IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY MS-10307 A THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-USED ON MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES MODEL PROJECT NO. ASS'Y. NO. DATE 10 POS XTAL OVEN A10211 MAR 20/59 2-000 3/16 RAD - 4 CORNERS NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims 18 proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering 563 information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORA-TION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time. Property of: THE TECHNICAL MATERIEL CORPORATION MAMARONECK, NEW YORK # IODRILL 4HOLES SPACER REQ. ITEM PART NO. DESCRIPTION SYMBOL SQ. BAR TMC(Canada)LIMITED STOCK SIZE ALUM CONNECTOR SPACER MATERIAL WEIGHT PER PC. IOPOSITION XTALOVEN 1960 ADDED REND DCM TYPE & TEMPER ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP DRAWN ELEC. DES. APP. MECH. DES. APP. TOLERANCES SCALE Midden HEAT TREAT. SPEC.

ETCHE

IRIDITE

FINISH & SPEC. NO.

DRILL, PUNCH, COMMERCIAL STOCK

SIZES AND MANUFACTURERS

TOLERANCES ARE NOT INCLUDED.

CHECKED

FINAL APPROVAL

MS10307

ALL

OTHERS

DEC. DIM. ± -005

FRAC. DIM. ± 1/64

ANGULAR DIM. + __

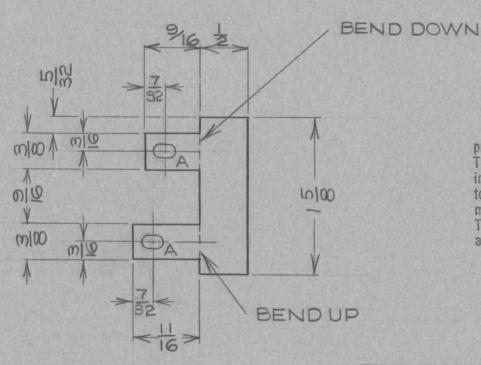
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES M510317 B

MODEL PROJECT NO.

ASS'Y. NO.

DATE

AMC6-5 CE646 DAIOI CE5107 MAY 22 1959



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	HOLEA- SLOT	-9/	64XS	3/32			REQ. ITEM	PART NO.		DESCRIPTION		SYMBOL
							·021TK	SHEET	TMO	C(Canada)LIN	MITED	
							STO	CK SIZE	OTTAWA		ONTARIO	
					10		COPPER	2	S	HIELD		
В	Spec. S245 Was Silver Plate	Sept 24/6	2 -	JPC	116.	Ineu	MATERIAL	- WEIGHT PER PO	(F	RE-AMP.)		
A	DAIOI ADDED	4/11	-	JPC	Luk	UV			DCM		111	Wz.
ISSUE ITE	M CHANGED FROM	DATE	CN. NO	DRAFTS	CHECKER	RENG. APP	TYPE	& TEMPER	Company of the Compan		THE RESIDENCE OF THE PARTY OF T	THE RESERVE AND ADDRESS OF THE PERSON NAMED IN
	TOLERANCES			: 1					DRAWN	ELEC. DES. APP.	MECH. D	ES. APP.
	DEC. DIM. ± —		DRILL PI	INCH CO	MMERCIAL	STOCK	HEAT T	REAT. SPEC.	CHECKED	FINAL A	PPROVAL	
OTHERS	FRAC. DIM. ± 1/64 ANGULAR DIM. ±		SIZES	AND MA	NUFACTU	RERS	524	SAIL		MSIC	1317	B
		18 83 m					FINISH	& SPEC. NO.		IVIOIC	011	

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STANDARD DRAWING

M510321 B

USED ON

MODEL

PROJECT NO.

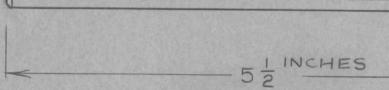
ASS'Y. NO.

DATE

AMC6-5 CE646

MAY6/59

CHAMFER 1/16" X45° BOTH ENDS.



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FINISH WAS BRIGHT NICKEL REPLACED BY PM-G91-RF 5.50B 326-63 8660 CHAMFER ADDED DM ISSUE ITEM CHANGED FROM CN. NO. DRAFTS CHECKER ENG. APP DATE TOLERANCES SCALE DEC. DIM. + DRILL, PUNCH, COMMERCIAL STOCK ALL FRAC. DIM. ± 1/64 SIZES AND MANUFACTURERS OTHERS ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED.

