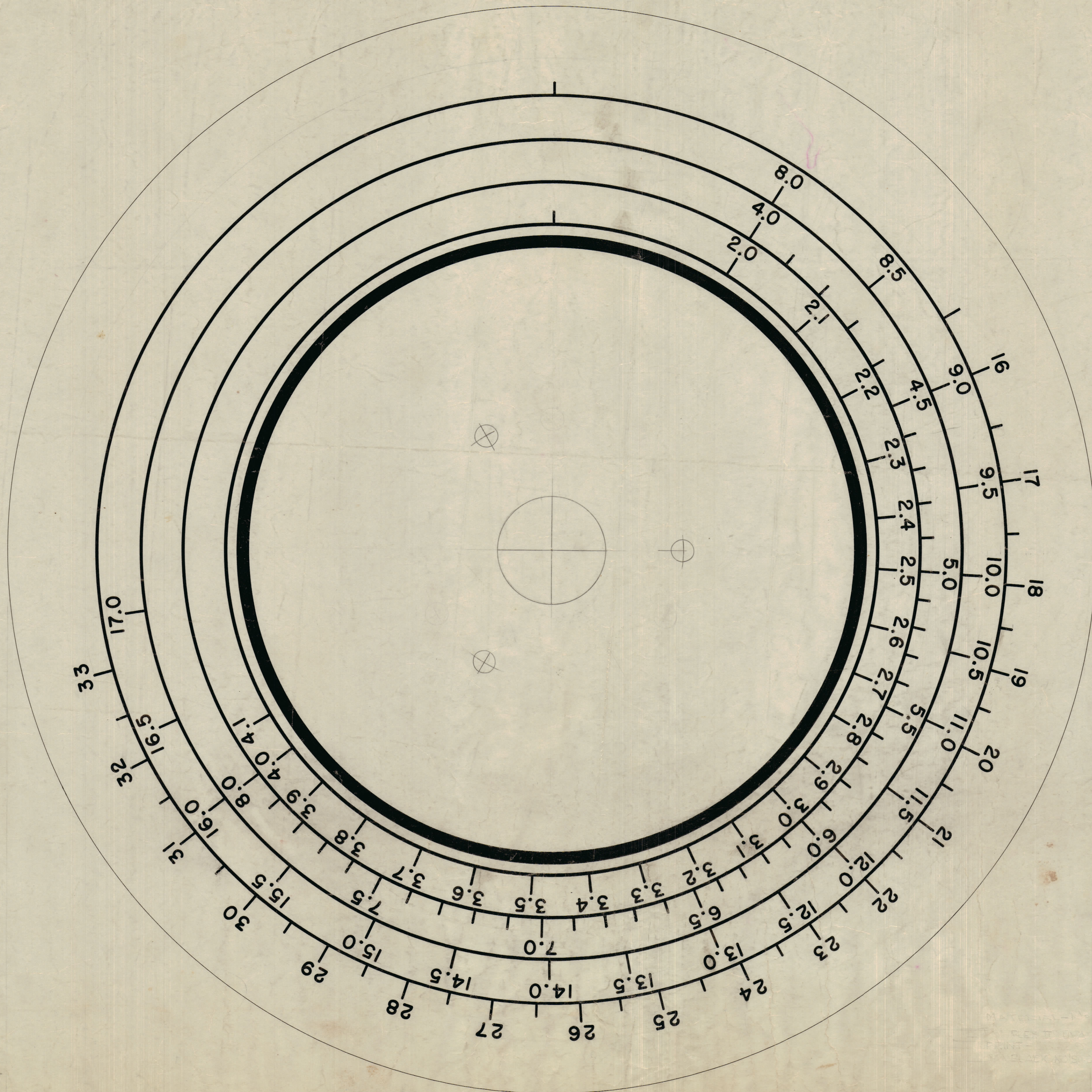


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.  
 REMOVE ALL BURRS AND SHARP EDGES

