

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

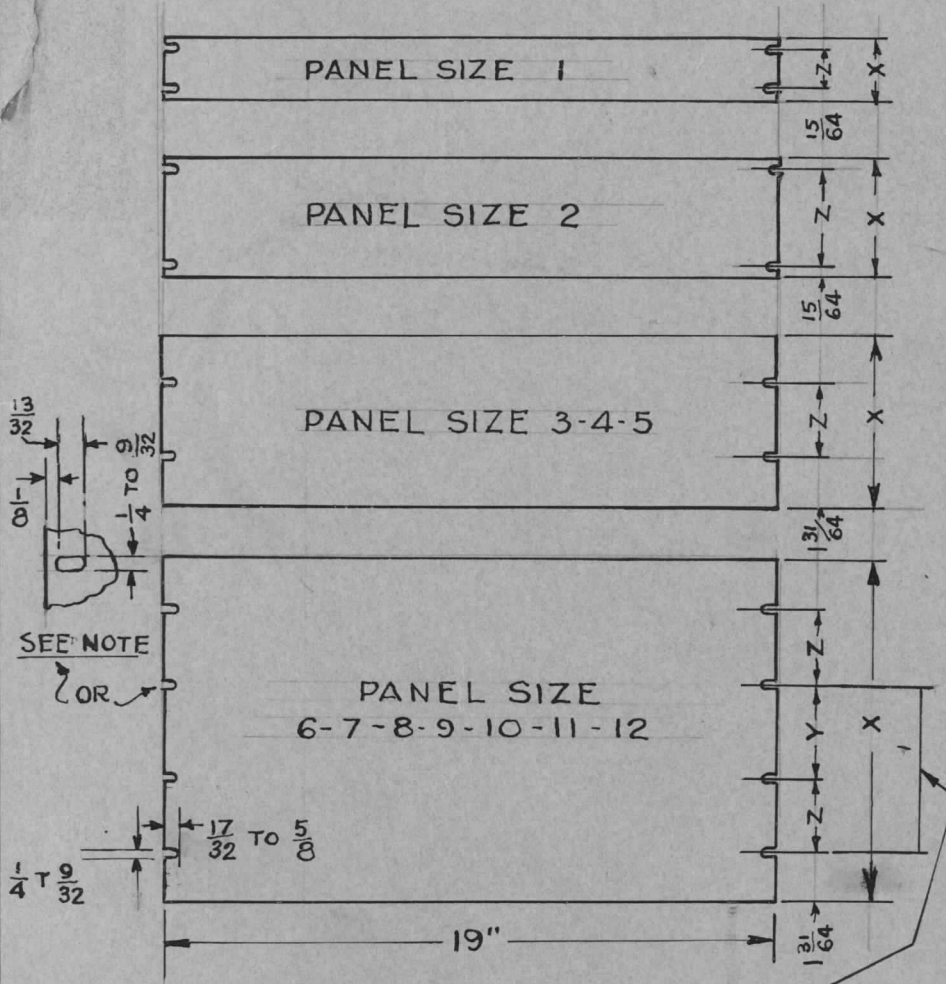
STANDARD

MS-157

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL PROJECT NO. ASS'Y. NO. DATE



NOTE WHEN OBLONG HOLES ARE REQUIRED INSTEAD OF OPEN SLOTS ADD THE LETTER "H" TO NUMBER. EXAMPLE :- MS - 157 - 2 H

TABLE OF PANEL SIZES

TMC NO	DIMENSION X	DIMENSION Y	DIMENSION Z
MS-157 - 1	1 23/32		1 1/4
MS-157 - 2	3 15/32		3
MS-157 - 3	5 7/32		2 1/4
MS-157 - 4	6 31/32		4
MS-157 - 5	8 23/32		5 3/4
MS-157 - 6	10 15/32	3	2 1/4
MS-157 - 7	12 7/32	2 1/4	3 1/2
MS-157 - 8	13 31/32	3	4
MS-157 - 9	15 23/32	4 3/4	4
MS-157 - 10	17 15/32	6 1/2	4
MS-157 - 11	19 7/32	5 3/4	5 1/4
MS-157 - 12	20 31/32	7 1/2	5 1/4

SEE NOTE

OR

TOLERANCE BETWEEN ANY TWO SLOTS $\pm \frac{1}{64}$

NOTE:- TRACED FROM DWG MS-157- AUG 29/54- CHK APP

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 SHEET	TMC (Canada) LIMITED OTTAWA ONTARIO	
		STOCK SIZE		
		ALUMINUM	PANEL RACK BLANKS	
		MATERIAL		
		6 5 ST		
		TYPE & TEMPER	6 10-21-52	10-21-52
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.
			10-21-52	MECH. DES. APP.
		FINISH & SPEC. NO.	CHECKED	FINAL APPROVAL
				MS-157 SEE NOTE

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE					
ALL OTHERS	DEC. DIM. $\pm \frac{1}{64}$ FRAC. DIM. $\pm \frac{1}{64}$ ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					