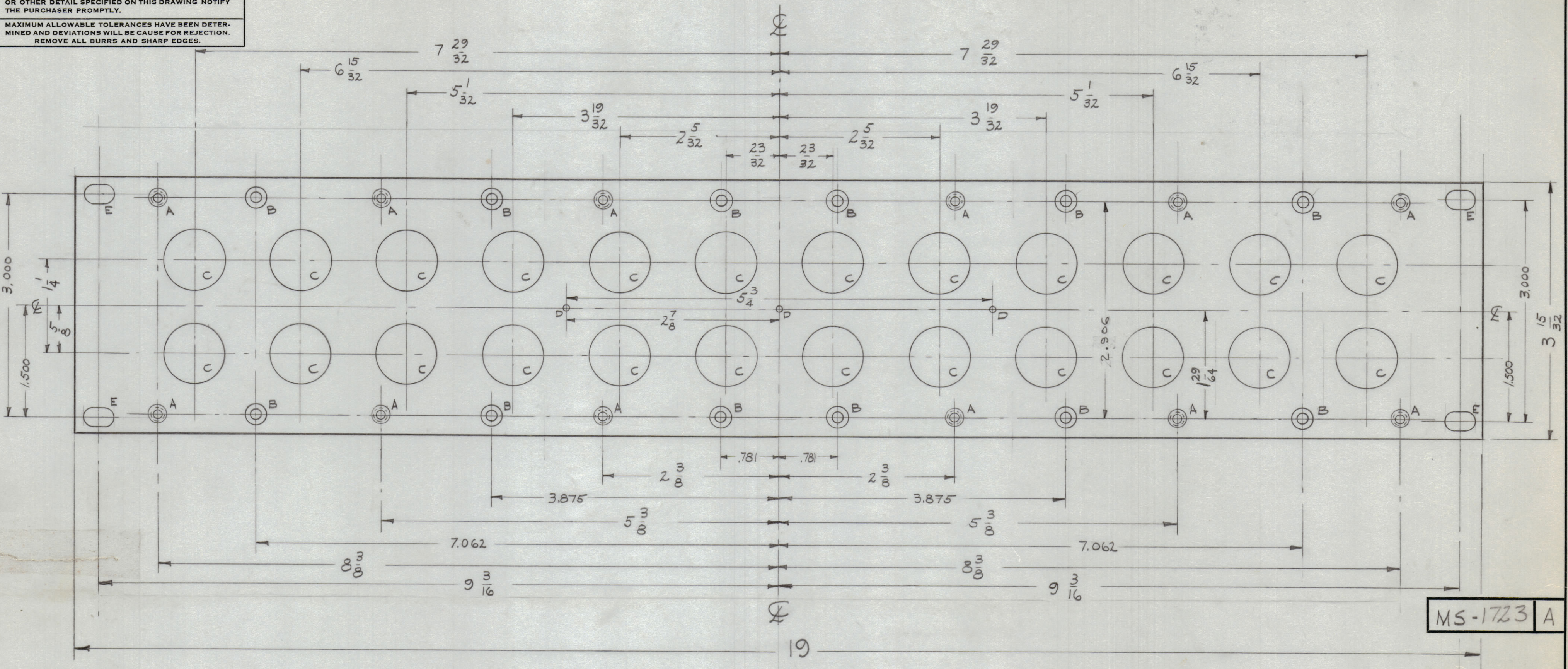
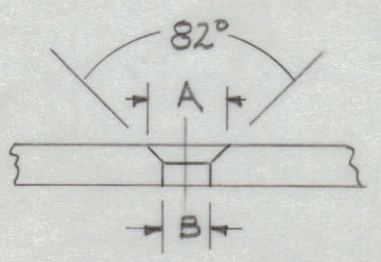


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



MS-1723 A



FINISH: FRONT & EDGES ONLY

S-404 YELLOW IRIDITE
 S-114 - ZINC CHROMATE PRIMER
 S-115 - SMOOTH GRAY ENAMEL

HOLES	REQ'D
A - DRILL & TAP FOR 3-48 (SEE DETAIL)	12
B - DRILL & C'SINK FOR 6-32 (SEE DETAIL)	12
C - 13/16 (.812) DIA.	24
D - #47 DRILL (.078)	3
E - 1/4 x 13/32 SLOTS	4

- NOTES:
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 - HOLES MUST BE DRILLED.
 - MILL ALL EDGES.
 - ALL THREADED HOLES & HOLE DIA. MUST BE HELD AFTER ETCHING.
 - ALL "B" HOLES TO BE HELD TO DECIMAL TOLERANCE AS SHOWN.
 - ALL "A" HOLES TO BE HELD TO FRACTIONAL TOLERANCE AS SHOWN.

DIM	#3 F.H.S.	#6 F.H.S.
A	.203	.284
B	#47 (.078) TAP 3-48	#27 (.144)

F.H.S. C'SINK DETAIL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005

FRACTIONS: ± 1/64, ANGLES: ± 0° 30'

TOLERANCES

CUT HERE GUARANTEED 2-66

A	1	S-404 YEL. IRIDITE WAS 3-101 CAUSTIC DIP	12/10/59	1001	#6	FMN	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	SPP-10			4/17/59
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	FRONT PANEL	
	2024-T3	SPP-10	
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		CHECKED	FINAL APPROVAL
		SEE NOTE	
		FINISH & SPEC. NO.	MS-1723 A