SUPERSEDED

DIRECTLY REPLACED BY PM-691-RF 5.50B

3-26-63 EMN 8660 RE								
REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL				
1/4 O.D	ROD	TMC	C(Canada) LIMI	TED NTARIO				
BRASS		FILTERS	SWITCH SHALL	FT				
MATERIAL	WEIGHT PER PC.	EXT	ENSION					
TYPE 8	* TEMPER	DCM		U. W.				
		DRAWN	ELEC. DES. APP.	MECH. DES. APP.				
HEAT TR	EAT. SPEC.	CHECKED	FINAL APPRO	VAL				
SERVICE PARTY	S SPEC. NO.		M5103	321 B				

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES MS-10322

USED ON

PROJECT NO.

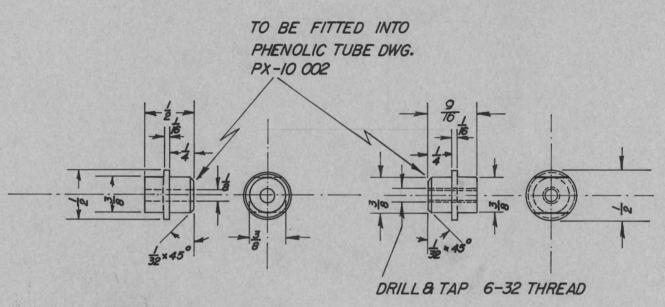
ASS'Y. NO.

DATE

GPT 750

MODEL

A-10218 May 15/59



REO ITEM

NOTICE TO PERSONS RECEIVING THIS DRAWING

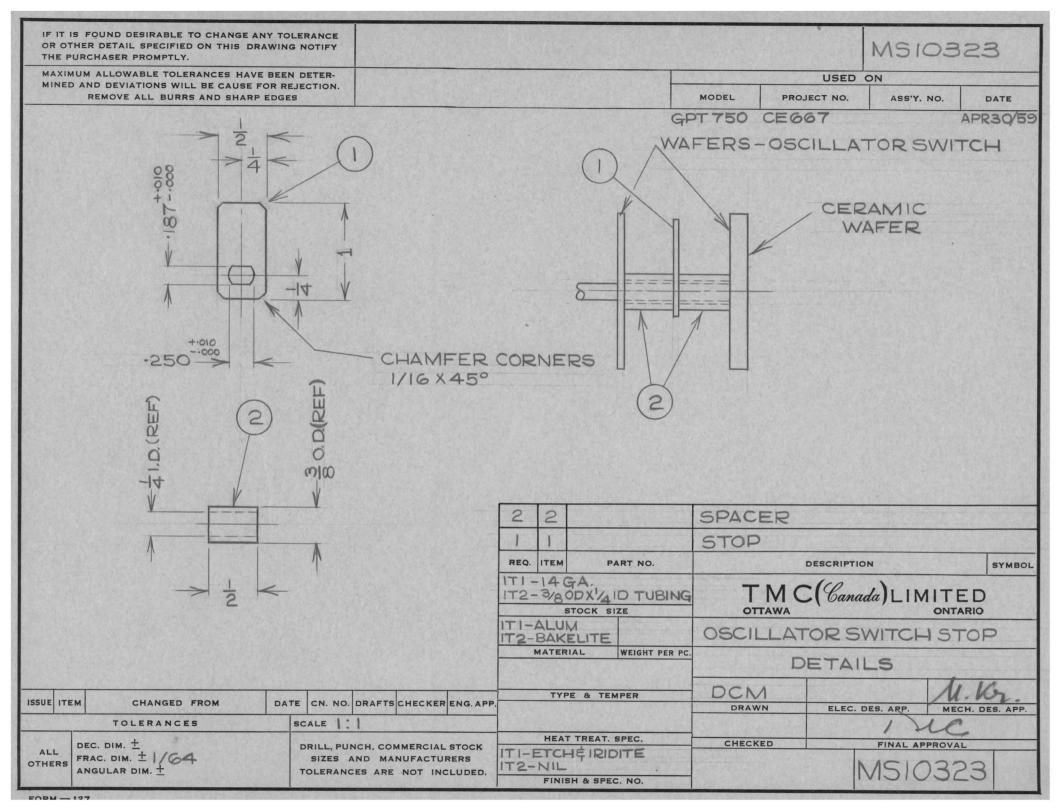
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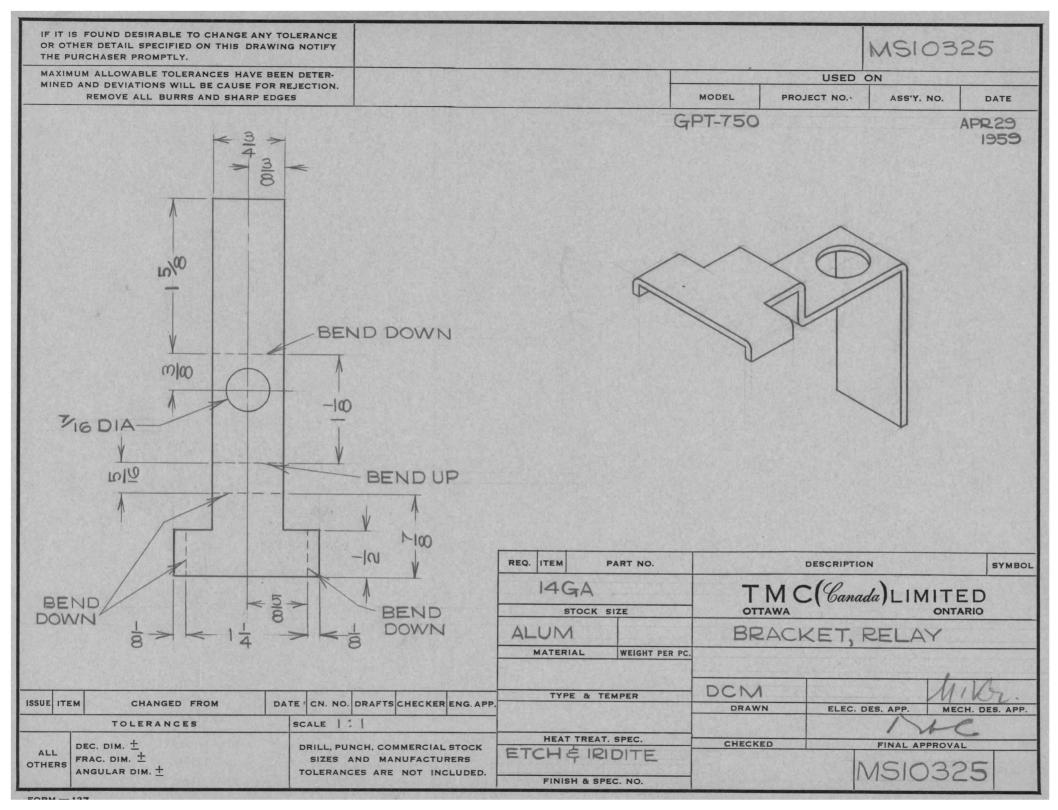
Property of:

