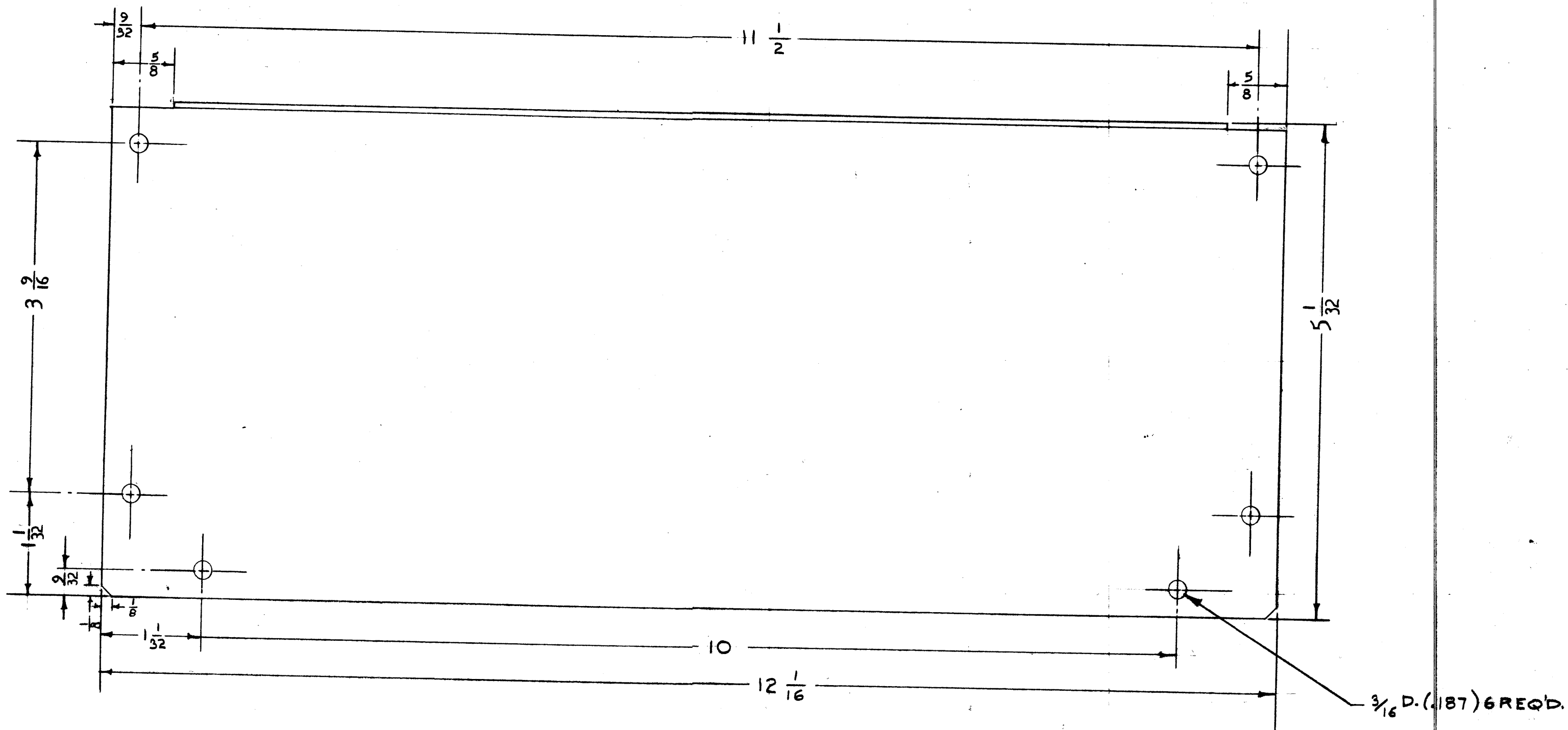


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MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



