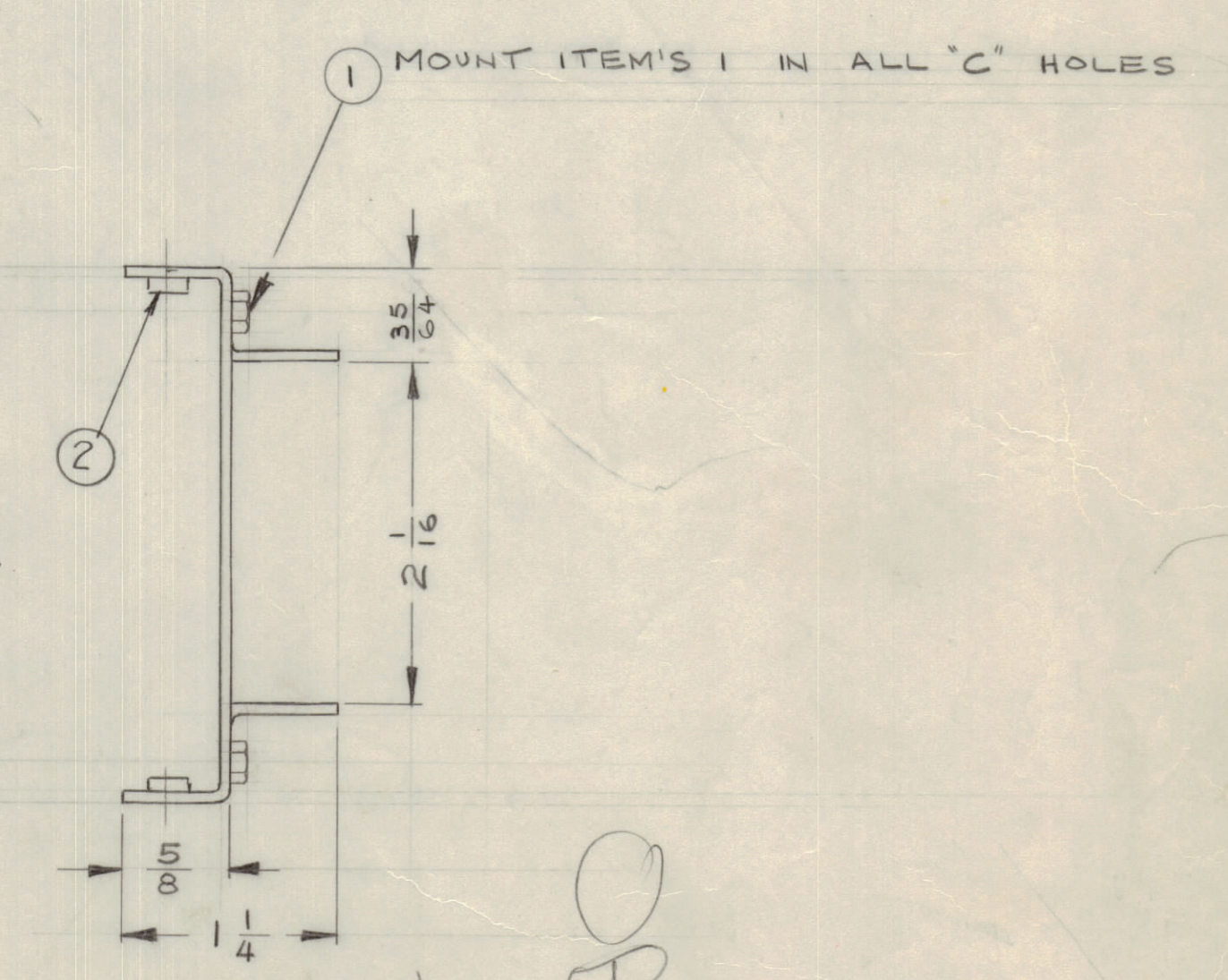
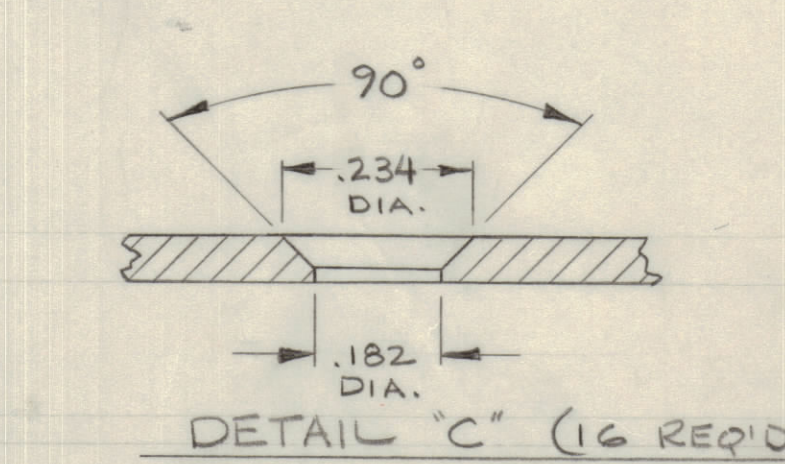
