

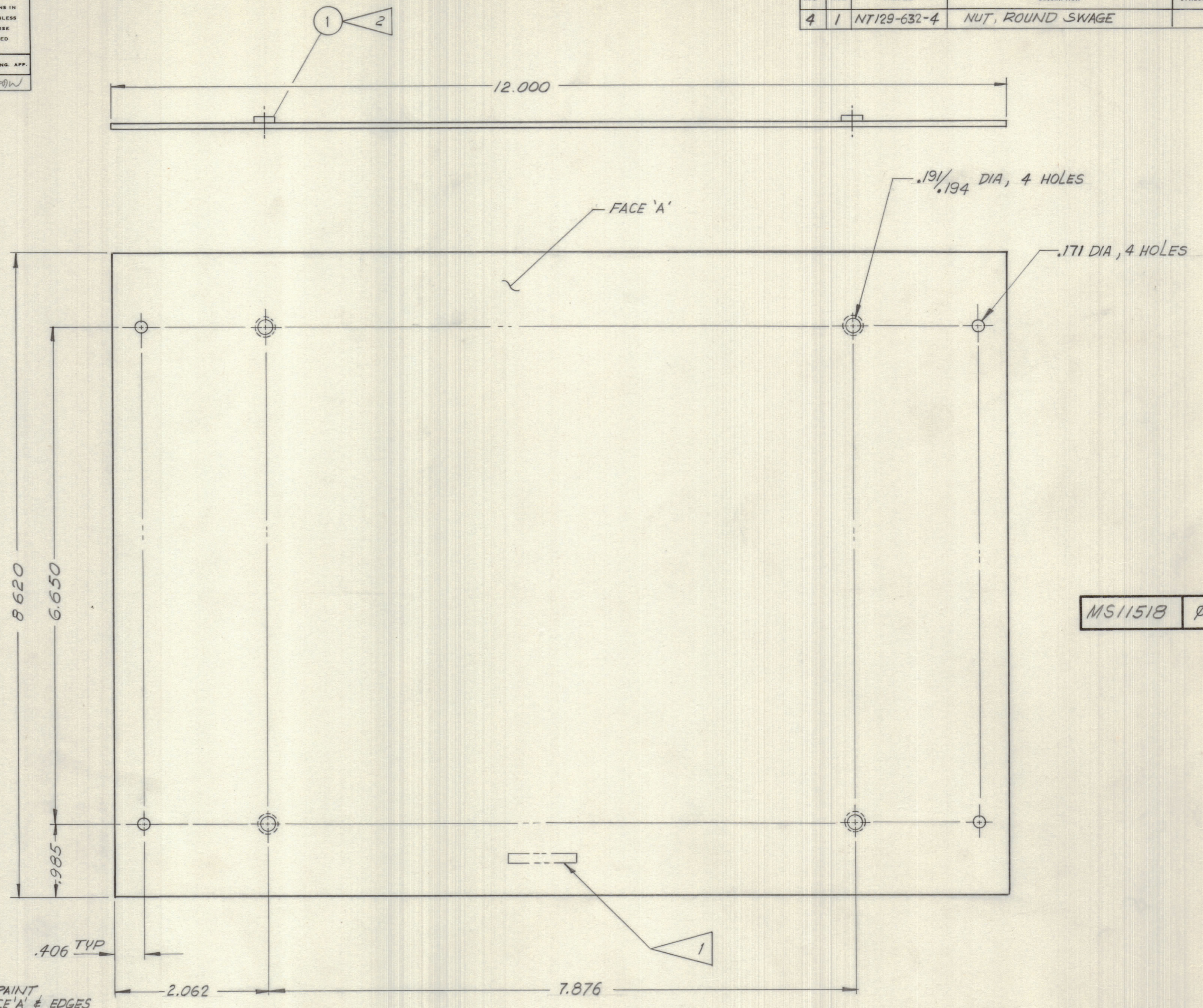
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
0		REL TO PROD	26 APR 73		DMM	Hed	SDW

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT129-632-4	NUT, ROUND SWAGE	



MS11518 ϕ

3. FINISH:
 S-404 IRIDITE 14-2 AL-COAT
 S-114 ZINC CHROMATE PRIMER } PAINT
 S-520 BLUE GRAY TEXTURED } FACE 'A' & EDGES
 VINYL PAINT
2. ASSEMBLE ITEM 1 AFTER FINISHING & BEFORE PAINTING.
1. METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC IN APPROX POSITION SHOWN OPPOSITE SIDE

NOTES:

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC DIM. $\pm .08$ FRAC DIM. $\pm \frac{1}{64}$ ANGULAR DIM. $\pm 0^{\circ} 30'$	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

RCSR-IT, IR	141/72	A11096, A11097	1 MAR 73
MODEL	PROJECT NO.	ASSY. NO.	DATE

.064 THK	TMC (Canada) LIMITED	
STOCK SIZE	OTTAWA	ONTARIO
AL ALY	COVER, BOTTOM	
MATERIAL	WEIGHT PER PC.	
575 H32		
TYPE & TEMPER	DRAWN: <i>ppm</i>	HC SCHAFFER
HEAT TREAT. SPEC.	ELEC. DES. APP.	MECH. DES. APP.
SEE NOTE 3	S. WITTEN	
FINISH & SPEC. NO.	CHECKED	FINAL APPROVAL
		MS11518 ϕ