

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
0		REL TO PROD	FEB 6 1968		AP		
A		REVISED PER CEMN	DEC 30 70	889	G.T.		
B		REVISED PER CEMN	JAN 71	893	G.T.		
C		REV PER CEMN	FEB 72	1102	LR		
D		REV PER CEMN	APR 72	1243	C.C.	KCS	SPW

REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
B	1	NT129-06324	SWAGE NUT	C
14	2	TE 108-11	STANDOFF RIVET TYPE	D
G	3	NT1002-4	SWAGE NUT	H

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC C/W LATEST REV. LETTER.

MOUNT ITEM "2" IN ALL "D" HOLES

HOLE	DESCRIPTION	REQD
A	.125 DIA. C'SK 82° x .230 DIA.	15
B	.156 DIA. C'SK 82° x .285 DIA.	8
C	.181 DIA.	8
D	.189 DIA.	14
E	.096 DIA. C'SK 82° x .175	8
F	.375 DIA.	4
G	.128 DIA. #30 DRILL	4
H	.290 DIA.	6

TOLERANCES		SCALE:
ALL	DEC. DIM. ± .05	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED
OTHERS	FRACTIONAL DIM. ± 1/64	
	ANGULAR DIM. ± 30°	

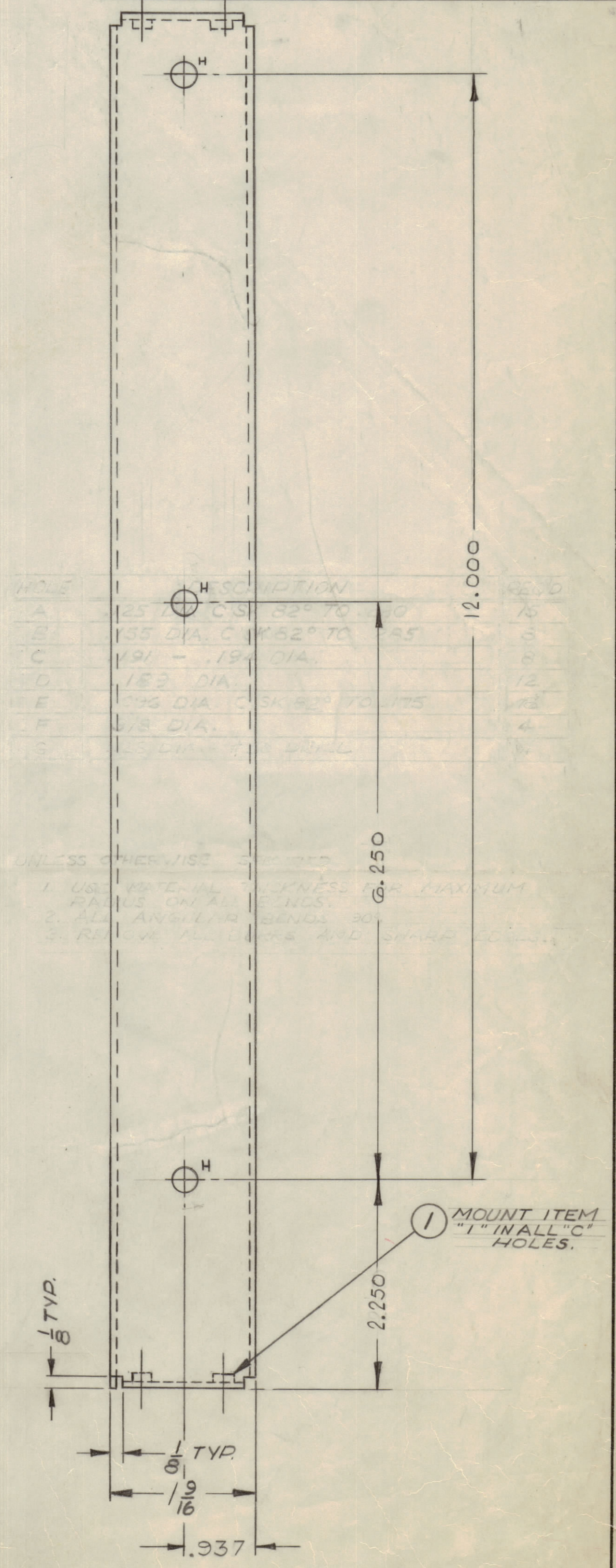
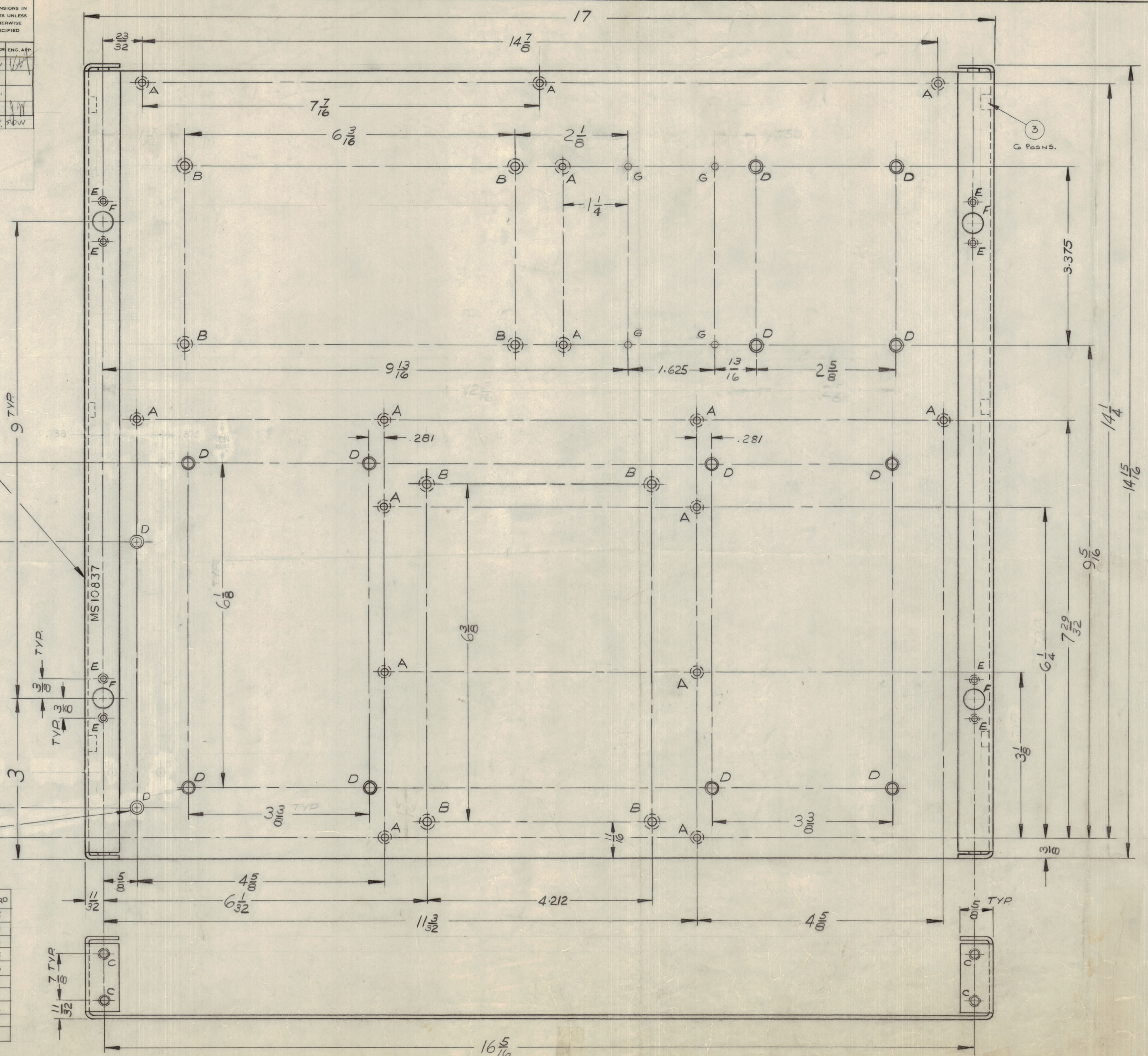
UNLESS OTHERWISE STATED  
 1. INT. BEND RAD .002  
 2. ALL ANGULAR BENDS. 90°

NOTE: "H" HOLES TO TAKE TRACK SLIDE TK120-18 IF REQUIRED.

STR-5	062168	NOV 24/67
MODEL	PROJECT NO.	DATE
USED ON	ASSY. NO.	

REF: LD 10279

.062	TMC (Canada) LIMITED	
STOCK SIZE	OTTAWA	ONTARIO
ALUM.	CHASSIS MAIN	
MATERIAL	(MACHINING)	
57S-H34	AP	
TYPE & TEMPER	RPL	
HEAT TREAT SPEC.	CHECKED	FINAL APPROVAL
S404 IRIDITE		MS 10837 D
FINISH & SPEC. NO.		



MS 10837