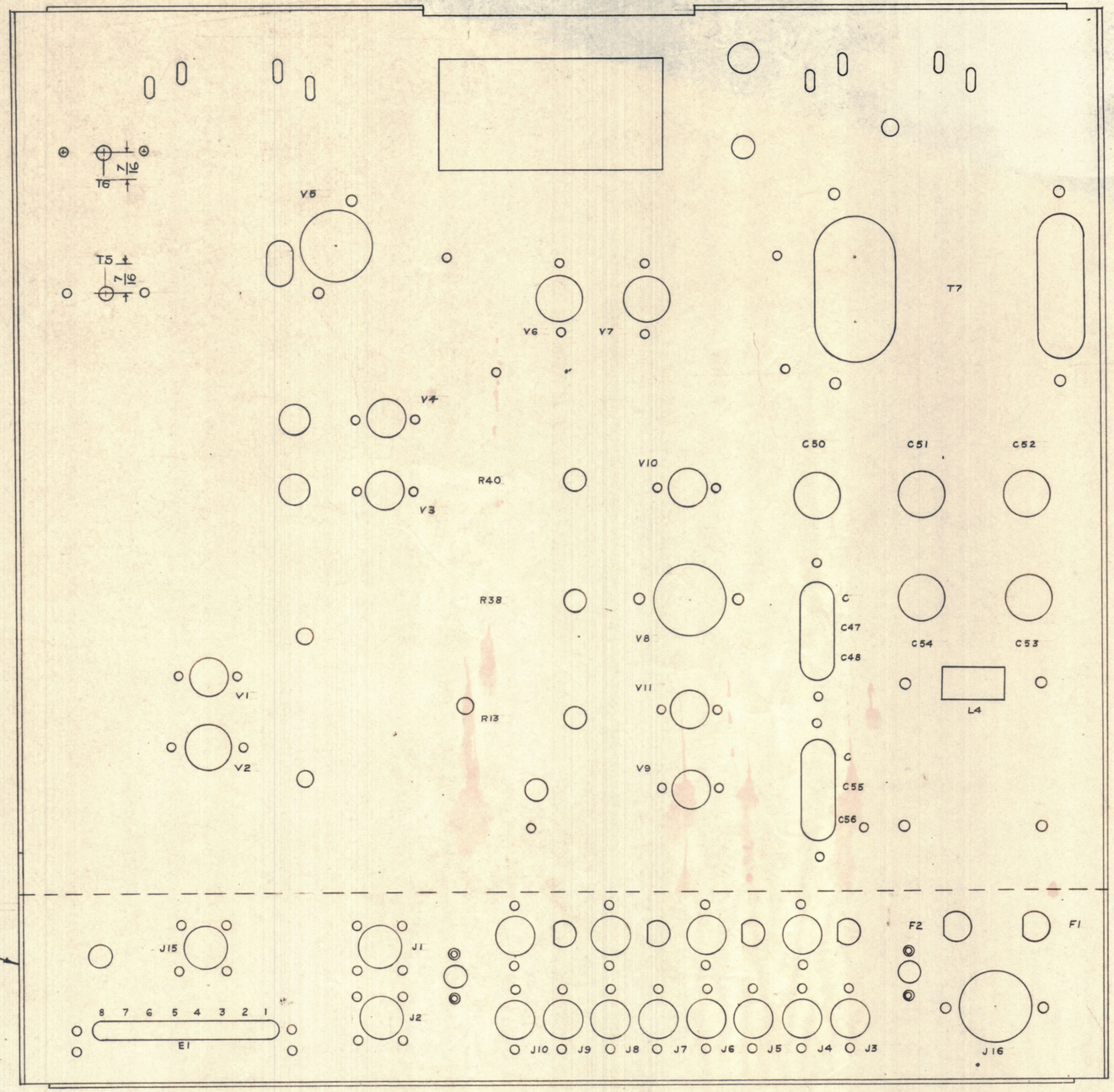
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



NOTE:
ALL LETTERING & NUMERALS TO BE 1/8", BLACK, COATED WITH S-113 (FUNGUS RESISTANT VARNISH)

REF. DWG: MS-208 – MAIN CHASSIS

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	T5&T6 HOLES RELOCATED	8/17/61	5448	E.E.	RH	
A	1	55 hole & Engraving Obsolete	12/5/59	1447	DM		

TOLERANCES: ALL OTHERS — DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±. SCALE: — DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1 Req'd Per UNIT	XFK			3-11-54
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP., MAMARONECK. NEW YORK	
STOCK SIZE			CHASSIS, LETTERING (BOTTOM) XFK	
MATERIAL		WEIGHT PER PC.		
TYPE & TEMPER			46 8-11-54 A. J. J.	
HEAT TREAT. SPEC.			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
FINISH & SPEC. NO.			CHECKED A. J. J. FINAL APPROVAL	

LD-189 B

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