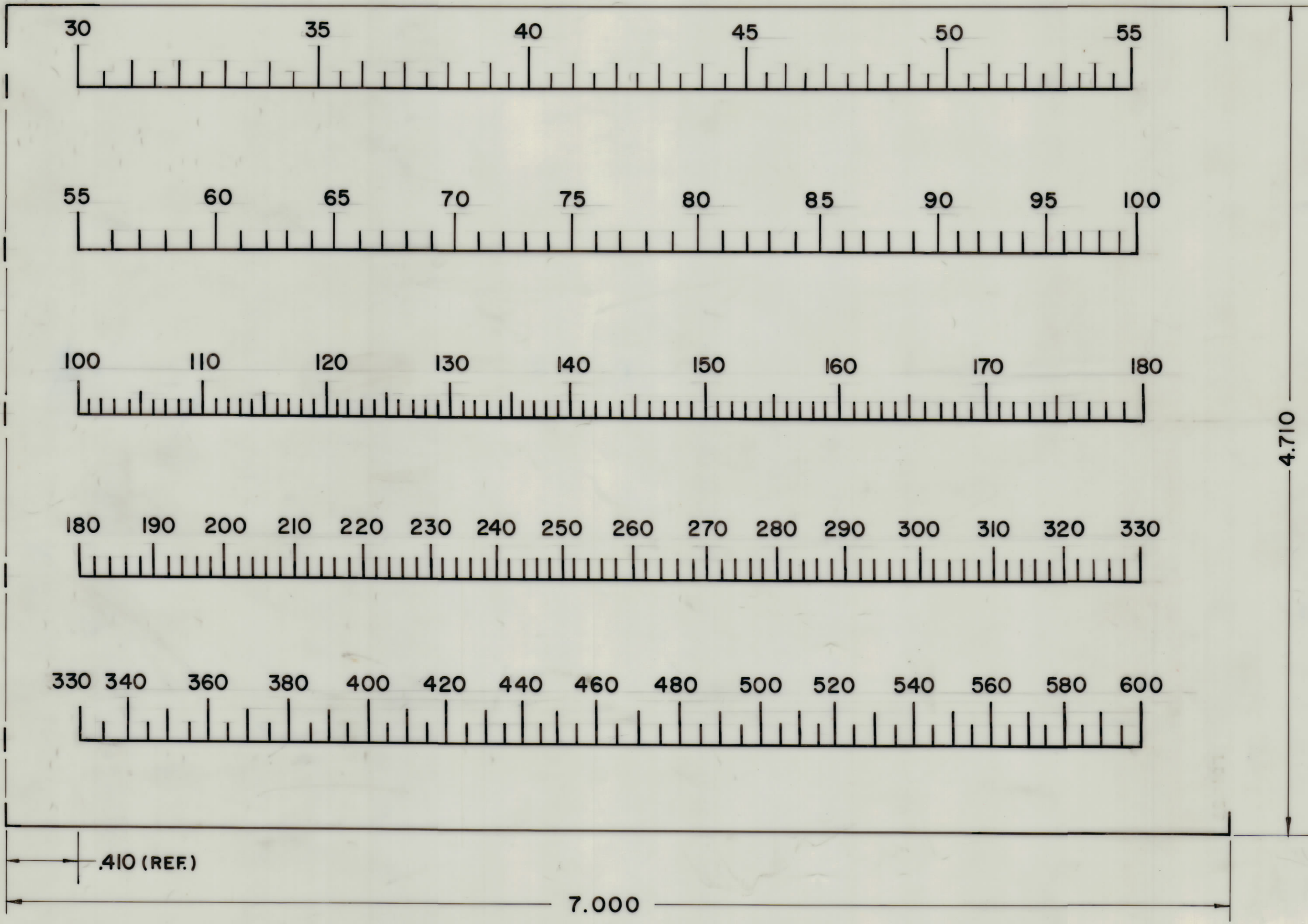


REVISIONS							
ZONE	SYM	DESCRIPTIONS	DATE	EMNDR	DEAFS	CHKD.	APPR.
X2		CALIBRATION MARKS ON BANDS REVISED	3-12-65	3	RU	RU	
Ø		ORIGINAL RELEASE FOR PRODUCTION	3-12-65	4	RU	RU	



- ~ CALIBRATION DRAWING SPEC ~
- 1- SPRAY LIGHT PAINT #37875 PER FED. SPEC. TTC-595, TOA MAX. LIGHT TRANSMISSION.
  - 2- ROLLER SCREEN BLACK LINES AND CALIBRATIONS USING DUPLICAN PROCESS #511 BLACK PAINT #37038, PER FED. SPEC TT-C-595.
  - 3- OVERCOAT WITH CLEAR COAT OF LACQUER # 7300.
  - 4- REDUCE ART WORK (2) TWO TO (1) ONE AS INDICATED.
  - 5- REDUCE ART WORK TO BE PRINTED ON FACE OF CYLINDER (PX 856)
  - 6- EACH BAND TO BE EQUALLY SPACED AROUND CYLINDER, STARTING WITH BAND ONE ON CENTER LINE OF NOTCH IN CYLINDER AS SHOWN.
  - 7- ALL BANDS START FROM REF. DIM. 410 FROM EDGE OF CYLINDER.

EDGE OF CYLINDER (SEE NOTE "7")

QTY	UNIT	MODEL USED ON	ASSY. NO.
		VLRB	
SCALE	2:1	CODE	

(REF PX-856)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE MARKING, DIAL FREQ CHANNEL		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN E. Uzzo	DATE 3-12-65	FINAL APPROVAL RUC
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED	DATE	DATE
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. MECH. DES.	DATE	DATE
TOLERANCES		SHEET		REV. LTR.
		LD-1637		Ø