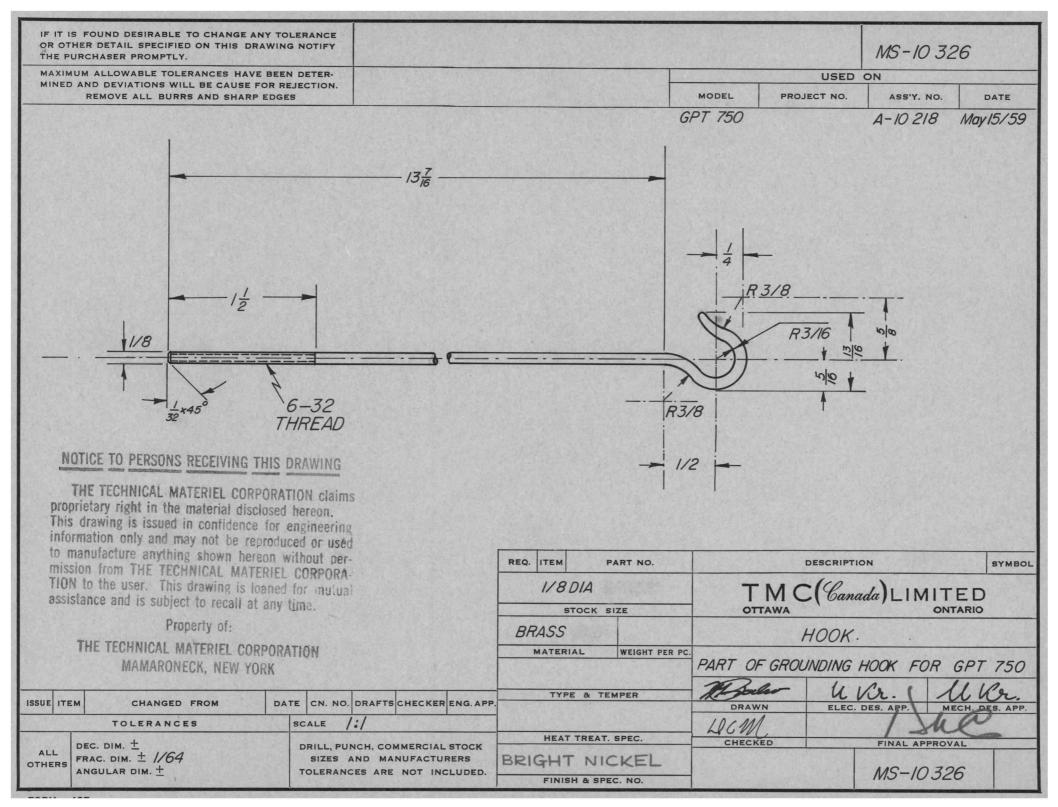
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

