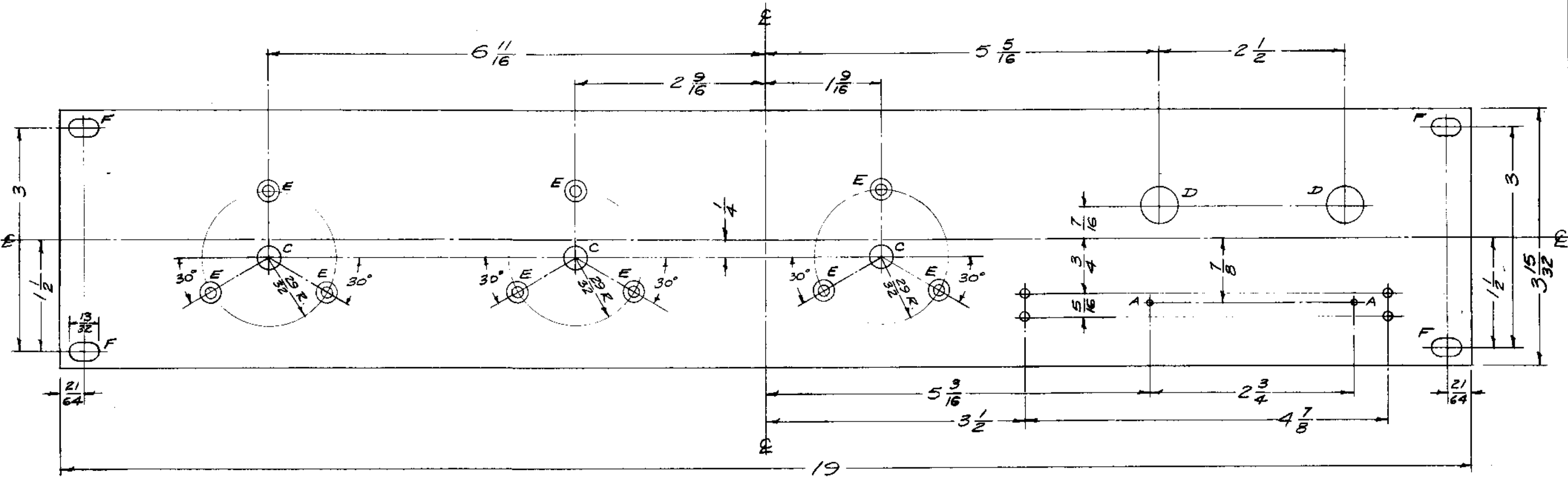


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

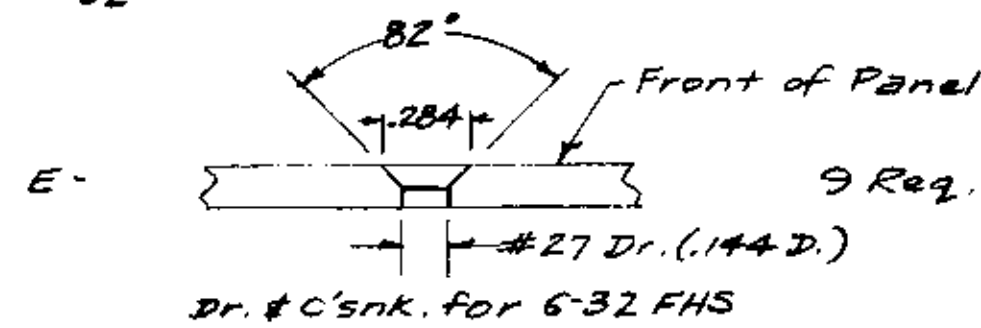
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



FRONT VIEW

MS-1526 B

- A - No. 50 Dr. (.070 D.) 2 Req.
- B - 1/8 (.125) D. 4 Req.
- C - 5/16 (.312) D. 3 Req.
- D - 15/32 (.468) D. 2 Req.



- E - 9 Req.
- F - 1/4 x 13/32 SLOT 4 Req.

- MACHINING-**
1. Lateral Bow of Panel Must be kept to .031 Tolerance.
 2. Mill all Edges.
 3. Holes Must be Drilled.
 4. Panel Must be Free of All Machining Marks, Gouges, & Scratches.

- FINISH-**
- 5404 YELLOW IRIDIOTE
 - 5114 Zinc Chromate Primer (Front & Edges)
 - 5115 Smooth Grey Enamel (Only)

4LD-504 Stamping, Rear
Ref- BLD-503 Engraving, Front

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKED	ENG. APP.
B	1	S-404 YEL. IRIDIOTE WAS S-101 CAUSTIC DIP	11/16/59	1001	AB		EMN
A	1	"D" holes were 17/32	9/21/59	FR/27	DM	HQ	DM

TOLERANCES: DEC. DIM. ± 1/64, FRAC. DIM. ± 1/64, ANGULAR DIM. ± .5°

SCALE: Not to Scale

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
TOLERANCES	TOLERANCES
FRAC. DIM. ± 1/64	FRAC. DIM. ± 1/64
DEC. DIM. ± 0.001	DEC. DIM. ± 0.001
ANGULAR DIM. ± .5°	ANGULAR DIM. ± .5°

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	MCP			2-9-59

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	Aluminum	PANEL, FRONT, MONITOR	
	2024-T3	CONTROL PANEL (MCP)	
		162/9/59	RWB RB
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	CHECKED FINAL APPROVAL
		See Note	
		FINISH & SPEC. NO.	MS-1526 B