

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

F-5/16 (.312) DIA. HOLES 3 REQ

NOTICE TO PERSONS RECEIVING THIS DRAWING

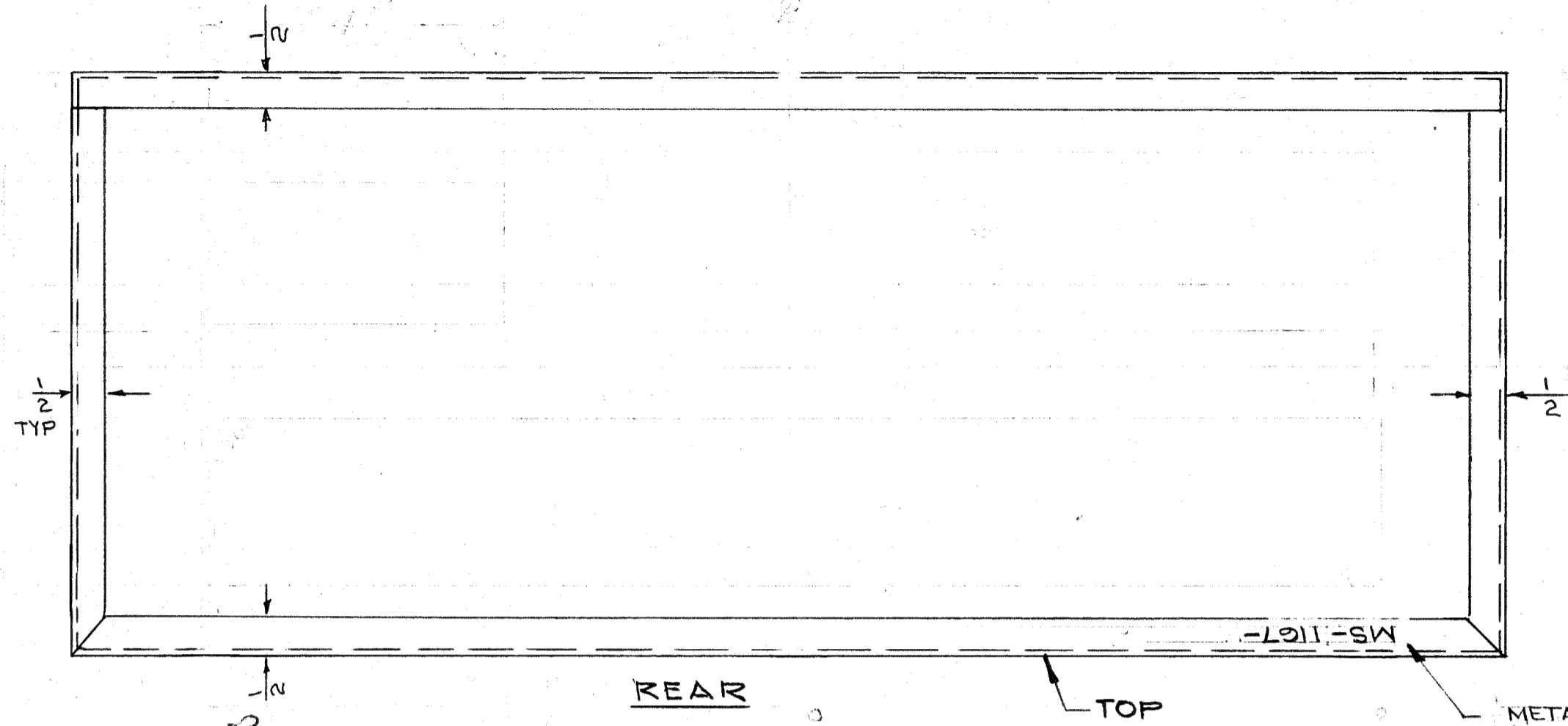
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Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

MATERIAL
 STEEL, MILD COLD ROLLED .047 (18 GA).
 METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS.