			MAMARONECA, NEW	TURK					
ISSUE	ITEN	м	CHANGED FROM	DA	TE	CN. NO.	DRAFTS	CHECKER	ENG. APP
			TOLERANCES		sc	ALE /	11		
ALI OTHE	L PG	FRAC	DIM. ± c. DIM. ± 1/64 ULAR DIM. ±			SIZES A	AND MA	MMERCIAL NUFACTU NOT INC	RERS

	TANT NO.		DESCRIPTION .	STMBOL	
I/2DIA stock	SIZE	TMC	(Canada)LIN	1TED ONTARIO	
BRASS		CAP FOR GROUNDING			
MATERIAL	WEIGHT PER PC.	HOOK GPT750			
TYPE & 1	TEMPER	Marler	- Ullr	UKr.	
		HCM	ELEC. DES APP	MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED	FINAL AF	PROVAL	
BRIGHT NI	ROME CONTROL SECTION		MS-10	2.322	
FINISH & S	PEC. NO.		THE RESERVE OF THE PARTY OF THE		







IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE
OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY
THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.

REMOVE ALL BURRS AND SHARP EDGES

MS-10327

USED ON

PROJECT NO.

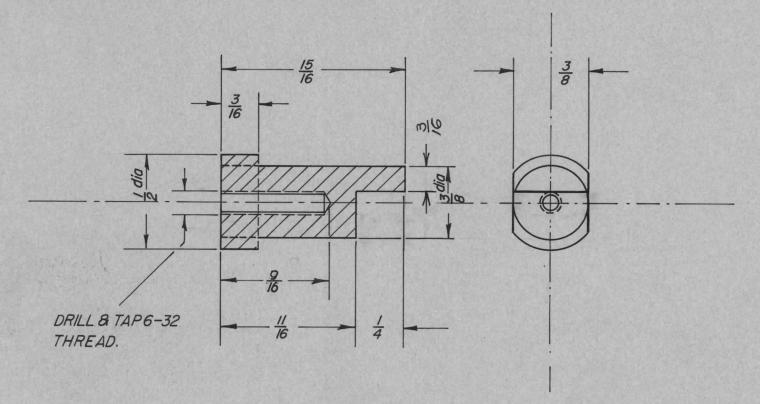
ECT NO. ASS'

ASS'Y. NO.

DATE

GPT 750

A-10218 May 15/59



			REQ. ITEM PART NO.	D	ESCRIPTION
			1/2 DIA	TMC	(Canada) LIMITED
			STOCK SIZE	OTTAWA	ONTARIO
			BRASS	7	TERMINAL
			MATERIAL WEIGHT PER PC.		HOOK GPT 750
ISSUE ITI	CHANGED FROM	DATE CN. NO. DRAFTS CHECKER ENG. APP.	TYPE & TEMPER	M. Fuler	Mer Mer.
	TOLERANCES	SCALE 2:/		LOCM	ELEC. DES. APP.
	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
ALL OTHERS	FRAC. DIM. ± 1/64 ANGULAR DIM. ±		BRIGHT NICKEL		MS-10 327
			FINISH & SPEC. NO.		100 10 321

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES STANDARD

MS-10 328

USED ON PROJECT NO.

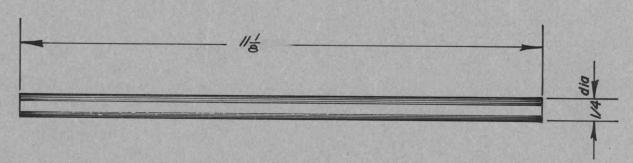
ASS'Y. NO.

DATE

GPT-750

MODEL

22. May 59



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CHANGED FROM

TOLERANCES

DEC. DIM. ±

FRAC. DIM. ± 1/64

ANGULAR DIM. +

ISSUE ITEM

ALL

OTHERS

DATE CN. NO. DRAFTS CHECKER ENG. AF

DRILL, PUNCH, COMMERCIAL STOCK

SIZES AND MANUFACTURERS

TOLERANCES ARE NOT INCLUDED

SCALE N.T.S

	REQ. ITEM	PART NO.	t	DESCRIPTION	SYMBOL		
	11-1/8X		TMC(Canada)LIMITED ONTARIO				
	ALUMINUM		SWITCH SH	HAFT EXTEN	VSION		
	MATERIAL	WEIGHT PER PC.	GPT-750) (RTF-2)			
	TYPE & TE	MPER	Mile		U. Ver.		
			DRAWN	ELEC. DES. APP.	MECH. DES. APP.		
	HEAT TREAT.	SPEC.	CHECKED	FINAL AP	PROVAL		
. -	FINISH & SPE			MS-10	0328		

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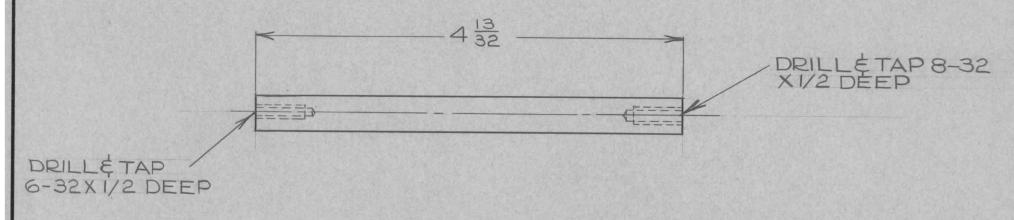
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.

REMOVE ALL BURRS AND SHARP EDGES

MODEL PROJECT NO. ASS'Y. NO. DATE

SCU-2

A-10222 JUNE 30/59



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CHANGED FROM

TOLERANCES

FRAC. DIM. ± 1/64

DEC. DIM. ±

ANGULAR DIM. +

DATE CN. NO. DRAFTS CHECKER ENG.

