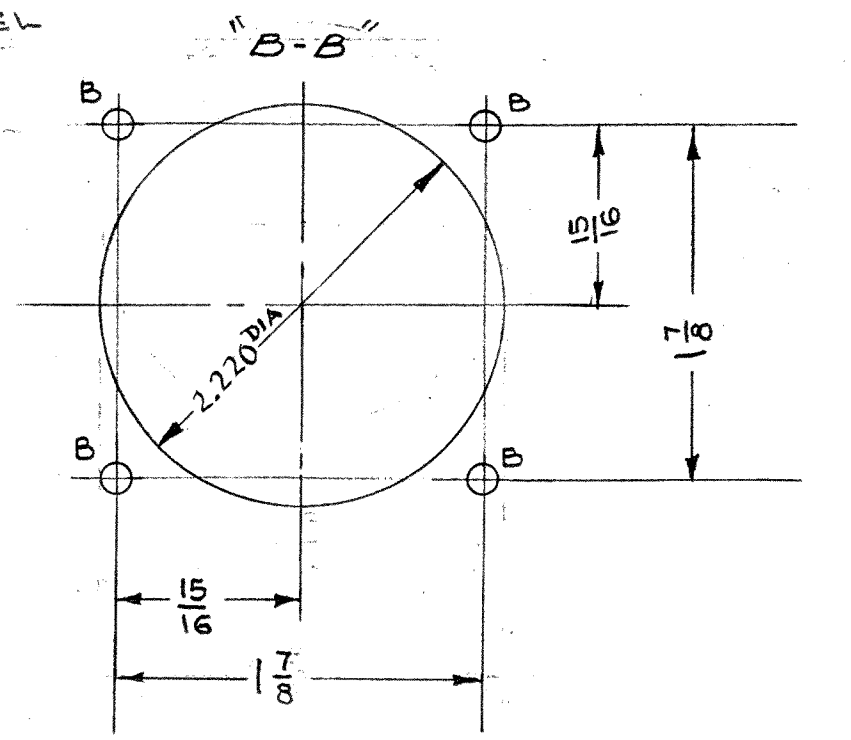
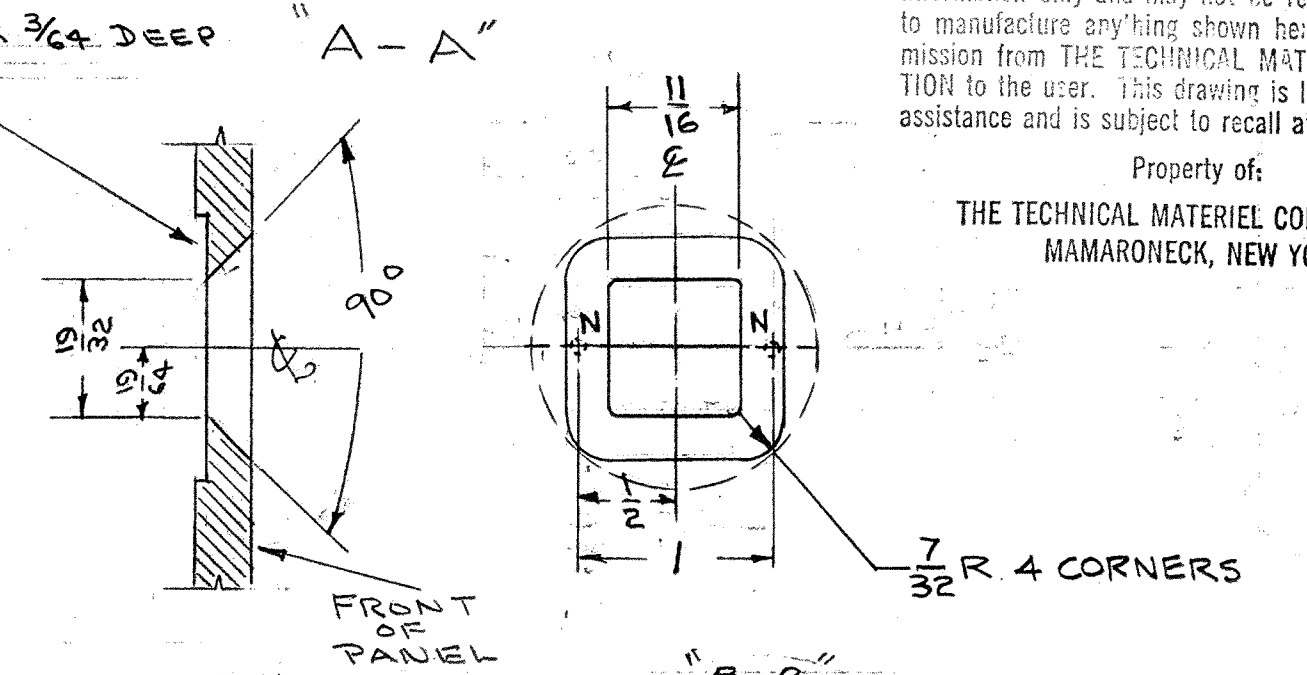
