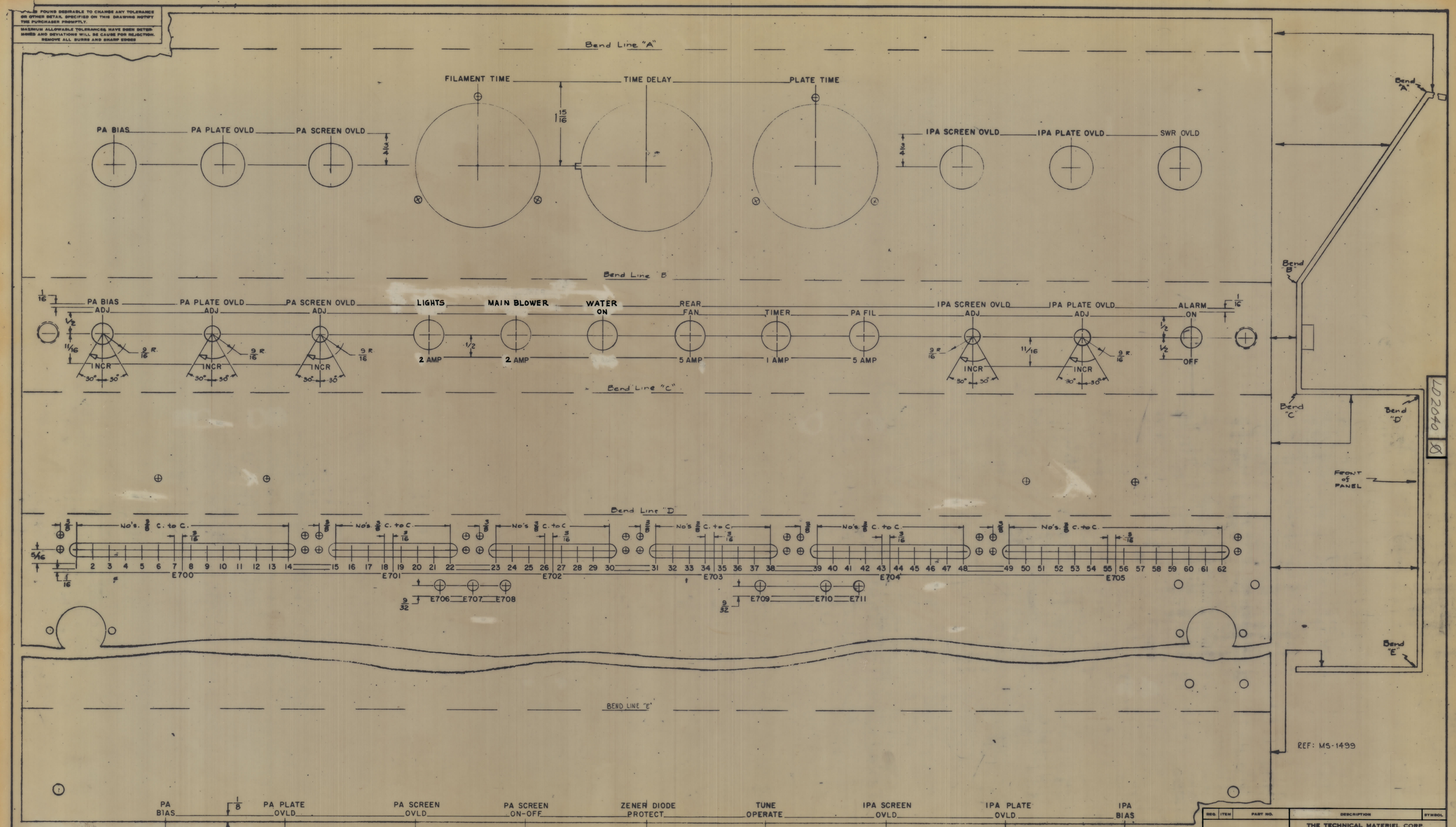