DRILL, PUNCH, COMMERCIAL STOC

TOLERANCES ARE NOT INCLUDE

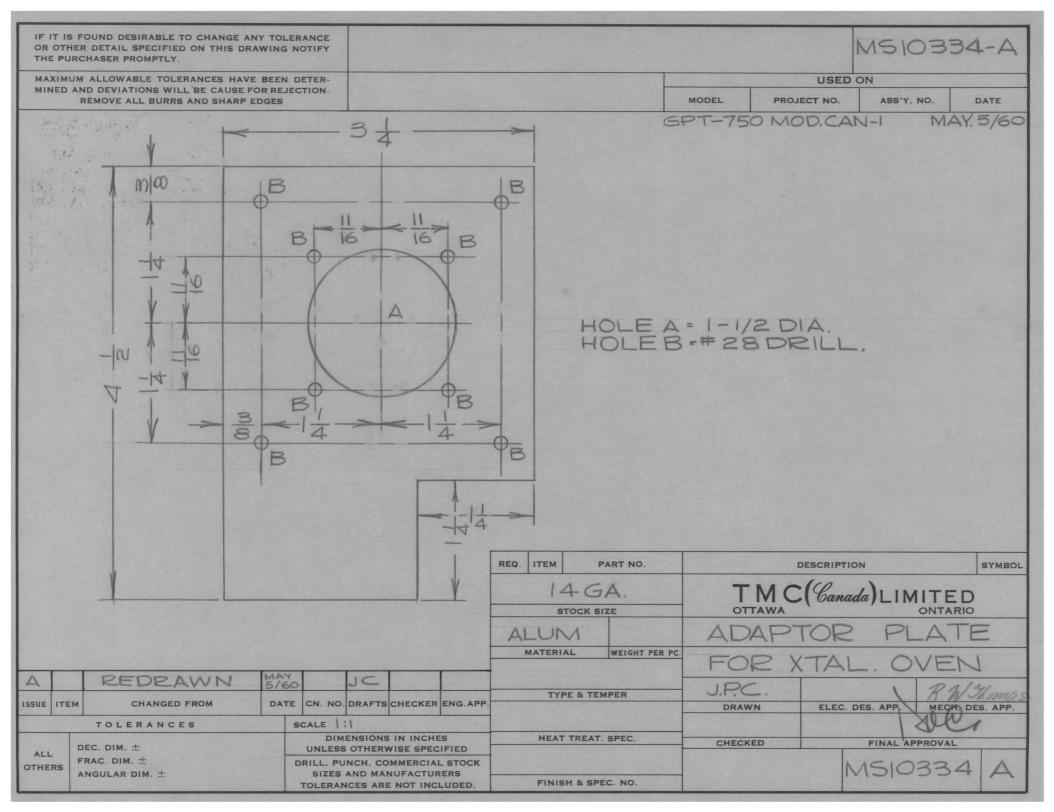
SIZES AND MANUFACTURERS

SCALE

	REQ. ITEM PART NO.		DESCRIPTION				
	3/80.D. ROD	TMC	TMC(Canada)LIMITED				
	ALUMINUM	S The Control of the	2 SUPPORT ROD				
	MATERIAL WEIGHT PER PO						
APP.	TYPE & TEMPER	DCM					
		DRAWN	ELEC. DES. APP. MECH. D	ES. APP.			
ck	HEAT TREAT, SPEC.	CHECKED	FINAL APPROVAL				
ED.	ETCH & IRIDITE		MS10333				

OTHERS

ISSUE ITEM



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MS10337

USED ON

MODEL

PROJECT NO.

ASS'Y. NO.

DATE

FFRLF

JUNE 25 1959

HOLE A - 84 DIA. HOLE B - 8 DIA.

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MAMARONECK, NEW YORK

			REQ. ITEM PART NO.		DESCRIPTION	SYMBOL
			14 GA.	TMC	(Canada)LIN	1ITED ONTARIO
			ALUMINUM		OFF MOL	UNTING
			MATERIAL WEIGHT PER PO		PLATE	
ISSUE IT	EM CHANGED FROM	DATE CN. NO. DRAFTS CHECKER ENG. APP.	TYPE & TEMPER	J P C	ELEC. DES. APP.	MECH. DES. APP.
	TOLERANCES	SCALE		WCM.	rac-	Machine Date: An ex-
ALL OTHERS	FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	ETCH & IRIDITE	CHECKED	MS10)337

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES MS10342

USED ON

PROJECT NO.

ASS'Y. NO.

DATE

XFK

MODEL

CF-664

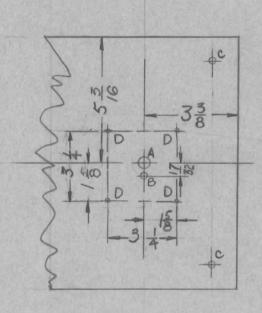
JULY 1/59

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MAMARONECK, NEW YORK



A = 1/2 DIA.

ROM

B = Nº 22 DRILL (. 157)

C : TWO HOLES FOR RIGHT HANDLE

AS IDENTIFICATION

D = Nº 47 DRILL - 4 HOLES ,

REQ. ITEM PART NO.		DESCRIPTION	SYMBOL
STOCK SIZE	TMC	C(Canada)LIN	MITED ONTARIO
	MODIFI	CATION	TO
MATERIAL WEIGHT PER PO	FRONT	PANEL	XFK
TYPE & TEMPER	J.P.C.		M. Br.
	DRAWN JCM	ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.	CHECKED	FINAL AF	PPROVAL
FINISH & SPEC. NO.		MSIC)347

ISSUE	ITE	м	CHANGED F
			TOLERANCES
ALL OTHERS		FI	RAC. DIM. ± 1/64

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

DATE CN. NO. DRAFTS CHECKER ENG. APP.

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-USED ON MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. PROJECT NO. MODEL ASS'Y. NO. DATE REMOVE ALL BURRS AND SHARP EDGES JULY 20/59 CE 5003 3/4 DIA. 18 DIA - 4 HOLES 512 1014 REQ. ITEM PART NO. DESCRIPTION SYMBOL TMC(Canada)LIMITED STOCK SIZE MS 157-1 PANEL MATERIAL WEIGHT PER PC. RCN AMCG-5 TYPE & TEMPER DATE CN. NO. DRAFTS CHECKER ENG. APP. ISSUE ITEM CHANGED FROM ELEC. DES. APP. MECH. DES. APP. TOLERANCES SCALE AS SHOWN HEAT TREAT. SPEC. CHECKED FINAL APPROVAL DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS NAVY GREY 1-100 ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED. FINISH & SPEC. NO.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STANDARD DRAWING

MS10353

USED ON

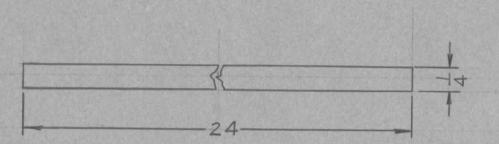
MODEL

PROJECT NO.

ASS'Y. NO.

