

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

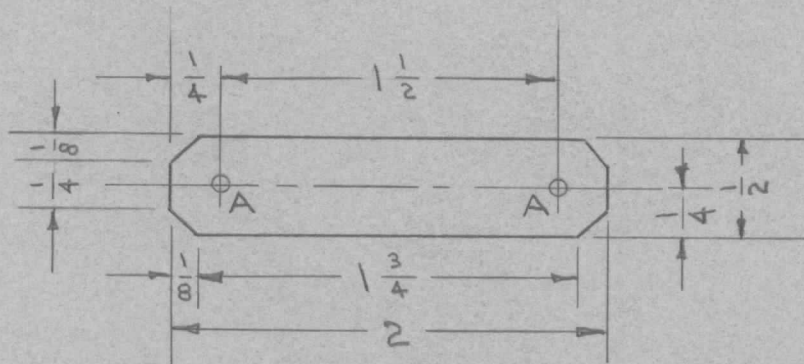
TOLERANCES

CUT HERE  
GUARANTEED  
2.00

MS-142 A

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
DMK-4	140	A-150	9-18-57



A - 9/64 (.140) D. 2 REQ.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.032	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUMINUM	ARM, COUPLING	
		MATERIAL		
		24 ST3		
		TYPE & TEMPER	C.D.D. 9-13-57	
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.
		FINISH & SPEC. NO.	CHECKED	MECH. DES. APP.
			SUPERCEDES	
			AMS-103	
			MS-142	A

A	1	S404 IRIDITE WAS S101 CAUSTIC DIP	12-7 59	1001	JP	EMN.	
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE FULL					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ±						
	ANGULAR DIM. ±						