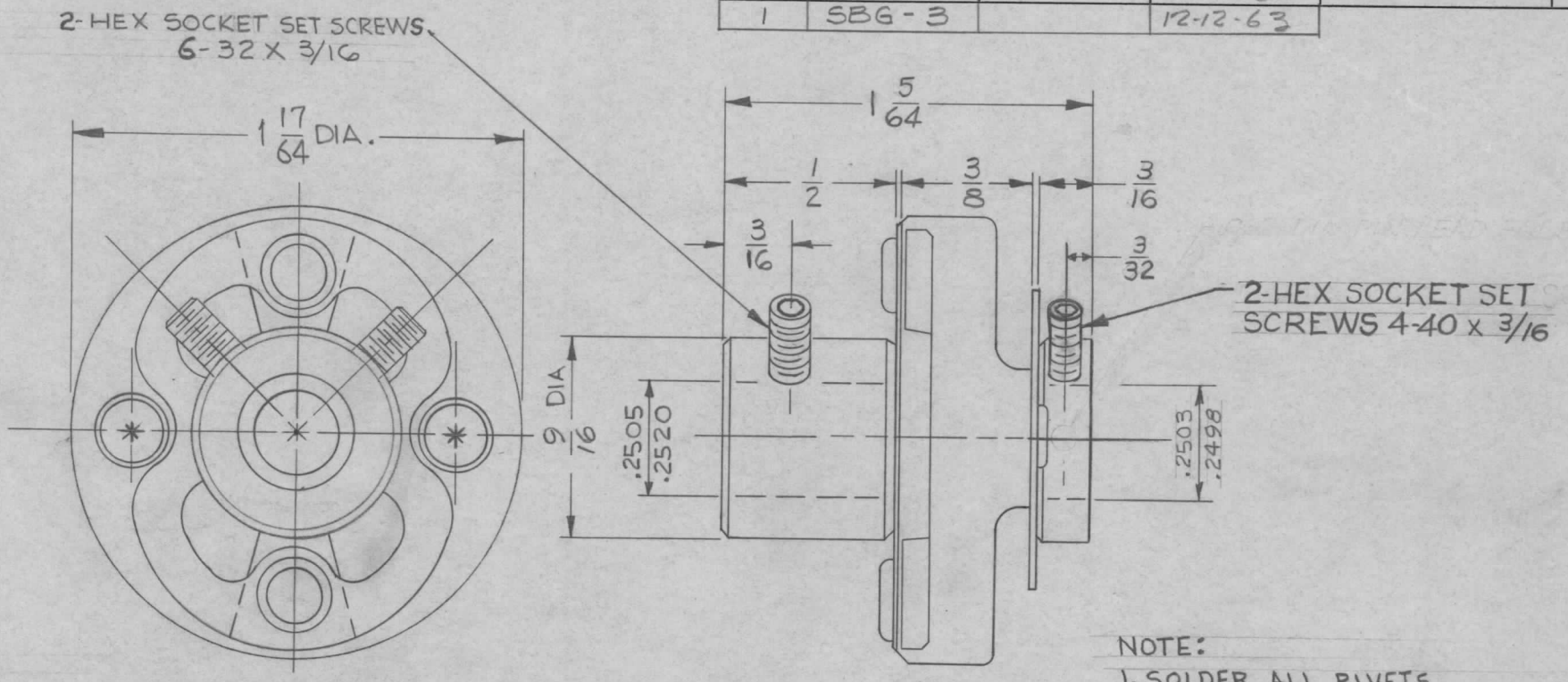
STANDARD DRAWING

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
1	HFR-2		12-12-63
1	SBG-3		12-12-63

MC-127 B



NOTE:
1. SOLDER ALL RIVETS.
2. FILL IN HOLES MARKED * WITH EPOXY AFTER ASSY. (BOTH SIDES)

MATERIAL:
INSULATION - STEATITE GRADE L4 OR BETTER.
FLEXIBLE ARMS - PHOSPHOR, BRONZE, SPRING TEMPERED, NICKLE PLATED (.008 THICK).
HUBS - BRASS, NICKLE PLATED, STAKED TO FLEX. ARMS.
SET SCREWS - ALLEN HEX, SOCKET TYPE, HARDENED STEEL, CADMIUM PLATED.
RIVETS - BRASS, NICKLE PLATED.
FLASH-OVER VOLTAGE: 5000V RMS. APPROX.

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SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	NOTES 1 & 2 ADD.	3-22-65	13754	gf.	JCB	
A	EXTENSIVE CHANGES SEE EMN #	4/20/64	11253	A.M.	@	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE: DO NOT SCALE

DECIMALS .X ±.05 .XX ±.01 .XXX ±.005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

CODE: C

S401-12(410-20)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			ANGER	

STOCK SIZE: SEE NOTES

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

COUPLING, FLEXIBLE

DRAWN	CHECKED	FINAL APPROVAL
	12/26/63	

ELEC. DES. APP.	MECH. DES. APP.
J. Anger	

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TMC FORM 108-A