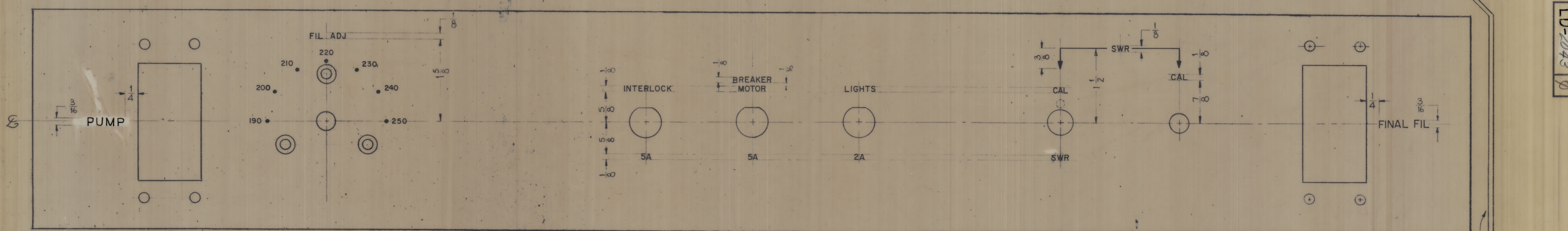
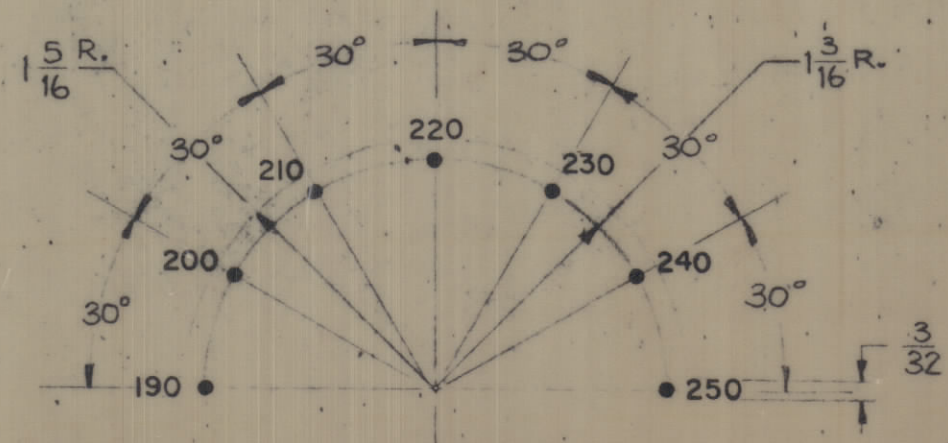


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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



FRONT OF PANEL SHOWN

- NOTES ~
- 1~ ALL LETTERING 3/32 UNLESS OTHERWISE SPECIFIED.
 - 2~ ALL LETTERING GROUPS TO BE CENTERED ON HOLES, CUTOUTS OR INDICATING LINES AS THE CASE MAY APPLY.
 - 3~ ENGRAVING TO BE GOTHIC, WHITE FILLED. SIZES SHOWN ON CHART
 - 4~ ALL DOTS TO BE 3/32 DIA., WHITE FILLED.
 - 5~ ALL ARROWHEADS 3/32 x 5/32, WHITE FILLED.
 - 6~ ALL LINES TO BE WHITE FILLED.

LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
3/16	.010	.025
DOTS	.010	—
ARROWHEADS	.010	—
SOLID LINES	.010	.015

ORIGINAL RELEASE	7/66		
ISSUE ITEM	CHANGED FROM	DATE	CN. NO. DRAFTS CHECKER ENG. APP.
TOLERANCES		SCALE:	
ALL DEC. DIM. ±	DRILL PUNCH COMMERCIAL STOCK	SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	
OTHERS	FRAC. DIM. ±		
	ANGULAR DIM. ±		

1	KIT 180	PROJECT NO.	DATE
REQ PER UNIT	MODEL	ASBY. NO.	DATE
USED ON			

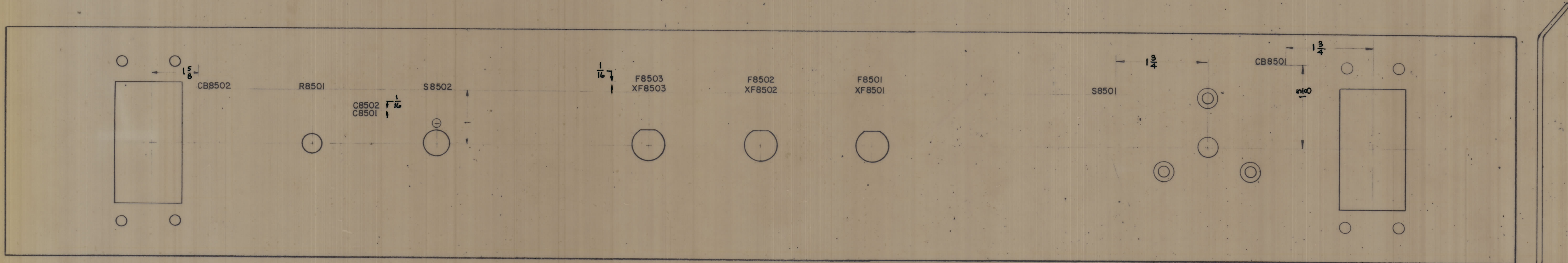
LD-2043-LETTERING (REAR) SH. 2
 REF: MS-1948-MACHINING

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ENGRAVING, FRONT PANEL 40K PS FRAME, MAIN CONT. PANEL KIT-180 (GPT-40K VAPOR COOL)			
TYPE & TEMPER	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL	
SHEET 1 OF 2			LD-2043

LD-2043

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 MAMARONECK, NEW YORK



LD-2043

MARKING PROCESS: AS PER TMC SPEC. S727
 ALL LETTERING 1/8" HIGH BLACK GOTHIC

LD-2043 (ENGRAVING) SH.1
 REF: MS-1948 (MACHINING)

ORIGINAL RELEASE	3/2/65				
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
TOLERANCES		SCALE:			
ALL DEC. DIM. ±	FRAC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS' TOLERANCES ARE NOT INCLUDED.			
OTHERS	ANGULAR DIM. ±				

1	KIT 180			6-5-65
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE			
LETTERING, FRONT PANEL, REAR 40 K. PS FRAME, MAIN CONT. PANEL KIT-180 (GPT-40K VAPOR COOL)			
MATERIAL		WEIGHT PER PC.	
TYPE & TEMPER.			RJP
DRAWN		ELEC. DES. APP.	MARCH DES. APP.
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		SHEET 2 OF 2	

LD-2043