MS-189 A

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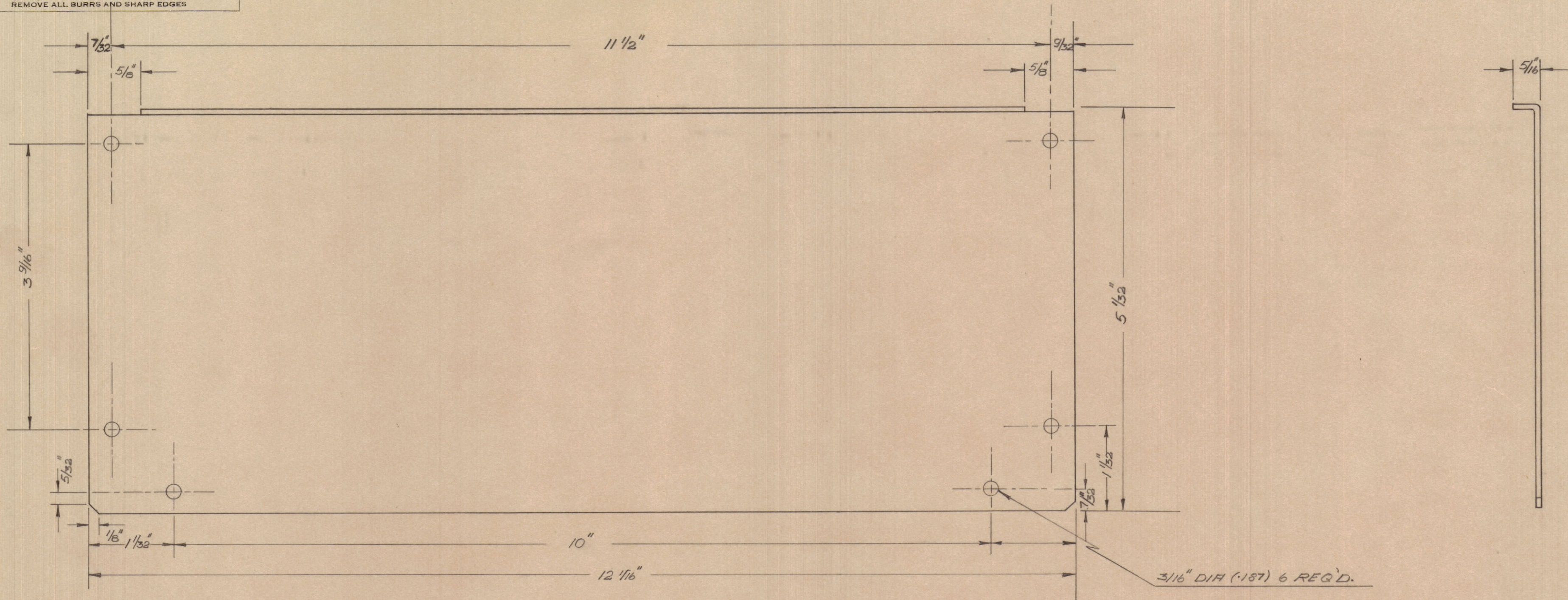
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S404 IRDITE WAS S101 CAUSTIC DIP	12-9 59	101	P		EMN
TOLERANCES			SCALE: FULL SIZE				
ALL OTHERS	DEC. DIM. $\pm \frac{1}{64}$ FRAC. DIM. $\pm \frac{1}{64}$ ANGULAR DIM. \pm		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

MODEL	PROJECT NO.	ASSY. NO.	DATE
XFL-1	160	A-322	12-10-59
USED ON			

ISS. ITEM	PART NO.	DESCRIPTION	SYMBOL
.051 THK.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM	#	TOP COVER	
MATERIAL	WEIGHT PER PC.		
52S-H32			
TYPE & TEMPER	16 12-10-52		
	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	C.D.D.		
HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL	
16 IRDITE	SUPERCEDES	MS-189	A
FINISH & SPEC. NO.	AMS 118		

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ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL SIZE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

XFD-1	160	FI-322	Feb. 24. 58
MODEL	PROJECT No.	ASS'Y. No.	DATE
USED ON			

REQ.	ITEM	PART No.	DESCRIPTION	SYMBOL
		051 THK	TMC (Canada) LIMITED	
		STOCK SIZE	OTTAWA ONTARIO	
	X	X	TOP COVER	
		ALUMINUM		
		TYPE & TEMPER	M. Lamb	
		525-H32	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		FINISH & SPEC. No.		MS-189