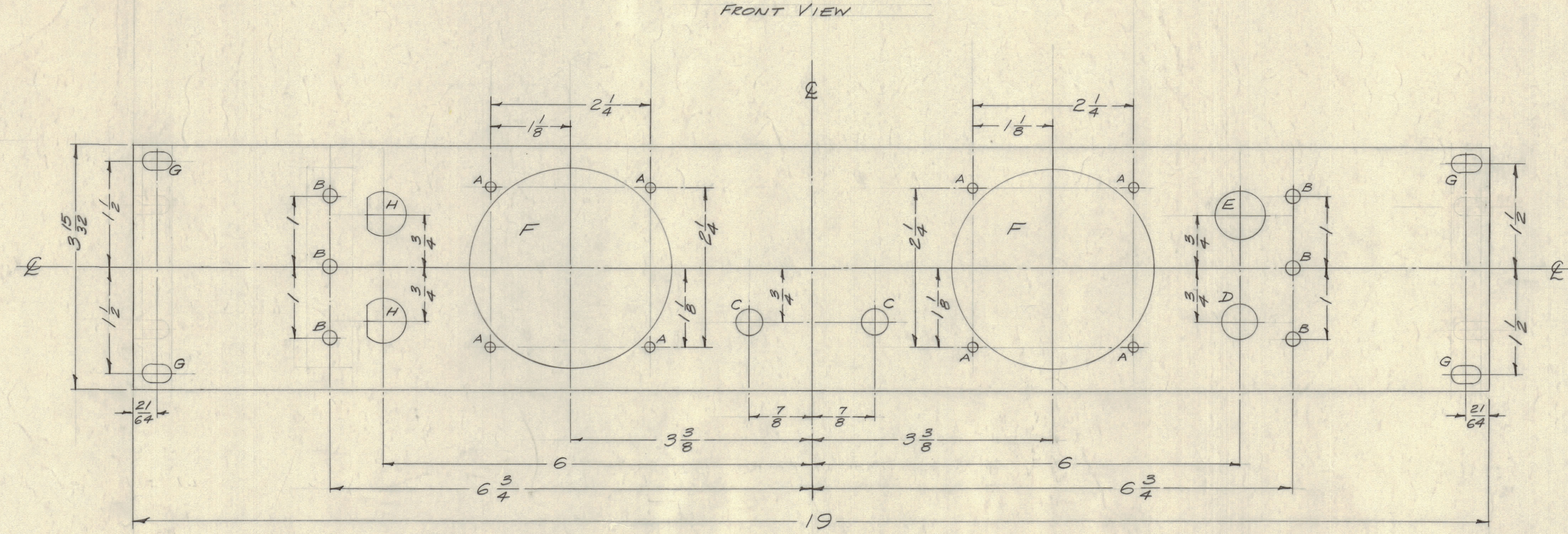


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

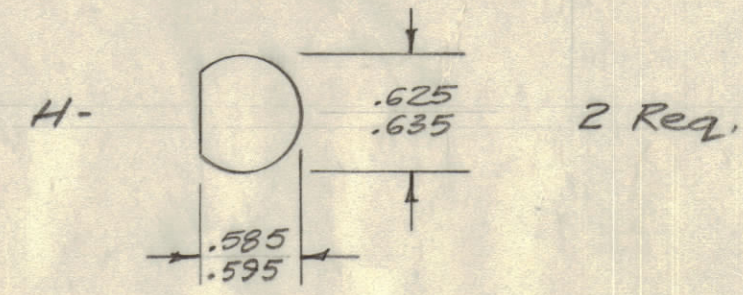
NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



- A - $\frac{9}{64}$ (.140) D. 8 Req.
- B - $\frac{7}{32}$ (.218) D. 6 Req.
- C - $\frac{3}{8}$ (.375) D. 2 Req.
- D - $\frac{17}{32}$ (.531) D. 1 Req.
- E - $\frac{11}{16}$ (.687) D. 1 Req.
- F - $2\frac{13}{16}$ (2.812) D. 2 Req.
- G - $\frac{1}{4} \times \frac{13}{32}$ SLOT 4 Req.



- MACHINING**
1. Lateral Bow of Panel Must be kept to .031 Tolerance.
 2. Mill all Edges.
 3. Holes Must be Drilled.
 4. Panel Must be Free of All Machining Marks, Gouges, & Scratches.

FINISH NOTE -
 S404 YELLOW IRIDITE
 S114 Zinc Chromate Primer 2 Front & Edges
 S115 Smooth Grey Enamel } Only

4 LD-511 Lettering, Rear
 Ref: 8LD-502 Engraving, Front

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THK.	
		STOCK SIZE	
		ALUMINUM	
		MATERIAL WEIGHT PER PC	
		2024-T3	
		TYPE & TEMPER	
		HEAT TREAT. SPEC.	
		See Finish Note	
		FINISH & SPEC. NO.	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S-404 YEL. IRIDITE WAS 107 S-101 CAUSTIC DIP	1/19/59	1001	EMW		

TOLERANCES: SCALE: FULL DO NOT SCALE

ALL DEC. DIM. ±
 OTHERS FRACTIONAL DIM. ± 1/64
 ANGULAR DIM. ±

DRILL PUNCH COMMERCIAL STOCK
 SIZES AND MANUFACTURERS
 TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	SLM	P/O GPT10K		2-10-59

MS-1525 A