

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

STANDARD DRAWING

LU-104

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL

PROJECT NO.

ASS'Y. NO.

DATE

COMPOUND #7 (SILICONE)
 WHEN USED AS A MOLD RELEASE AGENT, A THIN FILM SHOULD BE APPLIED. TO ASSURE A SMOOTH SURFACE, THIS FILM SHOULD BE WIPED WITH A CLEAN CLOTH. ENOUGH COMPOUND WILL REMAIN TO INSURE GOOD MOLD RELEASE.

REF: DOW CORNING COMPOUND #7

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		— # —	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		— # —	LUBRICANT (MOLD RELEASE)	
		MATERIAL		
		— # —		
		WEIGHT PER PC.		
		— # —		
		TYPE & TEMPER	C.I.D. 12-5-52	G.T.O. <i>RG</i>
		— # —	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	<i>ARG</i>	
		— # —	CHECKED	FINAL APPROVAL
		FINISH & SPEC. NO.		LU-104

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE — # —				
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. \pm ANGULAR DIM. \pm		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				