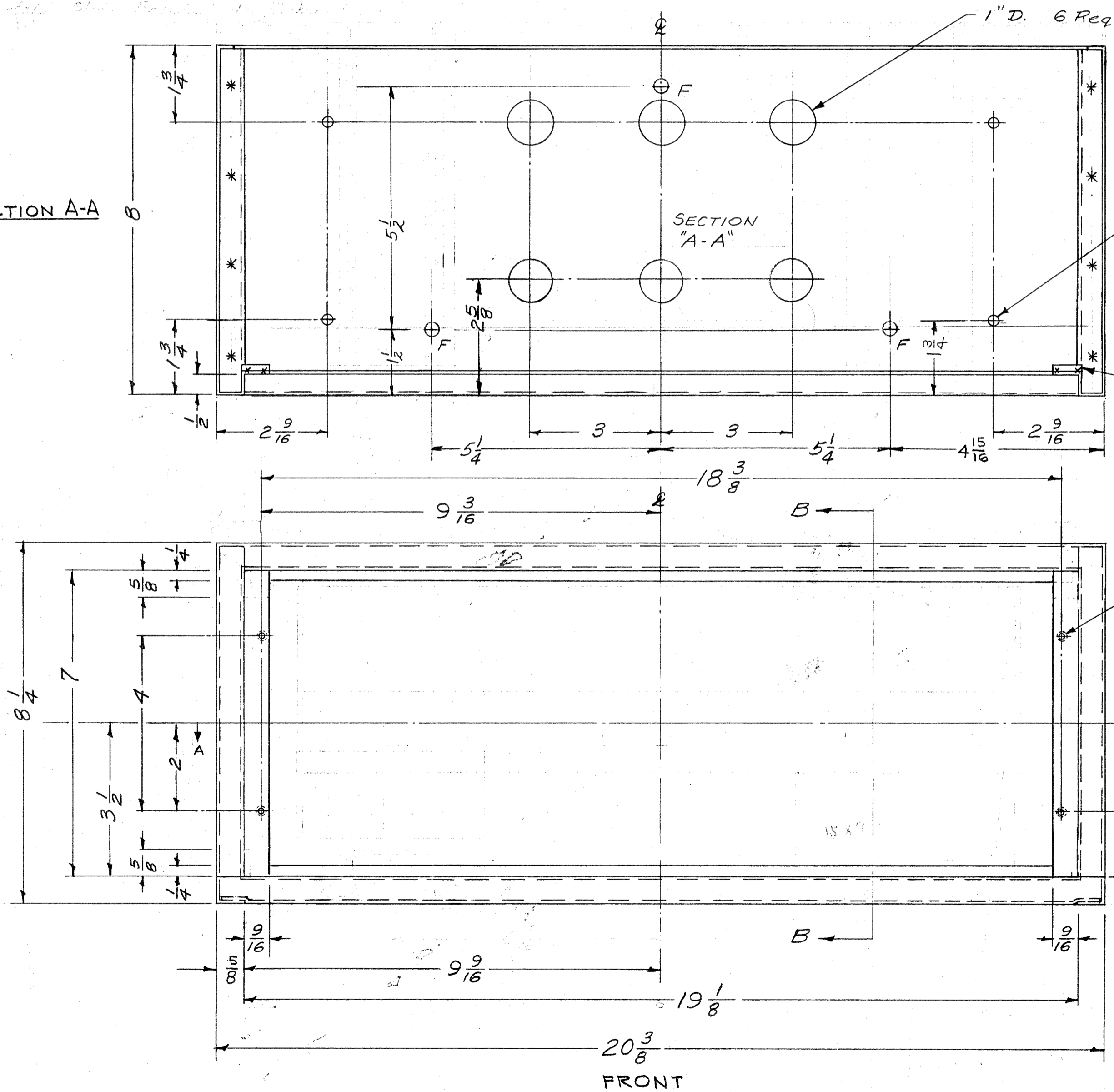
FINISH
 S-371 DEGREASING FOR STEEL.
 S-114 ZINC CHROMATE PRIMER.
 S-520 BLUE GRAY TEXTURED VINYL.
 OR
 PRIME & PAINT AS PER CUSTOMER SPEC.

