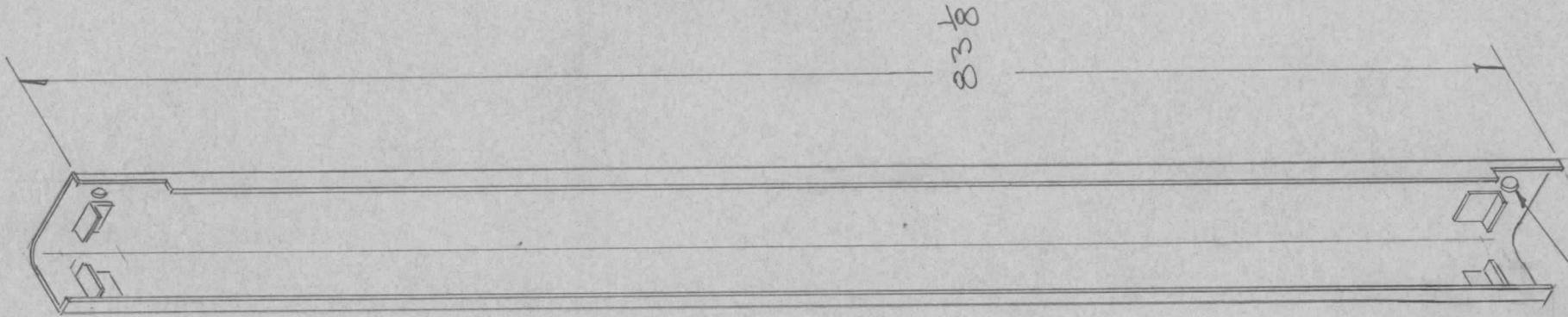


REQ. PER UNIT	USED ON			MS-1077
	MODEL	ASS'Y. NO.	DATE	
2	A-1421		7-26-57	



FINISH:  
 S-114 - ZINC CHROMATE PRIMER  
 S-220 - RCAF GRAY SEMI-GLOSS ENAMEL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

REF: PREMIER METAL PROD. P/O PR-77

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL						
		HEAVY GAUGE	THE TECHNICAL MATERIEL CORP.							
		STOCK SIZE	MAMARONECK. NEW YORK							
		STEEL	STRIP, TRIM							
		MATERIAL								
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.			
TOLERANCES			SCALE:							
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.			TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES			SEE NOTE				MS-1077
ANGULAR DIM. ±						FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

MOUNTING HOLES CUT HERE 3/32\"/>