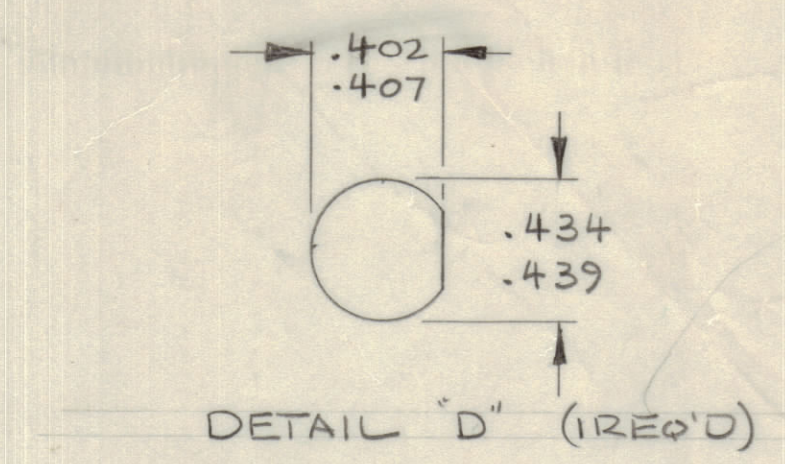
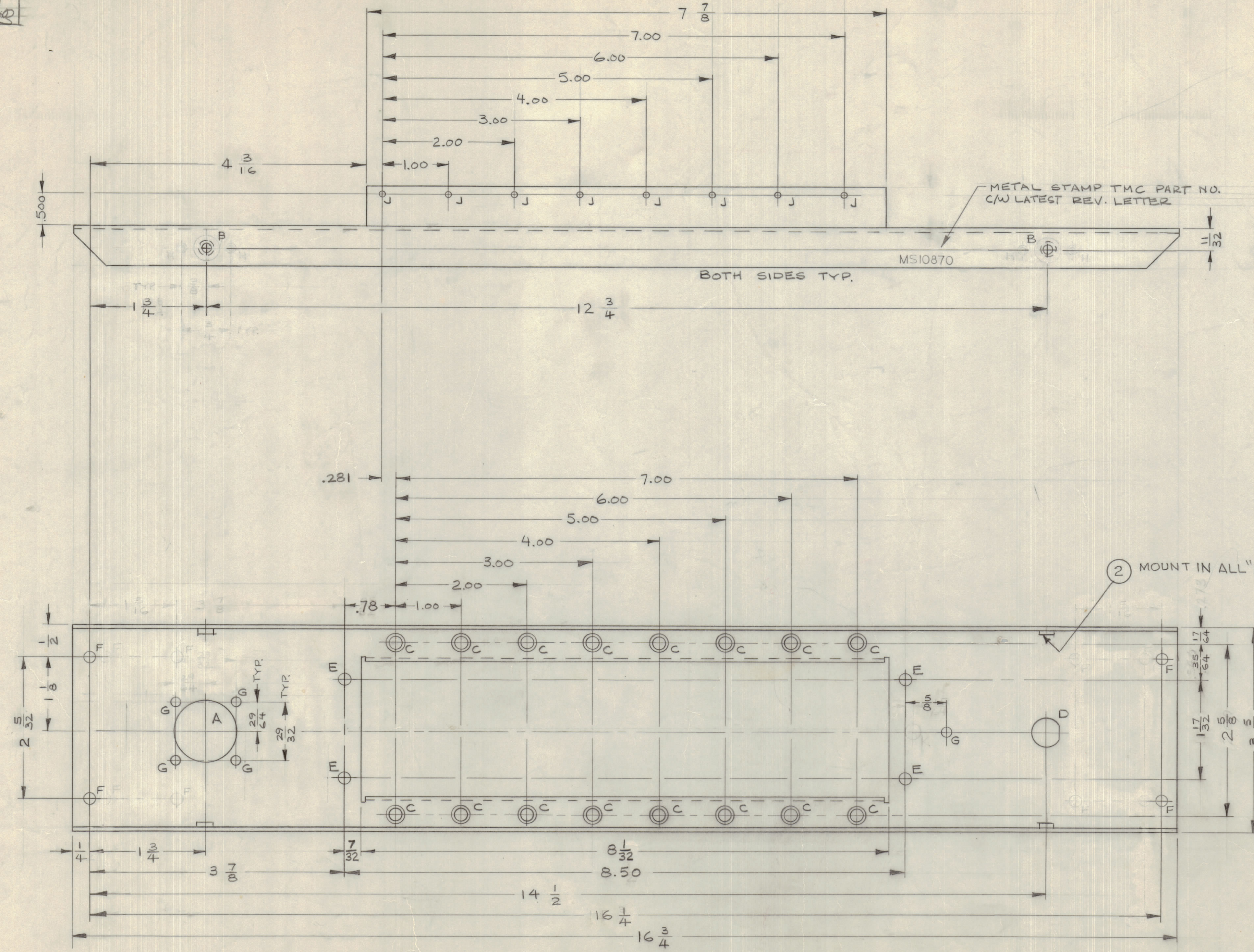