MANUFACTURING PROCESS
 FRONT OPENINGS SHOULD BE WITHIN $\pm 1/64$ SQUARE OF CABINET SHOULD BE WITHIN 0.5° .
 AS MANY SPOTWELDS AS PRACTICAL FOR MAXIMUM STRENGTH & DEPENDABILITY.



METAL STAMP TMC PART NO. 1/8" HIGH GOTHIC W/LATEST REV. LETTER.

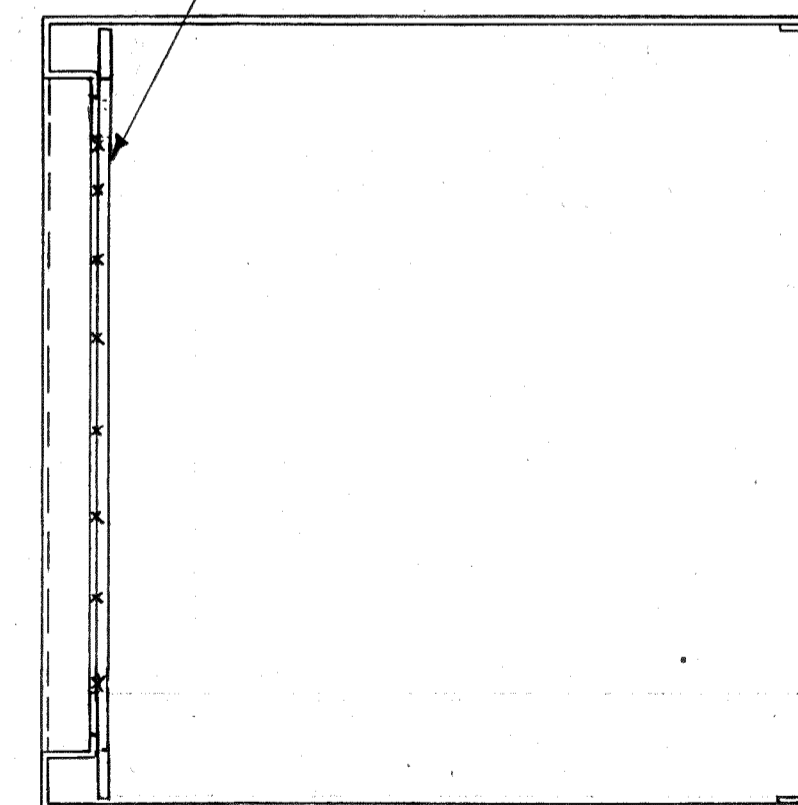
SECTION A-A



13/64 (.203) D. 4 Req.

Spotweld Reinforcing strips of #12 Gauge Steel for tapping thickness. (2 Req.)

Drill & Tap 10-32, Cl. 2 Threads 4 Req.



SECTION B-B

G	TWO 2" DIM. DELETED	2-7-64	15498	ADD	ADD	ADD	ADD
4	CONSTRUCTION REVISED						
F	IN SECTION A-A 2" DIM. ADDED	6-7-63	5192				
2	IN FRONT 2" DIM. TO 3 1/2" 5/8" ADDED						
E	FINISH WAS S-520 ENAMEL						
1	DRILL & TAP FOR 10-32 WAS B-32	5-25-62	6608	VRR			
D	ADDED 3 1/2" HOLES	5-19-62		MC			
1	REAR CUTOUTS DELETED	5-19-62		MC			
C	REAR CUTOUTS DELETED	5-19-62		MC			
2	FINISH WAS S-520 ENAMEL						
B	REAR GREY HOLES & W/ANGLE	11-16-62		MC			
1	REAR GREY HOLES & W/ANGLE						
A	MTG. LIPS EXTENDED	1-3-62		MC			
1	MTG. LIPS EXTENDED						
ISSUE/ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	
TOLERANCES		SCALE: 8-1177					
ALL	DEC. DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK					
OTHERS	FRAC. DIM. \pm	SIZES AND MANUFACTURERS					
	ANGULAR DIM. \pm	TOLERANCES ARE NOT INCLUDED.					