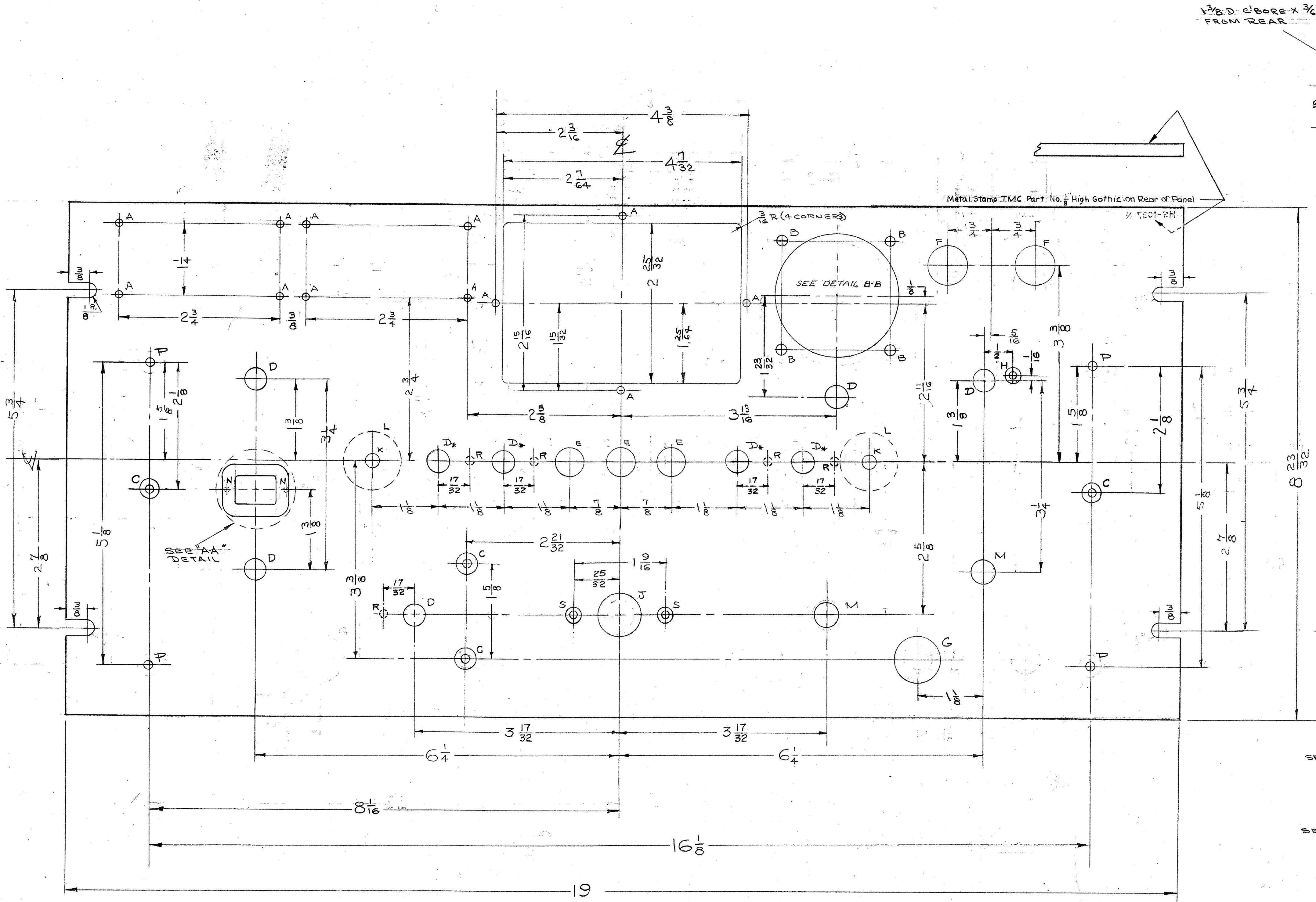
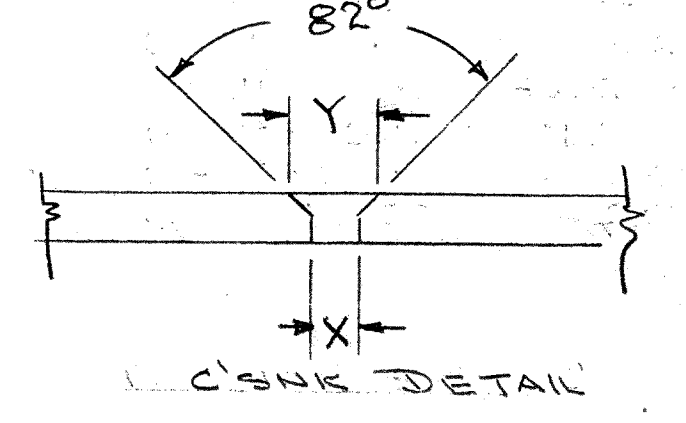


