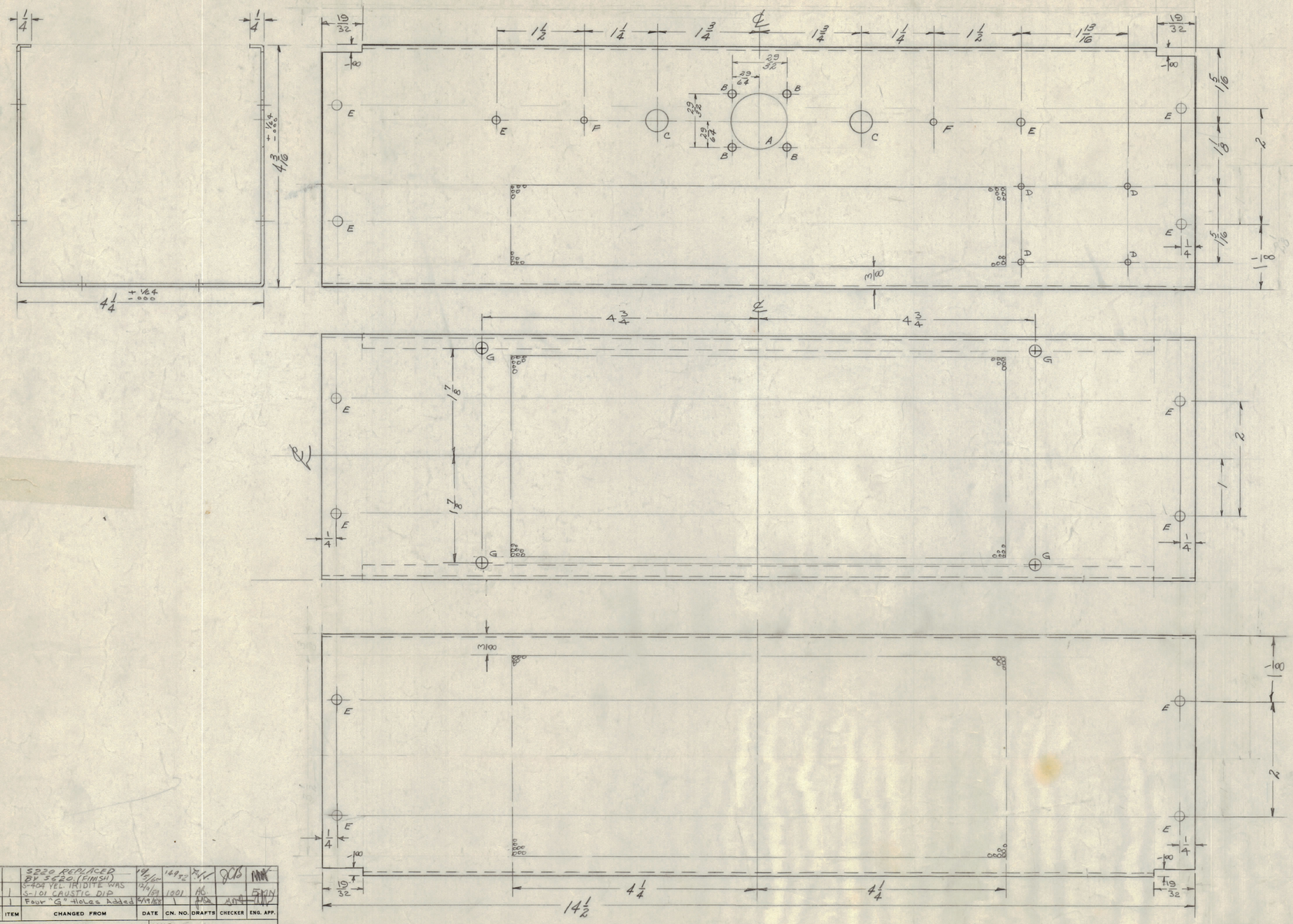
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

HOLES:

A - 15/16 (.9375) DIA.	1 REQ.
B - 1/8 (.125) DIA.	6 REQ.
C - 3/8 (.375) DIA.	2 REQ.
D - #50 DRILL (.070) DIA.	4 REQ.
E - 17/64 (.171) DIA.	14 REQ.
F - 7/64 (.109) DIA	2 REQ.
G - 13/64 (.203) DIA	4 REQ



NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

FINISH NOTE -
S909 YELLOW IRIDITE (ALL SURFACES)
S114 ZINC CHROMATE PRIMER } ALL OUTSIDE
S520 BLUE GRAY TEXTURED VINYL } SURFACES

REF- TMC # MS-1278, LD-406

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C		S220 REPLACED BY S626 (FINISH) S-909 YEL. IRIDITE WAS	10/21/68	1497-2	RM/L	JCB	MMK
B	1	S-101 CAUSTIC DIP	4/1/59	1001	MG		EMN
A	1	Four "G" Holes Added	5/19/58	1	MGB	AMK	MMK

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		.064 THICK	WRAPAROUND	
STOCK SIZE		ALUMINUM		
MATERIAL	WEIGHT PER PC.	5052-H32		
TYPE & TEMPER				
HEAT TREAT. SPEC.		SEE FINISH NOTE		
FINISH & SPEC. NO.				

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
4-23-58 JMC	RJH	
CHECKED	FINAL APPROVAL	

MS-1277 C

REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	SWR-3000-RU			5-23-58

USED ON

MS-1277 C

M-111