

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

RELEASED

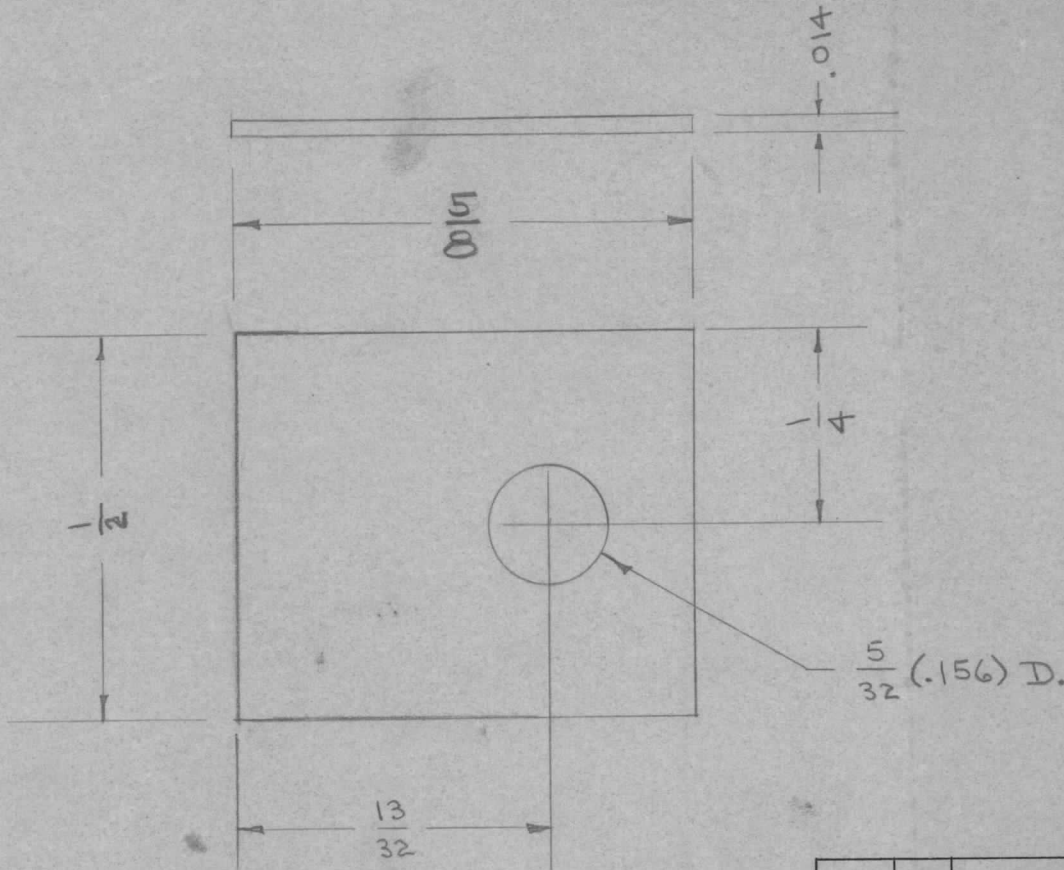
MS-193

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ
PER
UNIT

USED ON

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	FFRD-5	104	A-228	12-24-52
	FFRD-6	104	A-228	12-24-52
	FFRD-7	104	A-228	12-24-52
	FFRD-8	104	A-228	12-24-52
2	FFRD-1,2,3	E-458-P		4/16/56



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE
GUARANTEED
2-66

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		.014 THICK		
		STOCK SIZE		
		PHOSPHOR BRONZE	LENS CLAMP	
		MATERIAL		
		WEIGHT PER PC.		
		TYPE & TEMPER	CD.D. 12-24-52	
		HEAT TREAT. SPEC.	W.D.C. 12-26	
		FINISH & SPEC. NO.	5-105 CADMIUM PLATE	
			CHECKED	FINAL APPROVAL
				MS-193

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		ORIGINAL RELEASE	9/26/69				
		TOLERANCES					
		SCALE					
ALL OTHERS		DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±					
		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					