1	ATSMCU-2			7-8-57
1	SWR-3000RM			5-7-57
1	ATS-MC			11-4-57
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.047 (18 GA)	THE TECHNICAL MATERIEL CORP.	
	STEEL	MAMARONECK, NEW YORK	
	COLD ROLLED	CABINET, CONTROL	
		MONITOR	
		1611-4-57	
		DRAWN	ENG. DES. APP.
		CHECKED	FINAL APPROVAL
			MS-1167 G

MS-1167 G

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 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

F - $\frac{5}{16}$ (312) DIA. HOLES 3 RER

NOTICE TO PERSONS RECEIVING THIS DRAWING

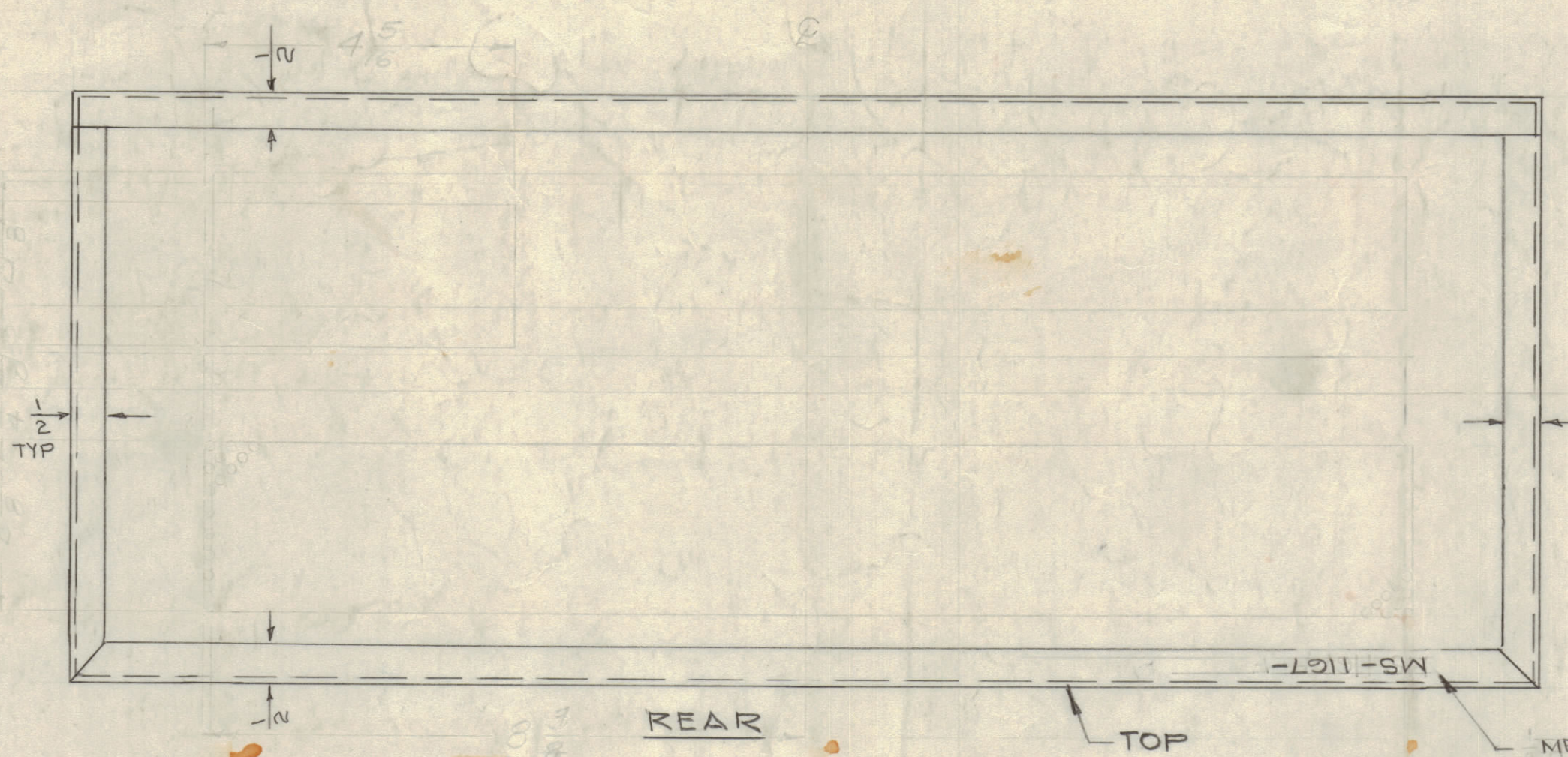
