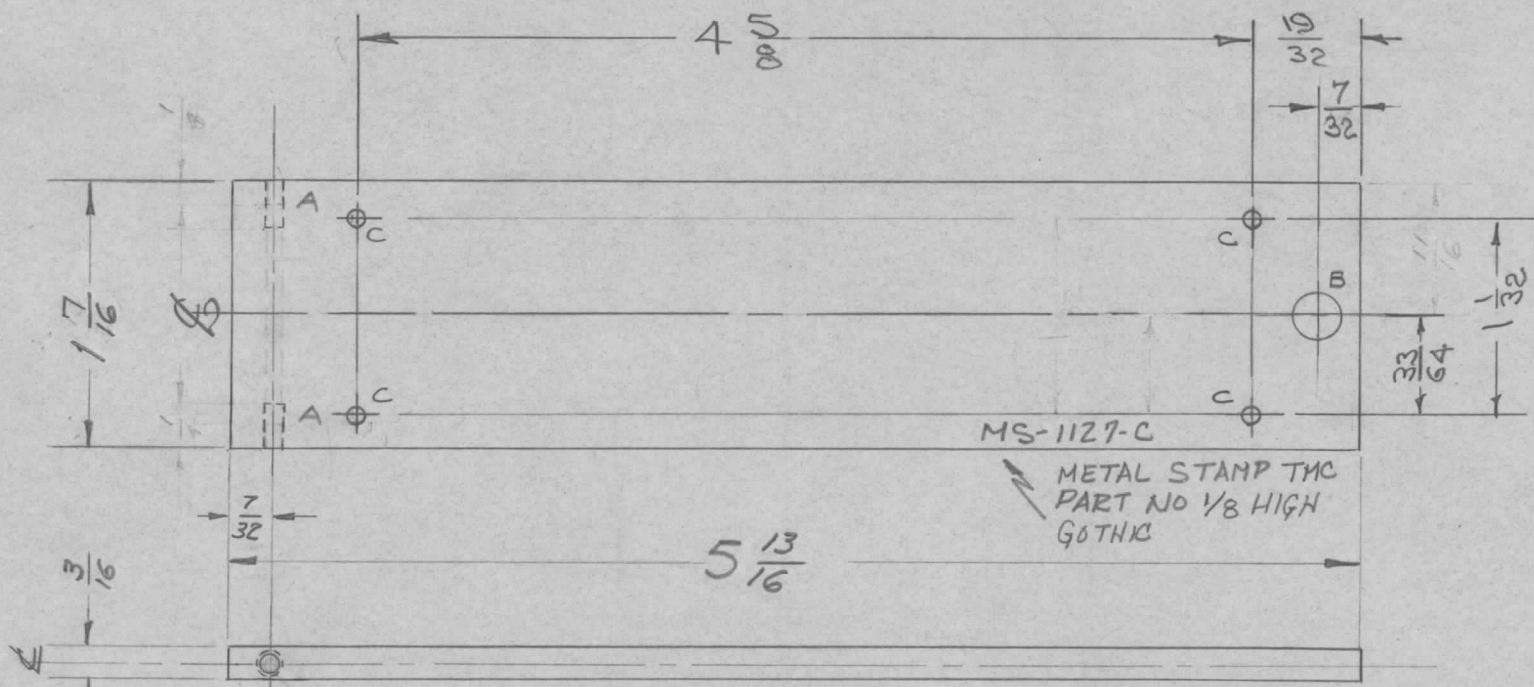


REQ. PER UNIT	USED ON			MS-1127	C
	MODEL	ASS'Y. NO.	DATE		
1	GPR90RX		8-15-57		



- A. DRILL & TAP 4-40 X 1/4 DEEP 2 REQ.
- B. 1/4 (.250) D. 1 REQ. AFTER PLATING
- C. #47 (.078) DRILL 4 REQ. PAINT FRONT, REAR & EDGES

NOTE:
 S404 IRIDITE
 S-114 ZINC CHROMATE PRIMER
 S-115 SMOOTH GRAY ENAMEL
 OR PRIME & PAINT TO CUSTOMERS SPECIFICATION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

CUT HERE GUARANTEED 2-66

REF: MS-1128

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
C 1	(4) C HOLES WERE *50DR.	11-12-62 7643	Handwritten initials
B 1	S404 - IRIDITE WAS 3101 CAUSTIC DIP	12-B 59 1001	EMN
A 1	1 7/16 WAS 1 13/32	10/29/57 1	Handwritten initials
ISSUE	ITEM	CHANGED FROM	DATE CH. NO. DRAFTS CHECKER ENG. APP.
TOLERANCES		SCALE:	
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.	
FRAC. DIM. ± 1/64		REMOVE ALL BURRS AND SHARP EDGES	
ANGULAR DIM. ±			
245-T3		fc. 8.15.57	Handwritten initials
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN CHECKED
SEE NOTE			Handwritten initials
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			MS-1127 C