IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

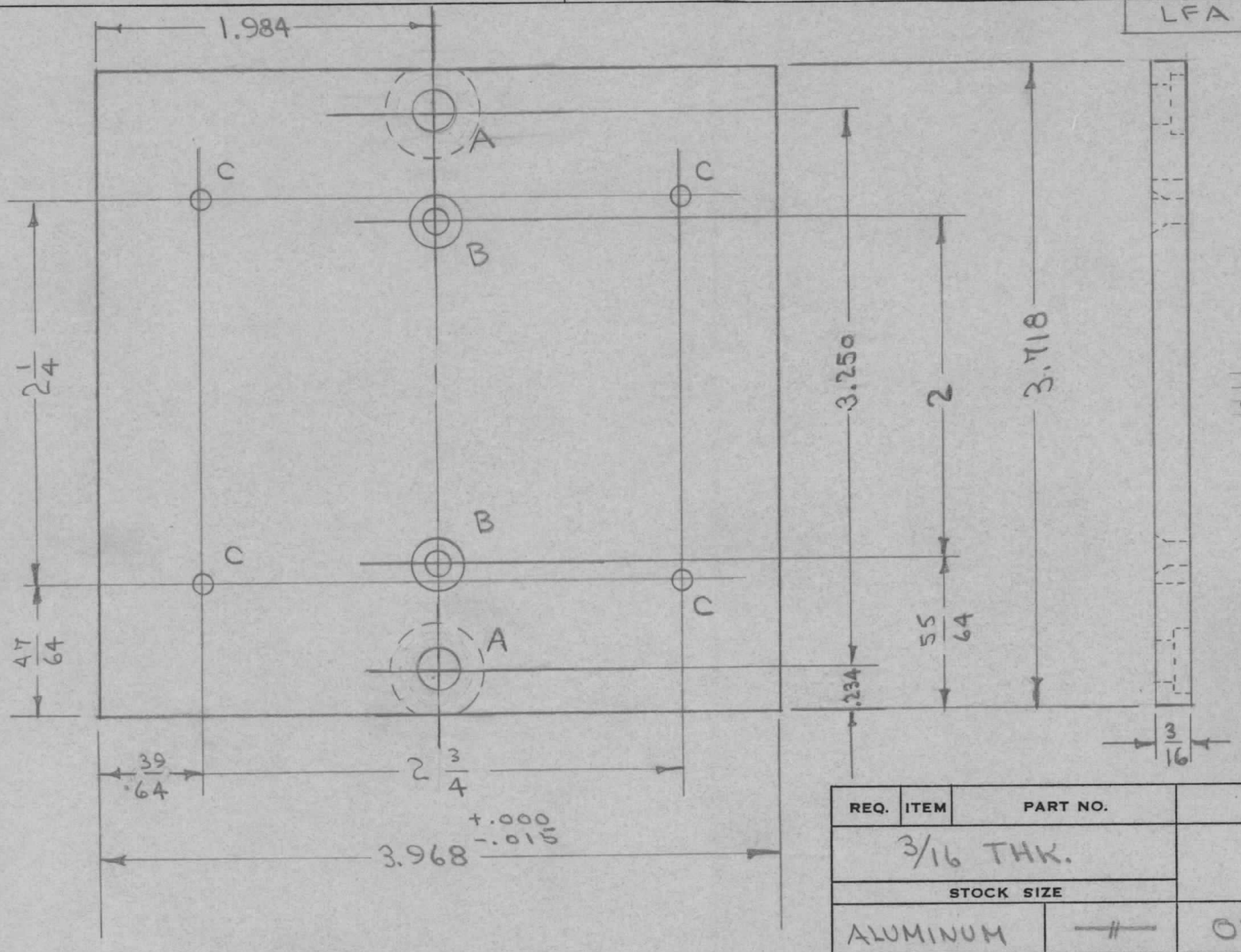
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

RELEASED

MS-137 | A

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
LFA	109	A-138	9-11-57



A - 1/4 D. (.250). THEN C'BORE FROM REAR 1/2 X .030 DEEP.
B - 11/64 (.172) DRILL. THEN C'SINK AT 82° X .103 DEEP FOR 6-32 FLAT HEAD SCREW.
C - NO. 38 (.101) DRILL

ALL EDGES TO BE FINISHED SMOOTH + SQUARE.

NOTE - FINISH -
S-404 IRIDITE
S-114 ZINC CHROMATE PRIMER
S-115 SMOOTH GREY ENAMEL

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S404 IRIDITE WAS S101 CAUSTIC DIP	12-7-59	1001			EMN

TOLERANCES

SCALE FULL

ALL OTHERS: DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THK.		

STOCK SIZE

ALUMINUM — MATERIAL — WEIGHT PER PC.

52S - H22

TYPE & TEMPER

HEAT TREAT. SPEC.

SEE NOTE

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

OVEN COVER, FRONT PANEL

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
O.D.D. 9-11-57		10/21/57

CHECKED	FINAL APPROVAL
WDL 10-21	

MS-137 | A