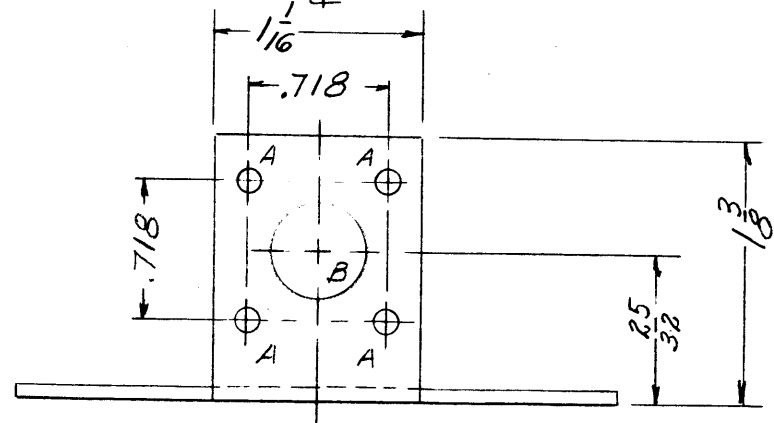
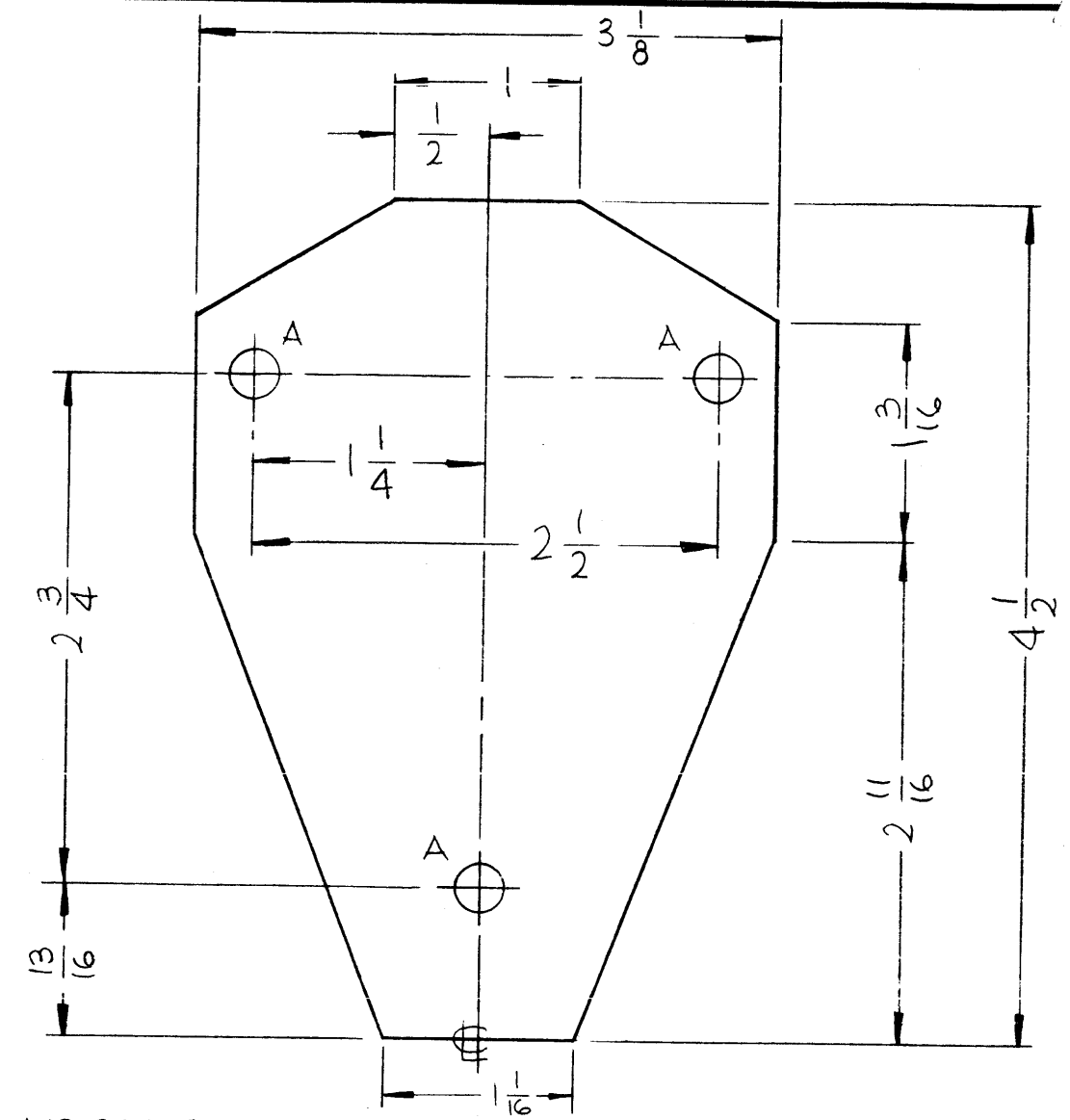
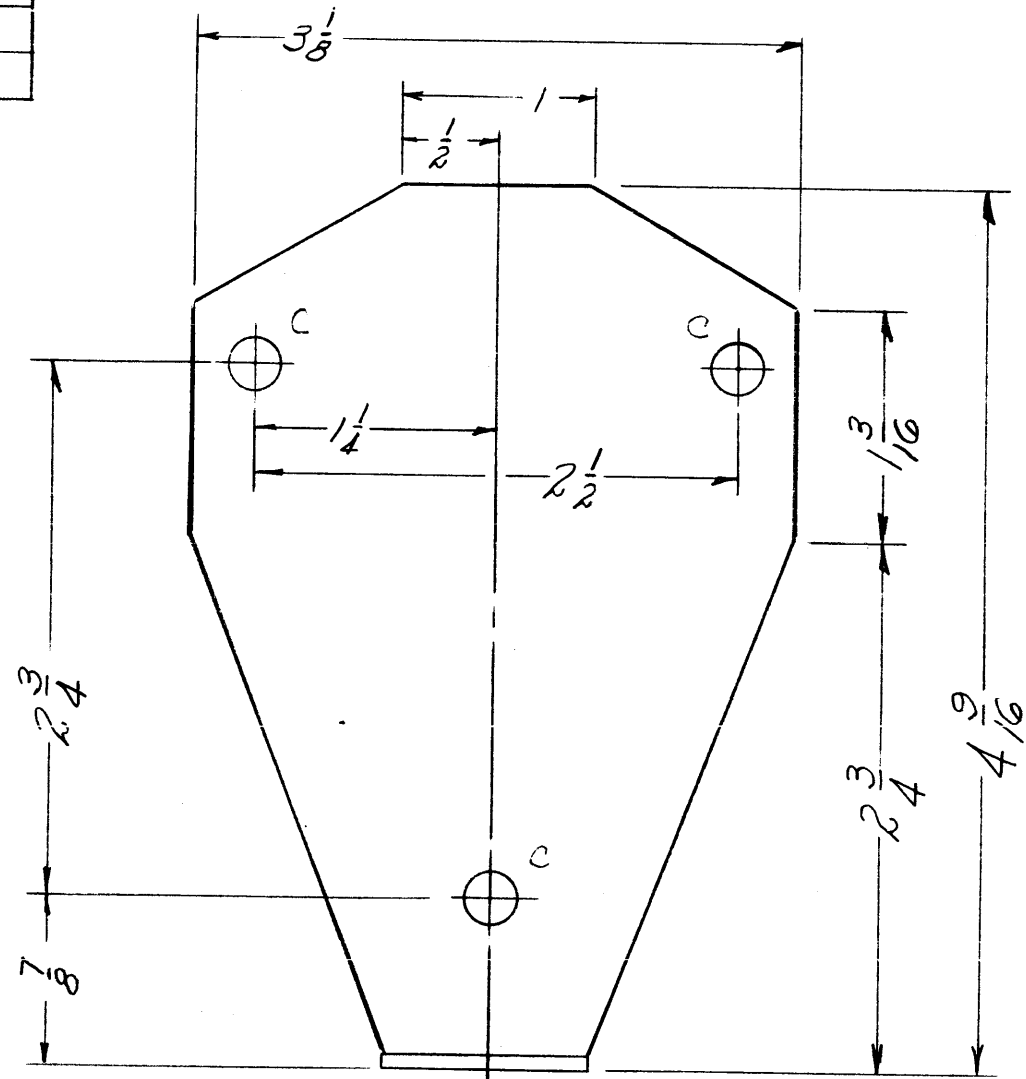
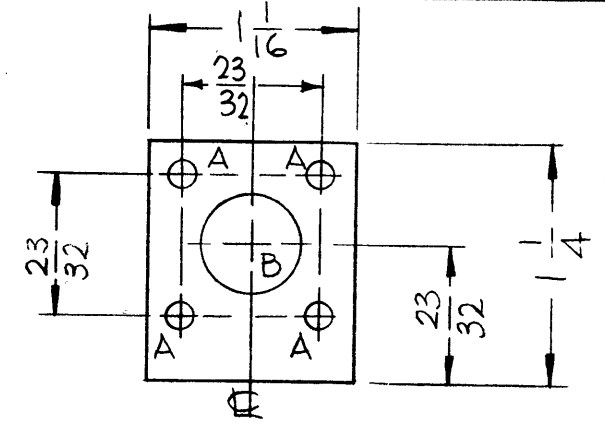


P/N	A	B	C
MS1302	1/8 DIA(4)	1/2 DIA(1)	9/32 DIA(3)
MS1302-2	9/32 DIA(3)	—	—
MS1302-3	1/8 DIA(4)	1/2 DIA(1)	—



MS1302-2
MS1302-3



MS1302

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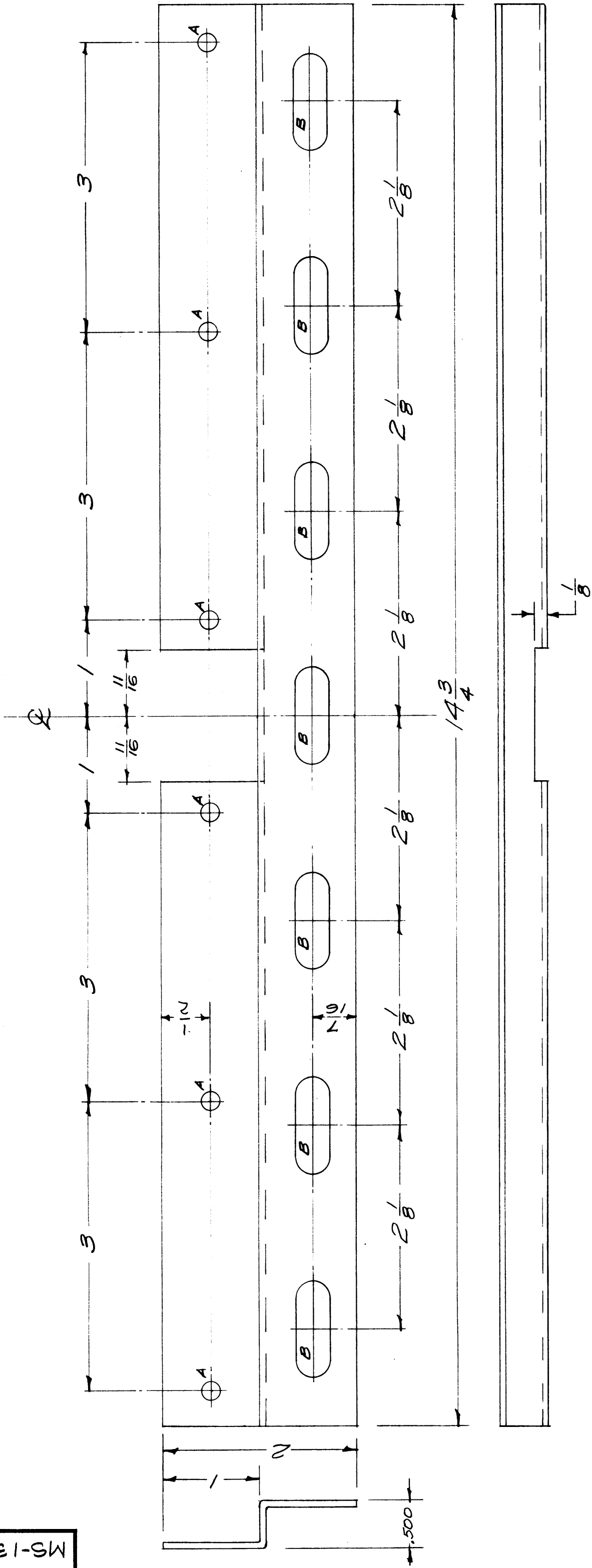
Property of:
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MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B		MS1302-2 & -3 ADD.	11-2-66	17112	WFO	JLB	MMK
A	1	S-404 WAS S-101	12/14/59	1001	AB		EMN
TOLERANCES			SCALE: FULL SIZE				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ± 1/64			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							

1	DAC-10	A-1437	8/1/57
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
			DATE
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.064 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	PLATE, TRANSFORMER MTG.
STOCK SIZE			
ALUMINUM		MODEL DAC-10	
MATERIAL			
5052-H32	OTO	8/1/57	JLB
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
S-404 YELLOW IRIDITE			
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS-1302 B

MS-1304



A - No. 8 Dr. (.199 D) 6 Req.

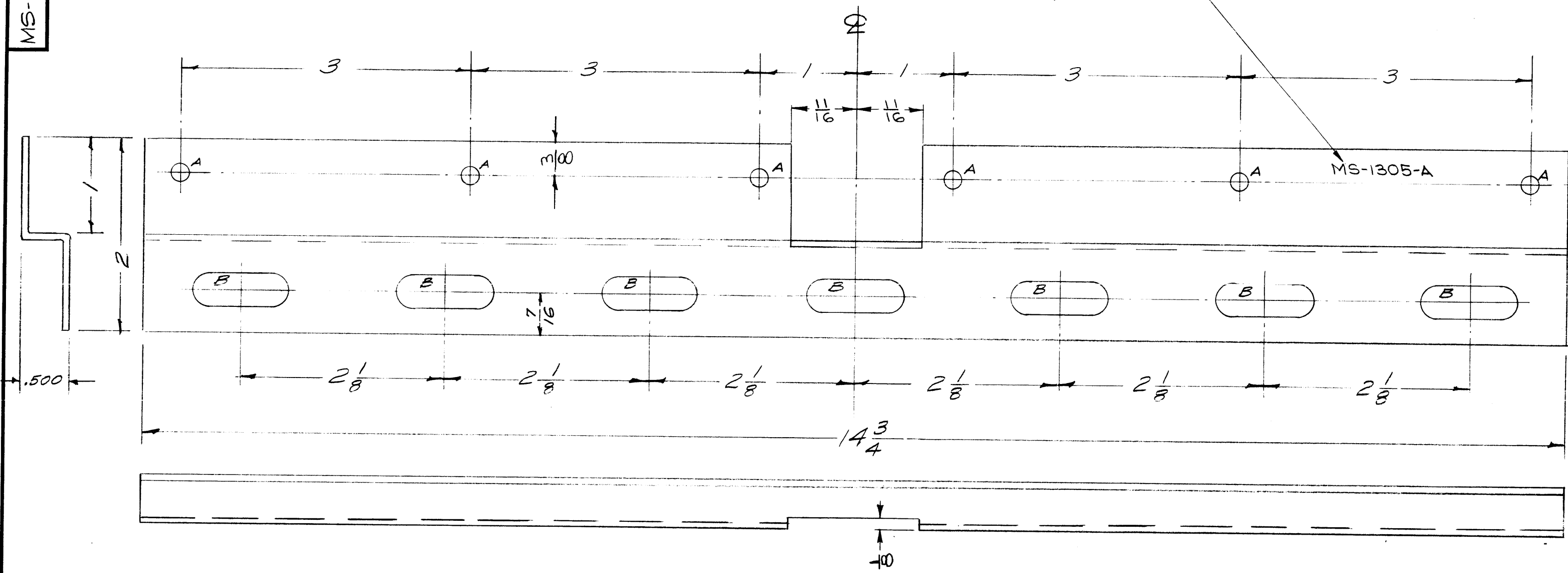
B - 1/32 X 1 SLOT 7 Req.

