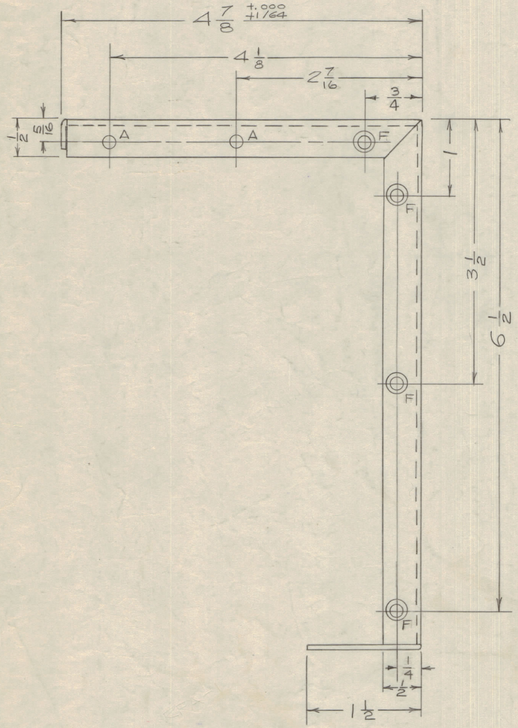
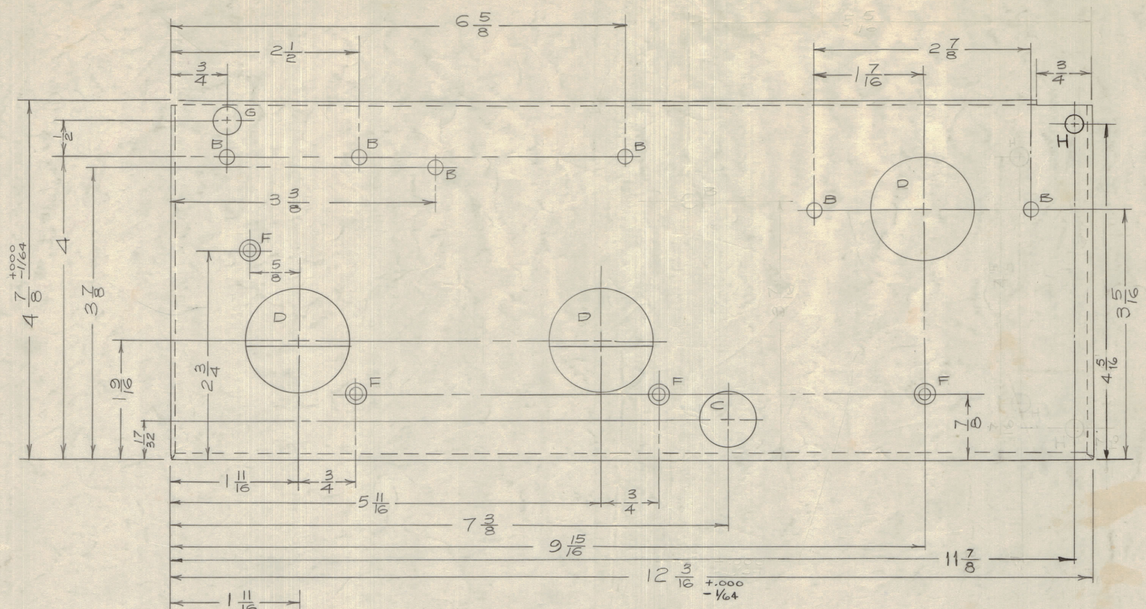
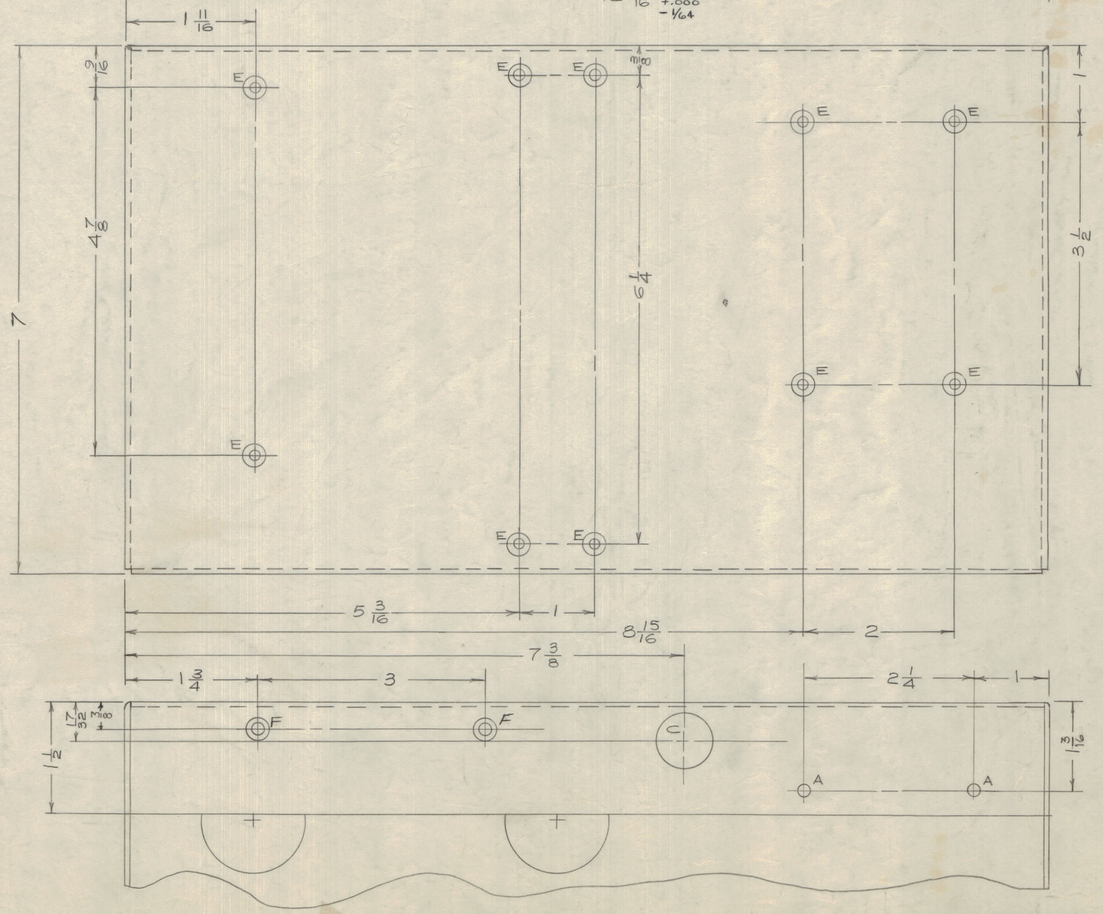
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES





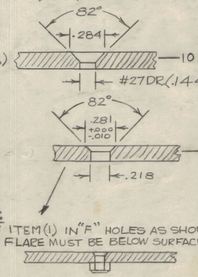


A - 1 1/64 (.171) DIA. — 4 REQ.

B - 13/64 (.203) DIA. — 6 REQ.

C - 3/4 (.750) DIA. — 2 REQ.

D - 1-3/8 (1.375) DIA. — 3 REQ.



E - (#6 FHS) — 10 REQ.

#27 DR (.144)

F - — 16 REQ.

NOTE:
MOUNT ITEM (1) IN "F" HOLES AS SHOWN BELOW.
FLARE MUST BE BELOW SURFACE OF PLATE.

G - 3/8 (.375) DIA. — 1 REQ.

H - 1/4 (.250) DIA. - 1 REQ.

ALL DIMENSIONS SAME AS OPPOSITE SIDE.

MS10398 F

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F		REVISED TMC P/N ADD (2) "F" HLS. DELETED A HOLES & (1) "H" HOLE ADD MODEL NO	1-5-67	17627	RMB		
E	1	(4) TAPPED HLS. (2) WAS 2-56, WAS 7/16, 4-40 WAS 5/16, 6-32 WAS 3/8, 8-32 WAS 7/16	7-20-65	9668	A.E.		
D	2	ITEM (1) WERE MOUNTED IN (CH") HOLES	3-15-63	8509			
	1	ITEM (1) SHOWN IN BUILD-UP					
C	1	(2) "H" HOLES ADDED	2-11-62	7821			
B	2	DIM. 4-1/8 WAS 4-1/16, 2-3/8 WAS 2-1/8, 1/16 WAS 3/64, 1/4 WAS 5/16, 3/8 WAS 7/16, 1-1/8 WAS 1-3/16	8/23/61	5458	I. E.		
	1	"F" HOLE DELETED (TOP VIEW)					
A		MS10398 WAS MS1235 LEGEND REVISED.	AUG. 18/60		JPC		

TOLERANCES — SCALE: 1:1

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REF: LD-10092 - SILKSCREENING

REQ.	ITEM	PART No.	DESCRIPTION	SYMBOL
16	1	SM-111-D-206	NUT, CLINCH	F

STOCK SIZE	.064 TK.
MATERIAL / WEIGHT PER PC.	ALUM.
TYPE & TEMPER	5052 - H32
HEAT TREAT. SPEC.	5101 CAUSTIC DIP S404 1R1 DITE
FINISH & SPEC. No.	

TMC (Canada) LIMITED
OTTAWA ONTARIO

CHASSIS, PI NETWORK

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JPC		
CHECKED	FINAL APPROVAL	

MS10398 F

MODEL	PROJECT No.	ASS'Y. No.	DATE
PAL-500	028/66	A10463	1·5·67
PAL-350	CE1095		8/18/60

USED ON

FORM — 130