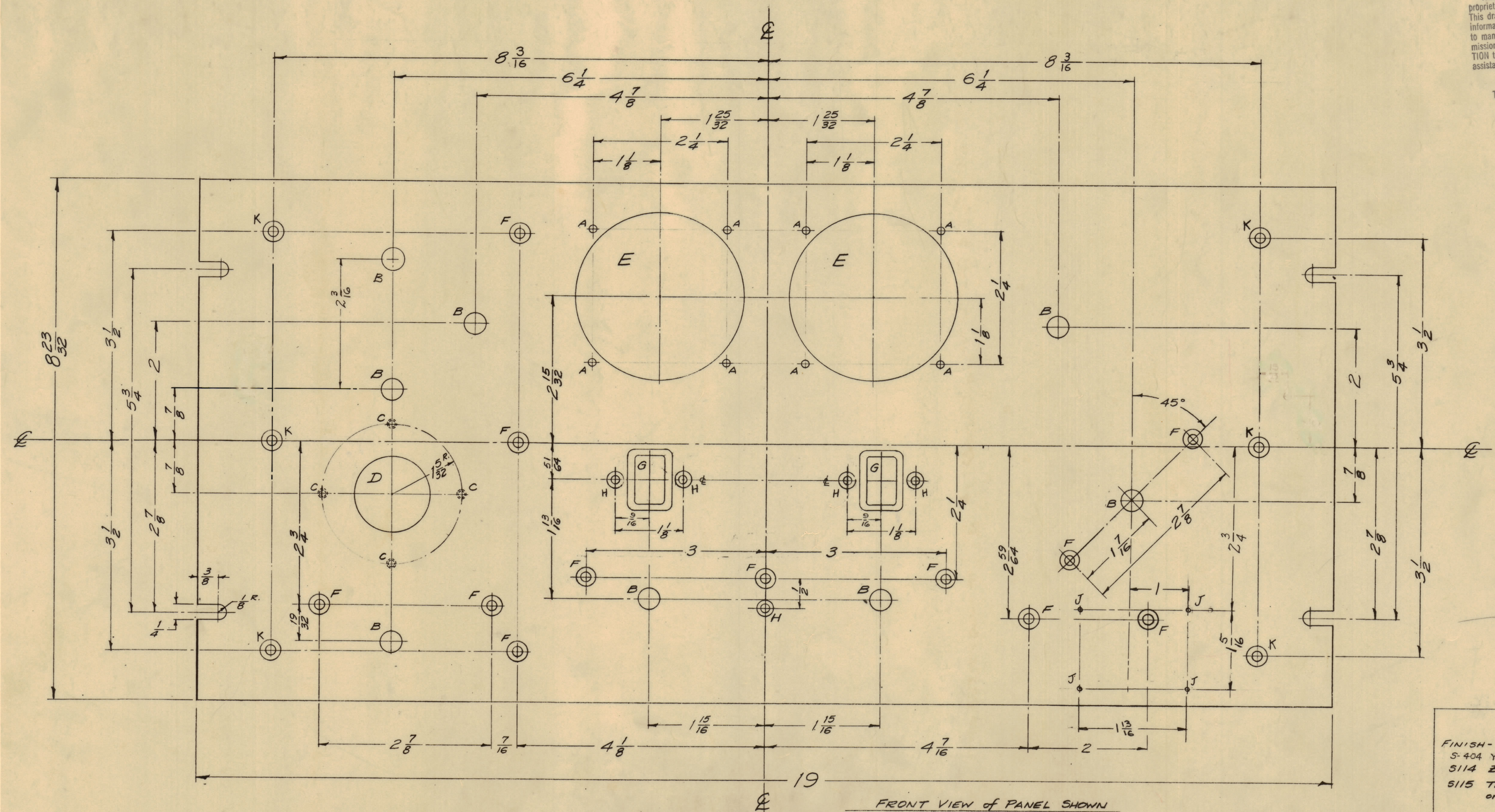


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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 MAMARONECK, NEW YORK



FRONT VIEW OF PANEL SHOWN

HOLE LEGEND

A -  $\frac{1}{8}$  (1.25) Diam. 8 Req.

B -  $\frac{3}{8}$  (3.75) Diam. 8 Req.

C - Drill & Tap for 6-32,  $\frac{1}{8}$  deep from Rear. 4 Req.

D -  $\frac{1}{4}$  (1.250) Diam. 1 Req.

E -  $2\frac{13}{16}$  (2.812) Diam. 2 Req.

J - #47 (.078) Diam. 4 Req.

F - 12 Req.

G - 2 Req.

H - 5 Req.

K - 6 Req.

NOTES:  
 FINISH -  
 S-404 YELLOW IRIDITE  
 S114 Zinc Chromate Primer  
 S115 TMC Smooth Grey Enamel or Prime & Paint to Cust. Spec. } Front & Edges Only

MACHINING -  
 1. Lateral Bow of Panel Must be kept to .031 Tol.  
 2. Mill all Edges.  
 3. Holes must be drilled.  
 4. Panel Must be free of all Machining Marks, Gouges, and Scratches. If Necessary, sand Front of Panel with No. 120 Brit Sandpaper.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
L	1	G-DETAIL: 1/8 WAS 3/32	12/16/55	6923	AV		
K	1	6-DETAIL: 3/32 WAS 7/32	1-26-55	3306	AF		
J	1	2(A) HOLES DELETED	4-9-62	6595	BJ		
H	2	(6) "K" HOLES ADDED	4-12-61	4634	NAF		
I	1	(6) "F" HOLES DELETED	7-12-60				
G	2	Dim 8 3/16 WAS 8 1/4 (TOP 2 PLACES)	4-7-61	4056	RL		
F	1	2(A) HOLES ADDED					
E	1	5/32 R. ADDED TO 'G' DETAILS	7-16-61	2980	CJ		
D	1	S-404 YELLOW IRIDITE WAS S-101 CAUSTIC DIP	7-19-59	1901	AG		EMN
C	1	ADDED 'B' HOLE	4-11-59	797	AG		EMN
B	1	'J' HOLES RELOCATED	1/15/63	684	HA		EMN
A	1	2" WAS 2 3/4, 4" HOLES ADDED	3-19-62	692	JCB		EMN

REQ PER UNIT	MODEL	PROJECT NO.	ENGRAVING	DATE
1	RFC-1	GPT-10K	LD-518	11-22-60
1	REFD-1	PAL-K	LD-514	6-27-59
1	REB-1	GPT-10K	LD-417	12-7-58

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THK.	ALUMINUM	
	STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	PANEL, FRONT	
	MATERIAL	WEIGHT PER PC.	
	2024-T3		
	TYPE & TEMPEL.	1612/158	
	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	CHECKED		
	HEAT TREAT. SPEC.		
	FINISH & SPEC. NO.		

MS-1426

MS-1426