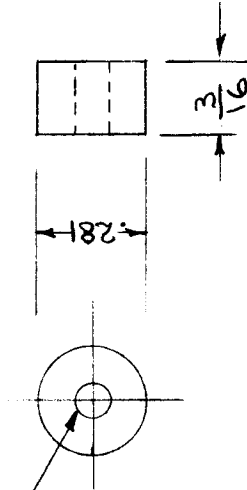


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

#36 Drill (106)



USED ON

DATE

ASSY. NO.

PROJECT NO.

MODEL

A-479

JJ-117

IM-130

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE	INSULATOR	
TEFLON			
MATERIAL	WEIGHT PER PC.		
	TYPE & TEMPER		
	HEAT TREAT. SPEC.		
	FINISH & SPEC. NO.		
		DRAWN 6-11-53	MECH. DES. APP.
		CHECKED 6-12-53	
			FINAL APPROVAL
			IM-130

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES						
DEC. DIM.	± .005					
FRAC. DIM.	± 1/64					
ANGULAR DIM.	±					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						