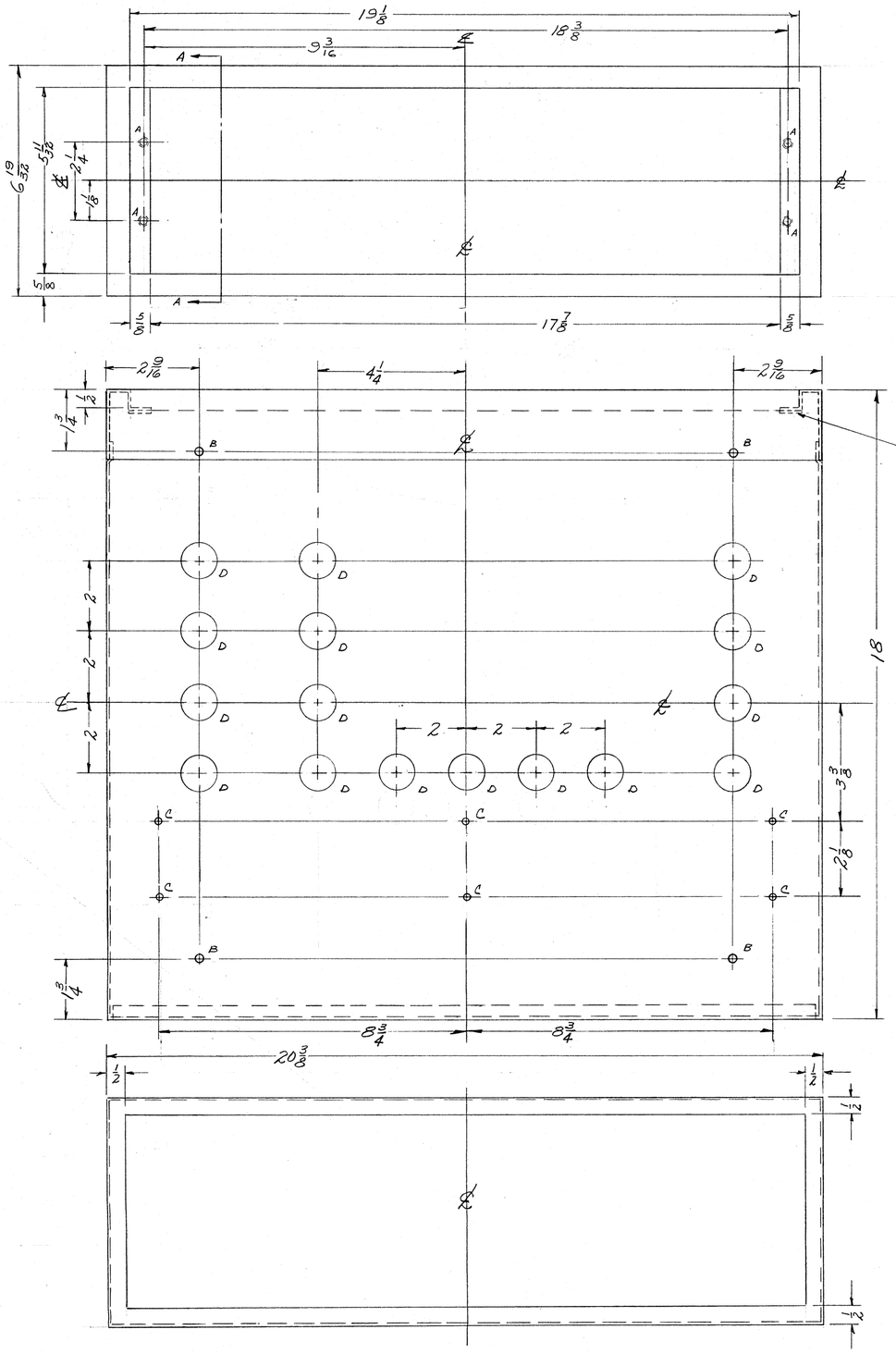
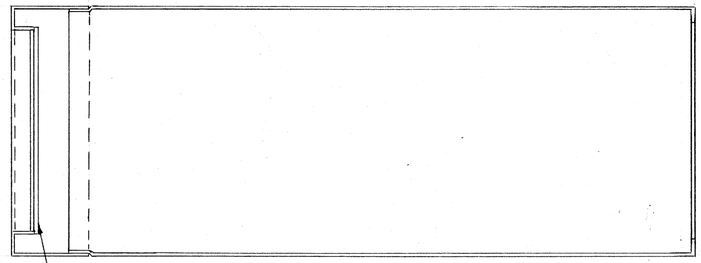
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES





SECTION "A-A"

SPOTWELD REINFORCING STRIPS OF #12 GUAGE STEEL FOR TAPPING THICKNESS - 2 REQ.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

LEGEND FOR HOLES & TAPS

A - DRILL & TAP FOR 10-32 CL-2	4 REQ.
B - 13/64 (.203) DIA.	4 REQ.
C - .136 DIA.	6 REQ.
D - 1" DIA.	16 REQ.