DATE

AUG.14/59



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CHANGED FROM

TOLERANCES

	REQ. ITEM PART NO.		SYMBOL	
	0.021 SOFT COPPER	TMC	(Canada) LIN	IITED
	STOCK SIZE	OTTAWA		ONTARIO
		GROU	INDING	STRIP
	MATERIAL WEIGHT PER PC			
			00	
APP.	TYPE & TEMPER	JPC	UB.	
AFF.		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	HEAT TREAT, SPEC.	LICIN	104	
K		CHECKED	FINAL AP	PROVAL
D.	SILVER PLATE		MSIC	353
	FINISH & SPEC. NO.		GRADE ROLL STREET	

ALL OTHERS

ISSUE ITEM

DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. +

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDE

DATE CN. NO. DRAFTS CHECKER ENG.

SCALE NTS

FORM - 127

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES MS10354

USED ON

PROJECT NO.

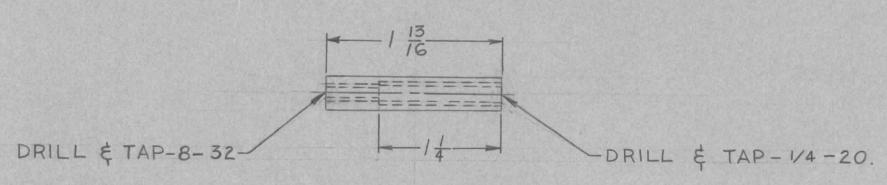
ASS'Y. NO.

DATE

RTF-2

MODEL

AUG.7/59



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DATE CN. NO. DRAFTS CHECKER ENG.

DRILL, PUNCH, COMMERCIAL STOC

TOLERANCES ARE NOT INCLUDE

SIZES AND MANUFACTURERS

SCALE .

CHANGED FROM

TOLERANCES

FRAC. DIM. ± 1/64

DEC. DIM. ±

ANGULAR DIM. +

	REQ. ITEM PART NO.		SYMBOL	
	3/8 OD ROD	TMC	(Canada) LIM	IITED
	STOCK SIZE	OTTAWA		ONTARIO
	ALUM.	SP	ACER	
	MATERIAL WEIGHT PER PC.			
	TYPE & TEMPER	JPC		46a
APP.		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	建工程等的地位在	LUCM.	186	
ск	HEAT TREAT. SPEC.	CHECKED	FINAL AP	PROVAL
ED.	ETCH &		MSIC)354
	FINISH & SPEC. NO.		INIDIC	1001