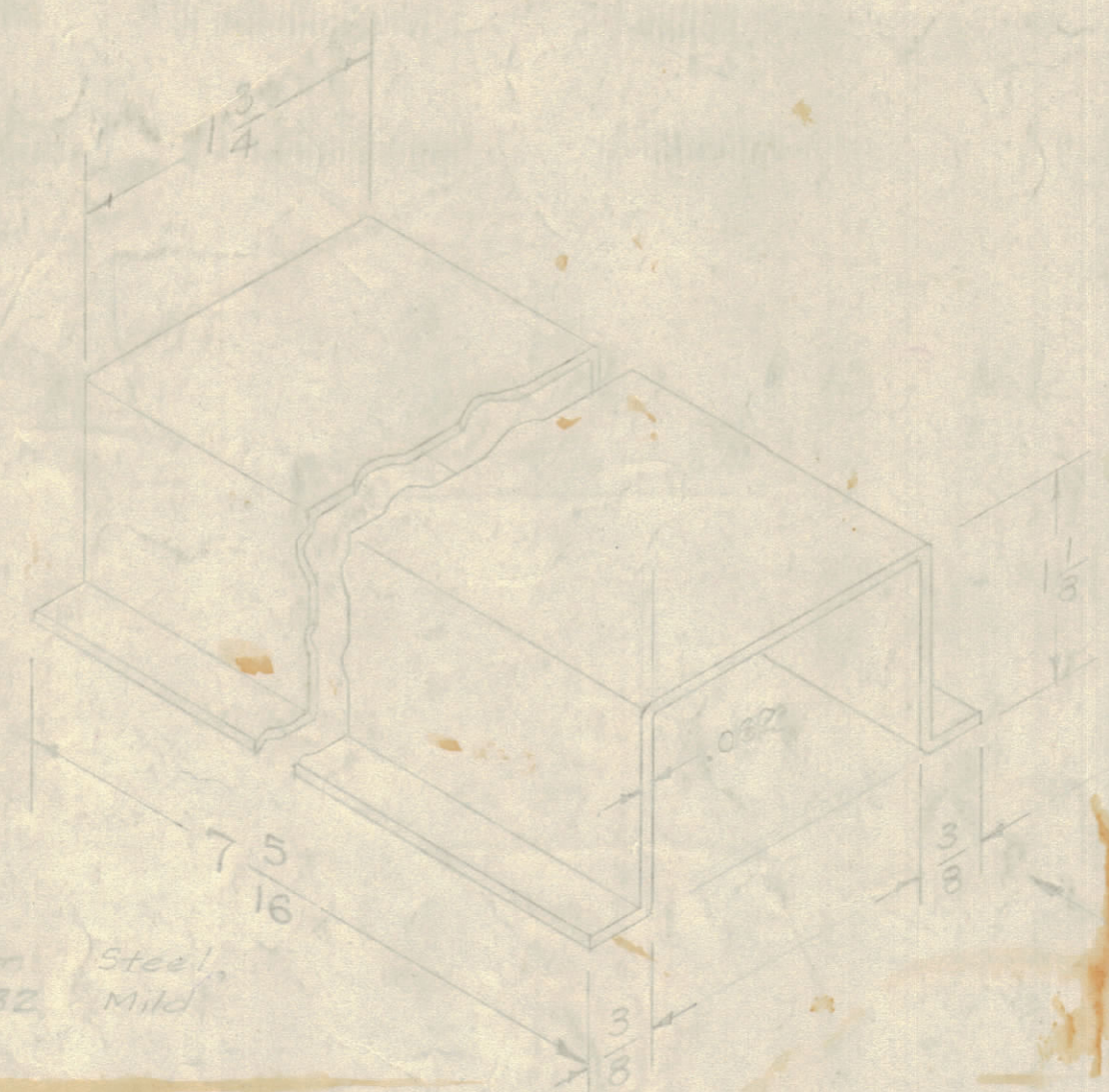
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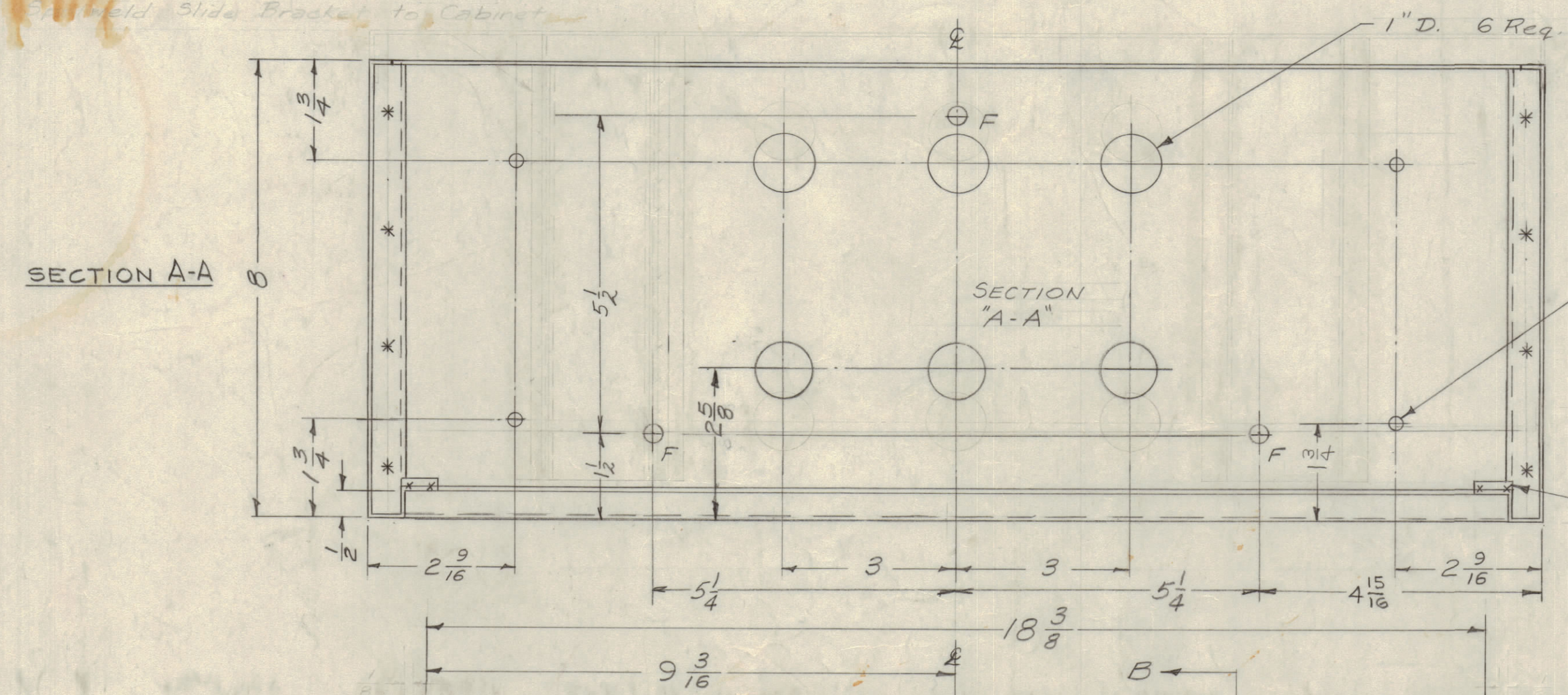
MATERIAL
 STEEL, MILD COLD ROLLED .047 (18 GA).
 METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS.

