

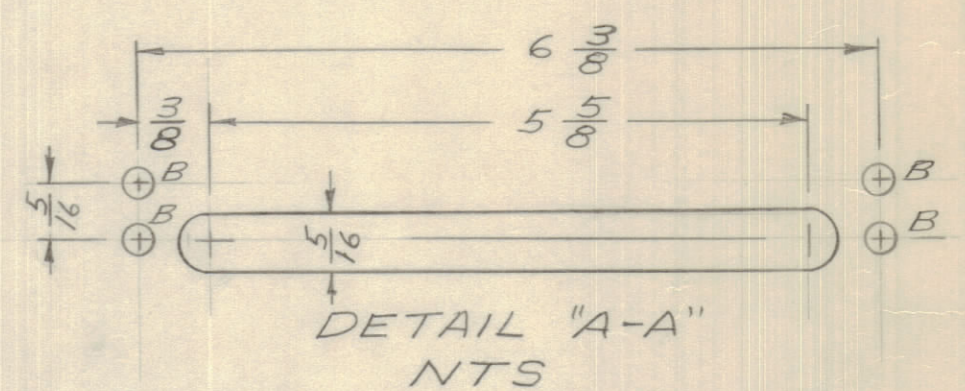
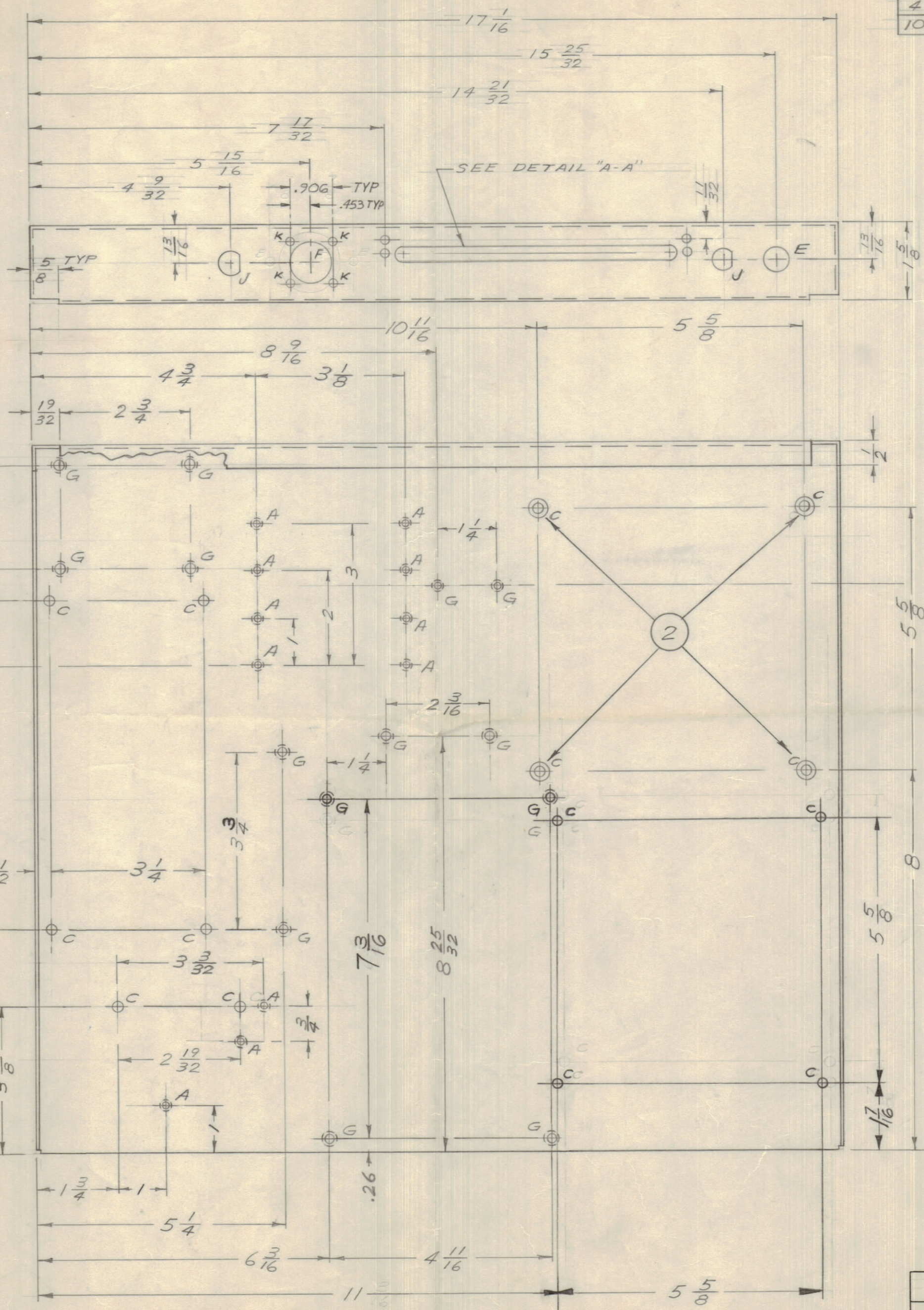
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X3		REV. AS PER EDC	SEPT 14/67	047	RPL		
X4		REV AS PER EDC	23-SEP 67	065	AP	RPL	
Ø		REL TO PROD	28/1/68		J		
A		REV PER ZEMD	JULY 1/71	1050	LB.		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
8	1	NT129-632-4	NUT, ROUND, SWAGE TYPE	D
4	2	TE108-11	STANDOFF, RIVET TYPE	C
10	3	TE108-19	STANDOFF, RIVET TYPE	C



HOLE	DESCRIPTION	REQ
A	.120 DIA CSK 82° TO .225 DIA	11
B	11/64 DIA.	4
C	.189 DIA.	14
D	.191-.194 DIA.	8
E	1/2 DIA.	1
F	.937 DIA.	1
G	.149 DIA CSK 82° TO .279 DIA	14
J	1/2 "D" DIA	2
K	.140 DIA DIA	4

MS10828 A

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

REF: LD10271

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC 1/4 LATEST REV LETTER

TOLERANCES		SCALE: 1:2
ALL OTHERS	DEC. DIM. ± .XX*.01 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0° 30'	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

STE-A-5	060/67	BMA10634	15 JUNE 67
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

.064	TMC (Canada) LIMITED		
STOCK SIZE	OTTAWA	ONTARIO	
ALUM	CHASSIS		
MATERIAL	WEIGHT PER PC.		
57S-H34			
TYPE & TEMPER	RD		
HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
5404-IRIDITE	RPL		
FINISH & SPEC. NO.	CHECKED	FINAL APPROVAL	
		MS10828 A	