IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTE:

A – 1/4 DIA. 4 REQ.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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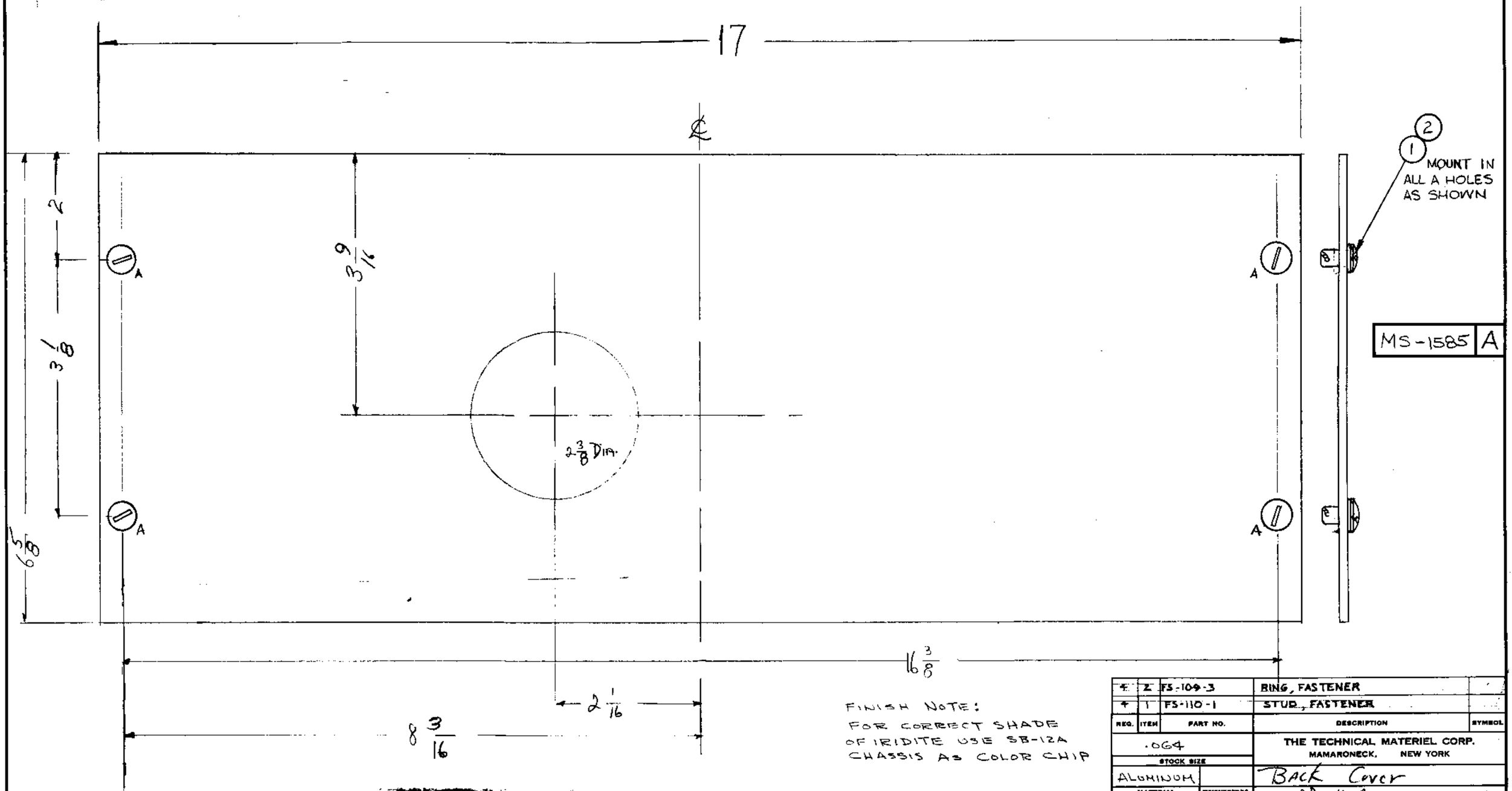

MS-1585 A

FINISH NOTE:
FOR CORRECT SHADE OF IRIDITE USE SB-12A CHASSIS AS COLOR CHIP

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	FS-109-3	RING, FASTENER	
4	1	FS-110-1	STUD, FASTENER	

STOCK SIZE	.064
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	SEE NOTE
FINISH & SPEC. NO.	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

BACK COVER
SB-12A

DRAWN: alm
ELEC. DES. APP.
MECH. DES. APP.
CHECKED
FINAL APPROVAL

MS-1585 A

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	SB-12A			2-18-59

USED ON

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	ITEM(1)(2) ADDED TO CHART	1-31-62	6276	G.S.		

TOLERANCES

ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS ± 0.00 ± 0.01 ± 0.005
TOLERANCES
FRACTIONS ± 1/64
ANGLES ± 0° 30'

FORM-110