FINISH
 S-371 DEGREASING FOR STEEL.
 S-114 ZINC CHROMATE PRIMER.
 S-520 BLUE GRAY TEXTURED VINYL.
 CR
 PRIME & PAINT AS PER CUSTOMER SPEC.

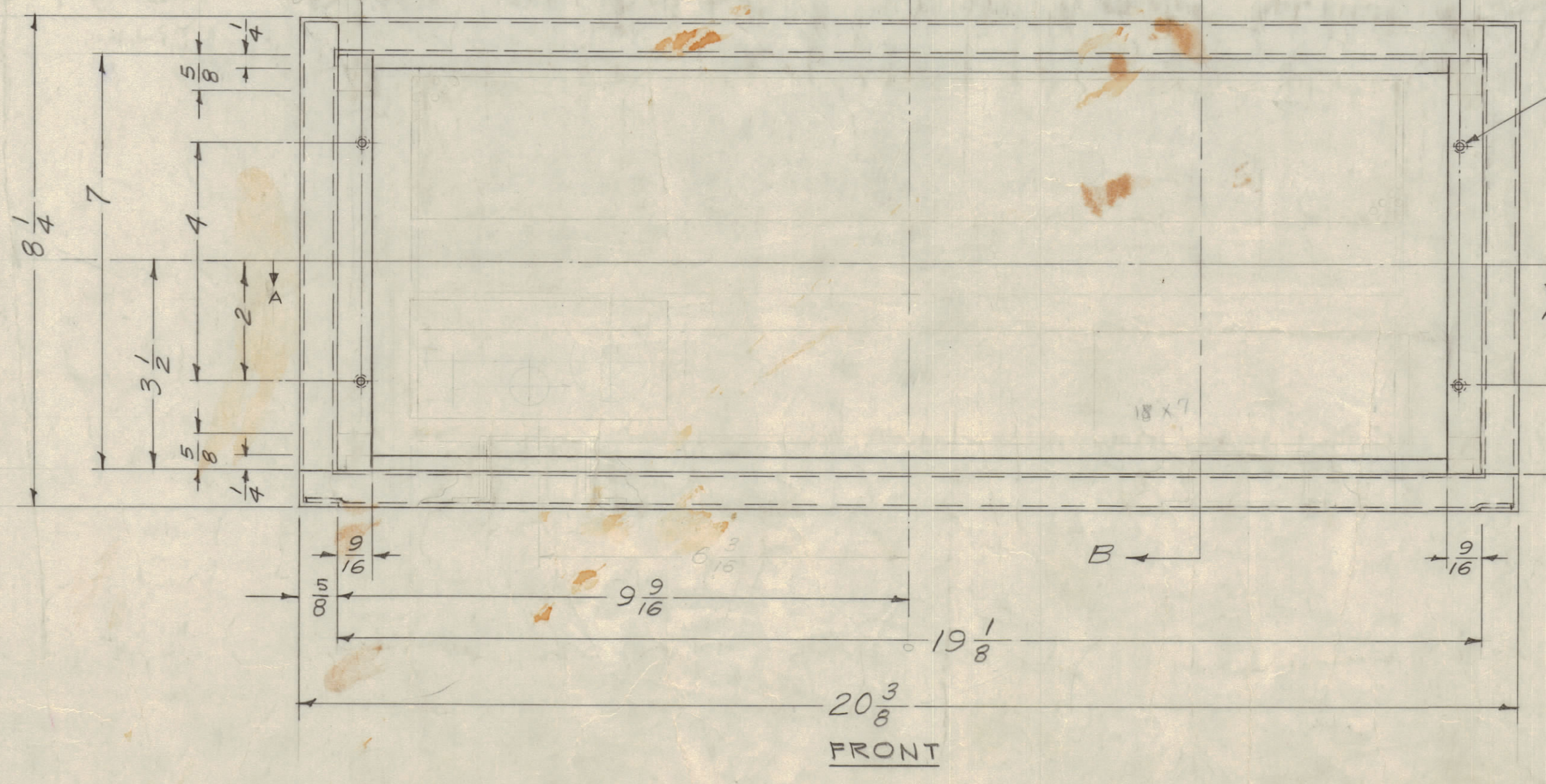
MANUFACTURING PROCESS
 FRONT OPENINGS SHOULD BE WITHIN $\pm \frac{1}{64}$.
 SQUARE OF CABINET SHOULD BE WITHIN 0.5° .
 AS MANY SPOTWELDS AS PRACTICAL FOR MAXIMUM STRENGTH & DEPENDABILITY.



