

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

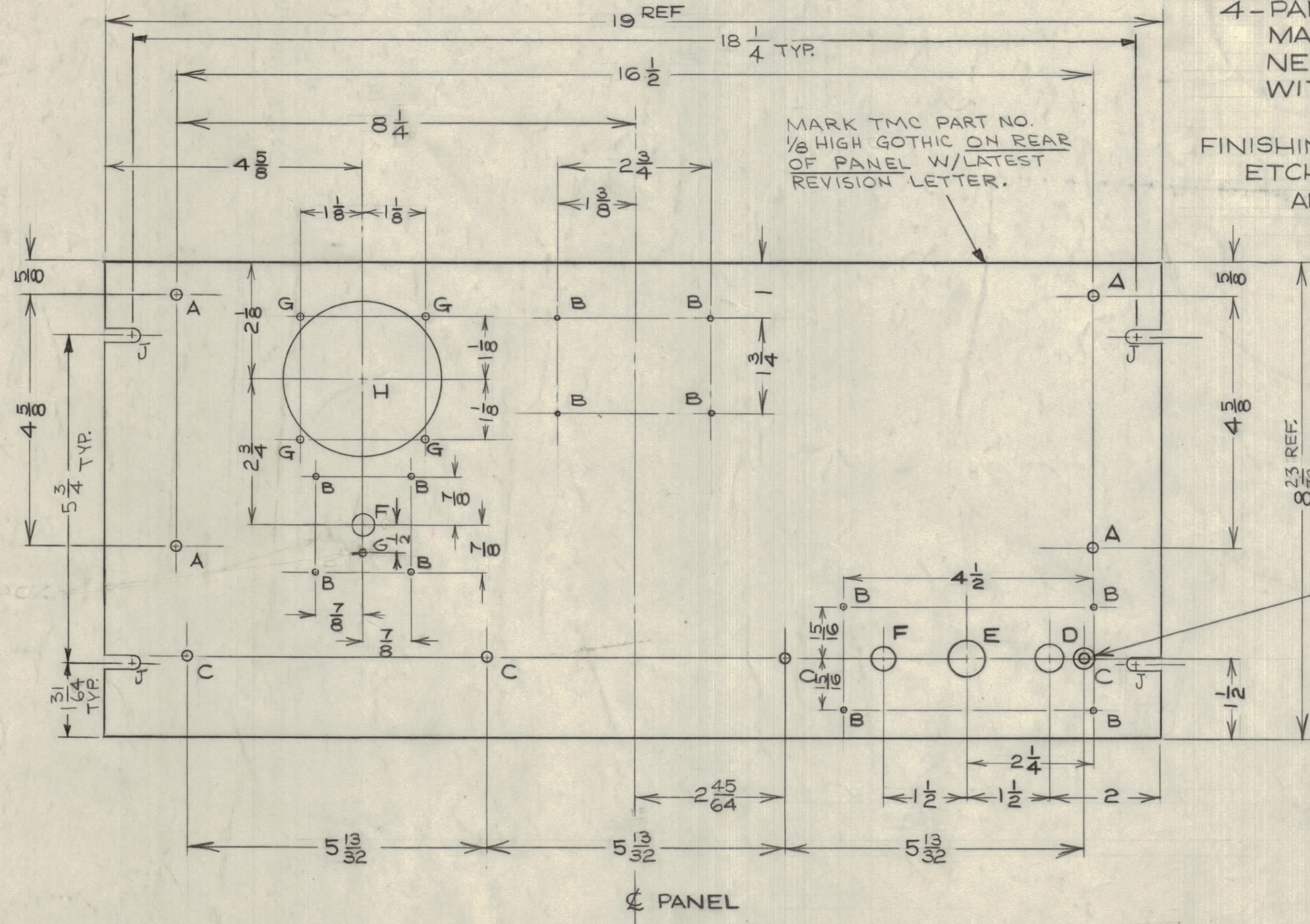
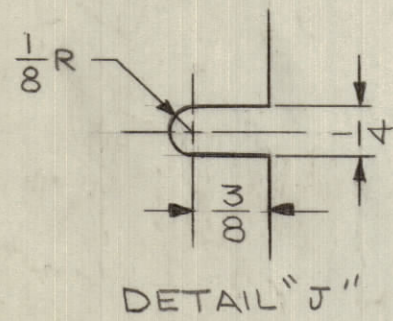
NOTES:

MACHINING:

- 1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE
- 2 - MILL ALL EDGES
- 3 - HOLES MUST BE DRILLED
- 4 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH No. 120 GRIT SANDPAPER.

FINISHING:

ETCH & IRIDITE ENTIRE PANEL: PAINT FRONT AND SIDES TMC GREY



C'SK FOR # 8 FH SCREW - THIS HOLE ONLY

HOLE	DESCRIPTION	REQ'D
A	7/32 DIA.	4
B	#48 DRILL	12
C	1/16 DIA.	4
D	1/2 DIA.	1
E	1/16 DIA.	1
F	3/8 DIA.	2
G	5/32 DIA.	5
H	2 13/16 DIA.	1
J	SEE DETAIL	4

HOLE A - 7/32 DIA - 4 REQ'D
 B - #48 DRILL - 12 REQ'D
 C - 1/16 DIA - 4 REQ'D
 D - 1/2 DIA - 1 REQ'D
 E - 1/16 DIA - 1 REQ'D
 F - 3/8 DIA - 2 REQ'D
 G - 5/32 DIA - 5 REQ'D
 H - 2 13/16 DIA - 1 REQ'D
 J - SEE DETAIL

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E		PICT. REVISED	1-25-67	17720	RME	<i>[Signature]</i>	<i>[Signature]</i>
D	1	DELETED REF LD-10048	9-11-63	5949	RME	<i>[Signature]</i>	<i>[Signature]</i>
C	1	HOLE G WAS 1/8 DIA	FEB 18/60		JPC	MK	
B	1	HOLE B WAS NO. 49 DRILL.			JPC		
A		LOC. HOLE FOR METER SW. WAS HOLE THRU	APR 22 1959		DCM		<i>[Signature]</i>

TOLERANCES: SCALE: 1/2
 ALL OTHERS: DEC. DIM. ± 1/64, ANGULAR DIM. ± 1/64
 DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

AMC6-5	PROJECT No.	ASS'Y. No.	DATE
MODEL			JULY/28/59
USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			TMC (Canada) LIMITED OTTAWA ONTARIO	
			FRONT PANEL - MACH. DET'S	
			AMC6-5	
			DCM JAN 16 1959	<i>[Signature]</i>
			DRAWN	ELEC. DES. APP.
			CHECKED	MECH. DES. APP.
			HEAT TREAT. SPEC.	FINAL APPROVAL
			SEE NOTE	
			FINISH & SPEC. NO.	

E MS10244