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION REMOVE ALL BURRS AND SHARP EDGES							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		REL TO PROD	APRIL 11/68		AP	N	N
A.		B" HOLE WAS 3/8 DIA DELETED 4" HOLES 2" HOLES	11/70	2	GDL		

REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
16	1	SM107-13	NUT, INSERT HEX	C
4	2	NT129-4632.4	NUT ROUND	B



UNLESS OTHERWISE SPECIFIED  
 (1) USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS  
 (2) ALL ANGULAR BENDS 90 DEGREES  
 (3) REMOVE ALL BURRS AND SHARP EDGES  
 (4) MOUNT INSERTS AFTER FINISHING

HOLE	DESCRIPTION	REQ'D
A	15/16 DIA.	1
B	.191-.194 DIA.	4
C	SEE DETAIL	16
D	SEE DETAIL	1
E	.189 DIA.	4
F	11/64 DIA.	4
G	9/64 DIA.	5
H	DELETED	0
J	.067 DIA. +.003 -.003	16

ORSOLEITE  
 REF. LD10284

TOLERANCES		SCALE: 1:1
ALL	DEC. DIM. ± .005	DRILL, PUNCH, COMMERCIAL STOCK
OTHERS	FRAC. DIM. ± 1/16	SIZES AND MANUFACTURERS
	ANGULAR DIM. ± 30' XXX-005	TOLERANCES ARE NOT INCLUDED

AMG 218	070/68	JAN 15/68
MODEL	PROJECT NO.	DATE

.062 THK. STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
ALUM.		PANEL, REAR	
MATERIAL WEIGHT PER PC		RPL	
575-H34		DRAWN	
TYPE & TEMPER		ELEC. DES. APP.	
		MECH. DES. APP.	
HEAT TREAT SPEC.		CHECKED	
S404 121DITE		FINAL APPROVAL	
FINISH & SPEC NO.		MS10870 A	