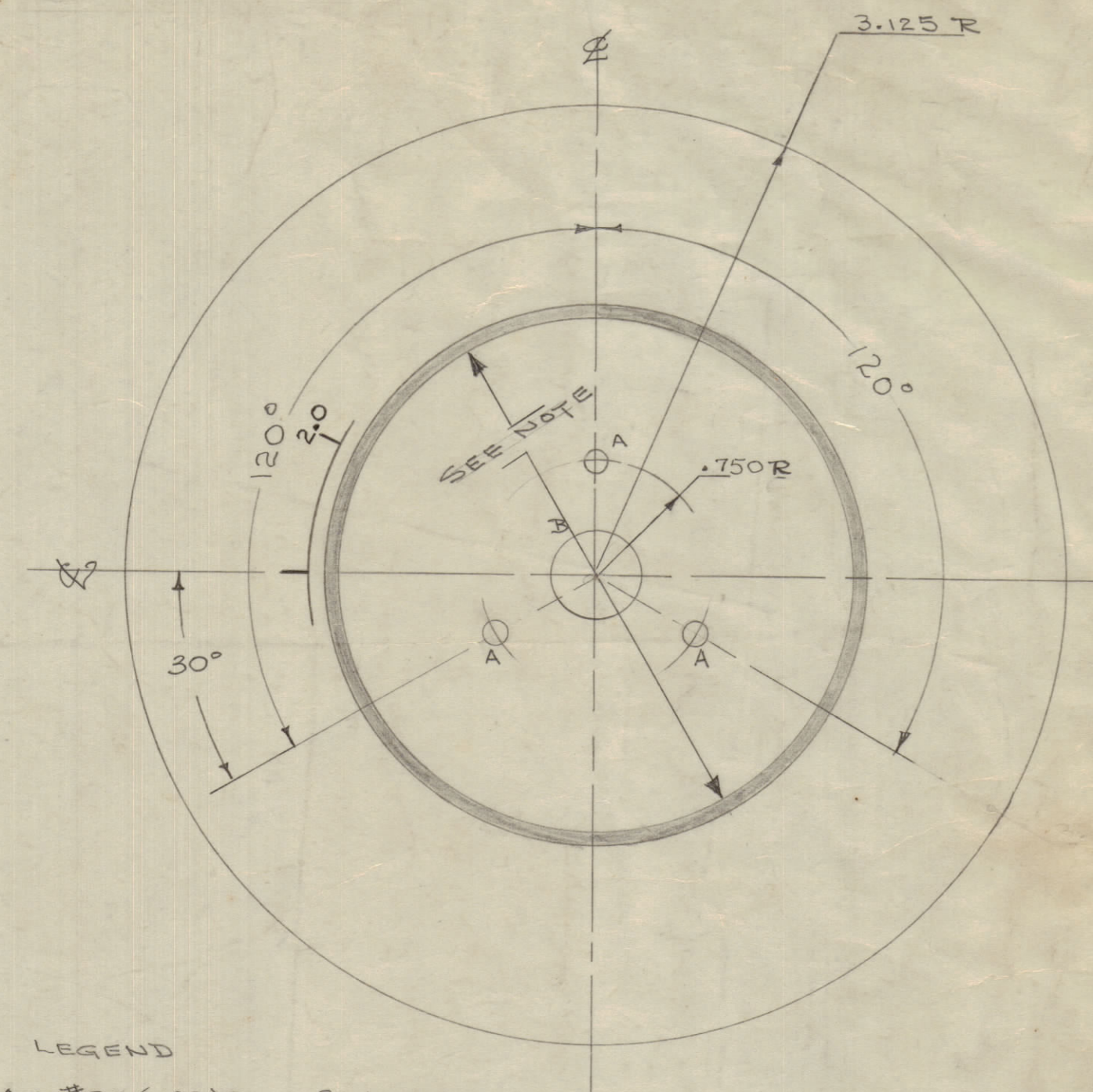
**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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 MAMARONECK, NEW YORK



**NOTE**  
 AREA INDICATED MUST BE TRANSPARENT.



**LEGEND**  
 A - #30 (-128) D = 3 HOLES  
 B - 5/8 (-625) D = 1 HOLE

INSIDE DIA. (B-HOLE) MUST BE CONCENTRIC WITH OUTSIDE DIA. WITHIN .005.

DIAL MACHINING DETAIL

LD 352 C

R41

**SPECIAL NOTES**

DRAWING SCALE 3 TIMES NORMAL SIZE (6 1/4" D). REDUCTION MUST BE DONE ACCURATELY AND WITHOUT DISTORTION.

DIAL CALIBRATION CIRCLES MUST BE CONCENTRIC TO DIAL BLANK CENTER. OUTER MOST CIRCLE MUST BE KEPT WITHIN .005".

MATERIAL: HEAT RESISTANT ACRYLIC PLASTIC PER MIL-P-5425 (FINISH A)

COLOR: COLORLESS (CLEAR)\*

TRANSMITTANCE: TRANSPARENT.\*

MARKING: MATTE BLACK ON FRONT OF DIAL AS SHOWN.

\* FINISH: WHITE ACRYLIC INK ON REAR OF DIAL AS SHOWN, APPLIED WITH ISOTHORONE THINNER SO THAT FINAL TRANSMITTANCE IS TRANSLUCENT.

RECEIVED  
 SEP 15 1957  
 TECHNICAL MATERIEL CORPORATION

3	THICKNESS WAS .004	1-26-57	15651				
2	PRINT WAS BLK. NOS. ON WH. PAPER						
1	MAT. WAS PLEX II DIA. 1.750						
2	MATERIAL THK. WAS .040	1-18-57	6168				
1	MATERIAL PRINT NOTES REVISED						
1	MAT. WAS VINYL WHITE TRANSLUCENT	7/3/61	4999				

TOLERANCES		SCALE: 3X 240-4	
ALL DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK	SIZES AND MANUFACTURERS	
OTHERS FRAC. DIM. ±	TOLERANCES ARE NOT INCLUDED.		

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	SBE-3		AP-100	11-30-59
1	SBE-2		A-1574	5-2-58
1	SBE-1	380	A-1439	8-14-57

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	0.060 ± 0.012 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
DIAL, RF			
TYPE & TEMPER		DRAWN	
HEAT TREAT. SPEC.		ELEC. DES. APP.	
FINISH & SPEC. NO.		MECH. DES. APP.	
SEE NOTE		CHECKED	
		FINAL APPROVAL	
		LD 352 C	