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES						
DEC. DIM. ± .010						
FRAC. DIM. ± 1/32						
ANGULAR DIM. ±						
SCALE: FULL						
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.						
REMOVE ALL BURRS AND SHARP EDGES						
WAS 4-1091						

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
No. 16 Ga. (.0598 THK)		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STEEL		SUPPORT, FRONT	
Cold Rolled Mild			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
Cadmium Plate	S105	6/8/58	HAIS
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			FINAL APPROVAL
			MS-1304

REQ. PER UNIT	MODEL	PROJECT NO.	DATE
2	T0C	CW-104	8-1-58
		ASSY. N.	
		USED ON	

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.



A - No. 8 Dr. (.199 D) 6 Req.

B - 11/32 x 1 SLOT 7 Req.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	CUTOUT ADDED ON C OF PART	5-16-63	9072			

TOLERANCES
 DEC. DIM. ± .010
 FRAC. DIM. ± 1/32
 ANGULAR DIM. ±

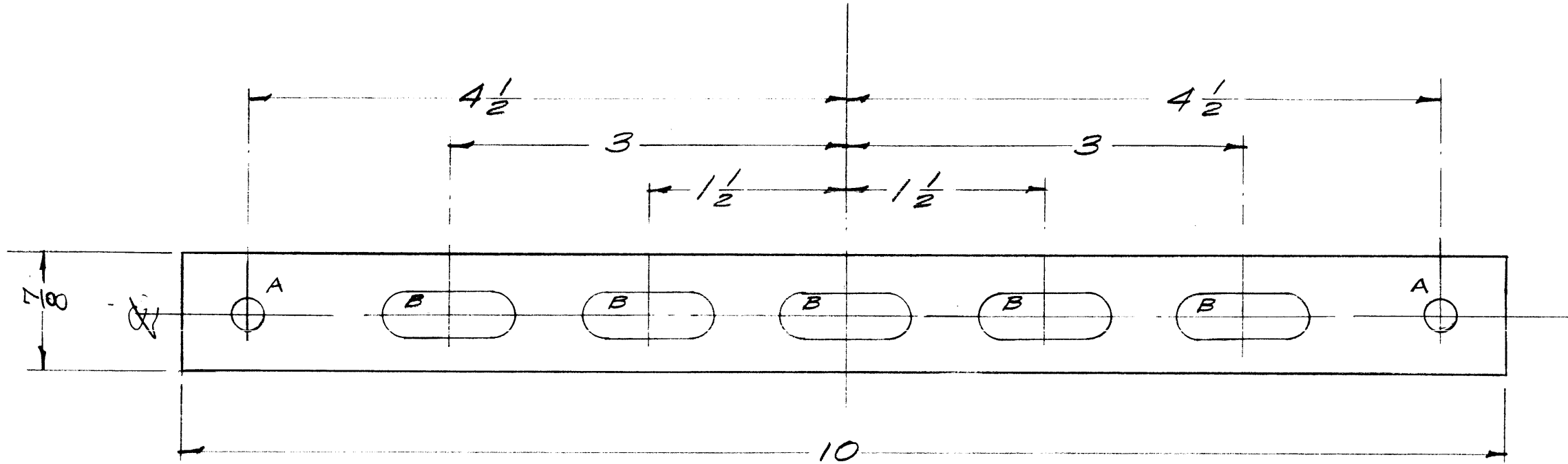
SCALE: FULL
 WAS 4-10-53

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

2	TOC		CW-104	8-1-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
No. 16 Ga (.0598 Thk)		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STEEL		SUPPORT, REAR	
Cold Rolled Mild			
Cadmium Plate S105			
FINISH & SPEC. NO.		ELEC. DES. APP. MECH. DES. APP.	MS-1305 A

MS-1306 A



A - 9/32 (.281) D. 2 Req.

B - 11/32 X 1 SLOT 5 Req.

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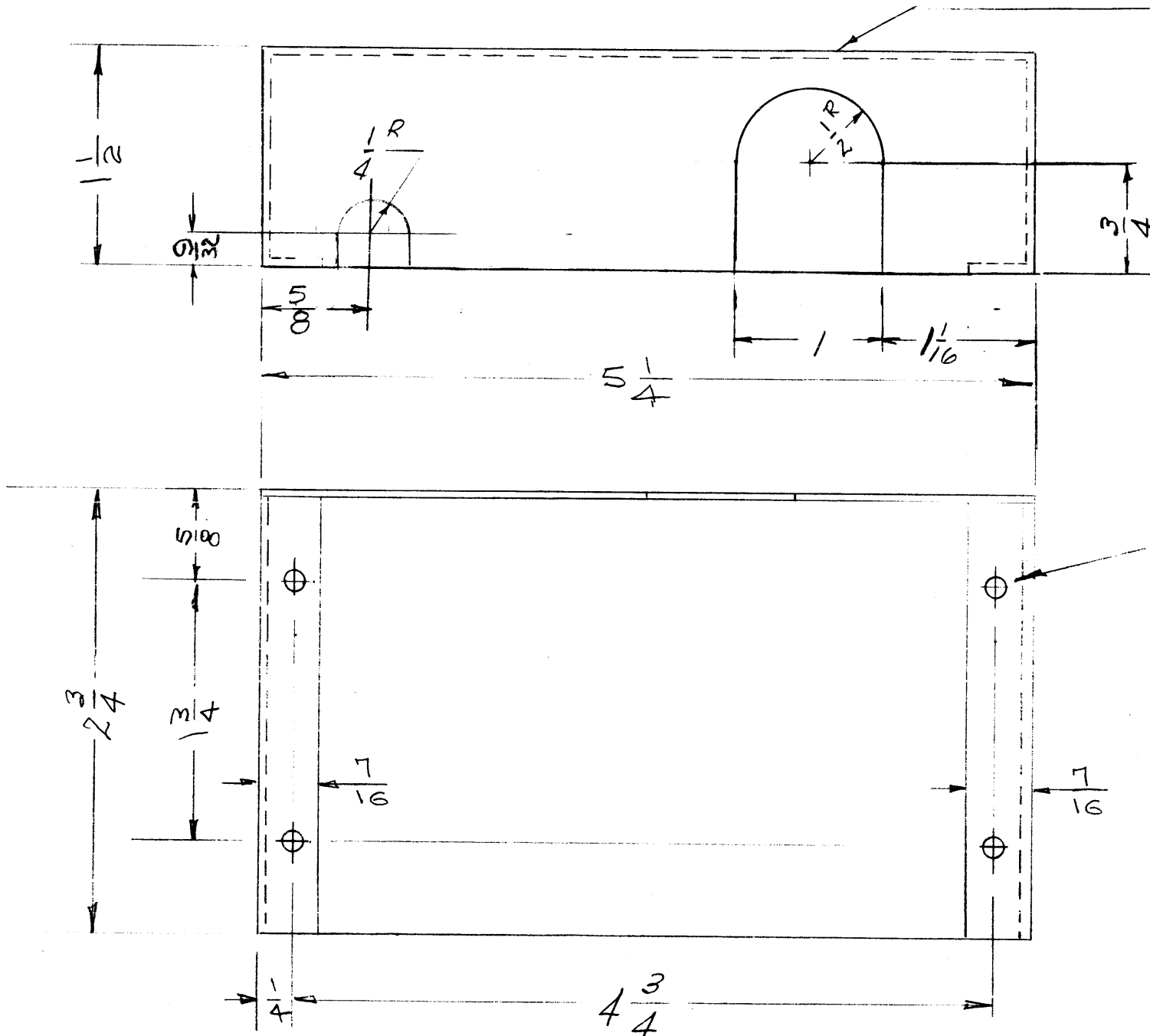
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MAMARONECK, NEW YORK

A	1	S-404 WAS S-101	12/4/59	1001	MB		EMN
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL		WAS 2-1097		
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ± 1/64			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							

2	TOC			B-1-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
	1/8 X 7/8	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
	STOCK SIZE			
	ALUMINUM	SUPPORT, SIDE		
	MATERIAL			
2024-73		10/1/58	[Signature]	[Signature]
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
S-404 YELLOW IRIDITE		[Signature]	[Signature]	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	
				MS-1306 A

MS-1312 D



Stamp Cover as Follows;
Red Gothic:
DANGER
HIGH VOLTAGE

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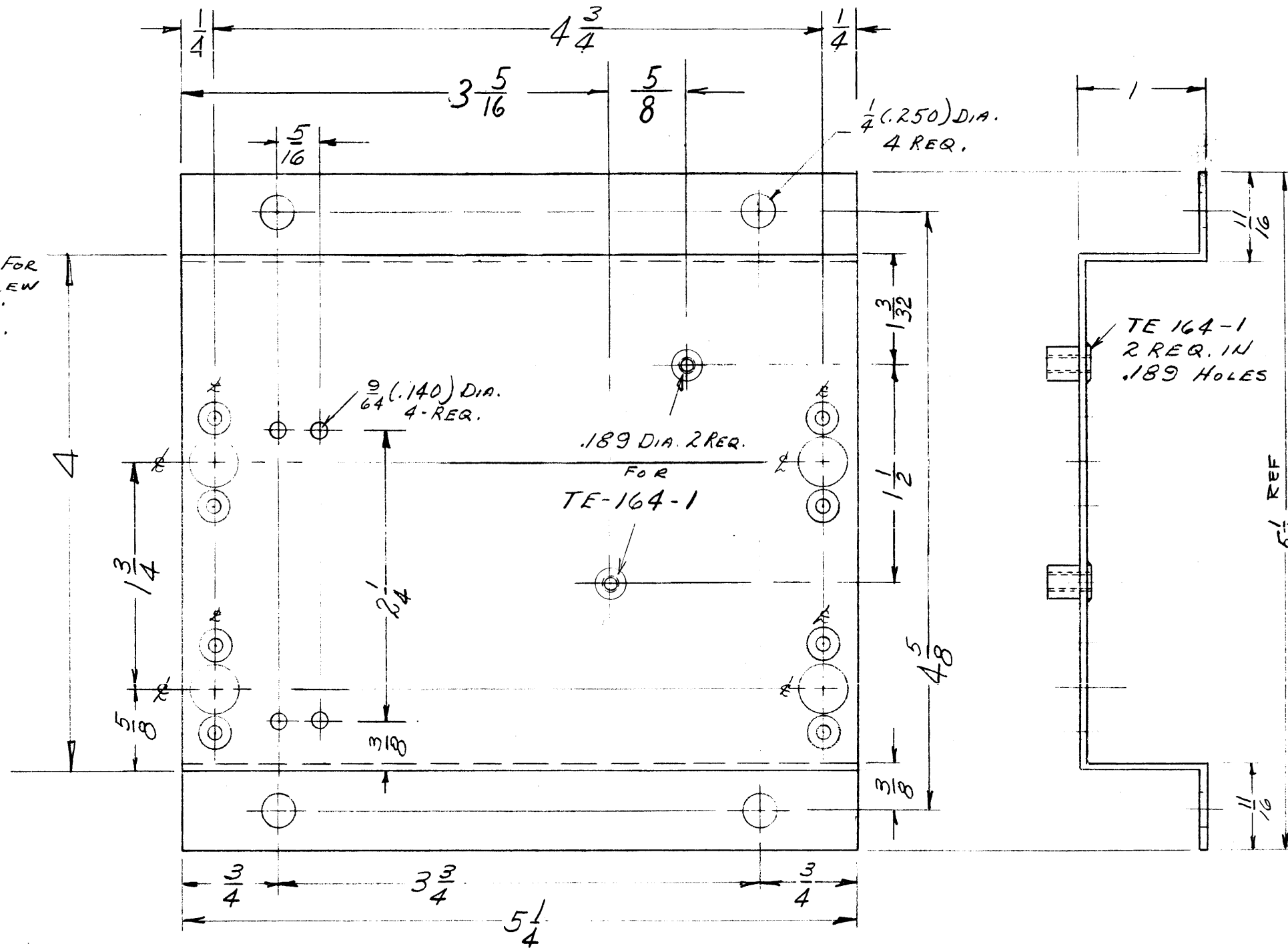
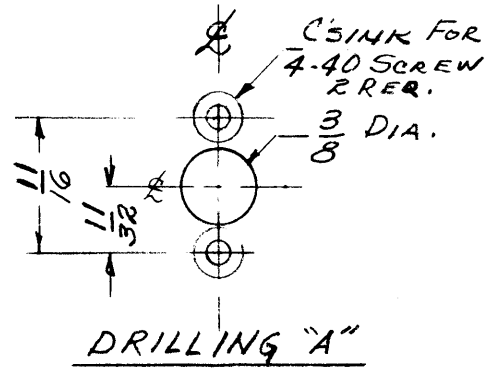
NOTE: FINISH
S-404 YELLOW IRIDITE
S-114 ZINC CHROMATE PRIMER
S-520 BLUE GREY TEXTURED VINYL.

D	1	IN NOTES S-520 WAS S-254	8-7-63	9654	AK	gms	EMN
C	1	5/8 DIM WAS 1/2	8/15/60		JOM	jle	EMN
B	1	S-404 WAS S-101	12/14/59	1001	AB		EMN
A	2	2 3/4 WAS 3"	8/15/58				
	1	DIR. CHG. 1/16 WAS 5/8 ADDED 1/4" R. SLOT		425	amc	jle	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE				
FRAC. DIM. ± 1/64			BEEN DETERMINED AND ANY DEVIATIONS				
ANGULAR DIM. ±			WILL BE CAUSE FOR REJECTION.				
			REMOVE ALL BURRS AND SHARP EDGES				

1	TRL-2/502			8-13-58
1	TRL-1/702			8-13-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.051	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	ALUMINUM	COVER, RELAY CHASSIS	
	MATERIAL		
	E052-H32		
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
SEE NOTE			
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	
			MS-1312 D

MS-1313 D



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NOTE: FINISH
 S-404 YELLOW IRIDITE
 S114 - ZINC CHROMATE PRIMER
 S-520 - BLUE GREY TEXTURED VINYL.

