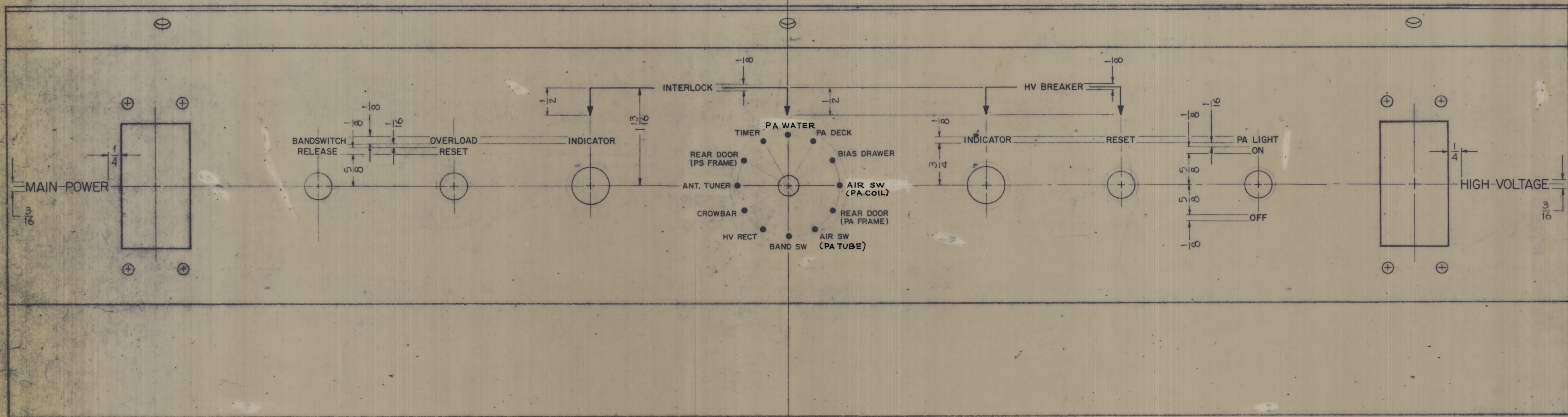
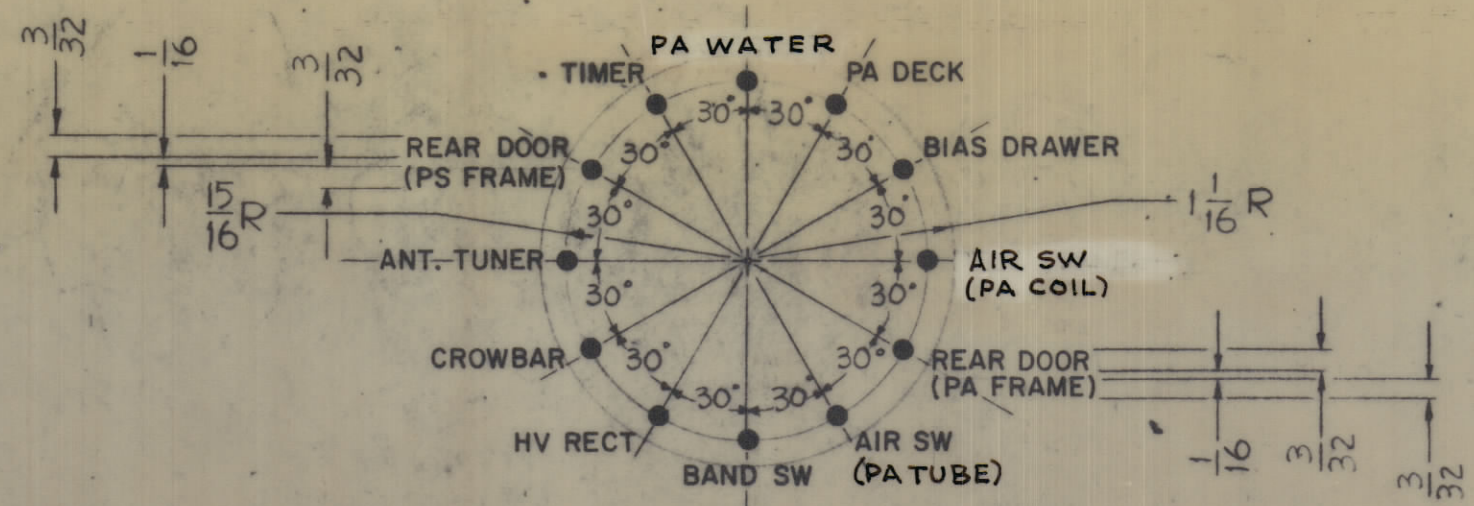


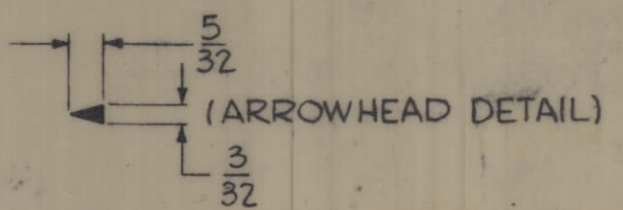
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.  
 REMOVE ALL BURRS AND SHARP EDGES



FRONT VIEW OF PANEL SHOWN

NOTES ~

- 1~ ALL LETTERING 3/32 UNLESS OTHERWISE SPECIFIED.
- 2~ ALL LETTER GROUPS TO BE CENTERED ON HOLES, CUTOUTS, OR INDICATING LINES AS THE CASE MAY APPLY.
- 3~ ENGRAVING TO BE GOTHIC, WHITE FILLED, SIZES SHOWN ON CHART.
- 4~ ALL DOTS TO BE 3/32 DIA., WHITE FILLED.
- 5~ ALL ARROWHEADS 3/32 X 5/32, WHITE FILLED.
- 6~ ALL LINES TO BE WHITE FILLED.



LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
3/16	.010	.025
DOTS	.010	SEE NOTE 4
ARROWHEADS	.010	SEE NOTE 5
SOLID LINES	.010	.015

REF ~  
 MS-1947 (PANEL, FRONT)  
 LD-2042 (LETTERING, FRONT PANEL, REAR) SH. 2.

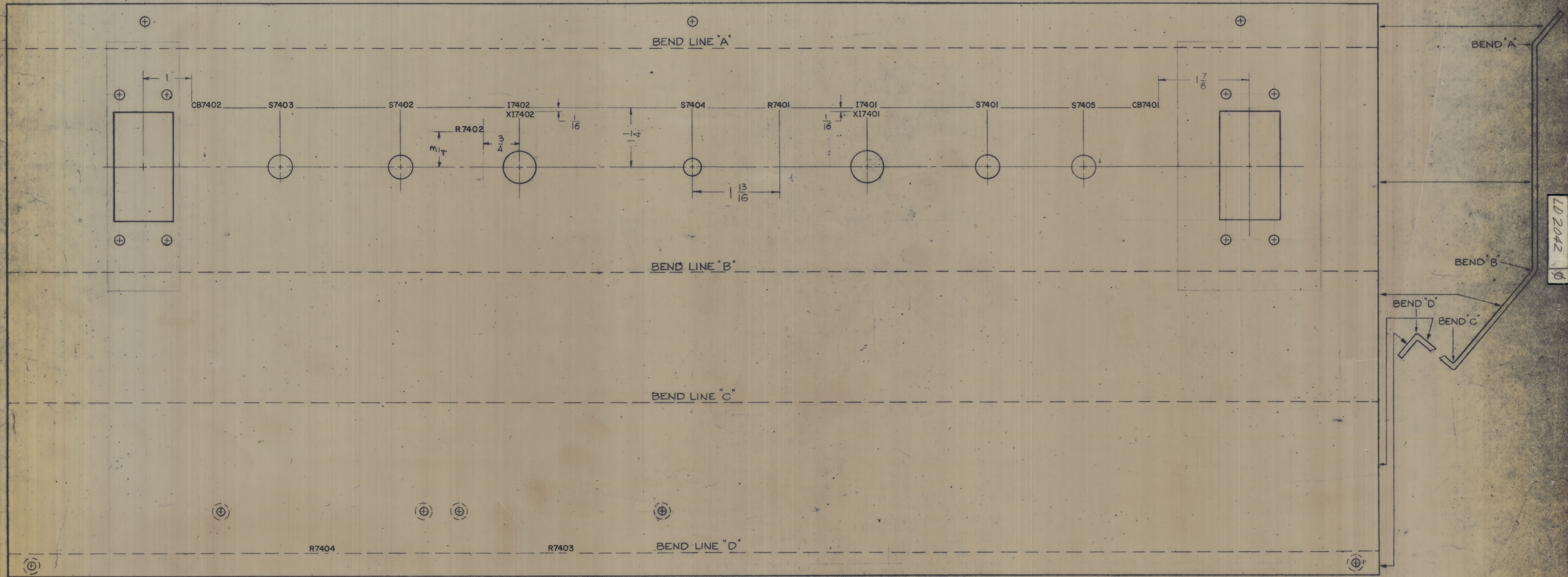
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ENGRAVING FRONT PANEL 40K MAIN CONTROL KIT-180 (GPT-40K VAPOR COOL)			
TYPE & TEMPER			RJP
HEAT TREAT. SPEC.			
SHEET 1 OF 2		LD2042	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
1	ORIGINAL RELEASE		3/4/65				

1	KIT 180			5-26-65
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

LD2042

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



LD 2042

REAR VIEW OF PANEL SHOWN

NOTES ~ PANEL IS IN A FLATTENED VIEW TO CLEARLY SHOW ALL LETTERING.

MARKING PROCESS: AS PER TMC SPEC. S-727  
 ALL LETTERING TO BE 1/8 BLACK GOTHIC

MS-1947 (PANEL, FRONT)  
 LD-2042 (ENGRAVING, FRONT PANEL) SHEET 1

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		LETTERING, FRONT PANEL, REAR 40 K MAIN CONTROL KIT-180 (GPT-40K VAPOR COOL)	
		DRAWN	RIP
		CHECKED	
		FINAL APPROVAL	
		SHEET 2 OF 2	LD 2042

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTER	CHECKER	ENG. APP.

SCALE: FULL (DO NOT SCALE)

DRILL PUNCH COMMERCIAL STOCK  
 SIZES AND MANUFACTURERS  
 TOLERANCES ARE NOT INCLUDED.

1	KIT 180			5-27-65
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE