

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

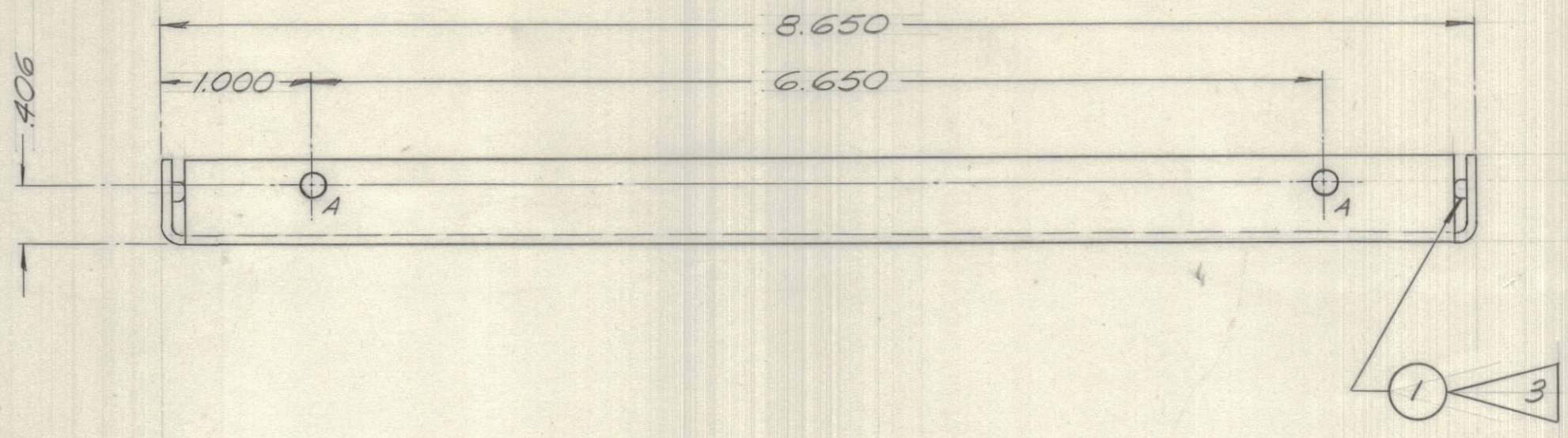
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
0		PROD RELEASE	18 JUL 73			C.C. Hel	

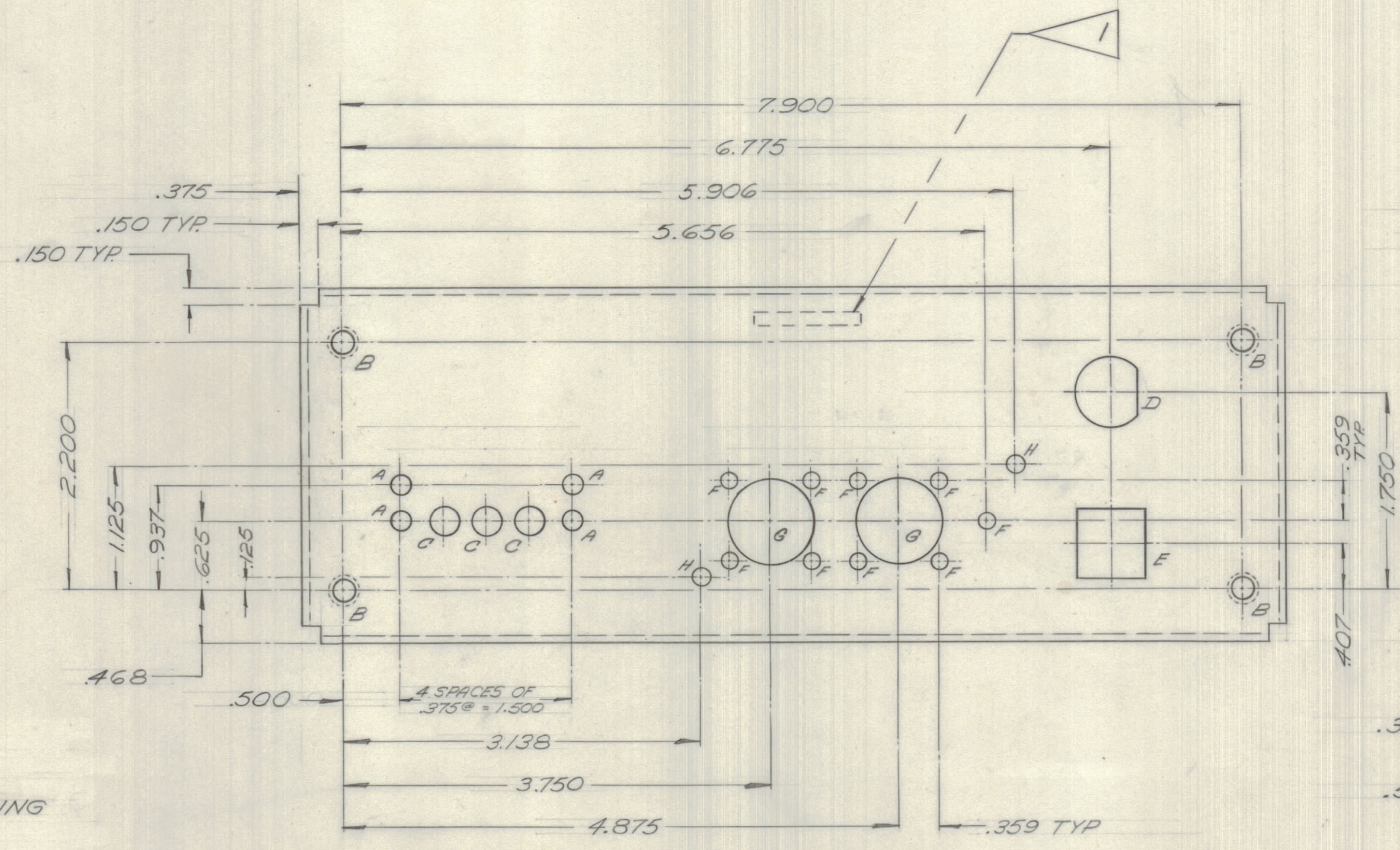
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
8	1	NT-129-632-4	NUT, ROUND, SWAGE	B HOLES