Ref. TMC LD-445

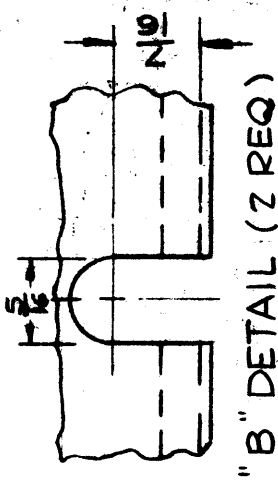
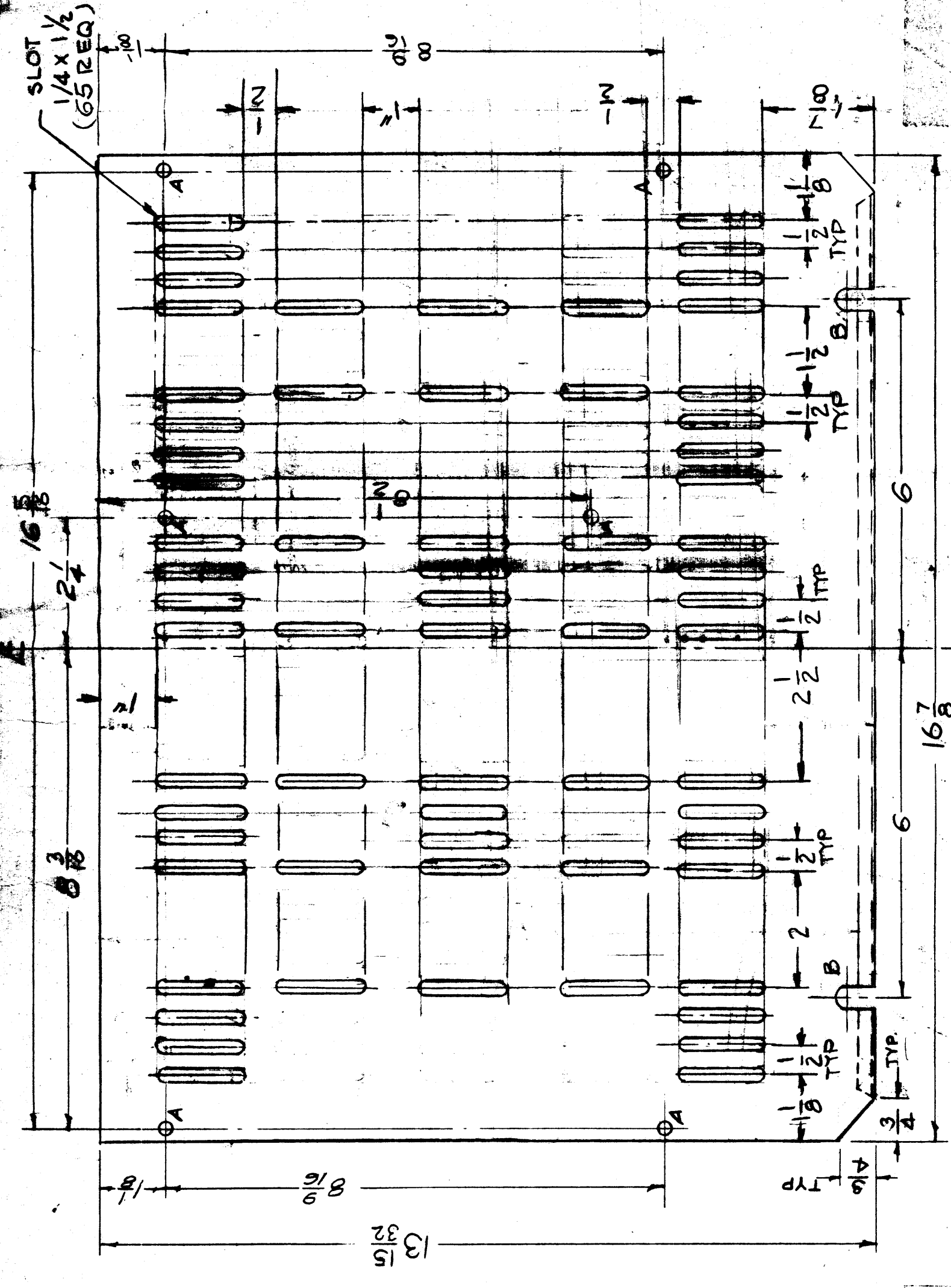
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	IN NOTES S-520 WAS S-254	8-7-63	9654	AK	JAN	VB
C	4	DIM. 1 1/2 WAS 1 1/16	10-13-60	317A	AK	JAN	JAN
	3	DIM. 1 3/32 WAS 1"					
	2	DIM. 5/8 WAS 19/32					
B	1	S-404 WAS S-101	12/14/59	1001	AK		EMN
A	1	.189 DIA HOLE MOVED	8/14/58	425	asc	JAN	JAN

TOLERANCES		SCALE: FULL SIZE	
DEC. DIM. ± .005	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES	1	TRL-2/502
FRAC. DIM. ± 1/64		1	TRL-1/702
ANGULAR DIM. ±		REQ. PER UNIT	MODEL

1	TRL-2/502				
1	TRL-1/702				8-13-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE	
USED ON					

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.064 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
ALUMINUM		CHASSIS, RELAY	
MATERIAL		GPT-7501	
5052-H32	CFO	8/12/58	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
SEE NOTE			
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.

MS-1313 D



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.001 THK	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	ALUMINUM	COVER, BOTTOM	
	MATERIAL	TIS-AFC	
	5052-H32	16 5/8 x 6	8 1/2
	TYPE & TEMPER	6929/58	8 1/2
	HEAT TREAT. SPEC.	100	8 1/2
	S-404 YELLOW IRIDIUM	100	8 1/2
	FINISH & SPEC. NO.	MS-1327	8 1/2

REQ. UNIT	1	DATE	1-9-61
PROJECT NO.		DATE	1-9-61
MODEL		DATE	
ASBY. NO.		DATE	
USED ON		DATE	

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H	SLOTS AREA WAS PERFORATED BY 1/4 IN. DIAMETER DRILL	1/4-61	1001			
G	1/4 IN. DIA. DRILL	5/19/61	1002			
F	SEE ENCL 1001A					

A-1/4(.250) D 6 Req.

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TOLERANCES
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

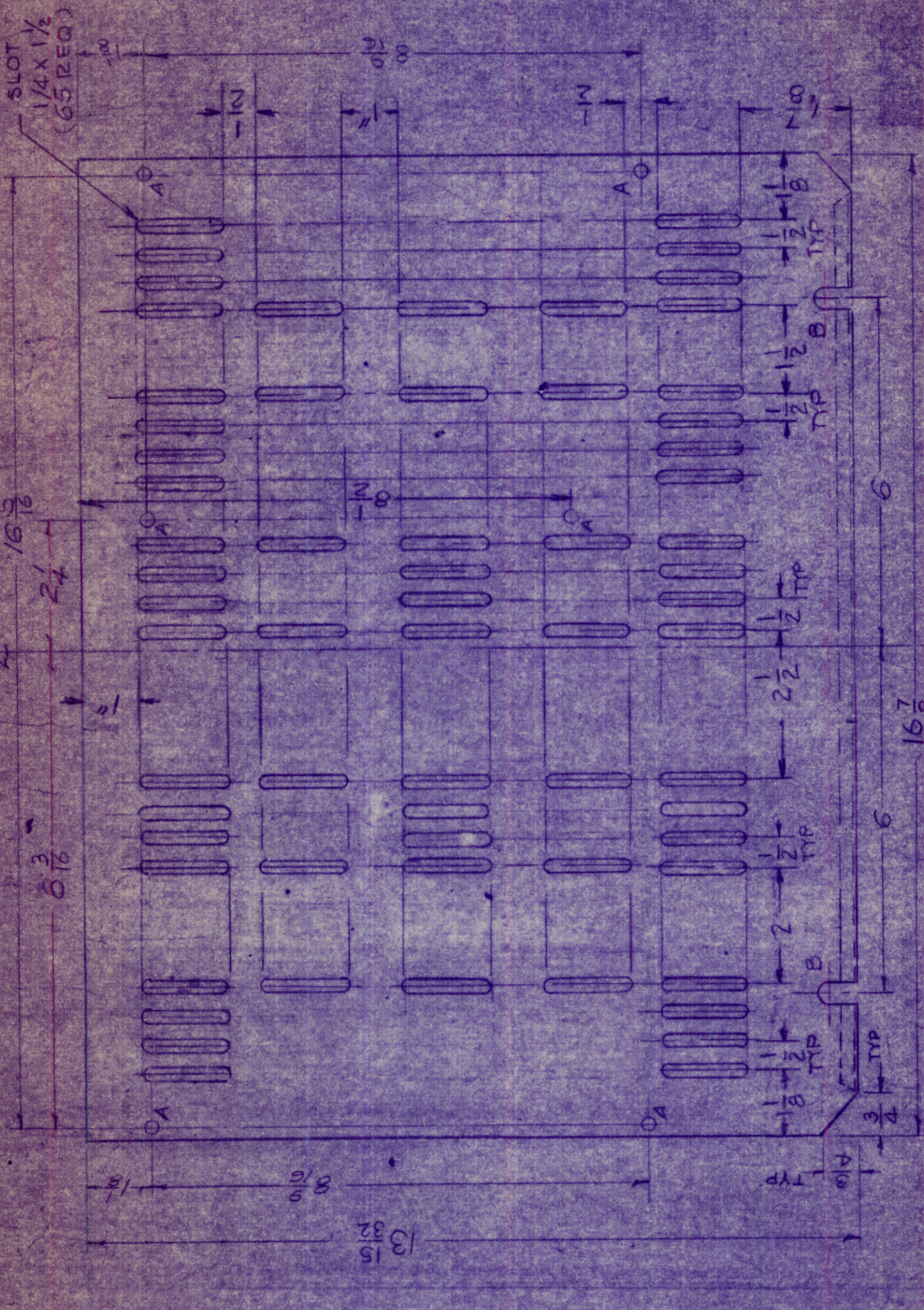
DEC. DIM. ± 0.004
FRAC. DIM. ± 0.004
ANGULAR DIM. ± 0.004

MS-1327

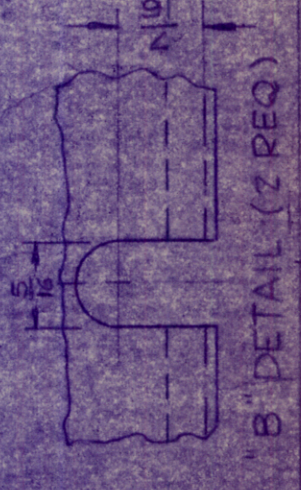
A 1/4 (.250) D 6 REQ.

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 TION to the user. This drawing is loaned for mutual
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 Proprietary

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 MAMARONECK, NEW YORK



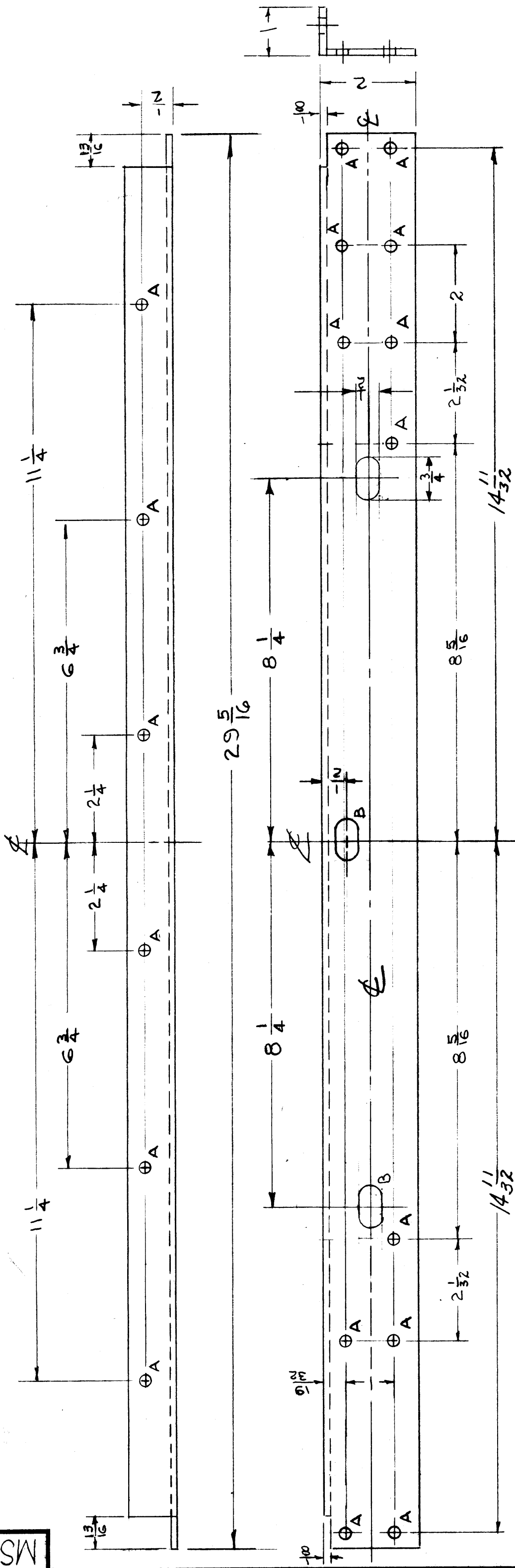
ISSUE/ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H	SLOTS AREA WAS REPERFORATED AREA ON SIDE VIEW DIMS 1/4 ADDED, VA DELETED	10/17/50	21310	EDL	[Signature]	[Signature]
G		1/6/54	118H	AW	[Signature]	[Signature]
F	SEE E.M.N. 10919	7/20/64	10919	A.M.	[Signature]	[Signature]
TOLERANCES						
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES						
DEC. DIM. ±						
FRAC. DIM. ± 1/64						
ANGULAR DIM. ±						



REQ. PER UNIT	1
MODEL	TIS-
PROJECT NO.	AFC-
ASSY. NO.	1-9-51
DATE	1-9-51

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	051 THK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	COVER, BOTTOM	
	5052 H32	TIS- AFC	
	S-401 YELLOW PRIDITE	CHECKED	
		DRAWN	
		6/9/50	
		MECH. DES. APP.	
		ELEC. DES. APP.	
		FINAL APPROVAL	
		MS-1327-H	

A ~ 13/64 (.203) DIA. 18 Req.
 B ~ 1/2 x 3/4 SLOT 3 Req.



