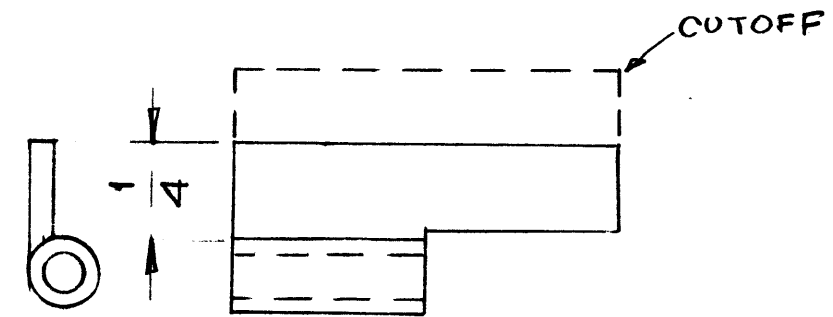
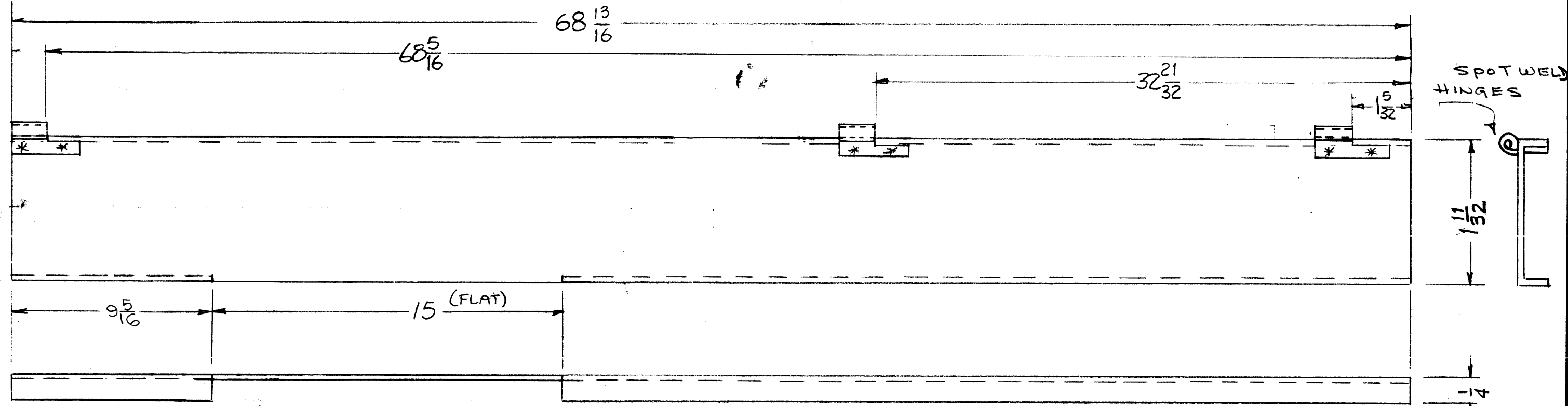


MS-1670 J

B1

B2

Notch to accom. Hinge.)



STEEL HINGE 1 1/16 OPEN
.045 THK. X .093 PIN DIA.
STANLEY PT #65-33-80
MODIFIED AS SHOWN

TMC PART NUMBER	MATL	FINISH
MS1670	20GA STEEL	S371, S114, S521
MS1670-2	20GA STEEL	S371, S114, S520
MS1670-3	.032 ALUM 5052-H32	S404, S114, S521

S114 ZINC CHROMATE PRIMER
S521 TEXTURED GRAY ENAMEL
S371 DEGREASE
S520 BLUE-GRAY TEXTURED VINYL
S404 IRIDITE, YELLOW

FINISH PER CHART

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
J		FINISH S521 WAS S115	5-31-66	16237	HLA		
H	1	CHART ADDED	11-17-65	15239	W.V.		
G	1	DIM 9 5/16 WAS 7 1/16	7-5-63	9449			
F	1	DIM 15 FLAT WAS 14 1/4 FLAT	5/23/61	4936	DM		
E	3	32 21/32 WAS 31	9/13/60	2960	DM		
	2	15 1/32 WAS 3 1/2					
	1	14 1/4 WAS 14 3/8					
D	3	Hinges added					
	2	3 13/64 HOLES DELETED	6/11/60	2466	DM		
	1	NOTCH WAS 14 1/8 X 5/8					
C	2	14 1/8 WAS 14 3/16	3-18-60	1904			
	1	7 1/16 WAS 7 9/16					
B	1	14 3/8 WAS 8 5/16	11/4/59	1518			
	4	7 9/16 WAS 12 13/16					
	1	MAT'L WAS ALUMINUM					
A	3	THICKNESS WAS .064	6/9/59		J.C.		
	2	68 13/16 DIM WAS 68 5/16					
	1	8 15/16 DIM WAS 8 7/8					

TOLERANCES: DEC. DIM. ±, FRAC. DIM. ± 1/64, AN ULAR DIM. ±

SCALE: *CP*

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	DESCRIPTION	ASS'Y. NO.	DATE
1	GPT-10K-F()		AX-	
1	GPT-10K-D()		AX-188	
1	GPT-10KB()		AX-185	
1	GPT-10KA(), C(), E(), L()		AX-166	3-13-59

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE CHART		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
SEE CHART		TRIM, REAR, RIGHT SIDE, AUX. FRAME	
SEE CHART			
SEE CHART			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
SEE CHART		<i>DB</i>	<i>DB</i>
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	FINAL APPROVAL
			MS-1670 J.