OPPOSITE FLANGE IDENTICAL



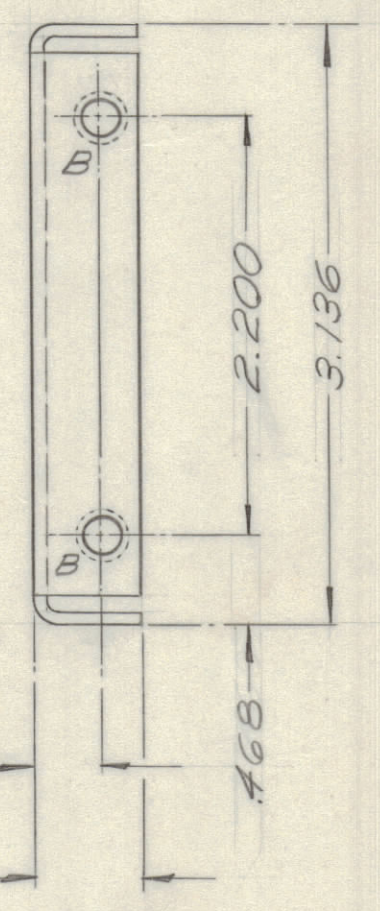
HOLE DATA TABLE

HOLE	DESCRIPTION	QTY
A	.171 DIA.	8
B	.191/.194 DIA.	8
C	.250 DIA.	3
D	.625 D' DIA.	1
E	.625 X .625	1
F	.141 DIA.	9
G	.687 DIA.	2
H	.156 DIA.	2



OPPOSITE FLANGE IDENTICAL

MS-11542



3. INSTALL AFTER FINISHING
2. MINIMUM INSIDE BEND RADIUS: .064"
1. METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, IN APPROXIMATE POSITION SHOWN, OPPOSITE SIDE.

NOTES:

REF: LD10847

TOLERANCES			SCALE: 1:1
ALL OTHERS	DEC. DIM. ± .X .05	FRAC. DIM. ± 1/64 .XX .01	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
		ANGULAR DIM. ± 0° 30'	

ON-AIR IND. MOD.	PROJECT NO.	ASSY. NO.	DATE
	145/73	AX10099	18 JUL 73

.064 THK.		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
AL ALY		PANEL, REAR	
MATERIAL	WEIGHT PER PC.		
575 H32		C. CHARLES	H.C. SCHAFFER
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
			MECH. DES. APP.
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		MS-11542	