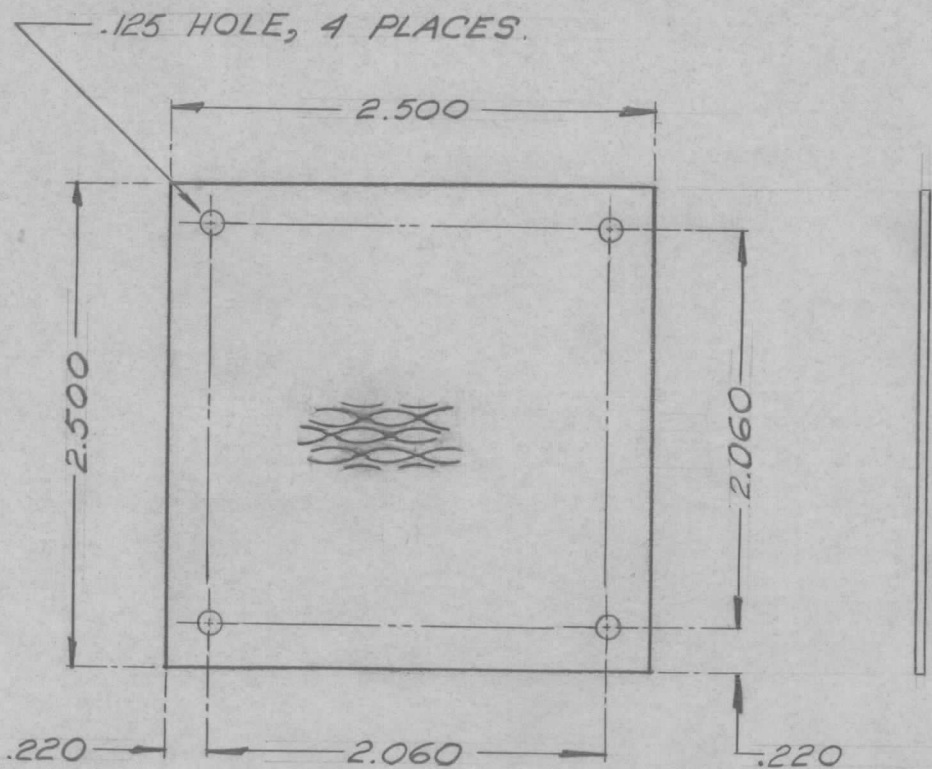


ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
Ø		REL TO PROD.	30 APR 73		C.C.	H.C.S.	S.D.W.					



1. AFTER IRIDITE, FINISH WITH MATTE BLACK PAINT

NOTES:

RCSR-IT		141/72		A11090		JAN 22 73		.032 THK.		TMC (Canada) LIMITED OTTAWA ONTARIO			
MODEL		PROJECT NO.		ASS'Y. NO.		DATE		STOCK SIZE		SPEAKER GRILL			
USED ON								ALUMINUM EXPANDED METAL		C. CHARLES			
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION REMOVE ALL BURRS AND SHARP EDGES				IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.				MATERIAL		WEIGHT PER PC.		H.C.SCHAFER	
TOLERANCES								SCALE 1:1		DRAWN		ELEC. DES. APP.	MECH. DES. APP.
ALL OTHERS		DEC. DIM. ± .X = .05		FRAC. DIM. ± 1/64 .XX = .01		ANGULAR DIM. ± 0° 30' .XXX = .005		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		HEAT TREAT. SPEC.		S. WITTEN	FINAL APPROVAL
						DRILL: PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		IRIDITE S404				MS 11502	Ø
								TYPE & TEMPER					
								FINISH & SPEC. NO.					