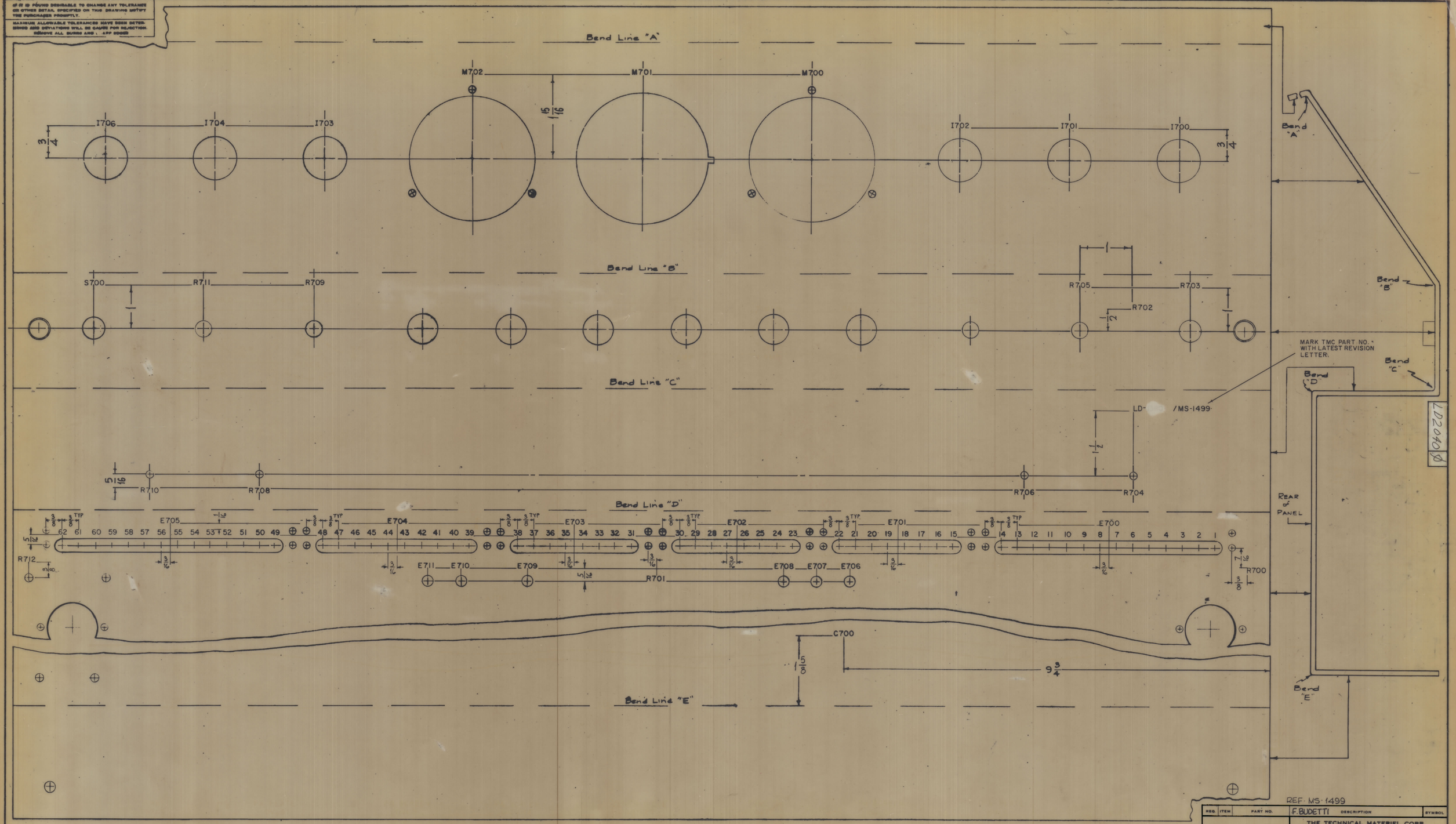