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ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	2 (A) Holes Deleted	7/26/59	6880	SP.	JCB	JCB
E	1 (B) Slot Added	1/14/60	1757	JCB	JCB	JCB
D	1 S-404 WAS S-101	12/15/59	1001	AG	JCB	JCB
C	1 (2) B Holes Added	5/12/59	974	JCB	JCB	JCB
B	2 1/32 WAS 2/16, ADD'D 1/2" HOLE (2" DIA.)	4/15/59		JCB	JCB	JCB
A	1 DIA. CHG. E 1/2 WAS 5/8	11/2/58		JCB	JCB	JCB

TOLERANCES
 DEC. DIM. ±
 FRA. DIM. ± 1/64
 ANGULAR DIM. ±

SCALE: 1/2
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

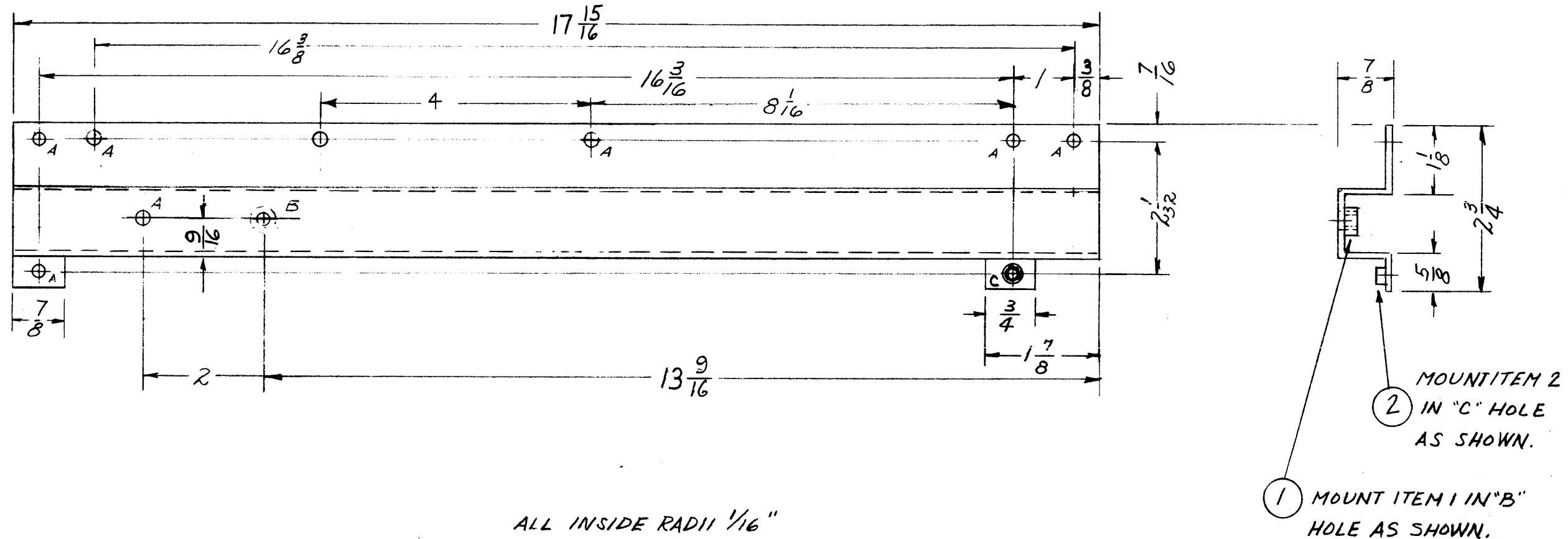
REF: DIE # 6844 (ALCOA)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/8 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE	SUPPORT, FRONT MEMBER	
	MATERIAL	ALUMINUM	
	5052-H32		
	TYPE & TEMPER	HEAT TREAT. SPEC.	
	S-404 YELLOW IRIDITE		
	FINISH & SPEC. NO.		

REQ. PER UNIT	MODEL	PROJECT NO.	ASBY. NO.	DATE
1	RTS-2	E-1041		4-16-59
1	RTX-2			9-16-58

MS-1339

A - $\frac{15}{64}$ (.234) DIA. HOLE 8 REQ.
 B - .251-.254 DIA. HOLE FOR NT-129-1032-4 1 REQ.
 C - .221-.224 DIA. HOLE FOR NT-129-0832-6 1 REQ.



ALL INSIDE RADII 1/16"

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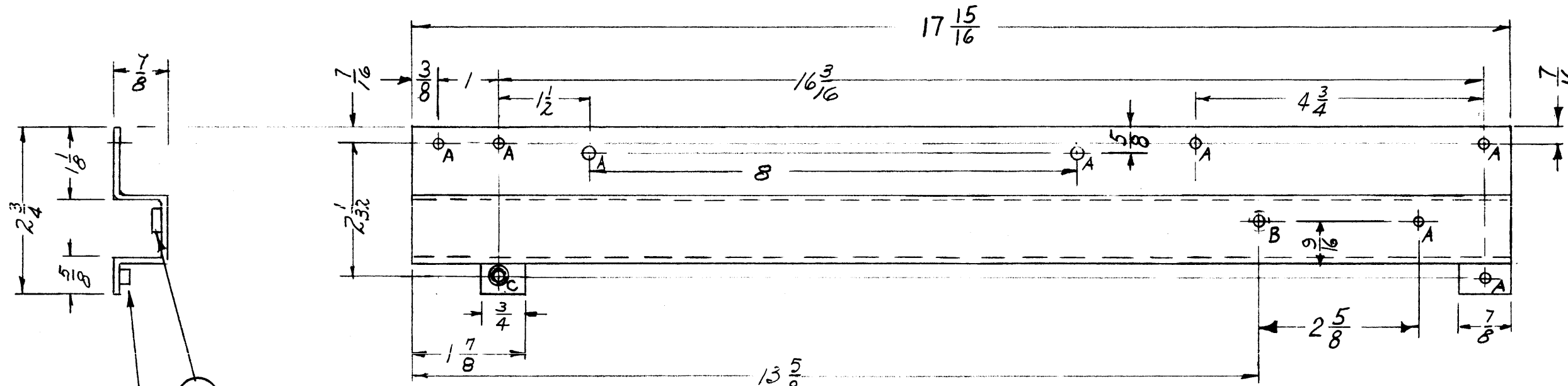
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ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	3	ITEM 2 ADDED, ITEM 1 WAS 4	7-12-62	6888	J.F.	JCS	[Signature]
F	2	2 (A) HOLES DELETED					
F	1	1 (C) HOLE ADDED					
F	4	9/16 DIM. WAS 5/8	10-13-60	3194	[Signature]	[Signature]	[Signature]
F	3	13 9/16 DIM. WAS 13 5/8					
F	2	3/8 DIM. WAS 7/16					
F	1	O/A LENGTH WAS 18 1/16					
D.	1	ONE "A" HOLE 15/64 (.234) ADDED	11/14/60	1763	M.F.	[Signature]	[Signature]
C	1	13 5/8 DIM WAS 13 15/16	5/26/59	1032	JCB	[Signature]	[Signature]
B	1	QUAN. "A" WAS 10 FIN. WAS 3101 & 5107	5/14/59	1015	[Signature]	[Signature]	[Signature]
A		1 1/8 WAS 9/8, 7/16 WAS 5/16 ADDED 2 "A" & (1) "B"	4-16-59		[Signature]	[Signature]	[Signature]
TOLERANCES		SCALE: <i>CP</i>		1 RTS-2			
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		1 RTX-2 E-1041			
FRAC. DIM. ± 1/64				REQ. PER UNIT			
ANGULAR DIM. ±				MODEL PROJECT NO. ASS'Y. NO. DATE			
				USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	2	NT-129-0832-6 NUT, ROUND, SWAGE TYPE	
1	1	NT-129-1032-6 NUT, ROUND, SWAGE TYPE	
.081 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		CROSS MEMBER, RIGHT	
ALUMINUM			
MATERIAL			
5052-H32	CPA	9/16 x 5/8	16
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN
5404 IRIDITE			CHECKED
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			MS-1340 F

A - $\frac{15}{64}$ (.234) DIA. HOLE 8 REQ.
 B - .251-.254 DIA. HOLE FOR NT-129-1032-4 1 REQ.
 C - .221-.224 DIA. HOLE FOR NT-129-0832-6 1 REQ.



MOUNT IN "C" HOLE AS SHOWN
 MOUNT IN "B" HOLE AS SHOWN

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ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	3	ITEM 2 ADDED, ITEM 1 WAS -A	7-12-62	6885	CS	JCB	JCB
	2	1(C) HOLE ADDED					
	1	2(A) HOLES DELETED					
E	5	7/16 DIM ADDED	10-13-60	3194		JCB	JCB
	4	9/16 DIM. WAS 5/8					
	3	5/8 DIM. WAS 3/16					
	2	3/8 DIM. WAS 7/16					
	1	O/A LENGTH WAS 18 1/16					
D	2	ITEM 1 ADDED	9-27-60	3092		JCB	JCB
	1	ONE "A" HOLE ADDED					
C	1	13 5/8 DIM WAS 13 15/16	5/18/59	1031	JCB	JCB	JCB
B		QUAN "A" WAS (11) FIN. WAS S105 & S107	5/4/59	1016		JCB	JCB
A		1 1/8 WAS 5/8, 7/16 WAS 5/16 ADDED (3) "A" & "1" B	4-11-59			JCB	JCB

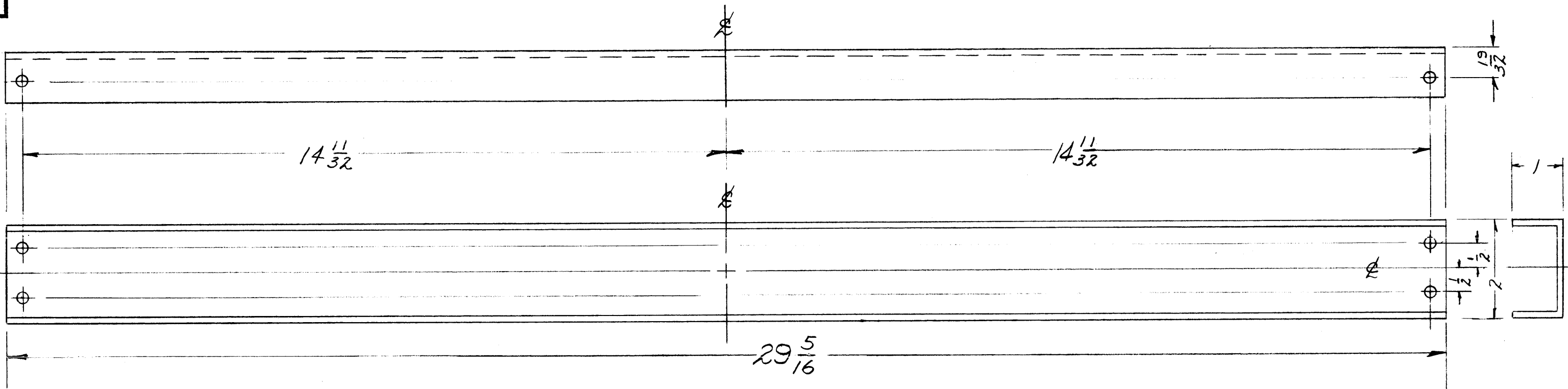
TOLERANCES		SCALE: 2:1
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.	
FRAC. DIM. ± 1/64	REMOVE ALL BURRS AND SHARP EDGES	
ANGULAR DIM. ±		

1	RTS-2		4-16-59
1	RTX-2	E-1041	9-16-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
			DATE
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	2	NT-129-0832-6	NUT, ROUND, SWAGE TYPE
1	1	NT-129-1032-6	NUT, ROUND, SWAGE TYPE
.081 THICK		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
ALUMINUM		CROSS MEMBER, LEFT	
MATERIAL			
5052-H32	CS	7/16/58	JCB
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
5404 IRIDITE		RFB	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			MS-1341 F

MS-1342 B

ALL HOLES $\frac{13}{64}$ (.203) DIA. 6 REQ.



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1/8 RADIUS INSIDE BENDS

Property of:
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 MAMARONECK, NEW YORK

REF.: DIE #5527 (ALCOA)

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	S-404 WAS S-101	12/15/59	1001	AB		EMN
A	1	DIM. CHGE 29 5/16 WAS 29	11/11/58	J.C.B.	acc	Hule	AKK

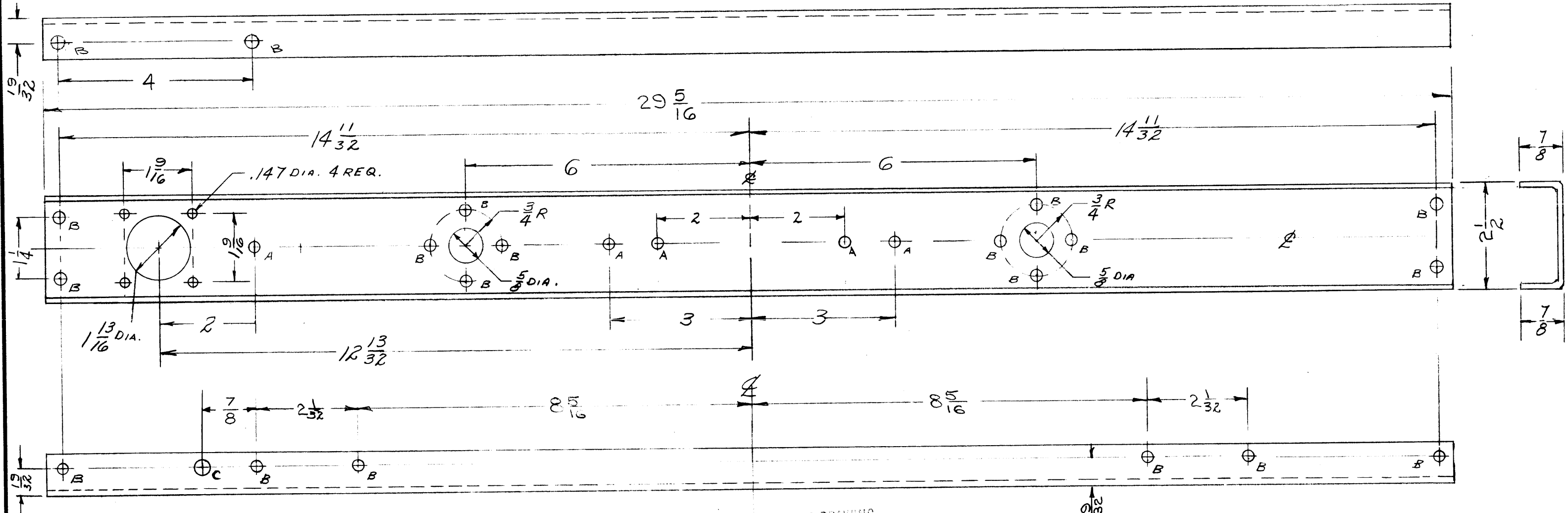
TOLERANCES		SCALE:
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES
FRAC. DIM. ±		
ANGULAR DIM. ±		

1	RTS-2		4-16-59
1	RTX-2	E-1041	9-16-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
	USED ON		

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/8 THICK STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	REAR BRACE, TOP	
MATERIAL			
5052-H32	cto	12/15/59	H6
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
S-404 YELLOW IRIDITE		REB	AKK
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	
			MS-1342 B

MS-1343 E

HOLE LEGEND
 A - 1/64 (.171) DIA. 5 REQ.
 B - 13/64 (.203) DIA. 20 REQ.
 C - 5/32 DIA. (.156) 1 REQ.



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1/8 RADIUS INSIDE BENDS.

