

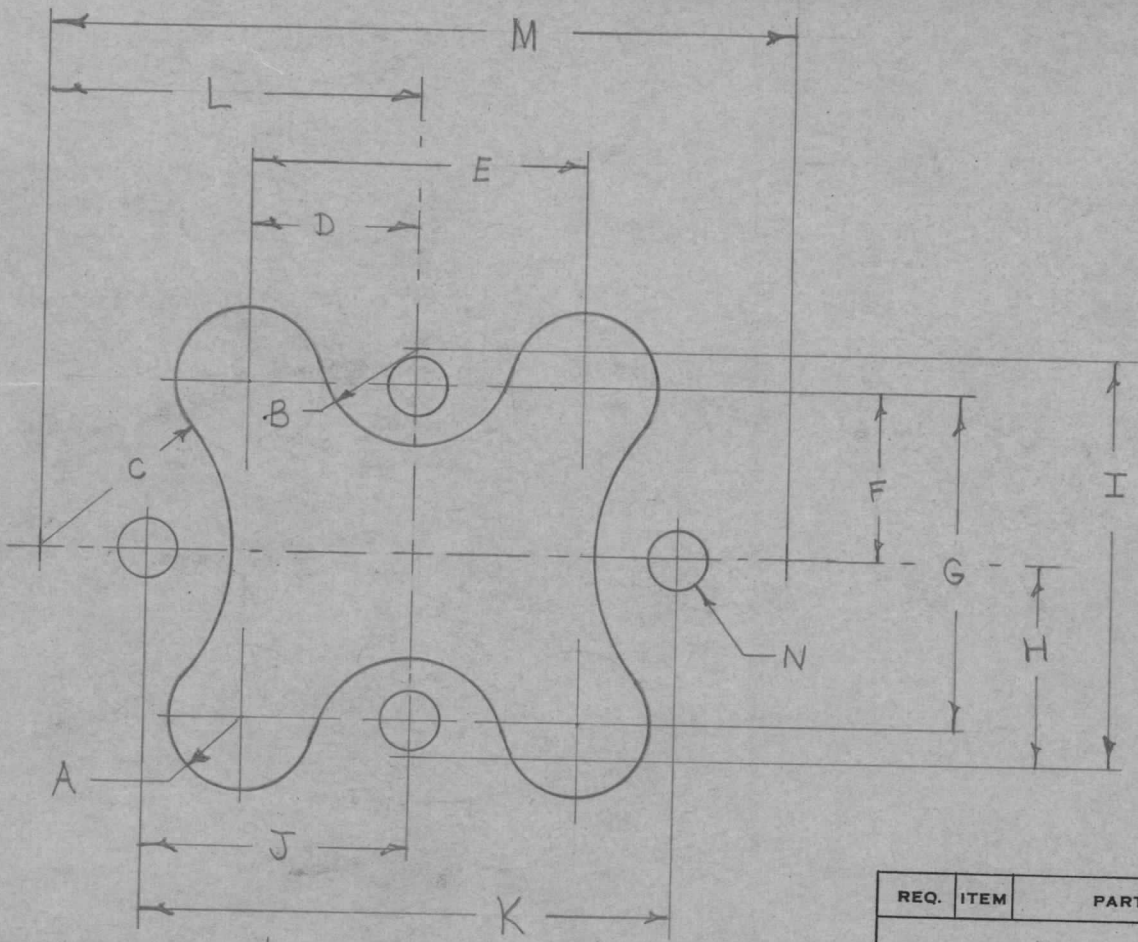
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

MS-119 ϕ

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
FFR	104		8-15-52



- A = .187 RADIUS
- B = .250 RADIUS
- C = .500 RADIUS
- D = .437
- E = .875
- F = .437
- G = .875
- H = .531
- I = 1.062
- J = .687
- K = 1.375
- L = .968
- M = 1.937
- N = $\frac{5}{32}$ D. (.156) 4 HOLES

NOTE: PUNCH & DIE TO BE USED ON .064 GA. 52S-H32 ALUMINUM.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP.	
			MAMARONECK, NEW YORK	
			CHASSIS CUTOUT,	
			PUNCH & DIE	
			WDC 8-15-52	
			DRAWN	
			ELEC. DES. APP.	
			CHECKED	
			MECH. DES. APP.	
			FINAL APPROVAL	
			MS-119 ϕ	

<input checked="" type="checkbox"/>	ORIGINAL RELEASE	9/26/69					
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE 1" = 2"					
ALL OTHERS	DEC. DIM. \pm .005	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. \pm						
	ANGULAR DIM. \pm						