IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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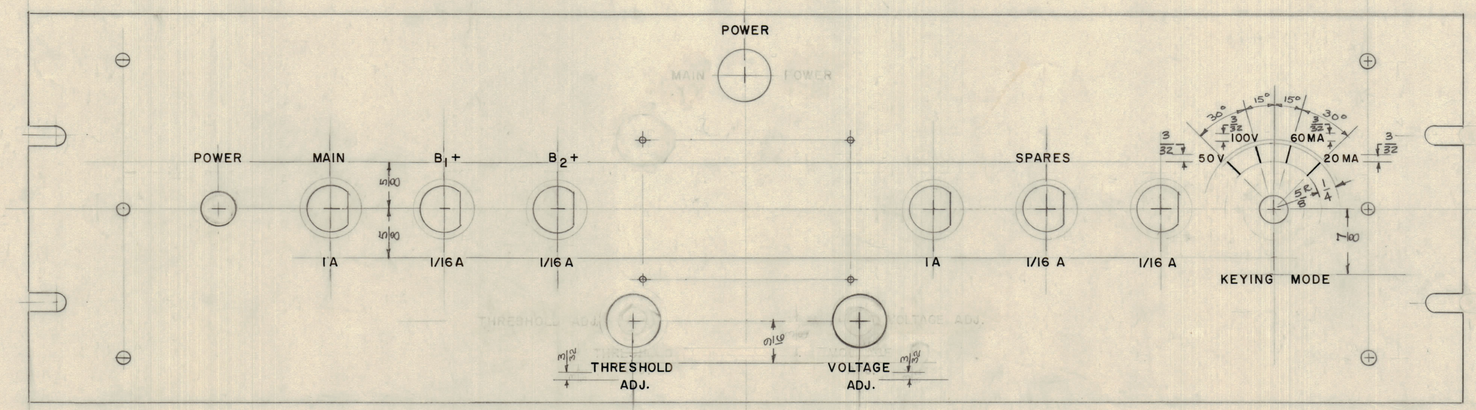
MAMARONECK, NEW YORK

LD-637 A



ENGRAVING SPECS.		
LETTER HEIGHT	DEPTH of STROKE	WIDTH of STROKE
3/32	.010	.015
1/8	.010	.020
LINES	.010	.015

1. ALL LETTERING 1/8 HIGH GOTHIC UNLESS NOTED OTHERWISE
2. ALL ENGRAVING WHITE FILLED.
3. ALL LETTERING GROUPS TO BE CENTERED ON HOLES. (UNLESS NOTED OTHERWISE)

REF: MS-1909

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	THRESHOLD & VOLTAGE ADJ. RELOCATED	12/7/59	16/16			

TOLERANCES: ALL OTHERS — DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	ENGRAVING, FRONT PANEL	
		MATERIAL / WEIGHT PER PC.		
		TYPE & TEMPER	DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
		HEAT TREAT. SPEC.	CHECKED / FINAL APPROVAL	
		FINISH & SPEC. NO.	LD-637 A	

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
		AK-100		11-4-59

USED ON

FORM—111