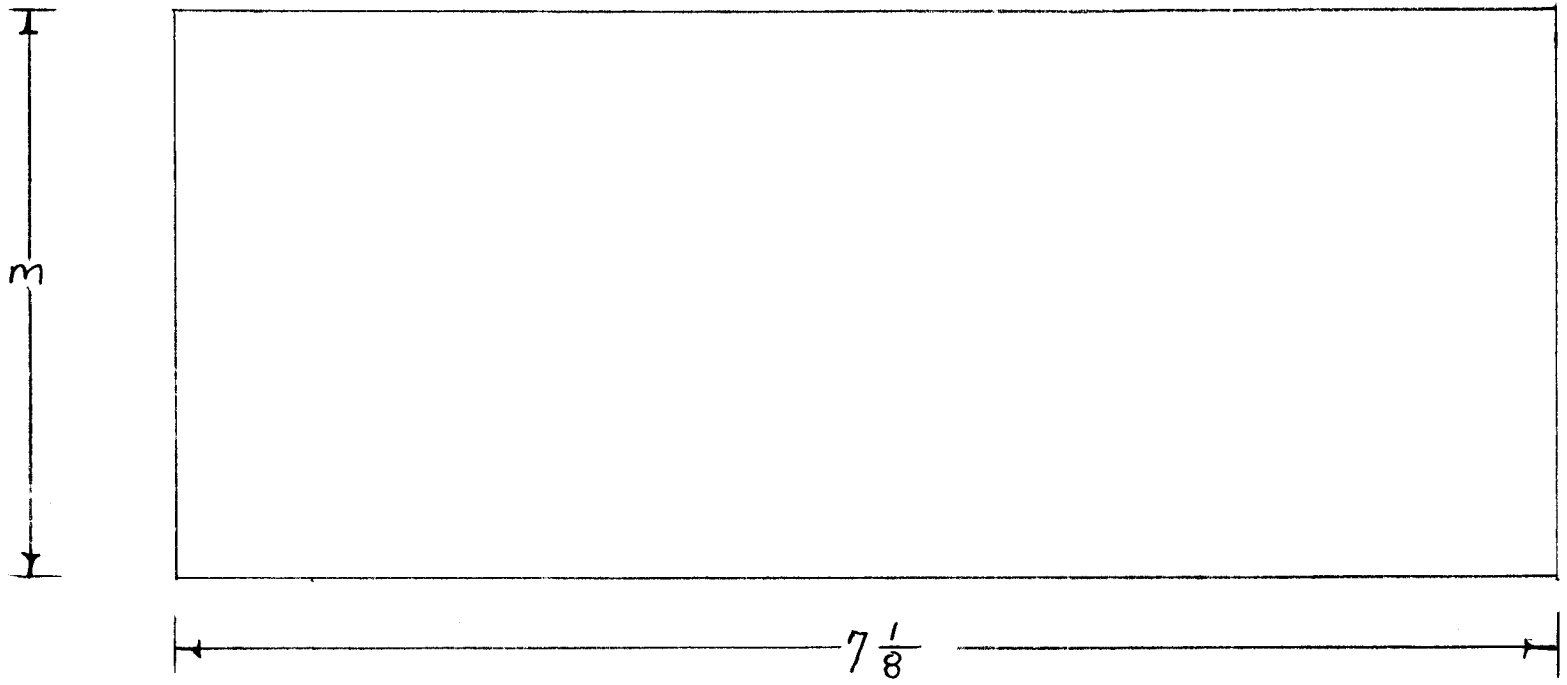
REQ. PER UNIT	USED ON			IM-176
	MODEL	ASS'Y. NO.	DATE	
1	SBE-1		7-24-57	
1	SBE-2		5-5-58	
1	SBE-3	AO-102	12-2-59	



REF. JOHNS MANVILLE

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE: 1-980

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

1/2 THK
STOCK SIZE

BUILDING BOARD
MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

INSULATOR, RIGHT SIDE. XTAL OVEN
SBE-1

TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
—	—	DB	RWB	

FINISH & SPEC. NO. —

ELEC. DES. APP.	MECH. DES. APP.
	DB

IM-176

FORM - 108 - A