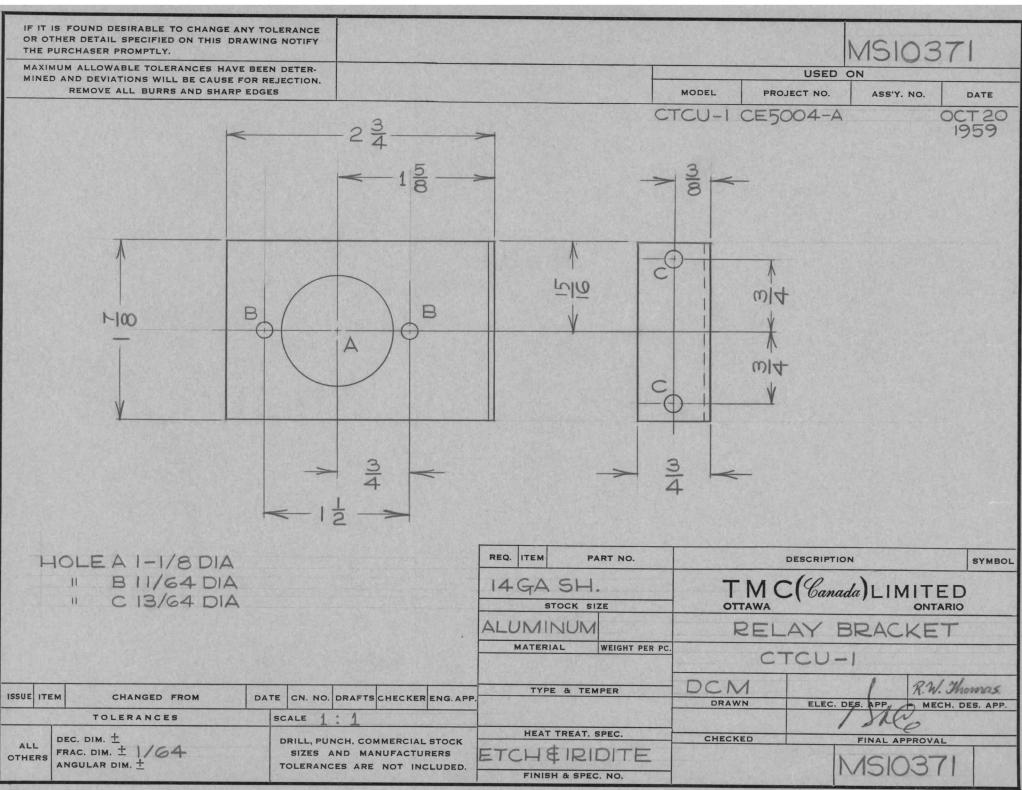
FORM -- 12

ALL

OTHERS

ISSUE ITEM

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY MS10356 THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-USED ON MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES MODEL PROJECT NO. ASS'Y. NO. DATE PCA 1 \$2 CE5010 SEPTI 1959 3/8 DIA mon 9/64 DIA-2 HOLES 8 DIA REQ. ITEM PART NO. DESCRIPTION SYMBOL .064 TK (14 GA) TMC(Canada)LIMITED STOCK SIZE ALUMINUM BRACKET - SWITCH MATERIAL WEIGHT PER PC. PCA 1 \$ 2 DCM TYPE & TEMPER ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP. DRAWN ELEC. DES. APP. MECH. DES. APP. TOLERANCES SCALE NTS HEAT TREAT. SPEC. DEC. DIM. ± CHECKED DRILL, PUNCH, COMMERCIAL STOCK ALL FRAC. DIM. ± 1/64 SIZES AND MANUFACTURERS ETCH & IRIDITE MS10356 ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED. FINISH & SPEC. NO. FORM - 127



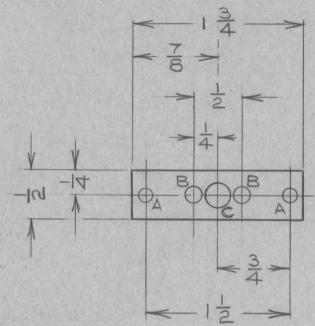
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

MODEL PROJECT NO. ASS'Y. NO. DATE

AMC6-5 CE646

NOV 23
1959



HOLEA-1/8 DIA HOLEB-9/64 DIA HOLEC-1/4 DIA

					REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
			STOCK SIZE		TM	TMC(Canada)LIMITED			
				ALUMIN	JUM	MOUNTINGSTRIP			
A =	5 FINESPEC. WAS ETCH & IRIDITE 2 TYPE & TEMPER ADDED 10.5.62 7299 & A DE		1000	MATERIA 5057	WEIGHT PER PC.	POTENTIOMETER		ER	
	STOCK WAS 14 GA SH.		101000	4 february	10000000000000000000000000000000000000	& TEMPER	DCM		
ISSUE IT	EM CHANGED FROM	DATE CN. NO.	DRAFTS CHECKER	ENG. APP.			DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	TOLERANCES	SCALE	: 1						
			DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		HEAT T	REAT. SPEC.	CHECKED	FINAL AI	PPROVAL
ALL OTHERS	FRAC. DIM. ± 1/64 ANGULAR DIM. +	SIZES A			5101 8	5404		MSIC)377 A
	ANGOLAR DIM	IOLERANC			FINISH	& SPEC. NO.		IVIOIC	

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES MS10380

USED ON

PROJECT NO.

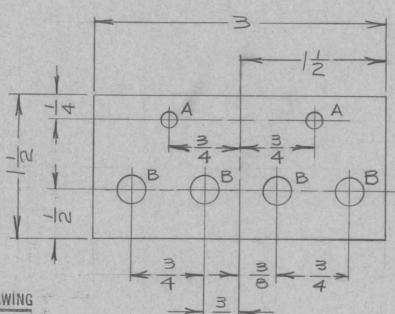
ASS'Y. NO.

DATE

CTCU-I CE5004 A

MODEL

NOV. 27/59



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TOLERANCES

SCALE | : |

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HOLE A = 11/64 DIA. HOLE B = 9/32 DIA.-REMOVE BURRS

	REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL			
	E SHEET		TMC(Canada)LIMITED					
	ALUM.		RECTIFIER BRACKET					
	MATERIAL WEIGHT PER PC.		FOR CTCU-I					
PP.	TYPE &	TEMPER	JPC	de	R.W. Thomas			
	HEAT THE	AT SPEC	DRAWN.	ELEC. DES. APP.	MECH. DES. APP.			
	ETCH & IRIDITE		CHECKED	9	D380			
	FINISH &	SPEC. NO.		101 510	2300			