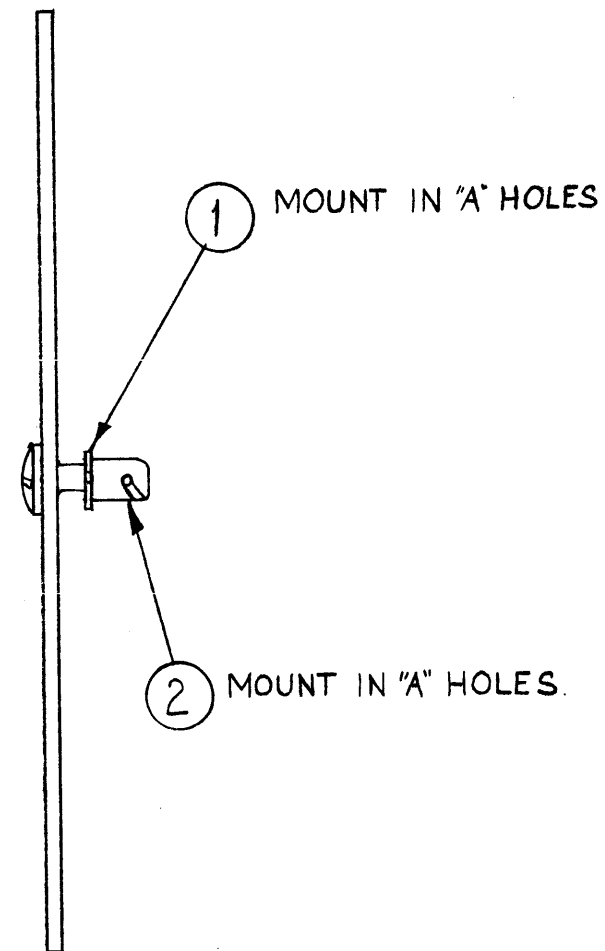
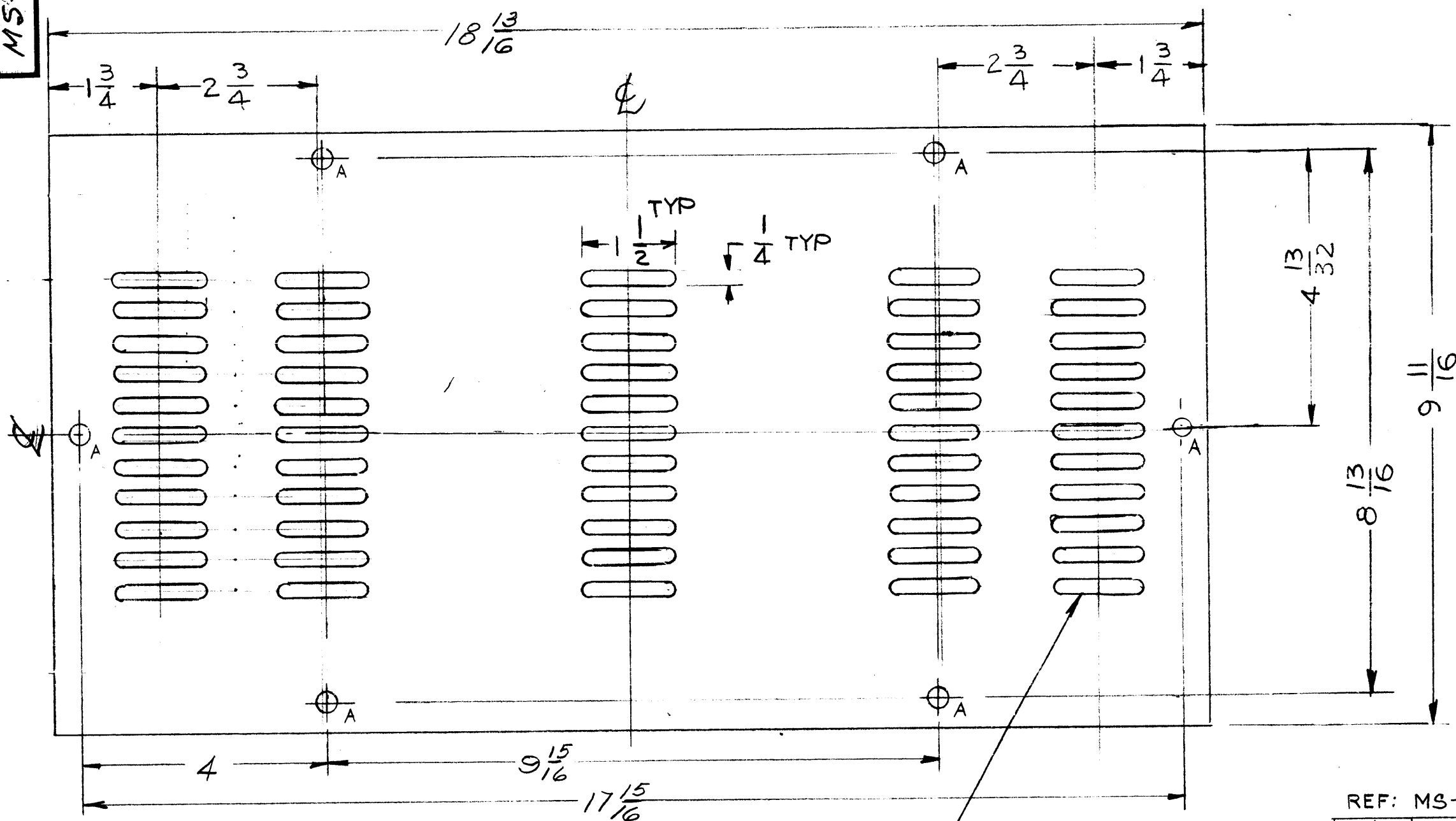
E	1	1 (C) HOLE ADDED	2-21-62	E408	G.S.	<i>[Signature]</i>	
D	1	S-404 WAS S-101	13/15/59	1001	AB	EMN	
C		ADDED 2 'A' HOLES	6-3-59	1099	<i>[Signature]</i>	<i>[Signature]</i>	
B		WIDTH WAS DIMENSIONED INSIDE BENDS	5/2/59	967	<i>[Signature]</i>	<i>[Signature]</i>	
A		2 1/32 WAS 2 1/8 ADDED 2 'B' HOLES	4-16-59		<i>[Signature]</i>	<i>[Signature]</i>	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
		TOLERANCES	SCALE: <i>cta</i>				
		DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
		FRAC. DIM. ± 1/64	REMOVE ALL BURRS AND SHARP EDGES				
		ANGULAR DIM. ±					

1	RTS-2		4-16-59
1	RTX-2	E-1041	9-16-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
	1/8 THICK STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
	ALUMINUM	REAR BRACE, BOTTOM		
MATERIAL				
5052-H32	<i>cta</i>	9/16/58	<i>[Signature]</i>	<i>[Signature]</i>
TYPE & TEMPER	HEAT TREAT SPEC.	DRAWN	CHECKED	FINAL APPROVAL
S-404 YELLOW IRIDITE		<i>[Signature]</i>	<i>[Signature]</i>	MS-1343 E
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

MS-1356 C

HOLES
A - $\frac{5}{16}$ (312) DIA. - 6 REQ.



SLOTS 11 PER ROW
ON 1/2 CENTERS 55 REQ'D

D		SLOTS AREA WAS PERFORATED	9-30-58	21305	GDL	CL	CL
C	2	FS-110-5 ADDED	1-31-61	4041	M.G.F.	JCT	ANN
B	1	FS-109-4 ADDED	12/29/54	629	HLE	EGM	CL
A	1	MAT. WAS 1/16 STEEL	12/29/54	617	HLE	W	CL
A	1	5/16 WAS 1/4 DIA	12/29/54	617	HLE	W	CL
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

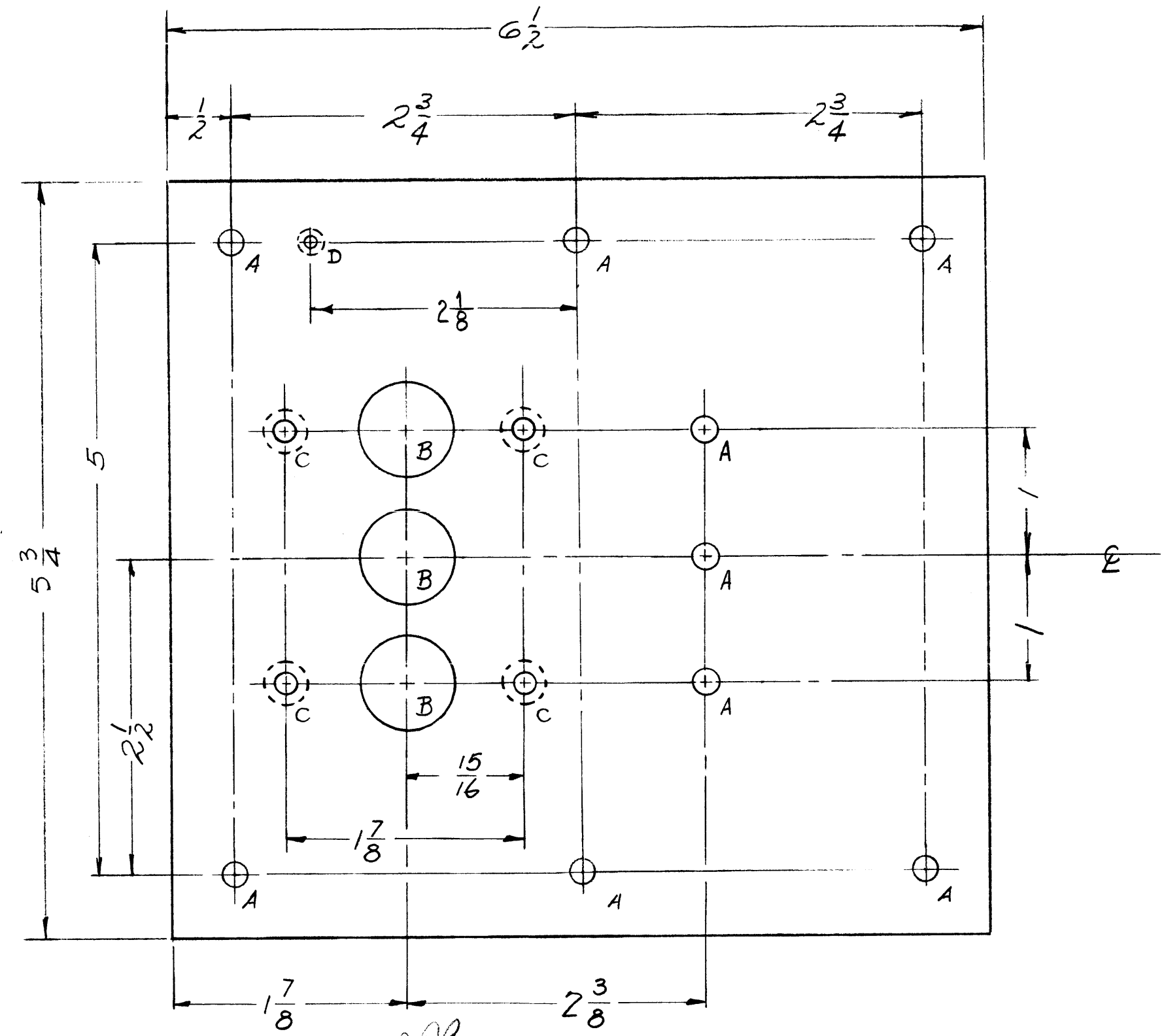
TOLERANCES: DEC. DIM. ±, FRAC. DIM. ± 1/64, ANGULAR DIM. ±
SCALE: 1" = 1" (indicated by a checkmark)
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	CAB-7			10-3-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REF: MS-1355-(1)

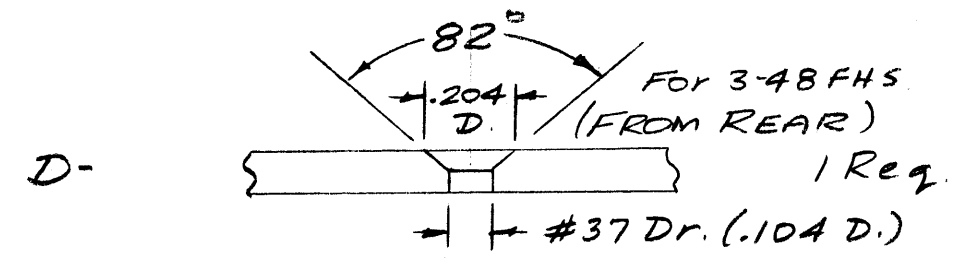
6	2	FS-110-5	STUD, SLOTTED HEAD	
6	1	FS-109-4	RING, STUD RETAINING	
REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
064			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
ALUMINUM			COVER, TOP FILTER	
MATERIAL				
5052-H32		10-9-58	drawn	checked
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
S-396			RFB	ANN
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS-1356
				D

MS-1358
E



HOLE LEGEND

- A - $\frac{13}{64}$ (.203) DIA. 9 REQ.
- B - $\frac{3}{4}$ (.750) DIA. 3 REQ.
- C - DRILL & TAP B-32 4 REQ.



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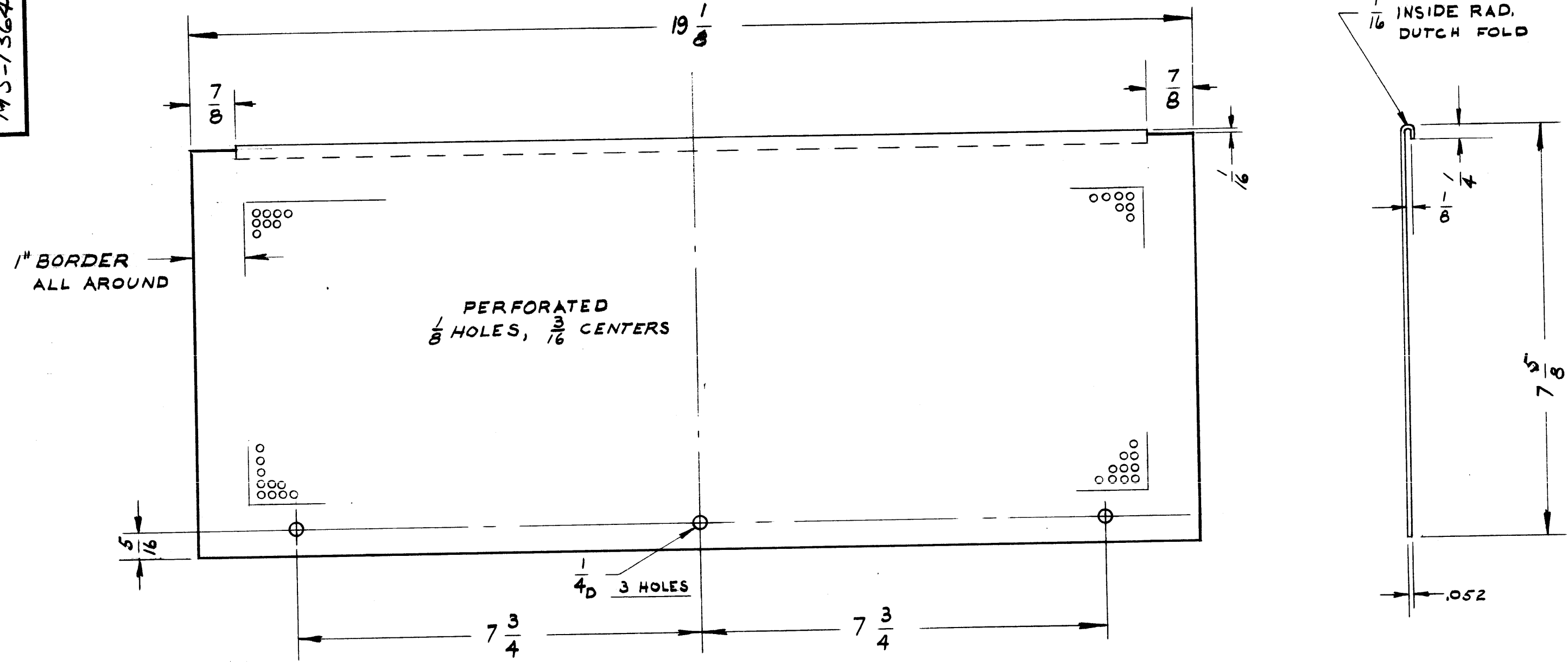
REF: LD-479 (4) LETTERING
REF: THC MS-1360 SHEET 4

E	1	(1) "D" HOLE RELOCATED	3-10-61	4376	W.A.F.	J.C.B.	
D	1	5-3/4 was 6"	8/15/60		D.M.	J.C.B.	
C	1	S-404 WAS S-101	12/15/59	1001	H.B.	J.C.B.	EMN
B	1	center mounting holes moved.	2/6/59	777	J.C.B.	J.C.B.	
A	1	ONE "D" HOLE ADDED	12/17/58	585	H.	J.C.B.	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL SIZE				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ± 1/64			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							

1	CAB-7			10-9-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION			SYMBOL
1/8 THICK STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ALUMINUM		PLATE, WIPER, MTG.			
MATERIAL					
245 T3		10-9-58	J.C.B.	J.C.B.	J.C.B.
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
S-404 YELLOW IRIDITE		REF		MS-1358 E	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.		

