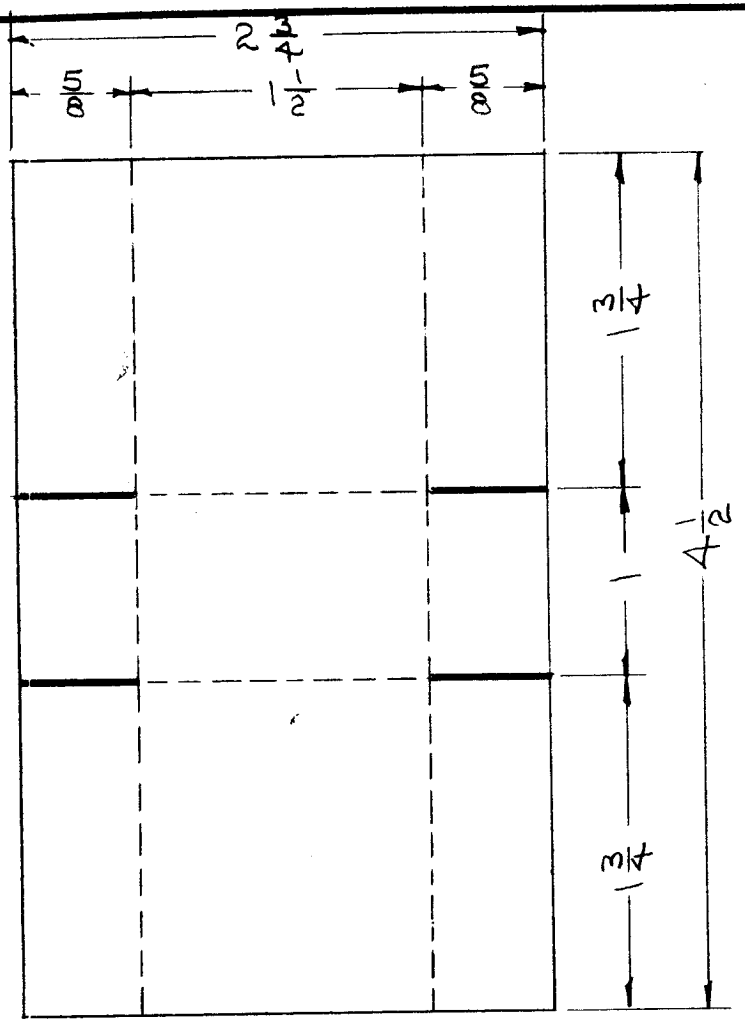
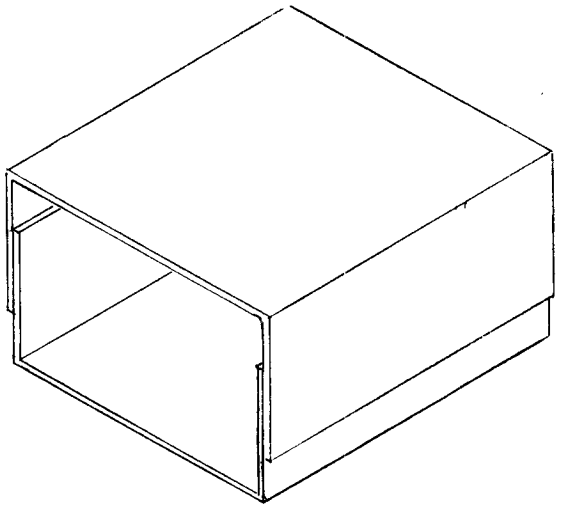
REQ. PER UNIT	USED ON			IM-170
	MODEL	ASS'Y. NO.	DATE	
1	TF-5004		10/3/56	



BLANK LAYOUT

FORMING DETAIL



NOTE
CUT ON SOLID LINES.
FOLD "IN" ON DOTTED LINES
& FORM AS SHOWN.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

STOCK SIZE: FISH PAPER, INSULATION

MATERIAL

TOLERANCES	SCALE:
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
FRAC. DIM. ±	REMOVE ALL BURRS AND SHARP EDGES
ANGULAR DIM. ±	

TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
				IM-170
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

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