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 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

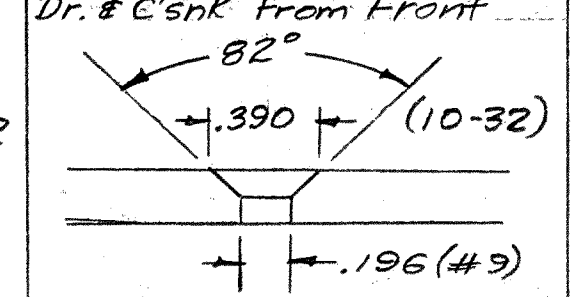
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 MAMARONECK, NEW YORK



	"H" Hole	"C" Hole	"S" Hole
DIM.	#4 F.H.S	#8 F.H.S.	#6 F.H.S
X	*31 (.120)	*18 (.169)	*27 (.144)
Y	.230	.337	.284



- A - #48 DRILL (.076) - 12 HOLES
- B - 3/16 D " " 4 " "
- SEE DETAIL C - DRILL & C'SNK FOR 8-32 F.H.S. 4 " "
- D - 3/8 D " " 9 " "
- E - 1/2 D " " 3 " "
- F - 11/16 D " " 2 " "
- G - 13/16 D " " 1 " "
- SEE DETAIL H - DRILL & C'SNK FOR 4-40 F.H.S. 1 " "
- J - 1.000 D. " " 1 " "
- K - 1/4 D " " 2 " "
- L - 1" D. C'BORE, 1/8 DEEP FROM REAR OF PANEL 2 REQ.
- M - 1/32 D " " 2 REQ.
- N - No 55 DRILL x 1/4" DEEP FROM REAR AFTER C'BORE 2 REQ.
- P - SEE CHART " " 4 REQ.
- R - 9/64 D. x 1/8 Deep From Rear 5 REQ.
- SEE DETAIL - S - DRILL & C'SNK FOR 6-32 F.H.S. 2 REQ.

TMC NO.	"P" HOLE	USE
MS-1037-1	1/4 D. AS SHOWN	RACK MOUNTING
MS-1037-2	Dr. & C'snk From Front 	CABINET MOUNTING

NOTE: FINISH
 S-404 - YEL. IRIDITE
 S-114 - ZINC CH OXIDE PRIMER
 S-115 - SMOOTH GREY ENAMEL
 OR
 PRIME & PAINT ACCORDING TO CUSTOMER'S SPECIFICATIONS

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
R	1	DELE. "H" HOLES - (9/64) 2 EA.	1-24-46	15590	HLA	WJS	WJS
P	1	DETAIL OF 2.220 DIA WAS 2.214	2-16-47	13489	WJS	WJS	WJS
N	2	DETAIL AND CLARIFIED	5-21-50	30022	WJS	WJS	WJS
N	4	PART NO. STAMPING NOTE CORRECTED	5-21-50	30022	WJS	WJS	WJS

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	SBE-3	AO-101		11-25-59
1	SBE-2	A-1516		5-2-58
1	SBE-1	380		4-13-57

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		FRONT PANEL	
2624-T3		SBE-1	
TYPE & TEMPER		DATE: 4-15-57	WJS
HEAT TREAT. SPEC.		DRAWN: WJS	ELEC. DES. APP.: WJS
SEE NOTE		CHECKED: WJS	MECH. DES. APP.: WJS
FINISH & SPEC. NO.			FINAL APPROVAL: WJS

MS-1037 R