MS-1364 A



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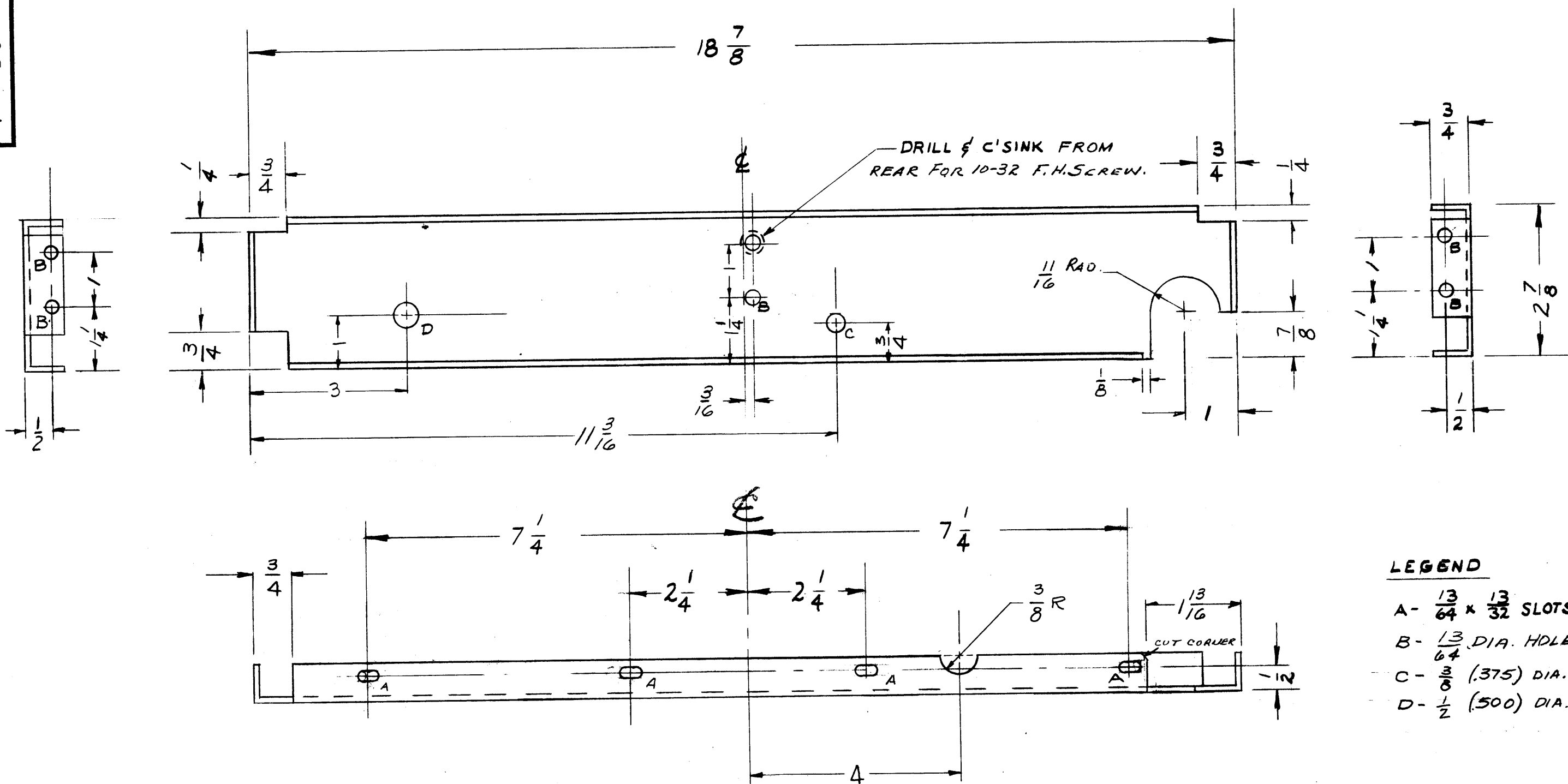
REF. DWG - MS 1370 + MS 1363

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S-404 WAS S-101	12/15/59	1001	AB		EMN
TOLERANCES			SCALE:				
DEC. DIM. ± 1/64			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RTP-2			10-10-58
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.052		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		COVER, REG. CHASSIS RTP-2	
5052-H32		10-16-58 etc	
S-404 YELLOW IRIDIUM		DRAWN	CHECKED
		FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.
			MS-1364 A

MS-1365 E



LEGEND		REQ'D.
A -	$\frac{13}{64} \times \frac{13}{32}$ SLOTS	4
B -	$\frac{13}{64}$ DIA. HOLE	5
C -	$\frac{3}{8}$ (.375) DIA. HOLE	1
D -	$\frac{1}{2}$ (.500) DIA. HOLE	1

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	"B" HOLES WERE $15/64$ D.	9-14-60	2945	CS		<i>[Signature]</i>
D	1	S-404 WAS S-101	12/15/59	1001	AB		EMN
C	1	CUT LIP AT $1/16$ RAD. BACK $1/8$	11/3/59	621	ave	<i>[Signature]</i>	<i>[Signature]</i>
B	1	"B" HOLES WERE 7 ADDED CIRCULAR SLOT REMOVED "B" HOLE	11/7/58	513	ave	<i>[Signature]</i>	<i>[Signature]</i>
A	1	THE NOTCH WAS $3/4$ $3/8$ R. REMOVED "B", "C", "D" HOLES ADDED	5-58	1	J.C.B.	5-58	<i>[Signature]</i>

TOLERANCES: DEC. DIM. \pm 1/64, FRAC. DIM. \pm 1/64, ANGULAR DIM. \pm 1/64

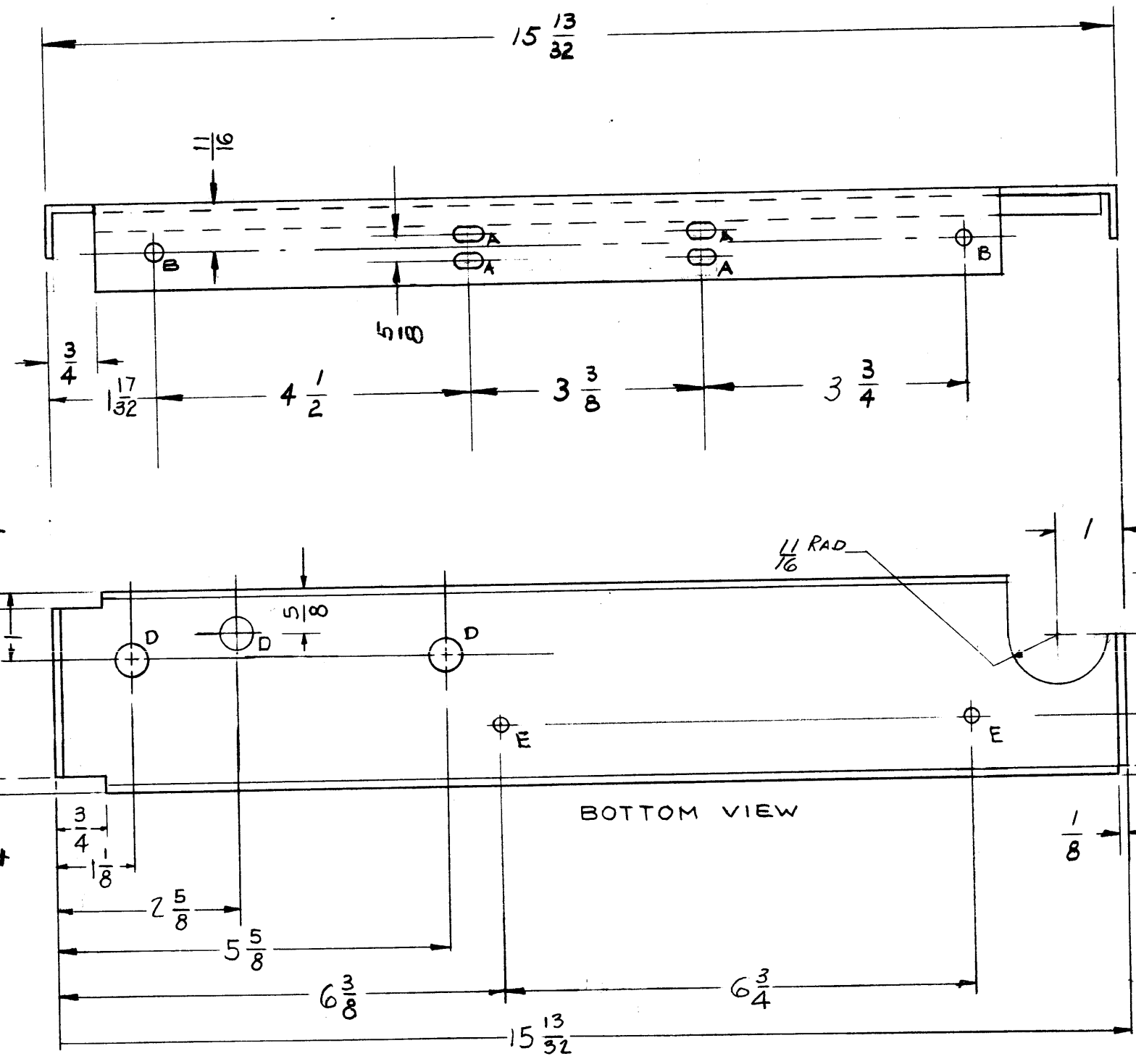
SCALE: $1/16$

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REM VE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RTP-2			10-16-58
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.081		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
ALUMINUM		STIFFENER, MAIN CHASSIS	
5052-H32		RTP-2	
5-404 YELLOW IRIDITE			
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
		<i>[Signature]</i>	<i>[Signature]</i>
		MS-1365	E

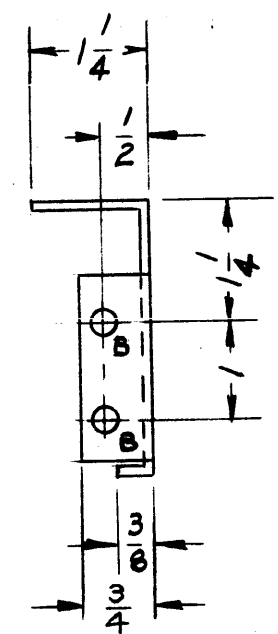
MS 1366 D



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		REQ'D.
A - SLOTS	$\frac{13}{64} \times \frac{13}{32}$	4
B - HOLES	$\frac{15}{64}$	6
D - HOLES	$\frac{1}{2}$	3
E - HOLES	$\frac{11}{64}$	2

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	S-404 WAS S-101	12/15/59	1001	AB		EMN
C	2	DIM. CHG. 5/8 WAS 3/8 2 "B" HOLES WERE "B"	1/3/59	620	arc	J.C.B.	J.C.B.
B	2	REDIMENSIONED "B" HOLES CIRCULAR CUTOUT WAS SLOT	11/7/58	513	arc	J.C.B.	J.C.B.
A	3	"B" HOLES ADDED BOTTOM VIEW	11/5/58	1	J.C.B.	J.C.B.	J.C.B.

TOLERANCES: DEC. DIM. ±, FRAC. DIM. ± 1/64, ANGULAR DIM. ±

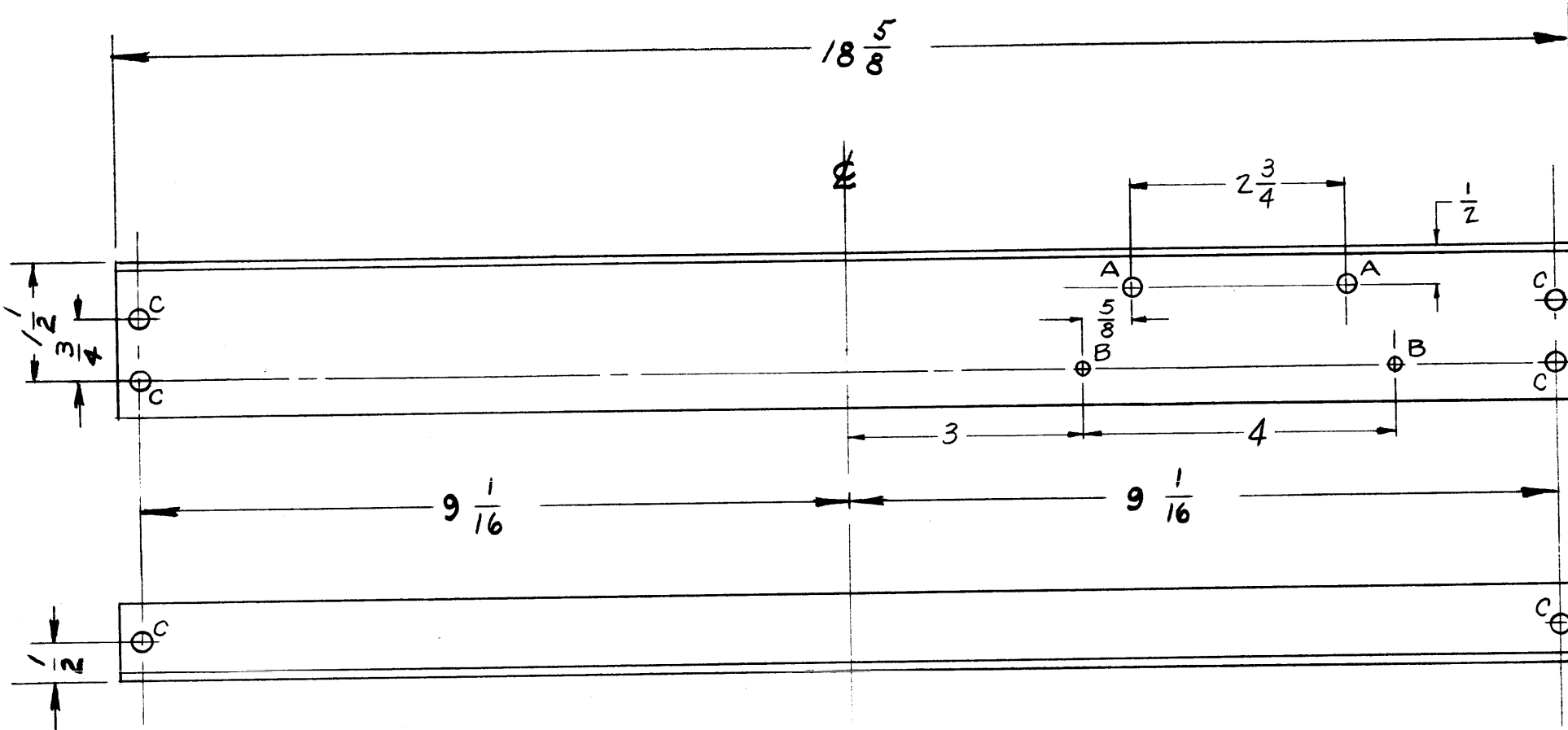
SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	RTP-2			10-16-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
				USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.081	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE		
	ALUMINUM	STIFFENER, CROSS, MAIN CHASSIS	
	MATERIAL	RTP-2	
5052-H32		10-16-58 J.C.B.	J.C.B.
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
S-404 YELLOW IRIDITE		RFB	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
		M5 1366	D

MS-1367 B

HOLE LEGEND
 A ~ 1/8 (.125) DIA. 2 HOLES REQ.
 B ~ 13/64 (.203) DIA. 2 " "
 C ~ 15/64 (.234) DIA. 6 " "



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DIE # 6844

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	S-404 WAS S-101	12/15/59	1001	AR3		EMN
A	1	2 "A" HOLES ADDED "B" "	11-12-58	521	J.C.B.	HCO	

TOLERANCES: DEC. DIM. ±, FRAC. DIM. ± 1/64, ANGULAR DIM. ±

SCALE: *K*

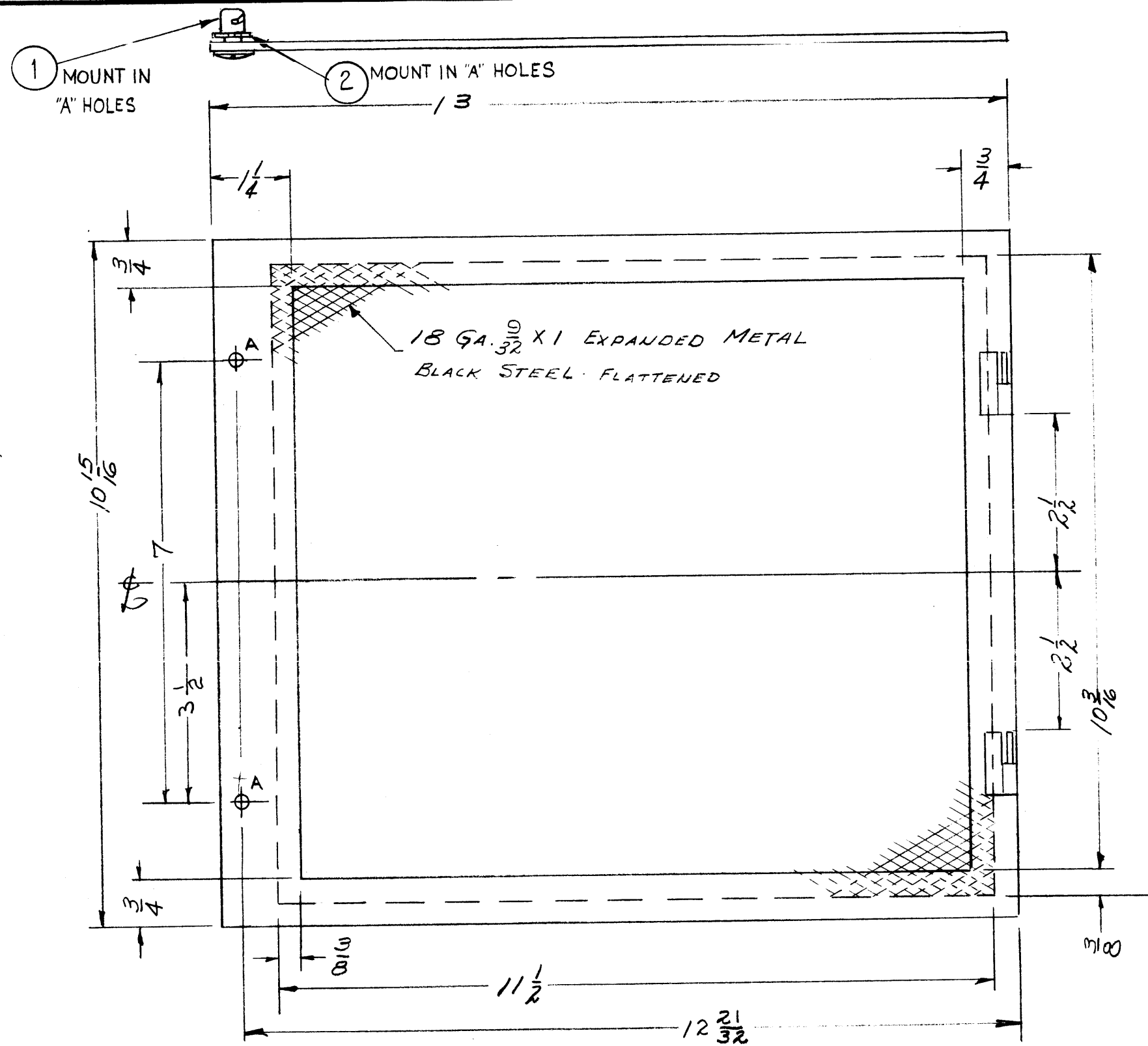
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RTP-2			10-16-58

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1 x 2 x 1/8	4	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		STIFFENER, REAR	
		MAIN CHASSIS SIDE PLATES	
6063-T5		<i>TABLE</i>	<i>10-16-58</i>
S-404 YELLOW IRIDITE		<i>RFB</i>	<i>MS 1367 B</i>

MS-1369 D



A - 5/16 (.312) D - 2 HOLES

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REF: MS-1359 (8)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	FS-109-4	RING, STUD RETAINING	
2	1	FS-110-5	STUD, SLOTTED HEAD	
1/16 THICK STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STEEL			COVER, REAR FAN FILTER	
MATERIAL				
TYPE & TEMPER			HEAT TREAT. SPEC.	DATE
S-396			DRAWN	10-9-58
FINISH & SPEC. NO.			CHECKED	FINAL APPROVAL
			RFB	MS-1369 D
			ELEC. DES. APP.	MECH. DES. APP.

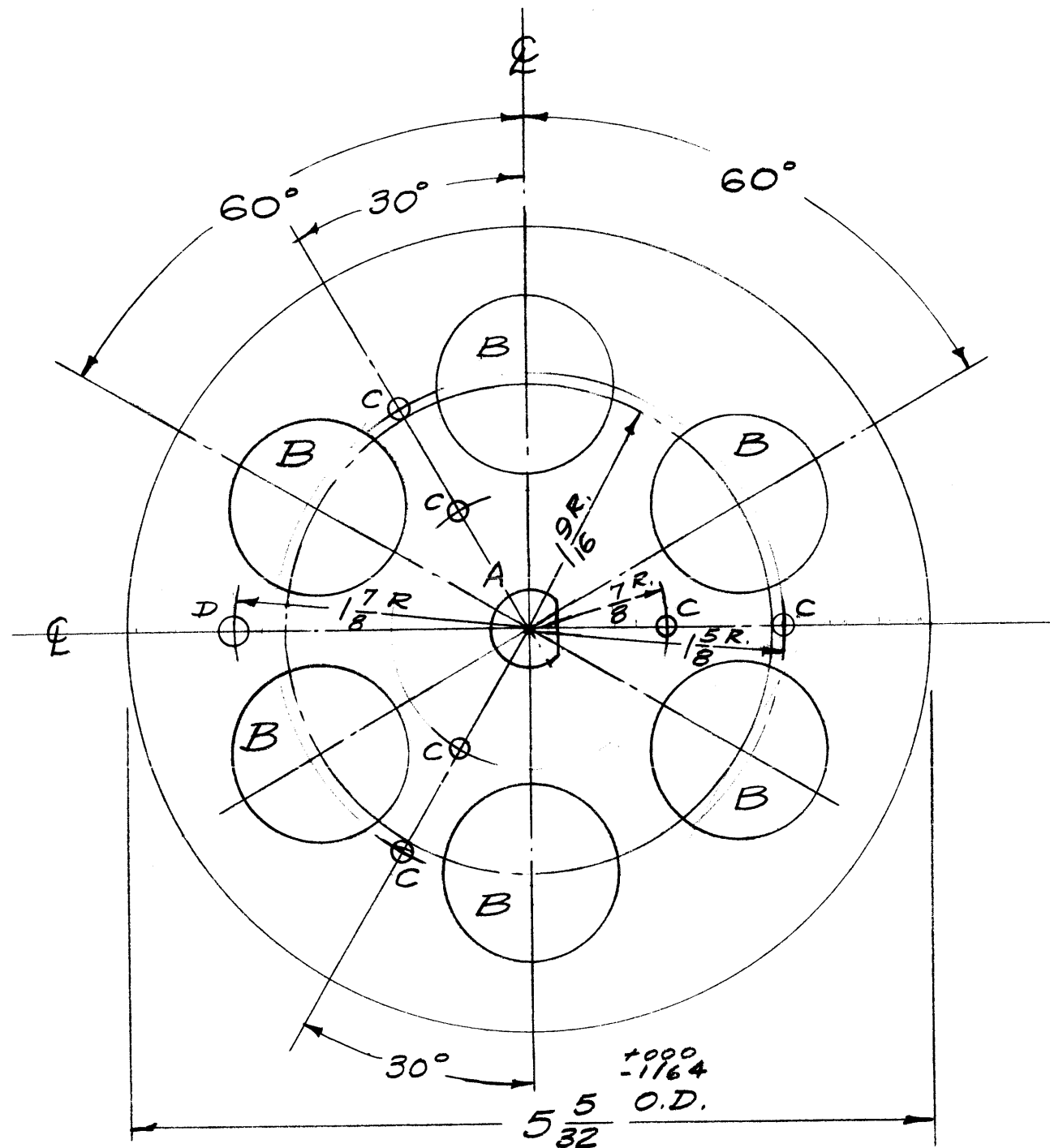
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	2	FS-110-5 ADDED (2REQ) FS-109-4 ADDED (2REQ)	1-31-61	4041	M.A.F.	JCS	AND
C	1	5/16 D was 1/4 D	12/29/58	613	JHE	JHE	AND
B	1	13 WAS 12 3/4 12 2/32 WAS 12 13/32	12/18/58	562	JHE	JHE	AND
A	1	EXPANDED METAL NOTE CLARIFIED	11/12/58	#	JHE	JHE	AND

TOLERANCES: DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

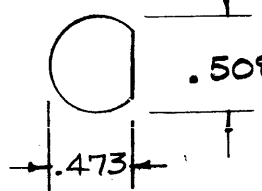
SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

SEE S-396

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	CAB-7			10-9-58
USED ON				



NOTE:
 "B" Holes on $1 \frac{9}{16} R$.
 Outside "C" Holes (3) on $1 - \frac{5}{8} R$.
 Inside "C" Holes (3) on $\frac{7}{8} R$.

- A -  .508 1 Req.
- B - $1 \frac{1}{8} (1.125) D$ 6 Req.
- C - $\frac{1}{8} (.125) D$ 6 Req.
- D - #12 Dr. (.189) 1 Req.

NOTICE TO PERSONS RECEIVING THIS DRAWING

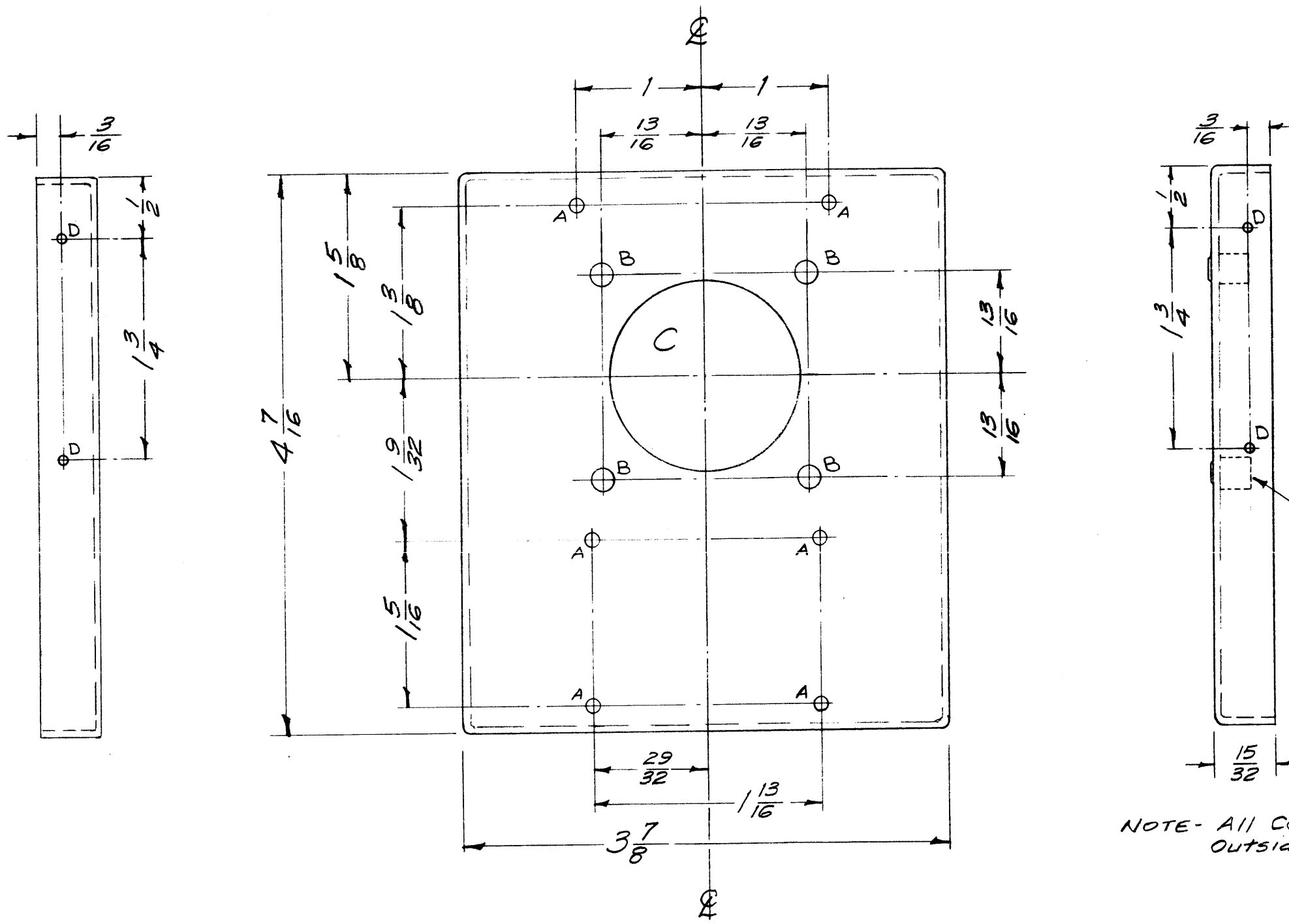
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ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL				
DEC. DIM. \pm			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. $\pm 1/64$			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. $\pm 1^\circ$							

4	TER-5000-70	1A-1631	1-26-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.064 Thk		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	FLATE, CAP
STOCK SIZE			
ALUMINUM			
MATERIAL			
5052-H32		16/24/59	HO
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
5404 Iridite		S.G.	MS-1371
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.



- A- $\frac{7}{64}$ (.109) D. 6 Req.
- B-No.12 (.189) D. 4 Req.
For TE-108-1
- C- $1\frac{1}{2}$ (1.500) D. 1 Req.
- D- #47 (.078) D. 4 Req.

Mount TE-108-1 in "B" Holes
4 Req.

NOTE- All Corners to be Smooth & Round with
Outside Radius No Greater than $\frac{1}{16}$ R.

