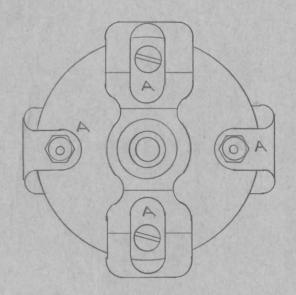
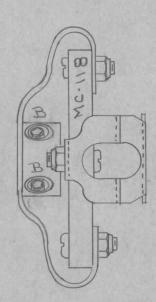
IF IT IS FOUND DESIRABLE TO CHANGE AT	NY TOLERANCE
OR OTHER DETAIL SPECIFIED ON THIS DR	AWING NOTIFY
THE PURCHASER PROMPTLY.	

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

PER UNIT	USED ON							
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE				
2	TAC-1	135	A-579	1-29-54				
	TAC-1	132	A-787	1-28-54				

MC-118





STEP 1- REMOVE SCREWS, WASHERS

AND NUTS AT POINTS A.

STEP 2- REPLACE SCREWS IN

OPPOSITE DIRECTION.

STEP 3- DISCARD WASHERS & NUTS.

REPLACE WITH SM. 127-D-6.32

AS SHOWN IN SKETCH.

STEP4- REMOVE SET SCREWS AT

POINTS "B". DISCARD AND

REPLACE WITH AN 565 A 8 H 4

(4 REQ.)

STEP 5. STAMP MC-118 AS SHOWN

STEP 6- REMOVE I BUSHING ONLY.

MODIFIED MC-114-2

							REQ. ITEM	•	PART NO.		DESCRIPTION	SYMBOL	
						STOCK SIZE			THE TECHNICAL MATERIEL CORP.  MAMARONECK, NEW YORK				
										COUPLING	3, MODIFI	ED	
							MATE	MATERIAL WEIGHT PER PC.					
B	1	AN565A8H4 WAS A8-3	11-22-59	2	P.B.	JADO OLE		11			7		
A	1	STEP & ADDED	47/1/4	1	C.D.D.	SQUIDOVA'I				C.D.D.	O MA	100%	
						CHECKED ENG ADD	TY	PE & T	EMPER		ans	MA	
ISSUE	ITEN	CHANGED FROM	DATE	E CN. NO.	DRAFTS CHECKER ENG. APP		11		DRAWN	ELEC. DES. APP.	MECH. DES. APP.		
TOLERANCES SCALE							Me	ans	1200				
		+					HEA	HEAT TREAT. SPEC.		CHECKED	FINAL A	PPROVAL	
OTHE	I FRAC DIM			DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			1			MC-	118 B		
Y ST		ANGOLAR DIM. 1					FIN	ISH & SF	PEC. NO.			PROPERTY OF STREET	