IF FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES
Bend Line "A"
FILAMENT TIME
TIME DELAY
PLATE TIME
PA BIAS
PA PLATE OVLD
PA SCREEN OVLD
IPA SCREEN OVLD
IPA PLATE OVLD
SWR OVLD
Bend Line "B"
PA BIAS ADJ
PA PLATE OVLD ADJ
PA SCREEN OVLD ADJ
LIGHTS
MAIN BLOWER
WATER ON
REAR FAN
TIMER
PA FIL
IPA SCREEN OVLD ADJ
IPA PLATE OVLD ADJ
ALARM ON
INCR
2 AMP
2 AMP
5 AMP
1 AMP
5 AMP
OFF
Bend Line "C"
Bend "A"
Bend "B"
Bend "C"
Bend "D"
Bend "E"
FRONT of PANEL
Bend Line "D"
No's. 3/8 C. to C.
E700
E701
E702
E703
E704
E705
E706
E707
E708
E709
E710
E711
BEND LINE "E"
REF: MS-1499
PA BIAS
PA PLATE OVLD
PA SCREEN OVLD
PA SCREEN ON-OFF
ZENER DIODE PROTECT
TUNE OPERATE
IPA SCREEN OVLD
IPA PLATE OVLD
IPA BIAS
All Engraving to be White Filled.
All Lettering to be 1/8 high Gothic.
DEPTH of STROKE
WIDTH of STROKE
LETTERING - .010 .020
LINEWORK - .010 .015
ARROWHEADS - .010 (Approx. Size Shown)
FRONT VIEW SHOWN
Note- Panel is Shown in a "Flattened" View to Clearly show all Lettering.
ORIGINAL RELEASE
ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKED | ENG. APP.
TOLERANCES
ALL OTHERS
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±
SCALE: DO NOT SCALE
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
FORM—111
REQ. ITEM PART NO. DESCRIPTION SYMBOL
STOCK SIZE
MATERIAL WEIGHT PER PC.
TYPE & TEMPER
HEAT TREAT. SPEC.
FINISH & SPEC. NO.
THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK
MARKING, FRONT PANEL, 10K RELAY PANEL
MARKING PROCESS: ENGRAVING
KIT-180 (GPT-40K VAPOR COOL.)
B/NAP
RJP
DRAWN
ELEC. DES. APP.
MECH. DES. APP.
CHECKED
FINAL APPROVAL
SHEET 1 OF 2
LD2040
REQ. PER UNIT
MODEL
PROJECT NO.
ASS'Y. NO.
DATE
USED ON
KIT 180
5-26-65
LD2040

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



REF. MS-1499

REAR VIEW of PANEL

Note: Panel is shown in a "Flattened" View to Clearly show all Lettering.

MARKING PROCESS: AS PER TMC SPECIFICATION S-727.

LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO	DRAFT'S	CHECKER	ENG APP
Ø		ORIGINAL RELEASE	8/2/66				

TOLERANCES — SCALE: DO NOT SCALE

ALL OTHERS: DEC DIM ± / FRAC. DIM ± / ANGULAR DIM. ± — DRILL PUNCH COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED

REQ.	ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL
1		KIT 180		
		MODEL	PROJECT NO.	ASS'Y. NO.
		USED ON		

STOCK SIZE — MATERIAL — WEIGHT PER PC — TYPE & TEMPER — HEAT TREAT. SPEC. — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

MARKING, FRONT PANEL, REAR - 10K RELAY PANEL - MARKING PROCESS PER TMC SPEC S-727, KIT-180 (GPT-40K VAPOR COOL)

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
B. MAP		RJP
CHECKED	FINAL APPROVAL	
8/2/66		8/2/66

DATE: 5-26-65

SHEET 2 OF 2 — LD2040 — Ø

FORM-11