FINISH-
S-404 YELLOW IRIDITE
5114- Zinc Chromate Primer } All Outside Surfaces
5115- Smooth Grey Enamel } Only.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	2	"B" HOLES CLARIFIED "D" HOLE SIZE ADDED	6-12-63	9247		JAY	WHE
A	1	S-404 WAS S-101	12/15/59	1001	AB		EMN

TOLERANCES: SCALE: FULL 1-1285

DEC. DIM. \pm
FRAC. DIM. \pm 1/64
ANGULAR DIM. \pm

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	R5C-3	PROJECT NO.	A-1590	DATE	10-13-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE	

USED ON

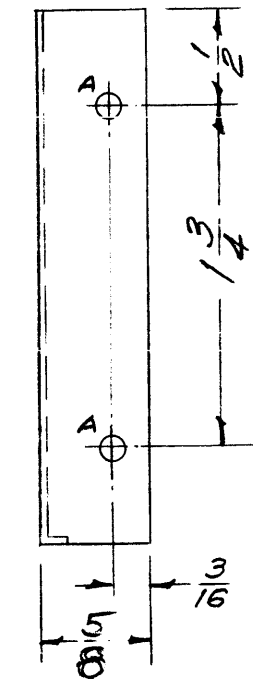
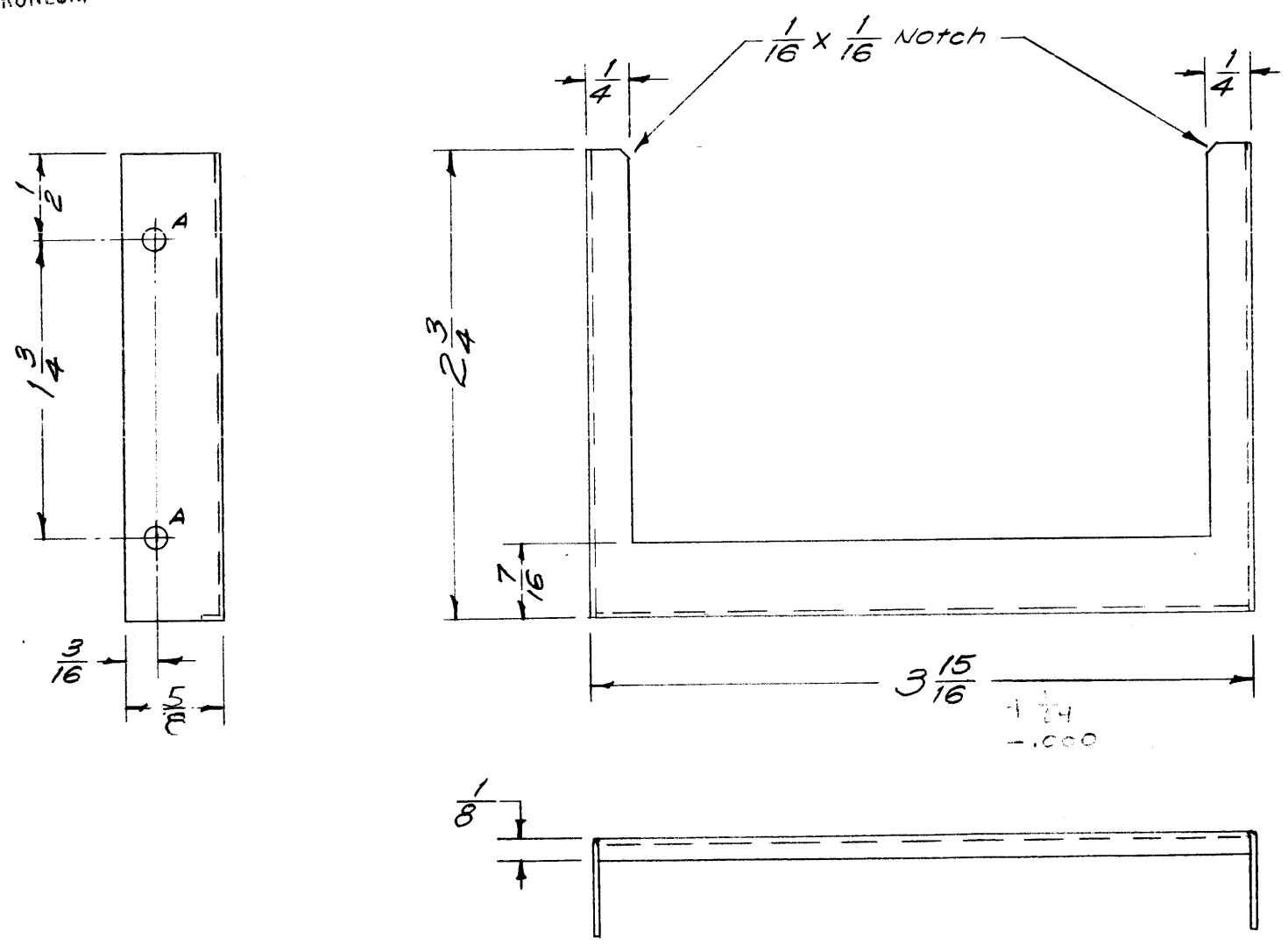
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.040 THK	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	Aluminum	PLATE, TUNING	
		DIAL	
5052-H32		16 10/13/58 10-14-58	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
SEE Note		P.J.K.	WHE
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			MS-1379 B

MS-1380 A

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 MAMARONECK, NEW YORK

A- $\frac{1}{8}$ (.125) D. 4 Req.



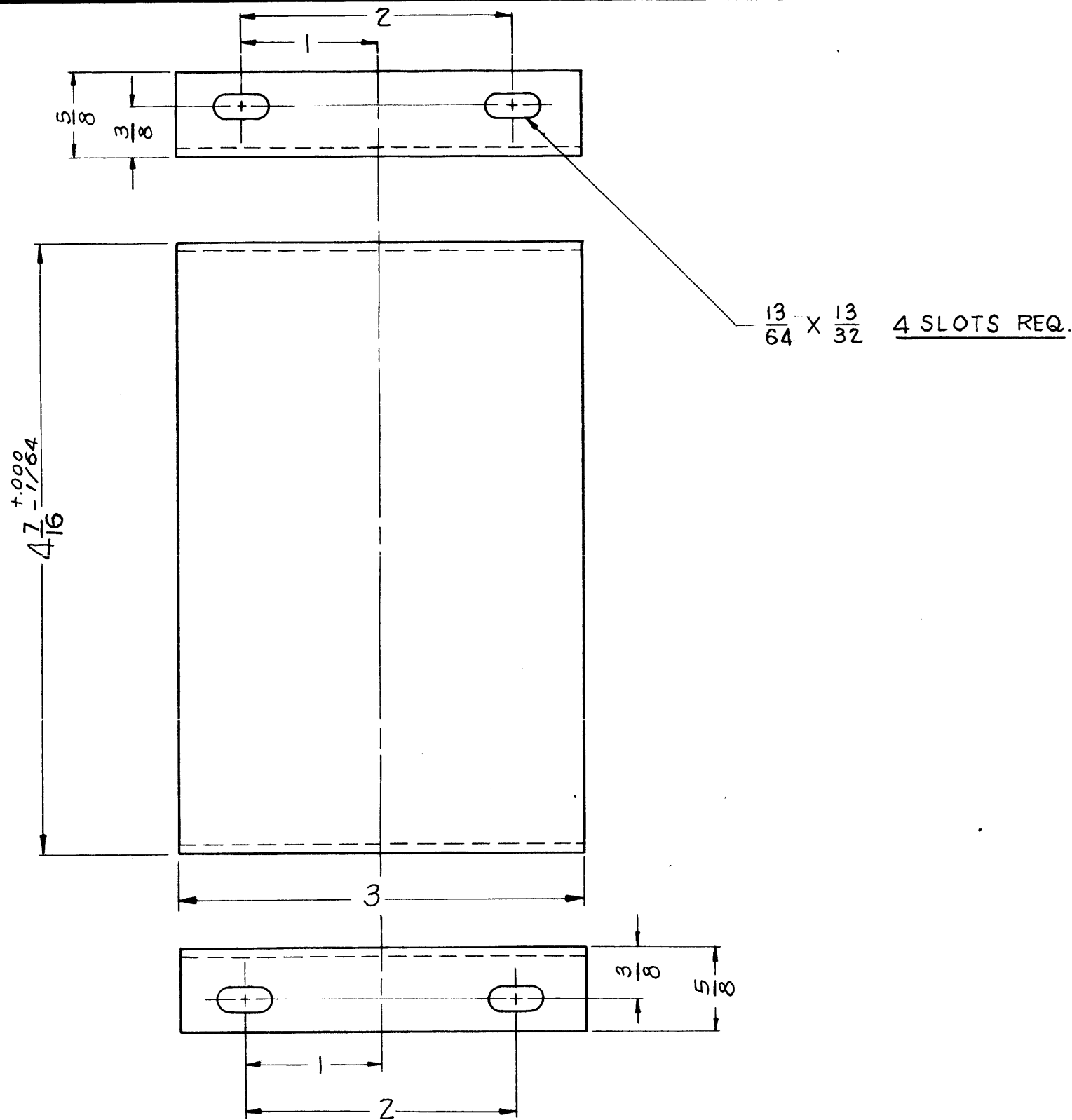
FINISH:
 S404 YELLOW IRIDITE
 S114 - Zinc Chromate Primer } All Outside
 S115 - Smooth Grey Enamel } Surfaces & Edges.

Ref: 1 LD-459

A	1	S-404 WAS S-101	12/15/59	1001	AB		EMN
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL				
DEC. DIM. \pm			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. \pm $\frac{1}{64}$			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. \pm							

1	RSC-3			
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.020 THK		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
Aluminum		HOLDER, TUNING DIAL	
MATERIAL			
5052-H32		16/19/58	
TYPE & TEMPER	HEAT TREAT. SPEC.	RE-DRAWN	CHECKED
See Finish Note			
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	
			MS-1380 A



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ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	Dim. $4\frac{7}{16}^{+0.000}_{-1/64}$ Was $4\frac{1}{2}^{+0.000}_{-1/64}$	4-12-61	4660	RU	JW	JD
A	1	S-404 WAS S-101	12/15/59	1001	AB	JW	EMN

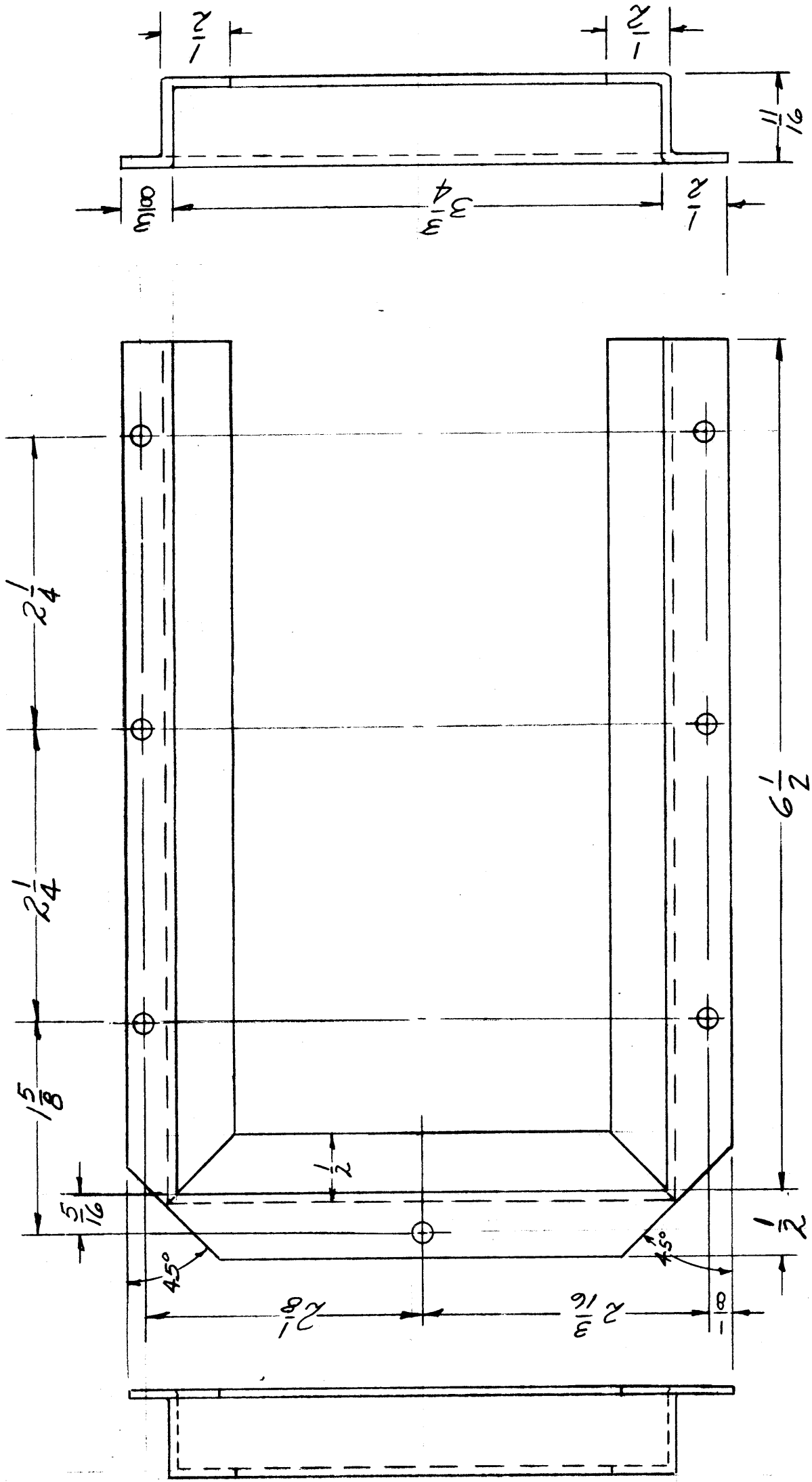
TOLERANCES: DEC. DIM. \pm , FRAC. DIM. \pm , ANGULAR DIM. \pm

SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	RTF-2	P/A		10-29-58
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.064	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	CHASSIS, SUPPORT BRACKET	
	5052 H-32	J.C. BIELE	
	S-404 YELLOW IRIDITE	DRAWN: J.C. BIELE CHECKED: REB	FINAL APPROVAL: MS-1393 B
		FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.

MS-1395 C



1/8 (.171) DIA. ALL HOLES

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ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	1/8 DIM. ADDED, & DEL.	4/21/67	18135	[Signature]	F.B.	[Signature]
B	5-404 WAS S-101	12/15/59	1001	A.B.	E.M.N.	[Signature]
A	6 1/2 dim. was 6 3/4	2/3/59	749	J.C.B.	[Signature]	[Signature]

TOLERANCES
 DEC. DIM. ± .001
 FRAC. DIM. ± .001
 ANGULAR DIM. ± .1°

SCALE: FULL SIZE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

RE PER UNIT	MODEL	PROJECT NO.	ASSTY. NO.	DATE
1	RTF-2	POW/AMP		10-31-58

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	064 THICK STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	FILTER HOLDER	
	MATERIAL 5052-H32		Pow/AMP
	TYPE & TEMPER 5-404 YELLOW IRIDITE		
	FINISH & SPEC. NO.		

DATE	BY	APP.
10-31-58	[Signature]	FINAL APPROVAL
	[Signature]	ELEC. DES. APP. MECH. DES. APP.