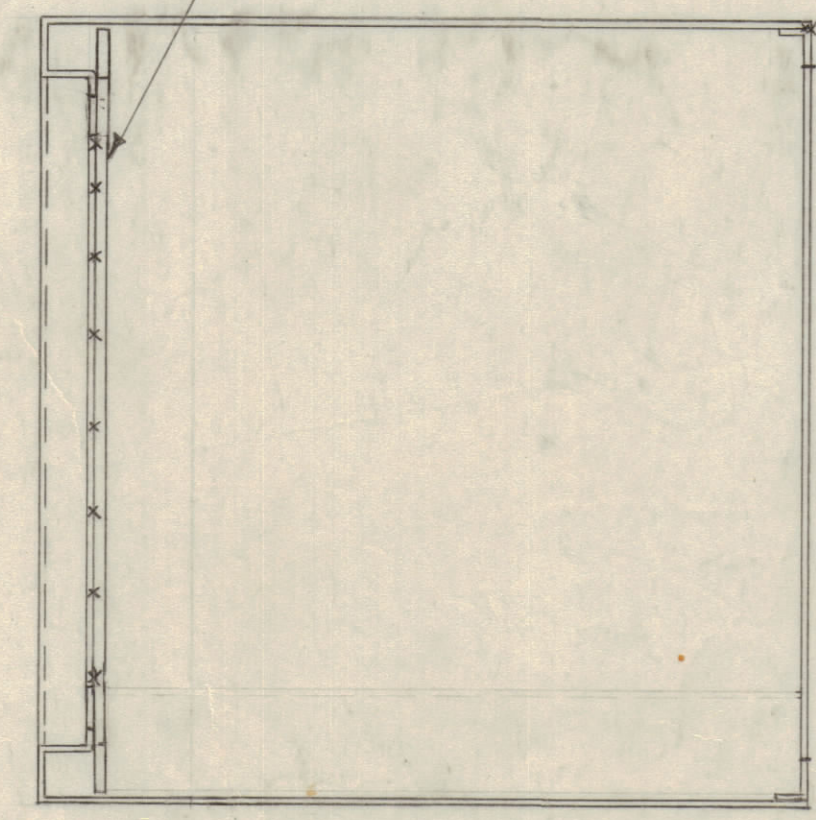
METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC W/LATEST REV. LETTER.



Spotweld Reinforcing strips of #12 Gauge Steel for tapping thickness. (2 Req.)



Drill & Tap 10-32, Cl. 2 Threads 4 Req.



FINISH:
 S-114 Zinc Chromate Primer
 S-520 Blue Gray Textured Vinyl
 CR - Prime & Paint to Cust. Spec.

G	TWO 2" DIM. DELETED	2-2-66	15698	JRD	AB	
A	CONSTRUCTION REVISED					
F	IN SECTION A-A 2" DIM. DELETED	6-7-63	9192	JAY		
E	IN FRONT PANEL TO 10-32, 3/8" BRASS FINISH WAS S-520 ENAMEL					
E	DRILL & TAP FOR 10-32 WAS 8-32	5-25-62	6698	VRR		
D	ADDED 3 1/2" HOLES	4-11-61		MC		
C	MAT. WAS .035 (10GA)	5/1/59		HQ		
C	REAR CUTOUTS DELETED					
B	FINISH WAS S-520 & 1/4" REAR GRILL 2" x 1/2" W/WRKLE	4/1/58		VO		
A	MTS. LIPS EXTENDED	4/3/58		JMS		
ISSUE	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 8-1177				
ALL	DEC. DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				
OTHERS	ANGULAR DIM. \pm					

1	ATSMCU-2			7-8-59
1	SWR-3000RH			5-7-58
1	ATSMCU			11-4-57
REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.047 (18 GA)	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STEEL	CABINET, CONTROL	
	COLD ROLLED	MONITOR	
	TYPE & TEMPER	16-11-4-57	
	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	CHECKED		
	HEAT TREAT. SPEC.		FINAL APPROVAL
	SEE NOTE		
	FINISH & SPEC. NO.		MS-1167 G

MS-1167 G