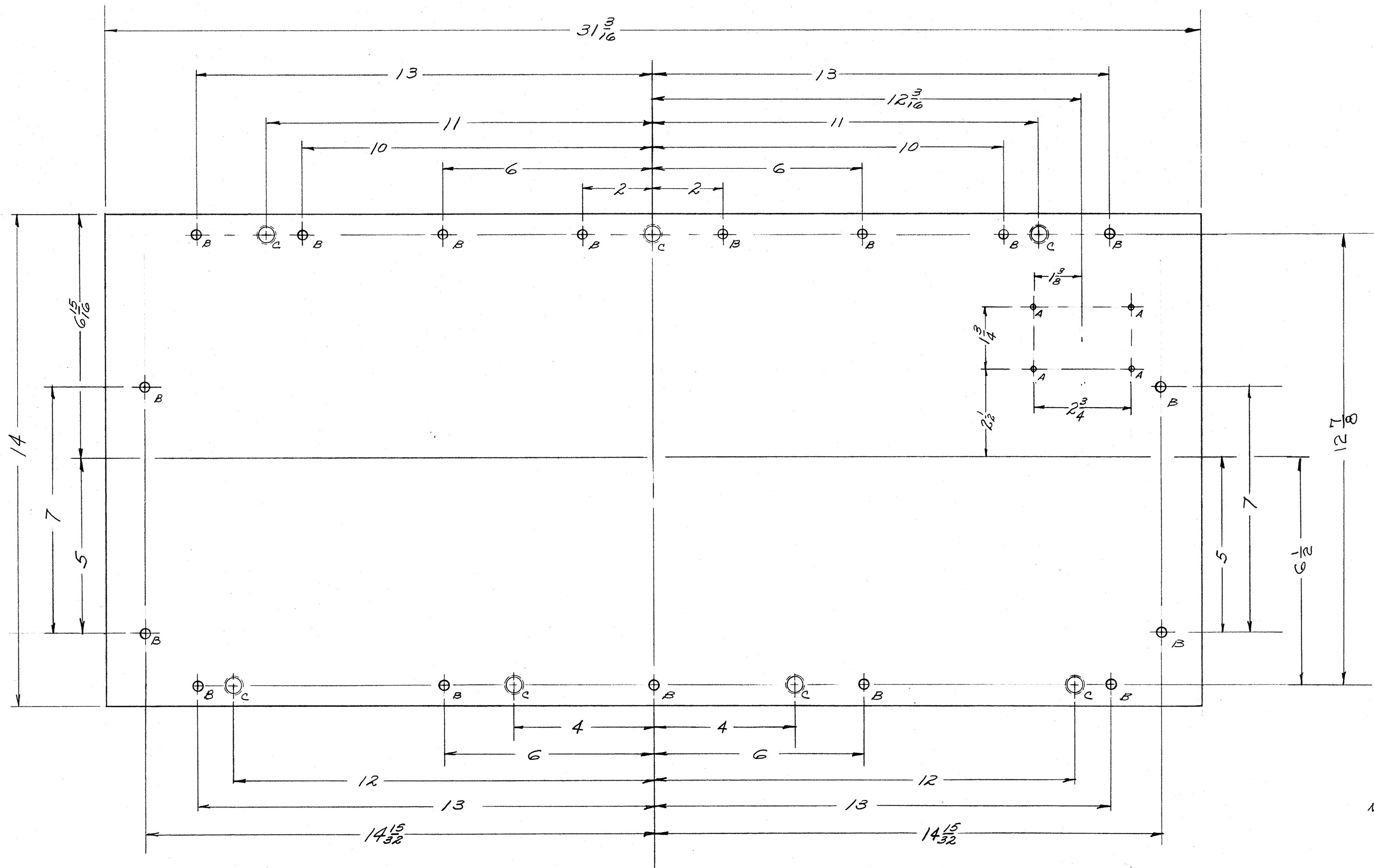


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

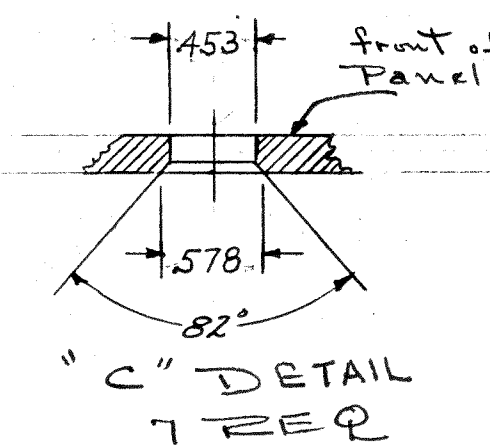
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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



HOLE LEGEND

- A- # 47 DRILL (.0785) DIA HOLE 4 REQ.
- B- $\frac{15}{64}$ (.234) DIA. HOLE 17 REQ.
- C- DETAIL "C" 7 REQ.



NOTES.

1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
2. HOLES MUST BE DRILLED.
3. MILL ALL EDGES.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GROUDES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH #120 GRIT SANDPAPER.

FINISH: FRONT & EDGES ONLY

- S-404 YELLOW IRIDITE
- S-114 ZINC CHROMATE PRIMER
- S-115 SMOOTH GRAY ENAMEL

REF.: PH-504, PH-505

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM CPO	MACHINING, FRONT PANEL	
	2020-T3	MODEL RTY-2	
	TYPE & TEMPER	10-20-53	
	CPO	DRAWN	
	HEAT TREAT. SPEC.	CHECKED	
	SEE NOTES	APPROVAL	
	FINISH & SPEC. NO.		

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	RTY-2			10-20-53

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	S-404 YEL IRIDITE WAS S-104 CAUSTIC DIP 1.453 WAS 1/8 1.578 WAS 1/32	12/9/59	1001		EMN	
			1650			

FORM-111

MS-1386 A