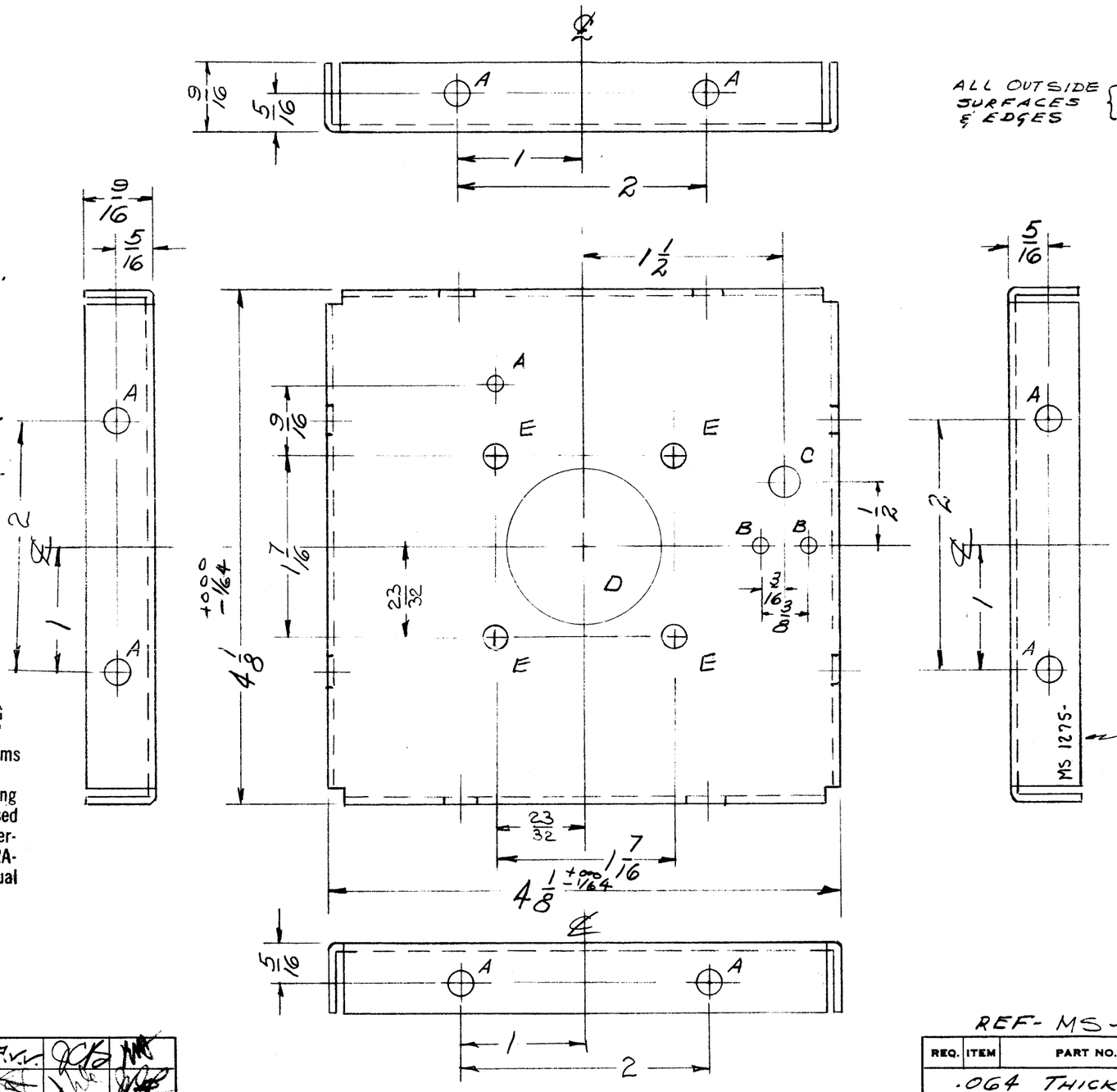
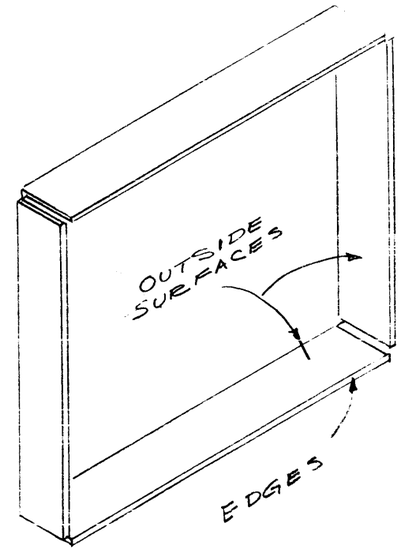
MS 1275 D

FINISH NOTE -
S404 IRIDITE
ALL OUTSIDE SURFACES & EDGES { S114 ZINC CHROMATE PRIMER
S520 BLUE GRAY TEXTURED VINYL.

LEGEND

A - $\frac{11}{64}$ (.171) DIA.	9 REQ.
B - $\frac{1}{8}$ (.125) DIA.	2 REQ.
C - $\frac{9}{32}$ (.281) DIA.	1 REQ.
D - $1\frac{9}{32}$ DIA.	1 REQ.
E - $\frac{13}{64}$ (.203) DIA	4 REQ.





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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D		S220 REPLACED BY S520 (FINISH)	10/5/65	14932	H.V.V.		
C	1	ON FINISH NOTE S404 WAS S101	12-28-62	7931			
B	1	(D) WAS 1-1/4 DIA.	1-10-62	6177			
A	1	"E" HOLES WERE 9/32D	11/11/58	519			

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE: FULL

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REF- MS-1277, LD-404

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	SWR-3000 CU			5-26-65

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
.064 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			PLATE, LEFT SIDE TRANSMITTER END	
ALUMINUM				
MATERIAL				
5052-H32	CP		5/26/65	
TYPE & TEMPER	HEAT TREAT. SPEC.		DRAWN	CHECKED
CP			9814	
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.

FINAL APPROVAL
MS 1275 D

FORM-1 9-A