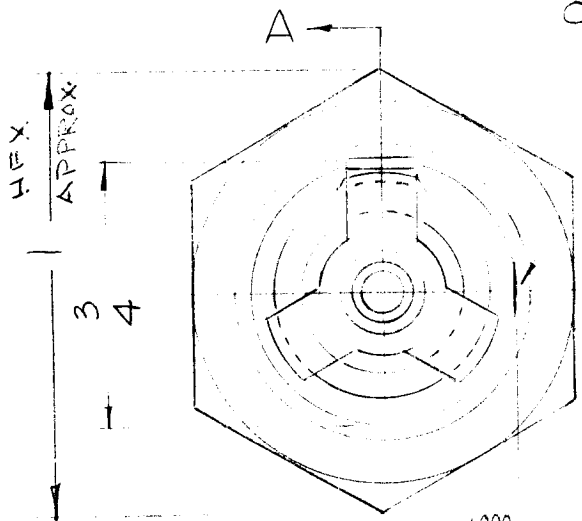
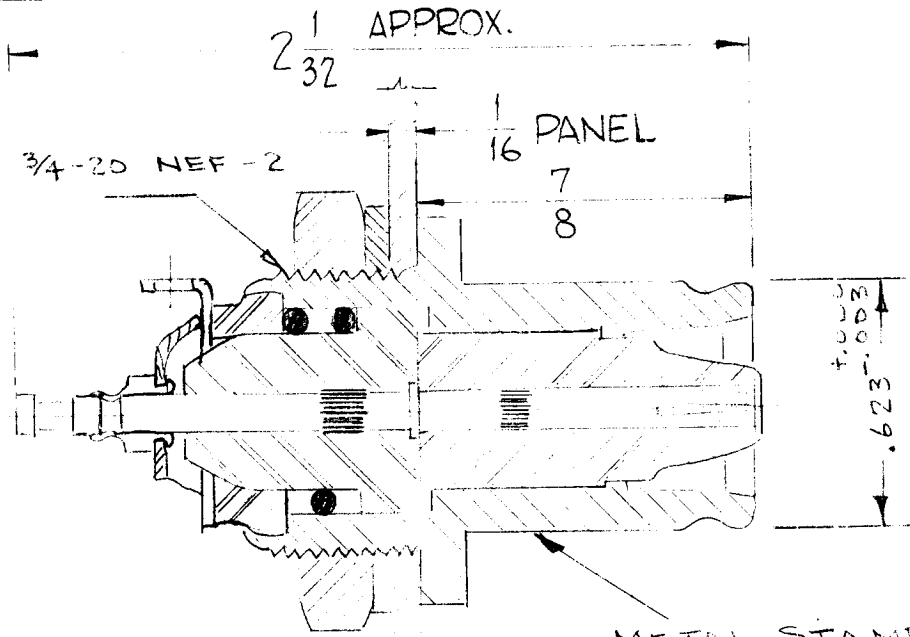


FLAT ON THDS ONE SIDE ONLY.



REQ. PER UNIT	USED ON		JJ-142	D
	MODEL	ASS'Y. NO.		



METAL STAMP
 TMC JJ-142

CROSS SECTION "A-A"

PATENT NO. 2,767,267

SPECIFICATIONS
 SERIES QDS (SWITCH TYPE)
 NO. OF CONTACTS ~ ONE (1)
 TYPE OF CONTACTS ~ FEMALE
 DIELECTRIC ~ TEFLON

ELECTRICAL DATA
 MAX. PEAK VOLT. ~ 5KV
 NOM. IMPEDANCE ~ 50
MATERIAL
 EXTERNAL PARTS ~ BRASS
 CONTACTS ~ BERYLLIUM COPPER

FINISH
 EXTERNAL PARTS ~ SILVER PLATE
 CONTACTS ~ SILVER PLATE

NOTE - MOVEMENT OF INSULATOR ASS'Y FORWARD AT ENGAGEMENT 1/16 $\begin{matrix} +.000 \\ -.005 \end{matrix}$

HARDWARE ---
 ① HEXAGON NUT, ① INTERNAL TOOTH LOCKWASHER. BOTH NUT AND LOCKWASHER ARE SILVER PLATED.

D	ADD PATENT NO.	12-1-66	17363	RME	RCB	R	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: DO NOT SCALE 5401-70 (862)					
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					
FRAC. DIM. ±							
ANGULAR DIM. ±							

STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
MATERIAL		CONNECTOR, TRIP-TRIP		
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	JJ-142 D