MATERIALS:
STEEL, MILD COLD ROLLED 16 GA. (.059)
METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS

FINISHES:
$-371 DEGREASING FOR STEEL
$-114 ZINC CHROMATE PRIMER
$-220 RCAF SMOOTH BLUE ENAMEL

MANUFACTURING PROCESS:
FRONT OPENINGS SHOULD BE WITHIN ± 1/64
SQUARE OF CABINET SHOULD BE WITHIN 0.5°
AS MANY SPOTWELDS AS PRACTICABLE FOR MAXIMUM STRENGTH & DEPENDABILITY.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
		TOLERANCES AS NOTED	SCALE: 6"=1'0"				
ALL OTHERS		DEC. DIM. ± FRAC. DIM. ± 1/64 See Note ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	MSR-4		A-1555	6-19-58
1	MSR-3		A-1555	6-19-58
1	MSR-1		A-1555	6-19-58
	USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE NOTES			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE: SEE NOTES			CABINET, ELECTRICAL	
MATERIAL: SEE NOTES	WEIGHT PER PC.		MODEL - MSR	
TYPE & TEMPER			6/19/58 DRAWN	ELEC. DES. APP. / MECH. DES. APP.
HEAT TREAT. SPEC.			CHECKED	FINAL APPROVAL
FINISH & SPEC. NO. SEE NOTES			MS-1287	

FORM—111

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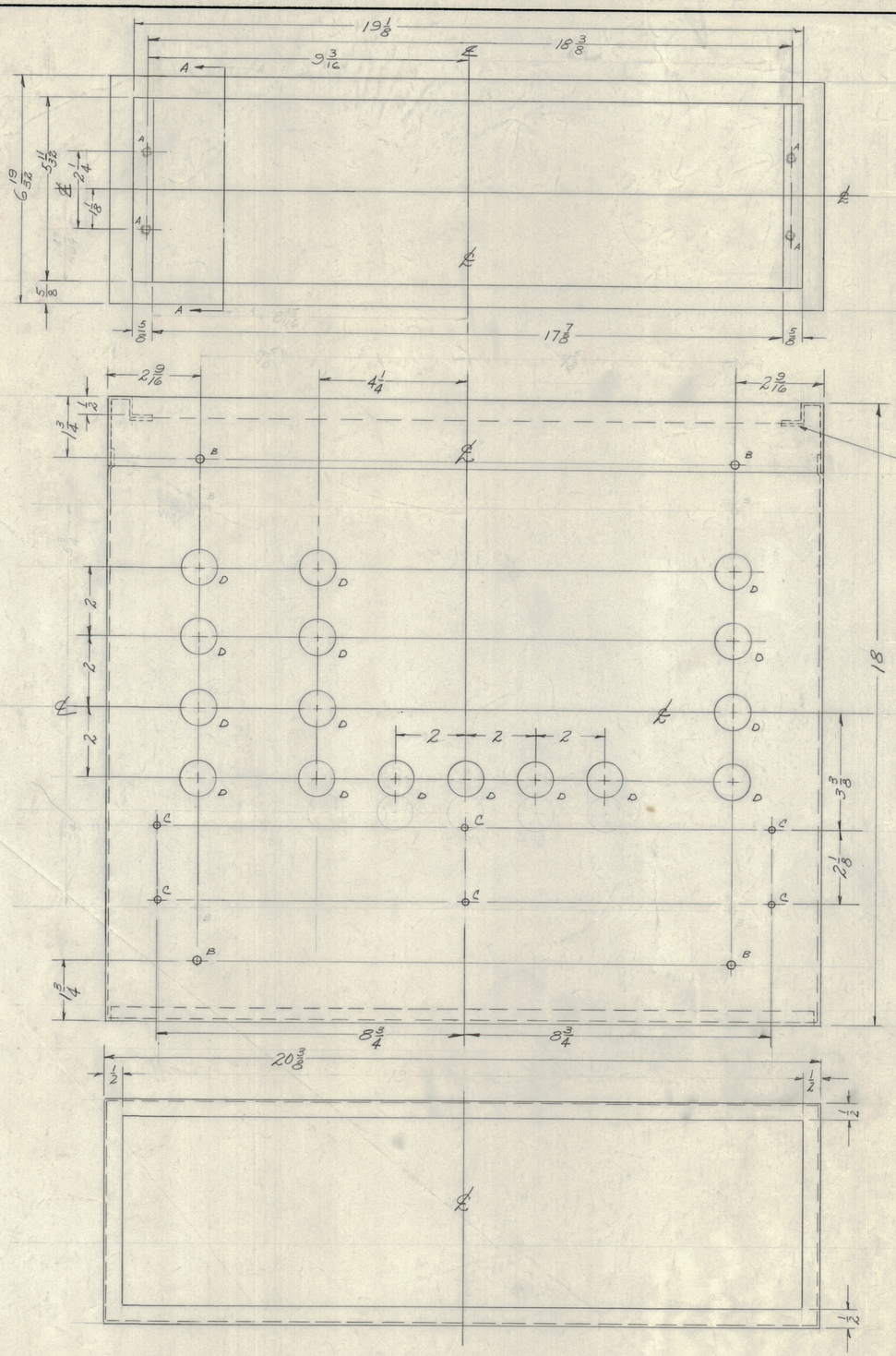

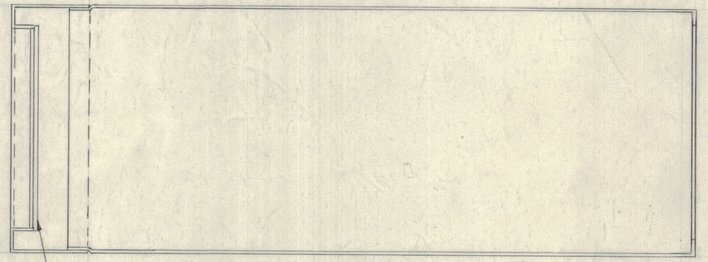

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STOCK SIZE				
SEE NOTES		C.R.	CABINET, ELECTRICAL	
MATERIAL		WEIGHT PER PC.	MODEL - MSR	
SEE NOTES			6/19/58	
TYPE & TEMPER			DRAWN	ELEC. DES. APP. / MECH. DES. APP.
HEAT TREAT. SPEC.			CHECKED	FINAL APPROVAL
SEE NOTES			MS-1287	
FINISH & SPEC. NO.				

FORM—111